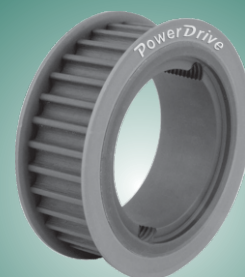


PowerDrive LLC

MECHANICAL P.T. COMPONENTS

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#3G



**TIMING BELT DRIVES
SYNCHRONOUS BELT DRIVES
GEAR BELT DRIVES**

- IMPERIAL SERIES
- METRIC SERIES
- POLY CHAIN[®]
- HTD[®]
- TIMING PULLEY BAR STOCK
- FLANGES
- TIMING BELTS

Toll Free : 877-564-1600

info@powerdrive.com



SHEAVES

FIXED PITCH	AK15 to AK184	2AK20 to 2AK184	BK19 to BK190
	2BK25 to 2BK190	3BK25 to 3BK40	BS24 to BS190
	AS15 to AS124	AL54 to AL124	OK12 to OK100
VARIABLE PITCH	1VP25 to 1VP75	2VP36 to 2VP75	1VL25 to 1VL44
H BUSHED	AK30H to AK184H	2AK36 to 2AK184H	BK30H to BK190H
	2BK32H to 2BK190H		3BK45H to 3BK190H
QUICK DETACHABLE(PQD)	1B to 10B	1C to 12C	3D to 12D
	1-3V to 10-3V	2-5V to 10-5V	4-8V to 12-8V
SPLIT TAPER(PST)	1TA to 4TA	1TB to 6TB	1TC to 6TC
	2B to 10B		1C to 12C
PDB5V™	1-6B & 5V		
Material :- Cast Iron, Aluminum, Zinc & Nylon			



TIMING PULLEYS & PULLEY STOCK

IMPERIAL SERIES	MXL, 40DP, XL, L, H, XH, XXH pitch
HTD® & POLYCHAIN® SERIES	3M, 5M, 8M, 14M & 20M pitch
METRIC SERIES	T2.5, T5, T10, T20, AT5, AT10 & AT20 pitch
TYPES OF BORE	Split Taper (PST), Taper Lock (TL®), Quick Detachable(PQD)
MATERIAL	Steel, Aluminum, Stainless Steel & Nylon
SURFACE TREATMENT	Black Oxidizing, Phosphating, Clear Anodizing



BUSHINGS & HUBS

QUICK DETACHABLE(PQD)	QT, JA, SH, SDS, SD, SK, SF, E, F, J, M, N & P
SPLIT TAPER(PST)	G, H, P1 - P3, B, Q1 - Q3, R1, R2, S1, S2, U0, U1, U2, W1, W2 & Y0
TAPER LOCK (TL®)	1008, 1108, 1210, 1215, 1610, 1615, 2012,
	2517, 2525, 3020, 3030, 3535, 4040, 4545 & 5050
XTB®/ XTH®	15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 100 & 120



SPROCKETS

ROLLER CHAIN SPROCKETS INDUCTION HARDENED			AMERICAN STANDARD			
TYPE	PITCH RANGE	PITCH	Sprocket No.	Tooth No.	Sprocket No.	Tooth No.
A	25 to 120	1/4" - 1 1/2"	25	10 - 80	80	8 - 112
B	35 to 100	3/8 - 1 1/4	35	8 - 112	100	7 - 96
FB	35 to 80	3/8 - 1	40	8 - 112	120	8 - 90
PST	35 to 80	3/8 - 1	41	6 - 112	140	11 - 80
TL®	35 to 80	3/8 - 1	50	8 - 112	160	8 - 80
PQD	40-41 to 80	1/2 - 1	60	8 - 112	200	10 - 60
All available in Single, Double & Triple configuration Each type available from 8 thru 125 teeth.						

For more information call 606-564-6100 or Fax at 606-564-5700 or email us at info@powerdrive.com

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TIMING PULLEY

TIMING PULLEY



INTRODUCTION

The combination of economy and superior performance is utilized for so many different purposes in so many different ways that the range of applications is virtually limiting less. Experience engineers in the field of mechanical power transmission all over the world will appreciate the logical sequence in the selection of drives featuring benefits beyond current conventional flat & Vee pulley as well chain sprocket drive.

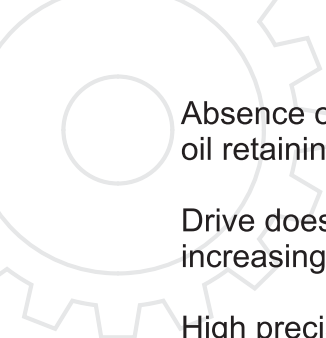
The synchronous belt drive transmits power through two spindles, multi spindle, and various directions as well conveying material. Timing belt drive provides a concept superior to conventional flat belt, Vee belt, chain sprocket and gear. Timing belts are flat belt with a series of evenly spaced teeth on the inside circumference there by combining the advantage flat belt with positive grip feature of chain and gear drive.

The toothed timing belt drive has distinct advantage for it can utilize either similarly or in combinations. It synchronizes the driver and drive sheave pulley. It transmits greater power range than Vee belts. Timing pulley belts are available with tooth on both sides (twin power) suitable for all industrial serpentine application requiring reversed rotation in same shaft. This drive reduces vibration & is free from maintenance. Increase horsepower provides increase energy, efficiency and noise reduction.

The high efficiency and durability of timing pulley drive accounts for their use in many different areas for point drive or multipoint drives. A timing pulley transmits force to the belt via evenly spaced groove, which mate with teeth in the belt. These same grooved belt and pulley teeth prevent belt slippage. Belt teeth roll in to and out of these grooves smoothly unlike V belt on wedging or friction. Timing belts drives transmit torque to a driven pulley or force to a linear actuator. They may also convey a load placed on the belt surface.

Timing belt drive are historical and started as timing in sewing machines for Belts molded teeth engage with axial groove of similar tooth profile on the pulley in a smooth rolling motion. Can be utilize singly o combination to rotate, position and manipulate various objects and it transmits or a greater power than any other type of drive.

PowerDrive synchronous drives are made of high quality materials and are utilized in applications from medical to oil fields.



Absence of metal to metal contact reduces need for lubrication i.e. lubrication system or oil retaining device not required as chain drives.

Drive does not rely on friction which eliminates the need for high initial installation tension, increasing abatable bearing loads.

High precision and accurate positioning with very low noise compare to gears.

Power capacity range from sub fractional to approximately 800-h.p. speed range from inches per hour to approximately 16,000 fpm. /10 rpm to 10,000 rpm.

Timing pulleys are manufacture in various pitches with many configurations and sizes. Some of the pitch size and tooth profiles are :-

- Trapezoidal tooth profile
 - Standard series- MXL, XL, L
 - Metric series- T, AT
- Curvilinear tooth profile
 - HTD®, Poly Chain®

industrial applications:-

Light duty precision critical equipments like computer printer, plotters, laboratory equipment, measuring equipment, data Storage equipment, hand power tools, postage processors, D.C. stepper/servo motor applications, food processors, medical diagnostic equipments, sewing application, automated tailor machine, robotic equipments, vacuum cleaners etc.

Medium and heavy duty like engineering machine tools, food processor plant equipment, rolling mills, glass and plastic machinery, conveyors, building machinery, printing machinery, agriculture Equipments.

TIMING PULLEY PART NUMBER IDENTIFICATION

PowerDrive offers thousand of off-the shelf synchronous pulleys. All our sizes are listed in this catalog. Our part numbers are similar to that of other manufacturers, but offers same additional information below are an explanation of our numbering system.

Example 1: TRAPEZOIDAL SHAPED TOOTH TIMING PULLEY

16	XL	037	6C	A	1/8
NO. OF TEETH	BELT PITCH	BELT WIDTH	TYPE	MATERIAL	BORE SIZE
	MP(MXL)-0.080", LT(40 D.P)-0.0816", XL-1/5" L-3/8" H-1/2"	012-1/8",025-1/4",037-3/8" 187-3/16",312-5/16" 050-1/2",075-3/4" 100-1",150-1 1/2" 200-2",300-3"	6FC,6F,6,3F,6W	A: ALUMINUM S: STEEL	

Example 2: TRAPEZOIDAL SHAPED TOOTH TIMING PULLEY WITH (TAPER LOCK (TL®) BUSHING)

18	L	050	TL	1108
NO. OF TEETH	BELT PITCH	BELT WIDTH	BUSHING STYLE	TAPER LOCK STYLE BUSHING NUMBER
	L-3/8",H-1/2"	050-1/2",075-3/4" 100-1",150-1 1/2" 200-2",300-3"		

Example 3: TRAPEZOIDAL SHAPED TOOTH TIMING PULLEY WITH (QUICK DETACHABLE (PQD) BUSHING)

18	L	075	JA
NO. OF TEETH	BELT PITCH	BELT WIDTH	PQD(Quick Detachable) STYLE BUSHING NUMBER
	L-3/8",H-1/2"	050-1/2",075-3/4" 100-1",150-1 1/2" 200-2",300-3"	

Example 4: TRAPEZOIDAL SHAPED TOOTH TIMING PULLEY WITH (SPLIT TAPER (PST) BUSHING)

18	L	075	ST	H
NO. OF TEETH	BELT PITCH	BELT WIDTH	BUSHING STYLE	PST(SPLIT TAPER) STYLE BUSHING NUMBER
	L-3/8",H-1/2"	050-1/2",075-3/4" 100-1",150-1 1/2" 200-2",300-3"		

Example 5: TRAPEZOIDAL SHAPED TOOTH METRIC TIMING PULLEY

18	T2.5	10	2
OVER ALL LENGTH	BELT PITCH	NO. OF TEETH	NO. OF FLANGE
	T2.5,T5,T10 AT5,AT10		

Example 6: CURVILINEAR SHAPED TOOTH HTD® TIMING PULLEY

18	3M	06	6	A	1/4
NO. OF TEETH	BELT PITCH	BELT WIDTH	TYPE	MATERIAL	BORE SIZE
	3M-3mm,5M-5mm, 8M-8mm,14M-14mm, 20M-20mm	06-6mm,09-9mm, 15-15mm,20-20mm etc	6FC,6F,6,3F,6W	A: ALUMINUM S: STEEL	

Example 7: CURVILINEAR SHAPED TOOTH HTD® TIMING PULLEY WITH (TAPER LOCK (TL®) BUSHING)

18	5M	25	TL	1108
NO. OF TEETH	BELT PITCH	BELT WIDTH	BUSHING STYLE	TAPER LOCK STYLE BUSHING NUMBER
	3M-3mm,5M-5mm, 8M-8mm,14M-14mm, 20M-20mm	06-6mm,09-9mm, 15-15mm,20-20mm etc		

TIMING PULLEY PART NUMBER IDENTIFICATION

Example 8: CURVILINEAR SHAPED TOOTH HTD TIMING PULLEY WITH (QUICK DETACHABLE(PQD) BUSHING)

18	14M	40	SK
NO. OF TEETH	BELT PITCH 3M-3mm,5M-5mm, 8M-8mm,14M-14mm, 20M-20mm	BELT WIDTH 06-6mm,09-9mm, 15-15mm,20-20mm etc	PQD(Quick Detachable) STYLE BUSHING NUMBER

Example 9: POLYCHAIN TIMING PULLEY WITH (TAPER LOCK (TL®) BUSHING)

22	8MX	12	TL	1008
NO. OF TEETH	BELT PITCH 8MX-8mm, 14MX-14mm	BELT WIDTH 12mm,21mm,36mm, 62mm	BUSHING STYLE	TAPER LOCK STYLE BUSHING NUMBER

Example 10: POLYCHAIN TIMING PULLEY WITH (QUICK DETACHABLE(PQD) BUSHING)

22	8MS	12	JA
NO. OF TEETH	BELT PITCH 8MS-8mm, 14MS-14mm	BELT WIDTH 20mm,37mm,68mm 90mm,125mm	PQD(Quick Detachable) BUSHING NUMBER

Example 11: POWERGRIP (GT®) TIMING PULLEY - (MR NOMENCLATURE THESE SUBSTITUTE GT® WITH MR)

16	2MGT	03	6C	A
NO. OF TEETH	BELT PITCH 2MGT-2mm 3MGT-3mm 5MGT-5mm	BELT WIDTH 03-3mm,06-6mm, 09-9mm,15-15mm, 25-25mm	TYPE 6FC,6F,6W	MATERIAL A: ALUMINUM S: STEEL

Example 12: TRAPEZOIDAL SHAPED TOOTH TIMING PULLEY STOCK

16	L	PS	8	A
NO. OF TEETH	BELT PITCH MP(MXL)-0.080", LT(40 D.P)-0.0816", XL-1/5" L-3/8" H-1/2"	PULLEY Stock	MINIMUM USABLE LENGTH 2-50.8mm,3-76.2mm,4-101.6mm, 6-152.4mm,7-177.8mm,8-203.2mm etc	MATERIAL A: ALUMINUM S: STEEL

Example 13: CURVILINEAR SHAPED TOOTH HTD® TIMING PULLEY STOCK

18	3M	PS	3	A
NO. OF TEETH	BELT PITCH 3M-3mm 5M-5mm 8M-8mm	PULLEY Stock	MINIMUM USABLE LENGTH 2-50.8mm,3-76.2mm,4-101.6mm, 6-152.4mm,7-177.8mm,8-203.2mm etc	MATERIAL A: ALUMINUM S: STEEL

Example 14: POWERGRIP (GT®) TIMING PULLEY Stock - (MR NOMENCLATURE THESE SUBSTITUTE GT® WITH MR)

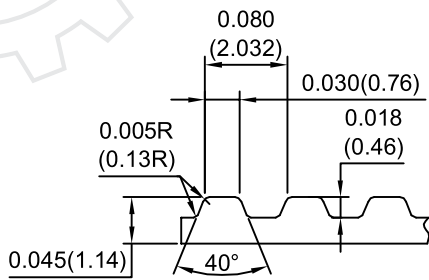
18	2MGT	PS	3	A
NO. OF TEETH	BELT PITCH 2MGT-2mm 3MGT-3mm 5MGT-5mm	PULLEY Stock	MINIMUM USABLE LENGTH 2-50.8mm,3-76.2mm,4-101.6mm, 6-152.4mm,7-177.8mm,8-203.2mm etc	MATERIAL A: ALUMINUM S: STEEL

Example 15: TRAPEZOIDAL SHAPED TOOTH METRIC TIMING PULLEY STOCK

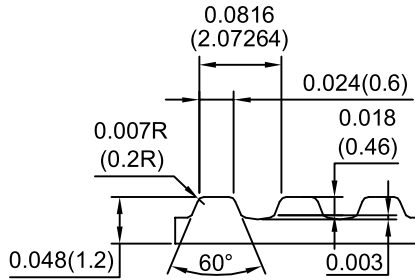
18	T2.5	PS	2	A
NO. OF TEETH	BELT PITCH T2.5,T5 AT5,AT10	PULLEY Stock	MINIMUM USABLE LENGTH 2-50.8mm,3-76.2mm,4-101.6mm, 6-152.4mm,7-177.8mm,8-203.2mm etc	MATERIAL A: ALUMINUM S: STEEL

SEVERAL TYPES OF BELT TOOTH PROFILES

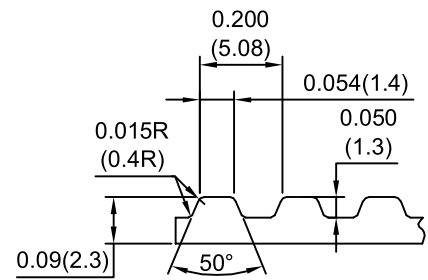
There are several belt tooth profiles which are the result of different patented features, marketing and production considerations.



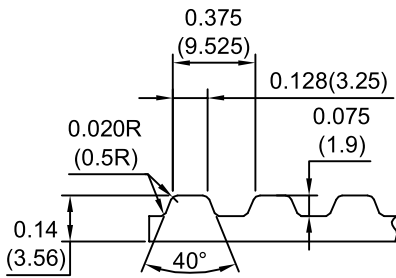
0.080" PITCH MP(MXL)



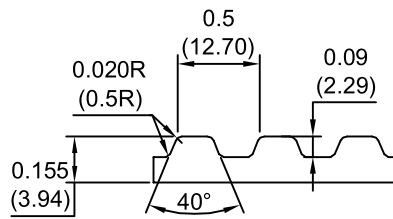
0.0816" PITCH 40 D.P



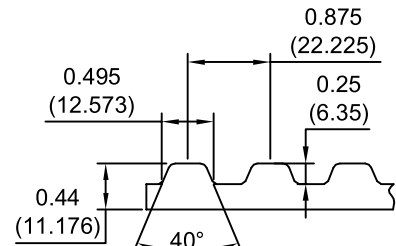
0.200" PITCH XL



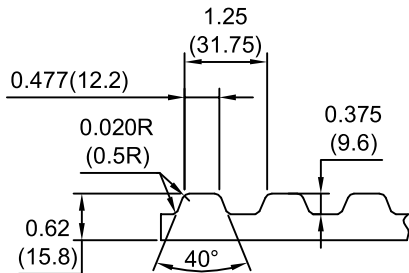
0.375" PITCH L



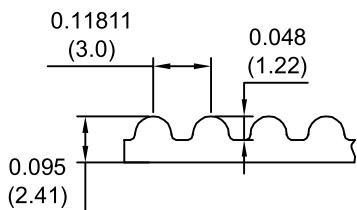
0.5" PITCH H



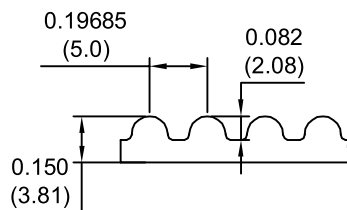
0.875" PITCH XH



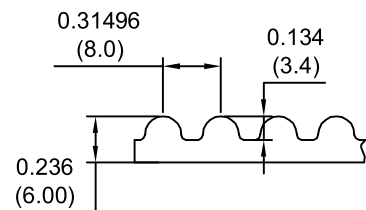
1.25" PITCH XXH



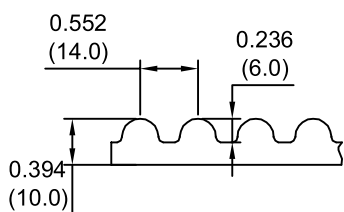
3MM PITCH HTD



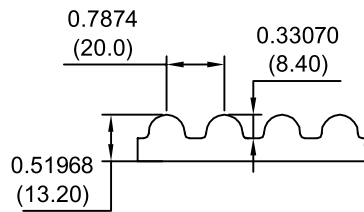
5MM PITCH HTD



8MM PITCH HTD

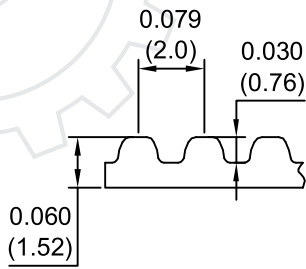


14MM PITCH HTD

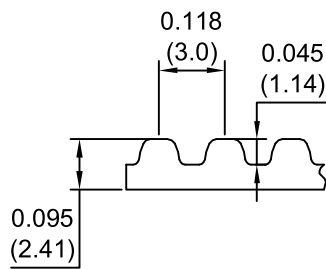


20MM PITCH HTD

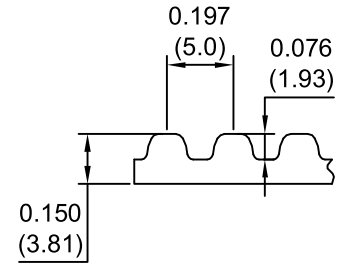
SEVERAL TYPES OF BELT TOOTH PROFILES



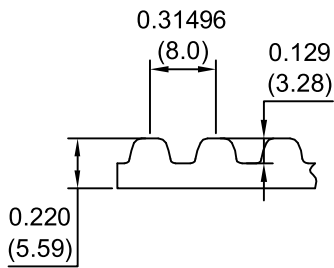
2MM PITCH GT



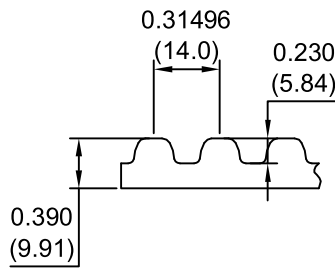
3MM PITCH GT



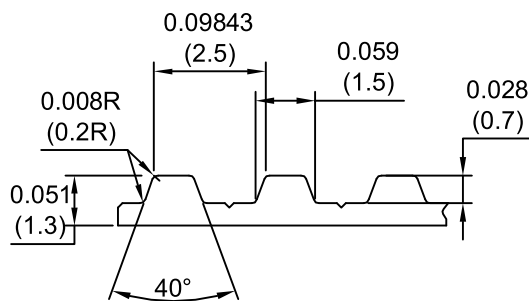
5MM PITCH GT



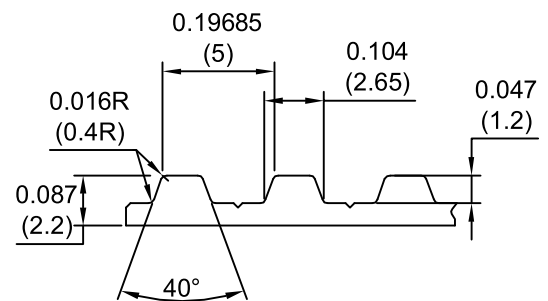
8MM PITCH GT



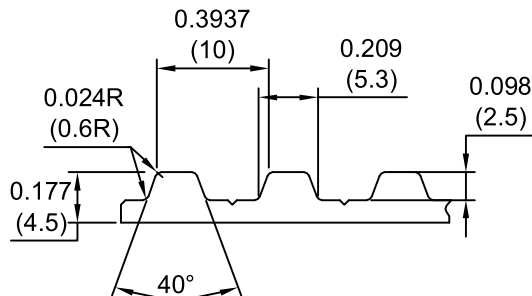
14MM PITCH GT



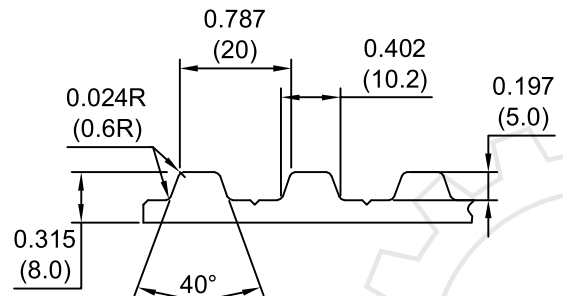
T2.5MM PITCH



T5MM PITCH

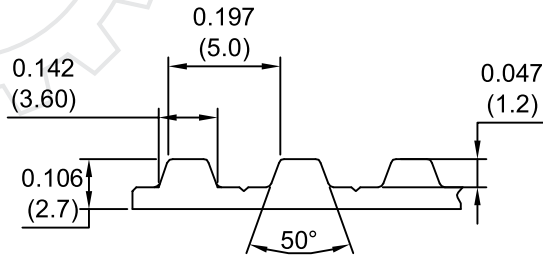


T10MM PITCH

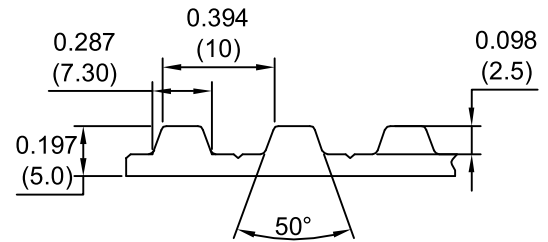


T20MM PITCH

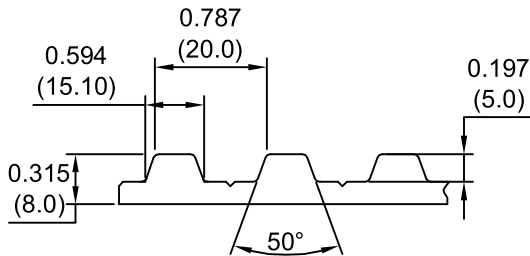
SEVERAL TYPES OF BELT TOOTH PROFILES



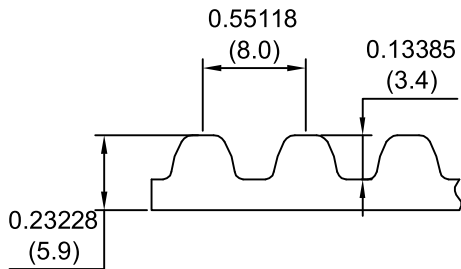
AT5MM PITCH



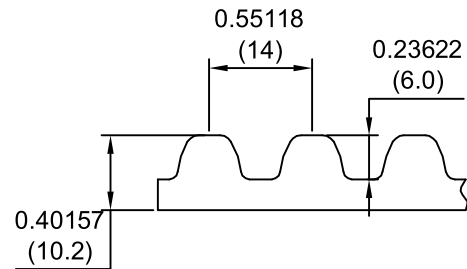
AT10MM PITCH



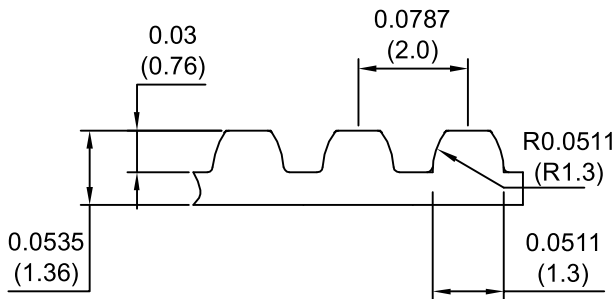
AT20MM PITCH



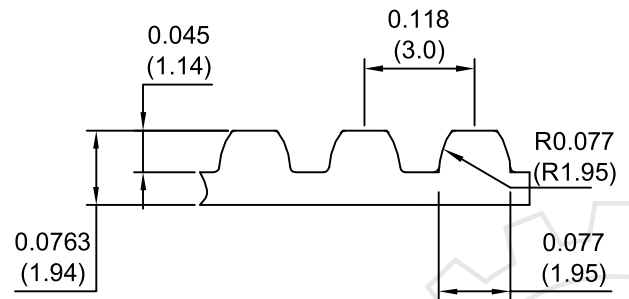
8MM POLYCHAIN



14MM POLYCHAIN

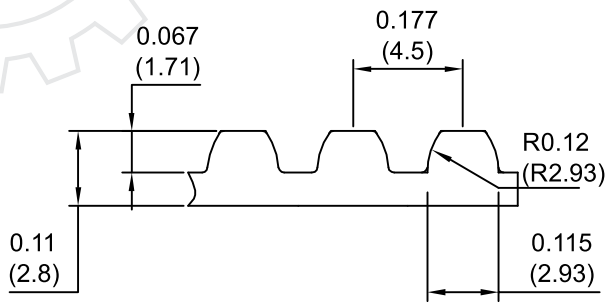


S2M SUPER TORQUE DRIVE

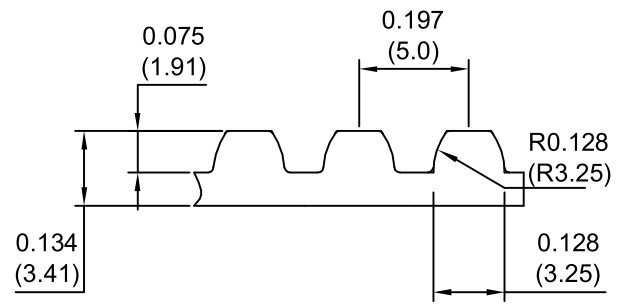


S3M SUPER TORQUE DRIVE

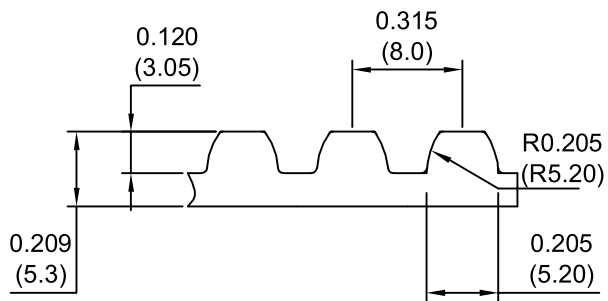
SEVERAL TYPES OF BELT TOOTH PROFILES



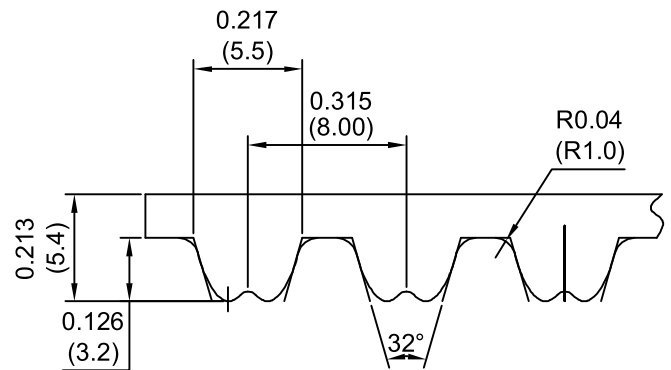
S4.5M SUPER TORQUE DRIVE



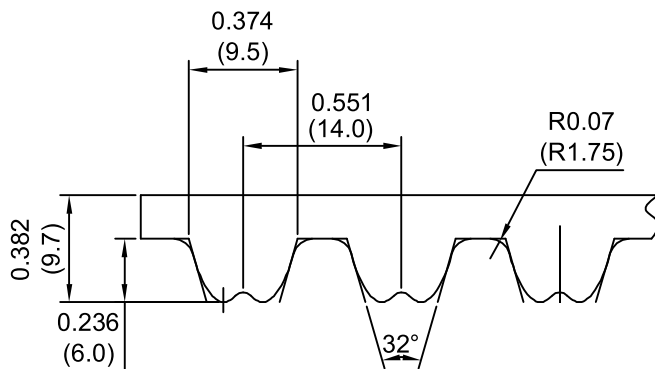
S5M SUPER TORQUE DRIVE



S8M SUPER TORQUE DRIVE



RPP 8MM PITCH



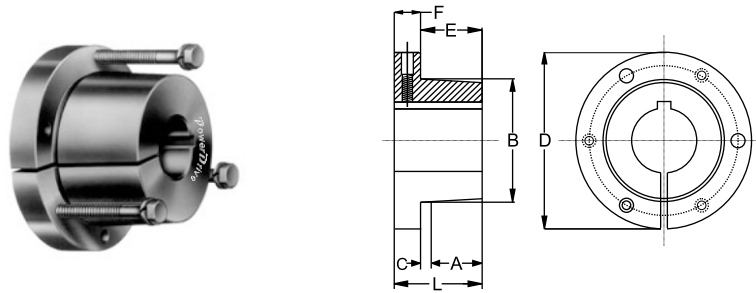
RPP 14MM PITCH



BUSHINGS

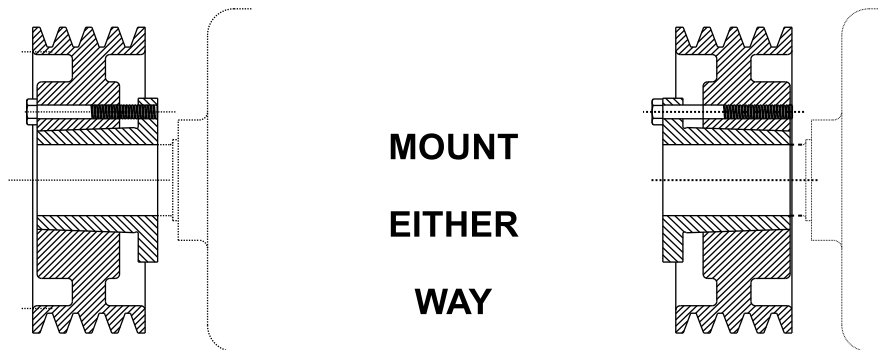
- All major designs available: Quick Detachable(PQD) bushing, Taper Lock (TL[®]) bushing, Split Taper (PST) bushing.
- Easy to mount easy to remove.
- PowerDrive Bushing are Manufactured from machined steel with black oxide finish.
- Grade 5 cap screws provided.
- Split Taper(PST) bushing has setscrew through the flange over the keyway.
- Quick Detachable(PQD) bushing allow for reverse mounting.
- Metric sizes are available.

PQD(QUICK DETACHABLE) STEEL BUSHING



PART NO.	BORE RANGE	DIMENSIONS								CAPSCREWS			TORQUE CAPACITY IN- LBS.	WRENCH TORQUE FT-LBS.
		D	L	A	B	C	E	F	NO.	SIZE	BOLT CIRCLE			
QT/H	1/2 - 1 1/2	2 1/2	1 1/4	7/8	1.625	3/16	1	1/4	2	1/4x3/4	2	-	-	
JA	1/2 - 1 1/4	2	29/32	1/2	1.375	3/16	9/16	5/16	3	10 - 24 x 1	1 21/32	1000	6	
SH	1/2 - 1 5/8	2 11/16	1 7/32	21/32	1.871	7/32	3/4	7/16	3	1/4 - 20 x 1 3/8	2 1/4	3500	9	
SDS	1/2 - 2	3 1/8	1 5/16	21/32	2.1875	7/32	7/8	7/16	3	1/4 - 20 x 1 3/8	2 11/16	5000	9	
SD	1/2 - 2	3 1/8	1 13/16	1 5/32	2.1875	7/32	1 3/8	7/16	3	1/4 - 20 x 1 7/8	2 11/16	5000	9	
SK	1/2 - 2 5/8	3 7/8	1 3/4	1 5/32	2.8125	7/32	1 7/32	9/16	3	5/16 - 18 x 2	3 5/16	7000	15	
SF	1/2 - 2 15/16	4 5/8	2 1/16	1 7/32	3.125	7/32	1 15/32	9/16	3	3/8 - 16 x 2	3 7/8	11000	30	
E	7/8 - 3 1/2	6	2 21/32	1 19/32	3.834	9/32	1 29/32	3/4	3	1/2 - 13 x 2 3/4	5	20000	60	
F	1 - 4	6 5/8	3 3/4	2 13/32	4.4375	11/32	2 3/4	1	3	9/16 - 12 x 3 5/8	5 5/8	30000	75	
J	1 1/2 - 4 1/2	7 1/4	4 5/8	3 3/16	5.1484	5/16	3 1/2	1 1/8	3	5/8 - 11 x 4 1/2	6 1/4	45000	135	
M	2 - 5 1/2	9	6 3/4	5 5/32	6.494	11/32	5 1/2	1 1/4	4	3/4 - 10 x 6 3/4	7 7/8	85000	225	
N	2 7/16 - 5 7/8	10	8 1/8	6 1/16	6.992	9/16	6 5/8	1 1/2	4	7/8 - 9 x 8	8 1/2	150000	300	
P	2 15/16 - 7	11 3/4	9 3/4	7	8.242	5/8	7 5/8	1 3/4	4	1 - 8 x 9 1/2	10	250000	450	

Note - All Bushings shown except JA have setscrew over keyway



BUSHING FLANGE TOWARD MACHINE OR MOTOR

1. Align tapped in bushing flange with drilled holes in sheave hub.
2. Insert capscrews through drilled holes in sheave hub and thread loosely into tapped holes in bushing flange.
3. Position assembly on shaft and tighten capscrews progressively and uniformly.

TO REMOVE

1. Remove capscrews and thread into tapped holes in sheave hub. Tighten progressively until bushing is free from sheave taper.
2. Remove assembly from shaft.

BUSHING FLANGE AWAY FROM MACHINE OR MOTOR

1. Align drilled holes in bushing flange with tapped holes in sheave hub.
2. Insert capscrews through drilled holes in bushing flange and thread loosely into tapped holes in sheave hub.
3. Position assembly on shaft and tighten capscrews progressively and uniformly.

TO REMOVE

1. Remove capscrews and thread into tapped holes in bushing flange. Tighten progressively until bushing is free from sheave taper.
2. Remove assembly from shaft.

CAPSCREWS ARE ALWAYS ACCESSIBLE FROM THE OUTSIDE

PQD(QUICK DETACHABLE) STEEL BUSHING

STOCK INCH BORE BUSHING

STOCK BORES	KEY SEAT	JA	SH	SDS	SD	SK	SF	E	F	J
7/16	No KS	-	-	-	-	-	-	-	-	-
1/2	1/8 x 1/16	x	x	x	x	x	x	-	-	-
9/16	1/8 x 1/16	x	x	x	x	x	x	-	-	-
5/8	3/16 x 3/32	x	x	x	x	x	x	-	-	-
(11/16)	3/16 x 3/32	x	x	x	x	x	x	-	-	-
3/4	3/16 x 3/32	x	x	x	x	x	x	-	-	-
(13/16)	3/16 x 3/32	x	x	x	x	x	x	-	-	-
7/8	3/16 x 3/32	x	x	x	x	x	x	-	-	-
(15/16)	1/4 x 1/8	x	x	x	x	x	x	-	-	-
1	1/4 x 1/8	x	x	x	x	x	x	-	-	-
1 (1/16)	1/4 x 1/8	S	x	x	x	x	x	-	-	-
1 1/8	1/4 x 1/8	S	x	x	x	x	x	-	-	-
1 (3/16)	1/4 x 1/8	S	x	x	x	x	x	-	-	-
1 1/4	1/4 x 1/8	-	x	x	x	x	x	-	-	-
1 (5/16)	5/16 x 5/32	-	x	x	x	x	x	-	-	-
1 (5/16)*	3/8 x 3/16	-	x	x	x	x	x	-	-	-
1 3/8	5/16 x 5/32	-	x	x	x	x	x	-	-	-
1 3/8*	3/8 x 3/16	-	x	x	x	x	x	-	-	-
1 7/16	3/8 x 3/16	-	x	x	x	x	x	-	-	-
1 1/2	3/8 x 3/16	-	S	x	x	x	x	-	-	-
1 9/16	3/8 x 3/16	-	S	x	x	x	x	-	-	-
1 5/8	3/8 x 3/16	-	S	x	x	x	x	-	-	-
1 11/16	3/8 x 3/16	-	-	S	S	x	x	-	-	-
		SDS	SD	SK	SF	E	F	J	M	N
1 3/4	3/8 x 3/16	s	s	x	x	x	x	-	-	-
1 13/16	1/2 x 1/4	s	s	x	x	x	x	-	-	-
1 7/8	1/2 x 1/4	s	s	x	x	x	x	-	-	-
1 15/16	1/2 x 1/4	s	s	x	x	x	x	-	-	-
2	1/2 x 1/4	N	N	x	x	x	x	-	-	-
2 1/16	1/2 x 1/4	-	-	x	x	x	x	-	-	-
2 1/8	1/2 x 1/4	-	-	x	x	x	x	-	-	-
2 3/16	1/2 x 1/4	-	-	s	s	x	x	-	-	-
2 1/4	1/2 x 1/4	-	-	s	s	x	x	-	-	-
2 5/16	5/8 x 5/16	-	-	s	s	x	x	-	-	-
2 3/8	5/8 x 5/16	-	-	s	s	x	x	-	-	-
2 7/16	5/8 x 5/16	-	-	s	s	x	x	-	-	-
2 1/2	5/8 x 5/16	-	-	s	s	x	x	-	-	-
2 9/16	5/8 x 5/16	-	-	N	S	x	x	-	-	-
2 5/8	5/8 x 5/16	-	-	N	S	x	x	-	-	-
		SF	E	F	J	M	N	P		
2 11/16	5/8 x 5/16	s	x	x	x	x	x	-	-	-
2 3/4	5/8 x 5/16	s	x	x	x	x	x	-	-	-
2 3/16	3/4 x 3/8	s	x	x	x	x	x	-	-	-
2 7/8	3/4 x 3/8	s	x	x	x	x	x	-	-	-
2 15/16	3/4 x 3/8	s	s	x	x	x	x	-	-	-
3	3/4 x 3/8	-	s	x	x	x	x	-	-	-
3 1/16	3/4 x 3/8	-	s	x	x	x	x	-	-	-
3 1/8	3/4 x 3/8	-	s	x	x	x	x	-	-	-
3 3/16	3/4 x 3/8	-	s	x	x	x	x	-	-	-
3 1/4	3/4 x 3/8	-	s	x	x	x	x	-	-	-
3 5/16	7/8 x 7/16	-	s	s	x	x	x	-	-	-
3 3/8	7/8 x 7/16	-	s	s	x	x	x	-	-	-
3 7/16	7/8 x 7/16	-	s	s	x	x	x	-	-	-
3 1/2	7/8 x 7/16	-	s	s	x	x	x	-	-	-
3 9/16	7/8 x 7/16	-	-	s	s	x	x	-	-	-
3 5/8	7/8 x 7/16	-	-	s	s	x	x	-	-	-
3 11/16	7/8 x 7/16	-	-	s	s	x	x	-	-	-
3 3/4	7/8 x 7/16	-	-	s	s	x	x	-	-	-
3 13/16	1 x 1/2	-	-	s	s	x	x	-	-	-
3 7/8	1 x 1/2	-	-	s	s	x	x	-	-	-
3 15/16	1 x 1/2	-	-	s	s	x	x	-	-	-
4	1 x 1/2	-	-	N	S	x	x	-	-	-

* Bushings with 5/16 x 5/32" Keyway will be shipped unless the 3/8 x 3/16 Keyway is specified on the order.

Additional bore sizes available upon request

STOCK BORES	KEY SEAT	J	M	N	P	W	S
4 1/16	1 x 1/2	s	x	x	x	-	-
4 1/8	1 x 1/2	s	x	x	x	-	-
4 3/16	1 x 1/2	s	x	x	x	-	-
4 1/4	1 x 1/2	s	x	x	x	-	-
4 5/16	1 x 1/2	s	x	x	x	-	-
4 3/8	1 x 1/2	s	x	x	x	-	-
4 5/16	1 x 1/2	s	x	x	x	-	-
4 3/8	1 x 1/2	s	x	x	x	-	-
4 7/16	1 x 1/2	s	x	x	x	-	-
4 1/2	1 1/4 x 5/8	s	x	x	x	-	-
4 9/16	1 1/4 x 5/8	-	x	x	x	-	-
4 5/8	1 1/4 x 5/8	-	x	x	x	-	-
4 11/16	1 1/4 x 5/8	-	x	x	x	-	-
4 3/4	1 1/4 x 5/8	-	s	x	x	-	-
4 13/16	1 1/4 x 5/8	-	s	x	x	-	-
4 7/8	1 1/4 x 5/8	-	s	x	x	-	-
4 15/16	1 1/4 x 5/8	-	s	x	x	-	-
5	1 1/4 x 5/8	-	s	x	x	-	-
5 1/16	1 1/4 x 5/8	-	s	x	x	-	-
5 1/8	1 1/4 x 5/8	-	s	s	x	-	-
5 3/16	1 1/4 x 5/8	-	s	s	x	-	-
5 1/8	1 1/4 x 5/8	-	s	s	x	-	-
5 3/16	1 1/4 x 5/8	-	s	s	x	-	-
5 1/4	1 1/4 x 5/8	-	s	s	x	-	-
5 5/16	1 1/4 x 5/8	-	s	s	x	-	-
5 3/8	1 1/4 x 5/8	-	s	s	x	-	-
5 7/16	1 1/4 x 5/8	-	s	s	x	-	-
5 1/2	1 1/4 x 5/8	-	s	s	x	-	-

STOCK BORES	KEY SEAT	N	P	W	S
5 9/16	1 1/2 x 3/4	s	x	-	-
5 5/8	1 1/2 x 3/4	s	x	-	-
5 11/16	1 1/2 x 3/4	s	x	-	-
5 3/4	1 1/2 x 3/4	s	x	-	-
5 13/16	1 1/2 x 3/4	s	x	-	-
5 7/8	1 1/2 x 3/4	s	s	x	x
5 15/16	1 1/2 x 3/4	-	s	x	x
6	1 1/2 x 3/4	-	s	x	x
6 1/16	1 1/2 x 3/4	-	s	-	-
6 1/8	1 1/2 x 3/4	-	s	-	-
6 5/16	1 1/2 x 3/4	-	s	-	-
6 3/8	1 1/2 x 3/4	-	s	-	-
6 7/16	1 1/2 x 3/4	-	s	x	x
6 1/2	1 1/2 x 3/4	-	s	x	x
6 9/16	1 3/4 x 3/4	-	s	-	-
6 5/8	1 3/4 x 3/4	-	s	-	-
6 11/16	1 3/4 x 3/4	-	s	-	-
6 3/4	1 3/4 x 3/4	-	s	x	x
6 13/16	1 3/4 x 3/4	-	s	-	-
6 7/8	1 3/4 x 3/4	-	s	x	-
6 15/16	1 3/4 x 3/4	-	s	x	x
7	1 3/4 x 3/4	-	s	x	x
7 1/4	1 3/4 x 3/4	-	-	x	x
7 3/8	1 3/4 x 3/4	-	-	x	-
7 7/16	1 3/4 x 3/4	-	-	x	-
7 1/2	1 3/4 x 3/4	-	-	x	x
7 3/4	2 x 3/4	-	-	x	x
7 7/8	2 x 3/4	-	-	x	x
8	2 x 3/4	-	-	x	x
8 1/4	2 x 3/4	-	-	-	x
8 1/2	2 x 3/4	-	-	x	x
9 1/4	2 1/2 x 1/4	-	-	-	x

Stock Millimeter Bore Bushings

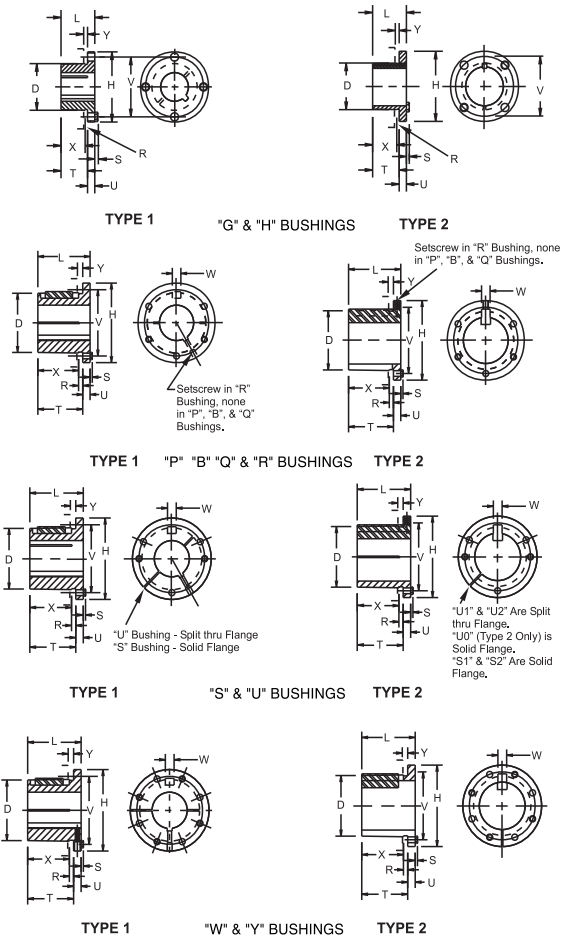
STOCK BORE	KEYSEAT (Millimeters)	QT/H	JA	SH	SDS	SD	SK	SF	E	F	J	M	N	P
14mm	5 X 5	X	X	X	X	X	X	-	-	-	-	-	-	-
15mm	5 X 5	X	X	X	X	X	X	-	-	-	-	-	-	-
16mm	5 X 5	X	X	X	X	X	X	-	-	-	-	-	-	-
17mm	5 X 5	X	X	X	X	X	X	-	-	-	-	-	-	-
18mm	6 X 6	X	X	X	X	X	X	-	-	-	-	-	-	-
19mm	6 X 6	X	X	X	X	X	X	-	-	-	-	-	-	-
20mm	6 X 6	X	X	X	X	X	X	-	-	-	-	-	-	-
22mm	6 X 6	X	X	X	X	X	X	-	-	-	-	-	-	-
24mm	8 X 7	X	X*	X	X	X	X	-	-	-	-	-	-	-
25mm	8 X 7	X	X*	X	X	X	X	-	-	-	-	-	-	-
28mm	8 X 7	X	X*	X	X	X	X	-	-	-	-	-	-	-
30mm	8 X 7	X	-	X	X	X	X	-	-	-	-	-	-	-
32mm	10 X 8	X	-	X	X	X	X	-	-	-	-	-	-	-
35mm	10 X 8	X*	-	X	X	X	X	-	-	-	-	-	-	-
38mm	10 X 8	X*	-	X*	X	X	X	-	-	-	-	-	-	-
40mm	12 X 8	-	-	-	X	X	X	-	-	-	-	-	-	-
42mm	12 X 8	-	-	-	X	X	X	-	-	-	-	-	-	-
45mm	14 X 9	-	-	-	-	-	X	-	-	-	-	-	-	-
48mm	14 X 9	-	-	-	X	-	X	-	-	-	-	-	-	-
50mm	14 X 9	-	-	-	-	-	X	-	-	-	-	-	-	-
55mm	16 X 10	-	-	-	-	-	X	-	-	-	-	-	-	-
60mm	18 X 11	-	-	-	-	-	X	-	-	-	-	-	-	-
65mm	18 X 11	-	-	-	-	-	-	-	-	-	-	-	-	-
70mm	20 X 12	-	-	-	-	-	-	-	-	-	-	-	-	-
75mm	20 X 12	-	-	-	-	-	-	-	-	-	-	-	-	-
80mm	22 X 14	-	-	-	-	-	-	-	-	-	-	-	-	-
85mm	22 X 14	-	-	-	-	-	-	-	-	-	-	-	-	-
90mm	25 X 14	-	-	-	-	-	-	-	-	-	-	-	-	-
95mm	25 X 14	-	-	-	-	-	-	-	-	-	-	-	-	-
100mm	28 X 16	-	-	-	-	-	-	-	-	-	-	-	-	-
110mm	28 X 16	-	-	-	-	-	-	-	-	-	-	-	-	-
115mm	32 X 18	-	-	-	-	-	-	-	-	-	-	-	-	-
120mm	32 X 18	-	-	-	-	-	-	-	-	-	-	-	-	-
130mm	32 X 18	-	-	-	-	-	-	-	-	-	-	-	-	-
150mm	36 X 20	-	-	-	-	-	-	-	-	-	-	-	-	-

Note: In metric bores, key not supplied for shallow keyway. The metric system does not refer to keyseat or keyway dimensions as does the English system; instead, dimensions are given for the key itself, which is rectangular in shape and not square as in the English system. This meets ISO Standards, except nominal diameters over 13 up to 16 included(metric bore).

X= Stock Bore with Standard Keyway. N= Stock Bore with No Keyway.

S= Stock Bore with Shallow Keyway; Rectangular Key is furnished to fit Standard keyseat.

SPLIT TAPER (PST) STEEL BUSHINGS



PART NO.	DIMENSIONS												BORE RANGE		NO.	SIZE	AV. WT. LBS.	WRENCH TORQUE IN.-LBS.
	L	U	T	D		H	V	W	X	Y	R	S	TYPE 1	TYPE 2				
				LARGE END	SMALL END													
G	1	1/4	3/4	1.172	1.1330	2	1 9/16	--	5/8	3 16	1/8	3/16	3/8- 15/16	1	2	1/4 x 5/8	0.50	95.00
H	1 1/4	1/4	1	1.625	1.5700	2 1/2	2	--	7/8	3 1/6	1/8	3/16	3/8 - 1 3/8	1 7/16 - 1 1/2	2	1/4 x 3/4	0.80	95.00
P1	1 15/16	13/32	1 17/32	1.938	1.8555	3	2 7/16	3/8"	1 5/16	7/32	7/32	1/4	1/2 - 1 7/16	1 1/2- 1 3/4	3	5/16 x 1	1.30	192.00
P2	2 15/16	13/32	2 17/32	1.938	1.7930	3	2 7/16	3/8	2 5/16	7/32	7/32	1/4	3/4 -1 7/16	1 1/2- 1 3/4	3	5/16 x 1	1.50	192.00
P3	4 7/16	13/32	4 1/32	1.938	1.6993	3	2 7/16	3/8	3 13/16	7/32	7/32	1/4	1 1/8 -1 3/8	1 5/8	3	5/16 x 1	2.00	192.00
B	1 15/16	1/2	1 7/16	2.625	2.5567	3 11/16	3 1/8	1/2	1 3/16	7/32	1/4	1/4	1/2 -1 15/16	2 -2 7/16	3	5/16 x 1 1/4	1.80	192.00
Q1	2 1/2	17/32	1 31/32	2.875	2.7657	4 1/8	3 3/8	1/2	1 3/4	7/32	7/32	9/32	3/4 - 2 1/16	2 1/8 -2 11/16	3	3/8 x 1 1/4	3.50	348.00
Q2	3 1/2	17/32	2 31/32	2.875	2.7032	4 1/8	3 3/8	1/2	2 3/4	7/32	7/32	9/32	1 -2 1/16	2 1/8 -2 5/8	3	3/8 x 1 1/4	4.50	348.00
Q3	5	17/32	4 15/32	2.875	2.6094	4 1/8	3 3/8	1/2	4 1/4	7/32	7/32	9/32	1 3/8 -2 1/16	2 1/8 -2 1/2	3	3/8 x 1 1/4	5.50	348.00
R1	2 7/8	5/8	2 1/4	4.000	3.8750	5 3/8	4 5/8	3/4	2	1/4	1/4	9/32	1 1/8 -2 13/16	2 7/8 -3 3/4	3	3/8 x 1 1/4	7.50	348.00
R2	4 7/8	5/8	4 1/4	4.000	3.7500	5 3/8	4 5/8	3/4	4	1/4	1/4	9/32	1 3/8 -2 13/16	2 7/8 -3 5/8	3	3/8 x 1 1/4	11.00	348.00
S1	4 3/8	3/4	3 5/8	4.625	4.4180	6 3/8	5 3/8	3/4	3 5/16	5/16	5/16	3/8	1 11/16 -3 3/16	3 1/4 -4 1/4	3	1/2 x 2 1/4	13.50	840.00
S2	6 3/4	3/4	6	4.625	4.2696	6 3/8	5 3/8	3/4	5 11/16	5/16	5/16	3/8	1 7/8 -3 3/16	3 1/4 -4 3/16	3	1/2 x 2 1/4	19.00	840.00
U0	5 1/4	1 1/16	4 3/16	6.000	5.7656	8 3/8	7	1 1/4	3 3/4	7/16	7/16	15/32	2 3/8 -3 1/16	--	3	5/8 x 2 3/4	30.00	1680.00
U0	4 15/16	3/4	4 3/16	6.000	5.7656	8 3/8	7	1 1/4	3 3/4	7/16	7/16	15/32	3 1/4 -4 1/4	4 3/8 - 5 1/2	3	5/8 x 2 3/4	27.00	1680.00
U1	7 1/8	1 1/16	6 1/16	6.000	5.6485	8 3/8	7	1 1/4	5 5/8	7/16	7/16	15/32	2 3/8 -4 1/4	4 3/8 - 5 1/2	3	5/8 x 2 3/4	40.00	1680.00
U2	10 1/8	1 1/16	9 1/16	6.000	5.4610	8 3/8	7	1 1/4	8 5/8	7/16	7/16	15/32	2 7/16 -4 1/4	4 3/8 - 5	3	5/8 x 2 3/4	50.00	1680.00
W1	8 1/4	1 7/16	6 13/16	8.500	8.1016	12 1/2	10	1 1/4	6 3/8	7/16	7/16	9/16	3 3/8 -6 3/16	6 1/4 -7 7/16	4	3/4 x 3	104.00	3000.00
W2	11 1/4	1 7/16	9 13/16	8.500	7.9141	12 1/2	10	1 1/4	9 3/8	7/16	7/16	9/16	3 3/8 -6 3/16	6 1/4 -7 7/16	4	3/4 x 3	133.00	3000.00
Y0*	11 1/8	2	9 1/8	12.000	11.4688	16 1/2	14 1/2	2	8 1/2	5/8	5/8	5/8	6 -7 15/16	8 - 10	4	1 x 5	270.00	7200.00

SPLIT TAPER (PST) STEEL BUSHINGS

STOCK INCH BORE BUSHING

STOCK BORES	KEY SEAT	G	H	P1	P2	P3	B	Q1	Q2	Q3	R1	R2	S1
3/8	NONE	x	x	-	-	-	-	-	-	-	-	-	-
7/16	NONE	x	x	-	-	-	-	-	-	-	-	-	-
1/2	1/8 x 1/16	x	x	x	-	-	x	-	-	-	-	-	-
9/16	1/8 x 1/16	x	x	x	-	-	x	-	-	-	-	-	-
19/32	3/16 x 3/32	-	x	-	-	-	-	-	-	-	-	-	-
5/8	3/16 x 3/32	x	x	x	-	-	x	-	-	-	-	-	-
21/32	3/16 x 3/32	-	x	x	-	-	-	-	-	-	-	-	-
(11/16)	3/16 x 3/32	x	x	x	-	-	x	-	-	-	-	-	-
3/4	3/16 x 3/32	x	x	x	x	-	x	x	-	-	-	-	-
25/32	3/16 x 3/32	-	x	x	-	-	-	-	-	-	-	-	-
(13/16)	3/16 x 3/32	x	x	x	x	-	x	x	-	-	-	-	-
7/8	3/16 x 3/32	x	x	x	x	-	x	x	-	-	-	-	-
(15/16)	1/4 x 1/8	x*	x	x	x	-	x	x	-	-	-	-	-
31/32	1/4 x 1/8	-	x	x	-	-	-	-	-	-	-	-	-
1	1/4 x 1/8	x*	x	x	x	-	x	x	x	-	-	-	-
1 (1/16)	1/4 x 1/8	-	x	x	x	-	x	x	x	-	-	-	-
1 1/8	1/4 x 1/8	-	x	x	x	x	x	x	x	-	x	-	-
1 (3/16)	1/4 x 1/8	-	x	x	x	-	x	x	x	-	x	-	-
1 1/4	1/4 x 1/8	-	x*	x	x	-	x	x	x	-	x	-	-
1 (5/16)	5/16 x 5/32	-	x*	x	x	-	x	x	x	-	x	-	-
1 3/8	5/16 x 5/32	-	x*	x	x	x*	x	x	x	x	x	x	-
1 3/8	3/8 x 3/16	-	x*	x	x	-	x	x	x	-	x	-	-
1 7/16	3/8 x 3/16	-	x*	x	x*	-	x	x	x	x	x	x	-
1 1/2	3/8 x 3/16	-	x*	x	x	-	x	x	x	x	x	x	-
1 9/16	3/8 x 3/16	-	-	x	x	-	x	x	x	x	x	x	-
1 5/8	3/8 x 3/16	-	-	x	x	x	x	x	x	x	x	x	-
1 11/16	3/8 x 3/16	-	-	x	x	-	x	x	x	x	x	x	x
1 3/4	3/8 x 3/16	-	-	x	x	-	x	x	x	x	x	x	x

STOCK BORES	KEY SEAT	R1	R2	S1	S2	U0	U1	U2	W1	W2
3 3/8	7/8 x 7/16	x	x	x	x	x	x	x	x	x
3 7/16	7/8 x 7/16	x	x	x	x	x	x	x	x	x
3 1/2	7/8 x 7/16	x	x	x	x	x	x	x	x	x
3 5/8	7/8 x 7/16	x	x	x	x	x	x	x	x	x
3 11/16	7/8 x 7/16	x	-	x	x	x	x	x	x	x
3 3/4	7/8 x 7/16	x	-	x	x	x	x	x	x	x
3 7/8	1 x 1/2	-	-	x	x	x	x	x	x	x
3 15/16	1 x 1/2	-	-	x	x	x	x	x	x	x
4	1 x 1/2	-	-	x	x	x	x	x	x	x
4 1/8	1 x 1/2	-	-	x	x	x	x	x	x	x
4 3/16	1 x 1/2	-	-	x	x	x	x	x	x	x
4 1/4	1 x 1/2	-	-	x	-	x	x	x	x	x
4 3/8	1 x 1/2	-	-	-	-	x	x	x	x	x
4 7/16	1 x 1/2	-	-	-	-	x	x	x	x	x
4 1/2	1 x 1/2	-	-	-	-	x	x	x	x	x
4 5/8	1 1/4 x 5/8	-	-	-	-	x	x	x	x	x
4 11/16	1 1/4 x 5/8	-	-	-	-	x	x	x	-	-
4 3/4	1 1/4 x 5/8	-	-	-	-	x	x	x	x	x
4 7/8	1 1/4 x 5/8	-	-	-	-	x	x	x	x	x
4 15/16	1 1/4 x 5/8	-	-	-	-	x	x	x	x	x
5	1 1/4 x 5/8	-	-	-	-	x	x	x	x	x

STOCK BORES	KEY SEAT	U0	U1	W1	W2
5 1/8	1 1/4 x 5/8	x	x	x	x
5 3/16	1 1/4 x 5/8	x	x	x	x
5 1/4	1 1/4 x 5/8	x	x	x	x
5 3/8	1 1/4 x 5/8	x	x	x	x
5 7/16	1 1/4 x 5/8	x	x	x	x
5 1/2	1 1/4 x 5/8	x	x	x	x

Stock Millimeter Bore Bushings

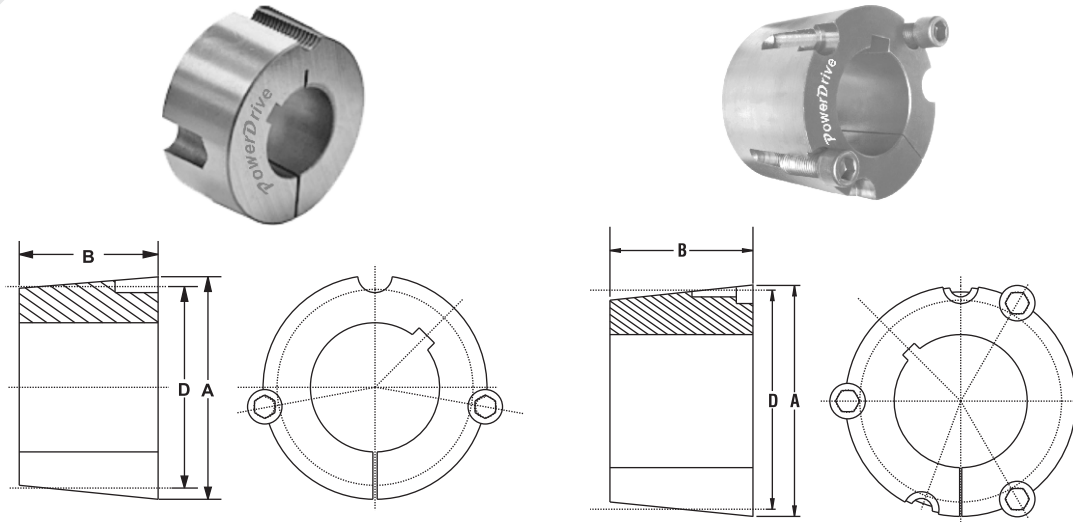
STOCK BORES	KEY SEAT	B	Q1	Q2	Q3	R1	R2	S1	S2	U0	U1	U2
1 13/16	1/2 x 1/4	x	x	x	x	x	x	-	-	-	-	-
1 7/8	1/2 x 1/4	x	x	x	x	x	x	x	x	-	-	-
1 15/16	1/2 x 1/4	x	x	x	x	x	x	x	x	-	-	-
2	1/2 x 1/4	x	x	x	x	x	x	x	x	-	-	-
2 1/16	1/2 x 1/4	x	x	x	x	x	x	-	-	-	-	-
2 1/8	1/2 x 1/4	x	x	x	x	x	x	x	x	-	-	-
2 3/16	1/2 x 1/4	x	x	x	x	x	x	x	x	-	-	-
2 1/4	1/2 x 1/4	x	x	x	x	x	x	x	x	-	-	-
2 5/16	5/8 x 5/16	x	x	x	x	x	x	x	x	-	-	-
2 3/8	5/8 x 5/16	x	x	x	x	x	x	x	x	x	x	-
2 7/16	5/8 x 5/16	x	x	x	x	x	x	x	x	x	x	x
2 1/2	5/8 x 5/16	-	x	x	x	x	x	x	x	x	x	x
2 9/16	5/8 x 5/16	-	x	x	-	x	x	x	x	x	x	x
2 5/8	5/8 x 5/16	-	x	x	-	x	x	x	x	x	x	x
2 11/16	5/8 x 5/16	-	x	-	-	x	x	x	x	x	x	x
2 3/4	5/8 x 5/16	-	-	-	-	x	x	x	x	x	x	x
2 13/16	3/4 x 3/8	-	-	-	-	x	x	-	-	-	-	-
2 7/8	3/4 x 3/8	-	-	-	-	x	x	x	x	x	x	x
2 15/16	3/4 x 3/8	-	-	-	-	x	x	x	x	x	x	x
3	3/4 x 3/8	-	-	-	-	x	x	x	x	x	x	x
3 1/8	3/4 x 3/8	-	-	-	-	x	x	x	x	x	x	x
3 3/16	3/4 x 3/8	-	-	-	-	x	x	x	x	x	x	x
3 1/4	3/4 x 3/8	-	-	-	-	x	x	x	x	x	x	x

STOCK BORES	KEY SEAT	W1	W2
5 5/8	1 1/2 x 3/4	x	x
5 3/4	1 1/2 x 3/4	x	x
5 7/8	1 1/2 x 3/4	x	x
5 15/16	1 1/2 x 3/4	x	x
6	1 1/2 x 3/4	x	x
6 1/8	1 1/2 x 3/4	x	x
6 3/16	1 1/2 x 3/4	x	x
6 1/4	1 1/2 x 3/4	x	x
6 3/8	1 1/2 x 3/4	x	x
6 7/16	1 1/2 x 3/4	x	x
6 1/2	1 1/2 x 3/4	x	x
6 3/8	1 3/4 x 3/4	x	x
6 7/16	1 3/4 x 3/4	x	x
6 1/2	1 3/4 x 3/4	x	x
6 5/8	1 3/4 x 3/4	x	x
6 3/4	1 3/4 x 3/4	x	x
6 7/8	1 3/4 x 3/4	x	x
6 15/16	1 3/4 x 3/4	x	x
7	1 3/4 x 3/4	x	x
7 1/8	1 3/4 x 3/4	x	x
7 3/16	1 3/4 x 3/4	x	x
7 1/4	1 3/4 x 3/4	x	x
7 3/8	1 3/4 x 3/4	x	x
7 7/16	1 3/4 x 3/4	x	x

Stock Bores	Keyseat (Millimeters)	G	H	P1	B	Q1	R1	R2
10mm.	None	x	x	-	-	-	-	-
11mm.	None	x	x	-	-	-	-	-
12mm.	None	x	x	-	-	-	-	-
14mm.	5x25	x	x	x	-	-	-	-
15mm.	5x25	-	-	x	x	-	-	-
16mm.	5x25	x	x	x	x	-	-	-
17mm.	5x25	x	x	x	x	-	-	-
18mm.	6x3	x	x	x	x	x	-	-
19mm.	6x3	x	x	x	x	x	-	-
20mm.	6x3	x	x	x	x	x	-	-
22mm.	6x3	x	x	x	x	x	-	-
24mm.	8x3.5	x	x	x	x	x	-	-
25mm.	8x3.5	x	x	x	x	x	-	-
28mm.	8x3.5	-	x	x	x	x	x	-
30mm.	8x3.5	-	x	x	x	x	x	-
32mm.	10x4	-	x	x	x	x	x	-
35mm.	10x4	-	x	x	x	x	x	x
36mm.	10x4	-	x	x	x	x	x	x
38mm.	10x4	-	x	x	x	x	x	x
39mm.	12x4	-	x	x	x	-	x	x
40mm.	12x4	-	-	x	x	x	x	x
42mm.	12x4	-	-	x	x	x	x	x
45mm.	14x4.5	-	-	-	x	x	x	x
48mm.	14x4.5	-	-	-	x	x	x	x
50mm.	14x4.5	-	-	-	x	x	x	x
55mm.	16x5	-	-	-	x	x	x	x
60mm.	18x5.5	-	-	-	x	x	x	x
65mm.	18x5.5	-	-	-	-	x	x	x
70mm.	20x6	-	-	-	-	-	x	x
75mm.	20x6	-	-	-	-	-	-	x
80mm.	22x7	-	-	-	-	-	-	x
85mm.	22x7	-	-	-	-	-	-	x
90mm.	25x7	-	-	-	-	-	-	x
95mm.	25x7	-	-	-	-	-	-	x

* These sizes have a Shallow Keyseat. Special Keys are furnished to fit standard depth keyseats in shafts.

■ 1 3/8 Bore Bushings with 5/16 x 5/32" Keyway will be shipped unless the 3/8 x 3/16 Keyway is specified on the order.

TAPER LOCK (TL®) BUSHING

1008 THROUGH 3030
3535 THROUGH 5050

BUSHING NO.	A	B	D BOLT CIRCLE	CAPSCREWS		STOCK BORE RANGE			WRENCH TOQUE IN. LBS.	TORQUE CAP LB. IN.	WGT. (APX.) LBS.
						MIN.	MAX.				
				DIA.	LENGTH		STD. KW.	SHALLOW KW.			
1008	1 25/64	7/8	1 21/64	1/4	1/2	1/2	7/8	1	55	1,200	0.27
1108	1.511	7/8	1 29/64	1/4	1/2	1/2	1	1 1/8	55	1,300	0.33
1210	1/78	1	1 3/4	3/8	5/8	1/2	1 1/4	1 1/4	175	3,600	0.61
1215	1 7/8	1 1/2	1 3/4	3/8	5/8	1/2	1 1/4	1 1/4	175	3,550	0.80
1310	2	1	1 7/16	3/8	5/8	1/2	1 7/16	1 7/16	175	3850	0.85
1610	2 1/4	1	2 1/8	3/8	5/8	1/2	1 1/2	1 5/8	175	4,300	0.90
1615	2 1/4	1 1/2	2 1/8	3/8	5/8	1/2	1 1/2	1 5/8	175	4,300	1.20
2012	2 3/4	1 1/4	2 5/8	7/16	7/8	1/2	1 7/8	2	280	7,150	1.70
2517	3 3/8	1 3/4	3 1/4	1/2	1	1/2	2 1/4	2 1/2	430	11,600	3.50
2525	3 3/8	2 1/2	3 1/4	1/2	1	3/4	2 1/4	2 1/2	430	11,300	4.90
3020	4 1/4	2	4	5/8	1 1/4	15/16	2 3/4	3	800	24,000	6.50
3030	4 1/4	3	4	5/8	1 1/4	15/16	2 3/4	3	800	24,000	9.20
3535	5	3 1/2	4.83	1/2	1 1/2	1 3/16	3 1/4	3 1/2	1000	44,800	14.0
4040	5 3/4	4	5.54	5/8	1 3/4	1 7/16	3 5/8	4	1700	77,300	22.0
4545	6 3/8	4 1/2	6.13	3/4	2	1 15/16	4 1/4	4 1/2	2450	110,000	30.0
5050	7	5	6.72	7/8	2 1/4	2 7/16	4 1/2	5	3100	126,000	38.0

STANDARD KEYSEATS

BORE RANGE	KEYSEAT	BORE RANGE	KEYSEAT
1/2 - 9/16	1/8 x 1/16	2 5/16-2 3/4	5/8 x 5/16
5/8 - 7/8	3/16 x 3/32	2 13/16-3 1/4	3/4 x 3/8
15/16-1 1/4	1/4 x 1/8	3 3/8 -3 3/4	7/8 x 7/16
1 5/16-1 3/8	5/16 x 5/32	3 7/8 -4 1/2	1 x 1/2
1 7/16-1 3/4	3/8 x 3/16	4 5/8 -5	1 1/4 x 5/8
1 13/16-2 1/4	1/2 x 1/4		

1 3/8 Bore Bushings also available with 3/8X3/16 Kw.

TAPER LOCK (TL®) BUSHING

STOCK BORES BUSHING

STOCK BORE	1008	1108	1210	1215	1310	1610	1615	2012	2517	2525	3020	3030	3535
1/2	X	X	X	X	X	X	X	X	X	-	-	-	-
9/16	X	X	X	X	X	X	X	X	X	-	-	-	-
5/8	X	X	X	X	X	X	X	X	X	-	-	-	-
11/16	X	X	X	X	X	X	X	X	X	-	-	-	-
3/4	X	X	X	X	X	X	X	X	X	X	-	-	-
13/16	X	X	X	X	X	X	X	X	X	X	-	-	-
7/8	X	X	X	X	X	X	X	X	X	X	-	-	-
15/16	X	X	X	X	X	X	X	X	X	X	X	X	-
1	X	X	X	X	X	X	X	X	X	X	X	X	-
1 1/16	-	X	X	X	X	X	X	X	X	X	X	X	-
1 1/8	-	X	X	X	X	X	X	X	X	X	X	X	-
1 3/16	-	-	X	X	X	X	X	X	X	X	X	X	X
1 1/4	-	-	X	X	X	X	X	X	X	X	X	X	X
1 5/16	-	-	-	-	X	X	X	X	X	X	X	X	X
1 3/8	-	-	-	-	X	X	X	X	X	X	X	X	X
STOCK BORE	1310	1610	1615	2012	2517	2525	3020	3030	3535	4040	4545	5050	
1 7/16	X	X	X	X	X	X	X	X	X	X	-	-	
1 1/2	-	X	X	X	X	X	X	X	X	X	-	-	
1 9/16	-	X	X	X	X	X	X	X	X	-	-	-	
1 5/8	-	X	X	X	X	X	X	X	X	X	-	-	
1 11/16	-	-	-	X	X	X	X	X	X	X	-	-	
1 3/4	-	-	-	X	X	X	X	X	X	X	-	-	
1 13/16	-	-	-	X	X	X	X	X	-	X	-	-	
1 7/8	-	-	-	X	X	X	X	X	X	X	-	-	
1 15/16	-	-	-	X	X	X	X	X	X	X	X	-	
2	-	-	-	-	X	X	X	X	X	X	X	X	
2 1/16	-	-	-	-	X	X	X	X	-	-	-	-	
2 1/8	-	-	-	-	X	X	X	X	X	X	-	-	
2 3/16	-	-	-	-	X	X	X	X	X	X	X	-	
2 1/4	-	-	-	-	X	X	X	X	X	X	-	-	
2 5/16	-	-	-	-	X	X	X	X	X	X	-	-	
2 3/8	-	-	-	-	X	X	X	X	X	X	X	-	
2 7/16	-	-	-	-	X	X	X	X	X	X	X	X	
2 1/2	-	-	-	-	X	X	X	X	X	X	-	X	
2 9/16	-	-	-	-	-	-	X	X	-	X	-	-	
2 5/8	-	-	-	-	-	-	X	X	X	X	X	-	

STOCK BUSHING BORES

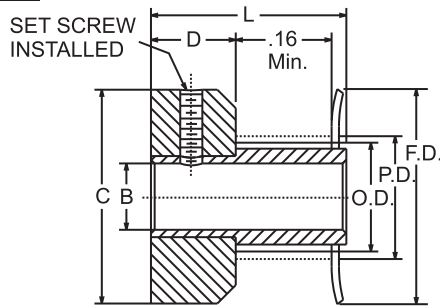
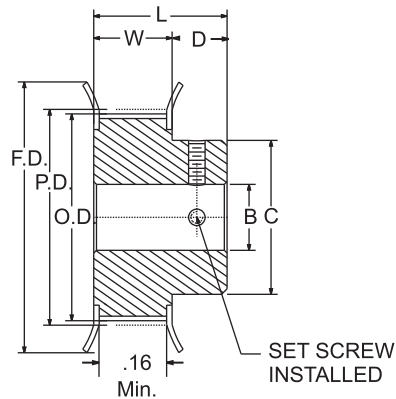
STOCK BORE	3020	3030	3535	4040	4545	5050
2 11/16	X	X	X	X	-	-
2 3/4	X	X	X	X	X	-
2 13/16	X	X	-	X	-	-
2 7/8	X	X	X	X	X	-
2 15/16	X	X	X	X	X	X
3	X	X	X	X	X	-
3 1/16	-	-	X	-	-	-
3 1/8	-	-	X	X	X	-
3 3/16	-	-	X	X	X	-
3 1/4	-	-	X	X	X	-
3 5/16	-	-	X	X	-	-
3 3/8	-	-	X	X	X	X
3 7/16	-	-	X	X	X	X
3 1/2	-	-	X	X	X	-
3 9/16	-	-	-	X	-	-
3 5/8	-	-	-	X	X	X
3 11/16	-	-	-	X	X	-
3 3/4	-	-	-	X	X	-
3 13/16	-	-	-	X	-	-
3 7/8	-	-	-	X	X	X
3 15/16	-	-	-	X	X	X
4	-	-	-	X	X	X
4 1/8	-	-	-	-	X	-
4 3/16	-	-	-	-	X	-
4 1/4	-	-	-	-	X	X
4 3/8	-	-	-	-	X	X
4 7/16	-	-	-	-	X	X
4 1/2	-	-	-	-	X	X
4 7/8	-	-	-	-	-	X
4 15/16	-	-	-	-	-	X
5	-	-	-	-	-	X

Stock Millimeter Bore Bushings

Stock BORE	KEYSEAT (Millimeter)	1008	1108	1210	1215	1310	1610	1615	2012	2517	2525	3020	3030	3535	4040	4545	5050
12mm	4 X 4	-	X	-	-	-	-	X	-	-	-	-	-	-	-	-	-
14mm	5 X 5	X	X	X	-	X	X	X	X	-	-	-	-	-	-	-	-
15mm	5 X 5	X	X	X	-	X	X	X	X	-	-	-	-	-	-	-	-
16mm	5 X 5	X	X	X	X	X	X	X	X	-	-	-	-	-	-	-	-
18mm	6 X 6	X	X	X	X	X	X	X	X	-	-	-	-	-	-	-	-
19mm	6 X 6	X	X	X	X	X	X	X	X	-	-	-	-	-	-	-	-
20mm	6 X 6	X	X	X	X	X	X	X	X	-	-	-	-	-	-	-	-
22mm	6 X 6	X	X	X	X	X	X	X	X	-	-	-	-	-	-	-	-
24mm	8 X 7	X	X	X	X	X	X	X	X	-	-	-	-	-	-	-	-
25mm	8 X 7	-	X	X	X	X	X	X	X	-	-	-	-	-	-	-	-
28mm	8 X 7	-	-	X	X	X	X	X	X	-	-	-	-	-	-	-	-
30mm	8 X 7	-	-	X	X	X	X	X	X	-	-	-	-	-	-	-	-
32mm	10 X 8	-	-	X	X	X	X	X	X	-	-	-	-	-	-	-	-
35mm	10 X 8	-	-	-	-	X	X	X	X	-	-	-	-	-	-	-	-
38mm	10 X 8	-	-	-	-	X	X	X	X	-	-	-	-	-	-	-	-
40mm	12 X 8	-	-	-	-	X	X	X	X	-	-	-	-	-	-	-	-
42mm	12 X 8	-	-	-	-	-	X	X	X	-	-	-	-	-	-	-	-
45mm	14 X 9	-	-	-	-	-	X	X	X	-	-	-	-	-	-	-	-
48mm	14 X 9	-	-	-	-	-	-	X	X	-	-	-	-	-	-	-	-
50mm	14 X 9	-	-	-	-	-	-	-	X	-	-	-	-	-	-	-	-
55mm	16 X 10	-	-	-	-	-	-	-	X	-	-	-	-	-	-	-	-
60mm	18 X 11	-	-	-	-	-	-	-	X	-	-	-	-	-	-	-	-
65mm	18 X 11	-	-	-	-	-	-	-	-	X	-	-	-	-	-	-	-
70mm	20 X 12	-	-	-	-	-	-	-	-	X	-	-	-	-	-	-	-
75mm	20 X 12	-	-	-	-	-	-	-	-	-	X	-	-	-	-	-	-
80mm	22 X 14	-	-	-	-	-	-	-	-	-	-	X	-	-	-	-	-
85mm	22 X 14	-	-	-	-	-	-	-	-	-	-	-	X	-	-	-	-
90mm	25 X 14	-	-	-	-	-	-	-	-	-	-	-	-	X	-	-	-
95mm	25 X 14	-	-	-	-	-	-	-	-	-	-	-	-	-	X	-	-
100mm	28 X 16	-	-	-	-	-	-	-	-	-	-	-	-	-	X	-	-
110mm	28 X 16	-	-	-	-	-	-	-	-	-	-	-	-	-	-	X	-
115mm	32 X 18	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	X
120mm	32 X 18	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	X
125mm	32 X 18	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

FEATURES OF TIMING BELT PULLEY

1. All major pitches (in inch and metric) are available like HTD[®] (High Torque Drive), Poly Chain[®]GT2, Power Grip GT2[®], Timing pulley bar Stock, HTD[®] pulley bar Stock, PGGT pulley bar Stock, Metric pitch bar Stock, Standard classical MXL and XL, Super Torque STS and RPP, etc.
2. Timing Belt drive provides a concept superior to conventional flat belt, V-belt, chain sprocket and gear.
3. Synchronize the driver and drive sheave (pulley). It transmits a greater power range than V-belt.
4. The synchronized pulley drive is quieter, free from maintenance (no re-tensioning) and reduces vibration.
5. Timing pulleys are manufactured in various pitches with many configurations and sizes.
6. A timing pulley transmits force to the belt via evenly spaced grooves, which mate the teeth in the belt.
7. Timing Belt drives transmits torque to a driven pulley or force to a linear actuator.

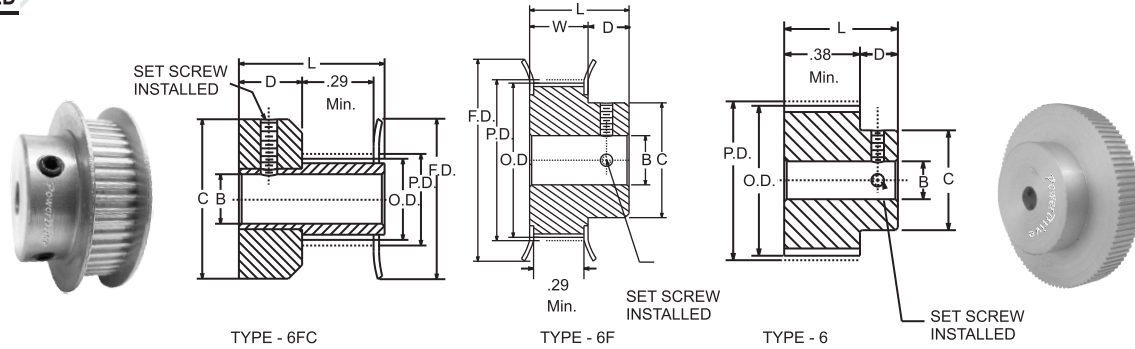
MP TIMING BELT PULLEY – 0.080" PITCH (MXL)
**ALUMINUM
CLEAR ANODIZED**
FOR 1/8" WIDE BELT

TYPE-6FC

TYPE-6F


0.080" PITCH (MP) 1/8" WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ. "D"	WEIGHT (lbs)
				P.D.	O.D.	F.D.	HUB "C" ± 1/64	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"		
10MP012-6FCA	10MP012-6CA-1/8	10	6FC	0.255	0.235	27/64	27/64	1/8	-	7/16	-	0.234	0.004
11MP012-6FCA	11MP012-6CA-1/8	11	6FC	0.280	0.260	29/64	29/64	1/8	-	7/16	-	0.234	0.004
12MP012-6FCA	12MP012-6CA-1/8	12	6FC	0.306	0.286	31/64	31/64	1/8	-	7/16	-	0.234	0.005
14MP012-6FCA	14MP012-6CA-1/8	14	6FC	0.357	0.337	17/32	17/32	1/8	-	7/16	-	0.234	0.008
15MP012-6FCA	15MP012-6CA-3/16	15	6FC	0.382	0.362	9/16	9/16	3/16	-	7/16	-	0.234	0.006
16MP012-6FCA	16MP012-6CA-3/16	16	6FC	0.407	0.387	37/64	37/64	3/16	-	7/16	-	0.234	0.007
18MP012-6FCA	18MP012-6CA-3/16	18	6FC	0.458	0.438	41/64	41/64	3/16	-	31/64	17/64	0.219	0.005
18MP012-6FA	18MP012-6FA-3/16	18	6F	0.458	0.438	41/64	5/16	3/16	3/8	7/16	-	0.234	0.005
20MP012-6FA	20MP012-6FA-3/16	20	6F	0.509	0.489	11/16	23/64	3/16	3/16	31/64	17/64	0.219	0.006
20MP012-6FCA	20MP012-6CA-1/4	20	6FC	0.509	0.489	11/16	11/16	1/4	-	7/16	-	0.234	0.011
21MP012-6FA	21MP012-6FA-3/16	21	6F	0.535	0.515	45/64	25/64	3/16	1/4	31/64	17/64	0.219	0.011
21MP012-6FCA	21MP012-6CA-1/4	21	6FC	0.535	0.515	45/64	45/64	1/4	-	7/16	-	0.234	0.007
22MP012-6FA	22MP012-6FA-3/16	22	6F	0.560	0.540	47/64	25/64	3/16	1/4	31/64	17/64	0.219	0.007
22MP012-6FCA	22MP012-6CA-1/4	22	6FC	0.560	0.540	47/64	47/64	1/4	-	7/16	-	0.234	0.007
24MP012-6FA	24MP012-6FA-1/4	24	6F	0.611	0.591	51/64	7/16	1/4	1/4	33/64	17/64	0.250	0.011
28MP012-6FA	28MP012-6FA-1/4	28	6F	0.713	0.693	57/64	1/2	1/4	5/16	33/64	17/64	0.250	0.012
30MP012-6FA	30MP012-6FA-1/4	30	6F	0.764	0.744	15/16	31/64	1/4	5/16	33/64	17/64	0.250	0.013
32MP012-6FA	32MP012-6FA-1/4	32	6F	0.815	0.795	1	19/32	1/4	3/8	33/64	17/64	0.250	0.018
36MP012-6FA	36MP012-6FA-1/4	36	6F	0.917	0.897	1-7/64	43/64	1/4	7/16	33/64	17/64	0.250	0.018
40MP012-6FA	40MP012-6FA-1/4	40	6F	1.019	0.999	1-13/64	3/4	1/4	1/2	17/32	9/32	0.250	0.031
42MP012-6FA	42MP012-6FA-1/4	42	6F	1.070	1.050	1-17/64	13/16	1/4	1/2	17/32	9/32	0.250	0.041
44MP012-6FA	44MP012-6FA-1/4	44	6F	1.120	1.100	1-5/16	55/64	1/4	1/2	17/32	9/32	0.250	0.041
48MP012-6FA	48MP012-6FA-1/4	48	6F	1.222	1.202	1-27/64	15/64	1/4	1/2	17/32	9/32	0.250	0.051
60MP012-6FA	60MP012-6FA-1/4	60	6F	1.528	1.508	1-47/64	1-7/32	1/4	3/4	17/32	9/32	0.250	0.071

Note : Pulleys with 10 to 16 grooves have 1set screw; others have 2 at 90°.

Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

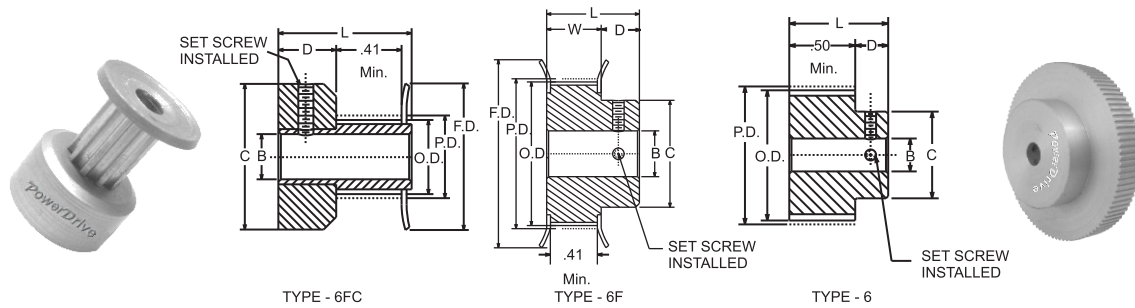
MP TIMING BELT PULLEY – 0.080" PITCH (MXL)
**ALUMINUM
CLEAR ANODIZED**
FOR 1/4" WIDE BELT


0.080" PITCH (MP) 1/4" WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ. "D"	WEIGHT (lbs)
				P.D.	O.D.	F.D.	HUB "C" ± 1/64	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"		
10MP025-6FCA	10MP025-6CA-1/8	10	6FC	0.255	0.235	27/64	27/64	1/8	-	9/16	-	0.234	0.01
11MP025-6FCA	11MP025-6CA-1/8	11	6FC	0.280	0.260	29/64	29/64	1/8	-	9/16	-	0.234	0.01
12MP025-6FCA	12MP025-6CA-1/8	12	6FC	0.306	0.286	31/64	31/64	1/8	-	9/16	-	0.234	0.01
14MP025-6FCA	14MP025-6CA-1/8	14	6FC	0.357	0.337	17/32	17/32	1/8	-	9/16	-	0.234	0.01
15MP025-6FCA	15MP025-6CA-3/16	15	6FC	0.382	0.362	9/16	9/16	3/16	-	9/16	-	0.234	0.01
16MP025-6FCA	16MP025-6CA-3/16	16	6FC	0.407	0.387	37/64	37/64	3/16	-	9/16	-	0.234	0.01
18MP025-6FA	18MP025-6FA-3/16	18	6F	0.458	0.438	41/64	5/16	3/16	3/16	5/8	25/64	0.234	0.01
18MP025-6FCA	18MP025-6CA-1/4	18	6FC	0.458	0.438	41/64	41/64	1/4	-	9/16	-	0.234	0.01
20MP025-6FA	20MP025-6FA-3/16	20	6F	0.509	0.489	11/16	23/64	3/16	3/16	5/8	25/64	0.234	0.01
20MP025-6FCA	20MP025-6CA-1/4	20	6FC	0.509	0.489	11/16	11/16	1/4	-	9/16	-	0.234	0.01
21MP025-6FA	21MP025-6FA-3/16	21	6F	0.535	0.515	45/64	25/64	3/16	1/4	5/8	25/64	0.234	0.01
21MP025-6FCA	21MP025-6CA-1/4	21	6FC	0.535	0.515	45/64	45/64	1/4	-	9/16	-	0.234	0.01
22MP025-6FA	22MP025-6FA-3/16	22	6F	0.560	0.540	47/64	25/64	3/16	1/4	5/8	25/64	0.234	0.01
22MP025-6FCA	22MP025-6CA-1/4	22	6FC	0.560	0.540	47/64	47/64	1/4	-	9/16	-	0.234	0.01
24MP025-6FA	24MP025-6FA-1/4	24	6F	0.611	0.591	51/64	7/16	1/4	1/4	11/16	25/64	0.297	0.01
28MP025-6FA	28MP025-6FA-1/4	28	6F	0.713	0.693	57/64	1/2	1/4	5/16	11/16	25/64	0.297	0.02
30MP025-6FA	30MP025-6FA-1/4	30	6F	0.764	0.744	15/16	31/64	1/4	5/16	11/16	25/64	0.297	0.02
32MP025-6FA	32MP025-6FA-1/4	32	6F	0.815	0.795	1	19/32	1/4	3/8	11/16	25/64	0.297	0.02
36MP025-6FA	36MP025-6FA-1/4	36	6F	0.917	0.897	1-7/64	43/64	1/4	7/16	11/16	25/64	0.297	0.03
40MP025-6FA	40MP025-6FA-1/4	40	6F	1.019	0.999	1-13/64	3/4	1/4	1/2	23/32	13/32	0.313	0.04
42MP025-6FA	42MP025-6FA-1/4	42	6F	1.070	1.050	1-17/64	13/16	1/4	1/2	23/32	13/32	0.313	0.05
44MP025-6FA	44MP025-6FA-1/4	44	6F	1.120	1.100	1-5/16	55/64	1/4	1/2	23/32	13/32	0.313	0.05
48MP025-6FA	48MP025-6FA-1/4	48	6F	1.222	1.202	1-27/64	15/64	1/4	1/2	23/32	13/32	0.313	0.06
60MP025-6FA	60MP025-6FA-1/4	60	6F	1.528	1.508	1-47/64	1-7/32	1/4	3/4	23/32	13/32	0.313	0.10
60MP025-6A	60MP025-6A-1/4	60	6	1.528	1.508		1-9/64	1/4	3/4	3/4	-	0.375	0.10
72MP025-6A	72MP025-6A-1/4	72	6	1.833	1.813		1-3/16	1/4	3/4	3/4	-	0.375	0.13
80MP025-6A	80MP025-6A-5/16	80	6	2.037	2.017		1-1/2	5/16	15/16	3/4	-	0.375	0.18
90MP025-6A	90MP025-6A-5/16	90	6	2.292	2.272		1-1/2	5/16	15/16	3/4	-	0.375	0.21
100MP025-6A	100MP025-6A-5/16	100	6	2.546	2.526		1-1/2	5/16	15/16	3/4	-	0.375	0.24
120MP025-6A	120MP025-6A-3/8	120	6	3.056	3.036		1-1/2	3/8	15/16	3/4	-	0.375	0.32

Note : Pulleys with 10 to 16 grooves have 1set screw; others have 2 at 90°.

Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

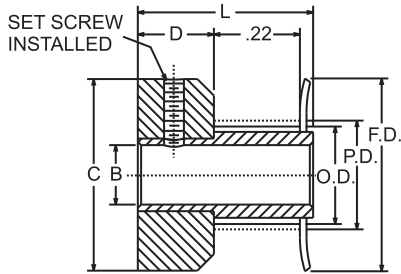
MP TIMING BELT PULLEY – 0.080" PITCH (MXL)
**ALUMINUM
CLEAR ANODIZED**
FOR 3/8" WIDE BELT


0.080" PITCH (MP) 3/8" WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ. "D"	WEIGHT (lbs)
				P.D.	O.D.	F.D.	HUB "C" ± 1/64	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"		
10MP037-6FCA	10MP037-6CA-1/8	10	6FC	0.255	0.235	27/64	27/64	1/8	-	11/16	-	0.234	0.01
11MP037-6FCA	11MP037-6CA-1/8	11	6FC	0.280	0.260	29/64	29/64	1/8	-	11/16	-	0.234	0.01
12MP037-6FCA	12MP037-6CA-1/8	12	6FC	0.306	0.286	31/64	31/64	1/8	-	11/16	-	0.234	0.01
14MP037-6FCA	14MP037-6CA-1/8	14	6FC	0.357	0.337	17/32	17/32	1/8	-	11/16	-	0.234	0.01
15MP037-6FCA	15MP037-6CA-3/16	15	6FC	0.382	0.362	9/16	9/16	3/16	-	11/16	-	0.234	0.01
16MP037-6FCA	16MP037-6CA-3/16	16	6FC	0.407	0.387	37/64	37/64	3/16	-	11/16	-	0.234	0.02
18MP037-6FA	18MP037-6FA-3/16	18	6F	0.458	0.438	41/64	5/16	3/16	3/16	3/4	33/64	0.234	0.01
18MP037-6FCA	18MP037-6CA-1/4	18	6FC	0.458	0.438	41/64	41/64	1/4	-	11/16	-	0.234	0.02
20MP037-6FA	20MP037-6FA-3/16	20	6F	0.509	0.489	11/16	23/64	3/16	3/16	3/4	33/64	0.234	0.01
20MP037-6FCA	20MP037-6CA-1/4	20	6FC	0.509	0.489	11/16	11/16	1/4	-	11/16	-	0.234	0.02
21MP037-6FA	21MP037-6FA-3/16	21	6F	0.535	0.515	45/64	25/64	3/16	1/4	3/4	33/64	0.234	0.01
21MP037-6FCA	21MP037-6CA-1/4	21	6FC	0.535	0.515	45/64	45/64	1/4	-	11/16	-	0.234	0.02
22MP037-6FA	22MP037-6FA-3/16	22	6F	0.560	0.540	47/64	25/64	3/16	1/4	3/4	33/64	0.234	0.01
22MP037-6FCA	22MP037-6CA-1/4	22	6FC	0.560	0.540	47/64	47/64	1/4	-	11/16	-	0.234	0.03
24MP037-6FA	24MP037-6FA-1/4	24	6F	0.611	0.591	51/64	7/16	1/4	1/4	13/16	33/64	0.297	0.01
25MP037-6FA	25MP037-6FA-1/4	25	6F	0.637	0.617	13/16	15/32	1/4	5/16	13/16	33/64	0.297	0.02
28MP037-6FA	28MP037-6FA-1/4	28	6F	0.713	0.693	57/64	1/2	1/4	5/16	13/16	33/64	0.297	0.02
30MP037-6FA	30MP037-6FA-1/4	30	6F	0.764	0.744	15/16	31/64	1/4	5/16	13/16	33/64	0.297	0.02
32MP037-6FA	32MP037-6FA-1/4	32	6F	0.815	0.795	1	19/32	1/4	3/8	13/16	33/64	0.297	0.03
36MP037-6FA	36MP037-6FA-1/4	36	6F	0.917	0.897	1-7/64	43/64	1/4	7/16	13/16	33/64	0.297	0.04
40MP037-6FA	40MP037-6FA-1/4	40	6F	1.019	0.999	1-13/64	3/4	1/4	1/2	27/32	17/32	0.844	0.05
42MP037-6FA	42MP037-6FA-1/4	42	6F	1.070	1.050	1-17/64	13/16	1/4	1/2	27/32	17/32	0.844	0.06
44MP037-6FA	44MP037-6FA-1/4	44	6F	1.120	1.100	1-5/16	55/64	1/4	1/2	27/32	17/32	0.844	0.06
48MP037-6FA	48MP037-6FA-1/4	48	6F	1.222	1.202	1-27/64	15/64	1/4	1/2	27/32	17/32	0.844	0.08
60MP037-6FA	60MP037-6FA-1/4	60	6F	1.528	1.508	1-47/64	1-7/32	1/4	3/4	27/32	17/32	0.844	0.12
60MP037-6A	60MP037-6A-1/4	60	6	1.528	1.508	-	1-9/64	1/4	3/4	7/8	-	0.875	0.08
72MP037-6A	72MP037-6A-1/4	72	6	1.833	1.813	-	1-3/16	1/4	3/4	7/8	-	0.875	0.09
80MP037-6A	80MP037-6A-5/16	80	6	2.037	2.017	-	1-1/2	5/16	15/16	7/8	-	0.875	0.14
90MP037-6A	90MP037-6A-5/16	90	6	2.292	2.272	-	1-1/2	5/16	15/16	7/8	-	0.875	0.14
100MP037-6A	100MP037-6A-5/16	100	6	2.546	2.526	-	1-1/2	5/16	15/16	7/8	-	0.875	0.14
120MP037-6A	120MP037-6A-3/8	120	6	3.056	3.036	-	1-1/2	3/8	15/16	7/8	-	0.875	0.14

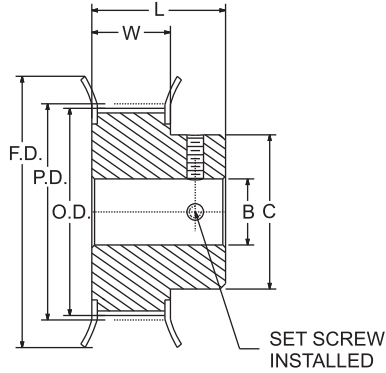
Note : Pulleys with 10 to 16 grooves have 1 set screw; others have 2 at 90°.

Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

40 D.P. (LT) TIMING BELT PULLEY - 0.0816" PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 3/16" WIDE BELT


TYPE - 6FC



TYPE - 6F

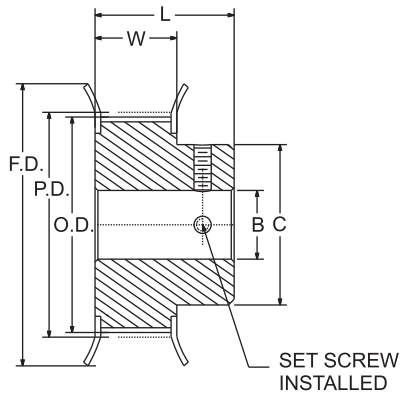


0.0816" PITCH (LT) 3/16" WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
10LT187-6CA-1/8	10	6FC	0.260	0.246	27/64	27/64	1/8	1/8	1/2	17/64	0.234	0.01
11LT187-6CA-1/8	11	6FC	0.286	0.272	29/64	29/64	1/8	1/8	1/2	17/64	0.234	0.01
12LT187-6CA-1/8	12	6FC	0.312	0.298	31/64	31/64	1/8	1/8	1/2	17/64	0.234	0.01
13LT187-6CA-1/8	13	6FC	0.338	0.324	1/2	1/2	1/8	1/8	1/2	17/64	0.234	0.01
14LT187-6CA-1/8	14	6FC	0.364	0.350	17/32	17/32	1/8	1/8	1/2	17/64	0.234	0.01
15LT187-6CA-1/8	15	6FC	0.390	0.376	9/16	9/16	1/8	3/16	1/2	17/64	0.234	0.02
16LT187-6CA-1/8	16	6FC	0.416	0.402	37/64	37/64	1/8	3/16	1/2	17/64	0.234	0.02
18LT187-6FA-1/8	18	6F	0.468	0.454	41/64	5/16	1/8	3/16	9/16	21/64	0.234	0.01
18LT187-6CA-1/4	18	6FC	0.468	0.454	41/64	41/64	1/4	-	1/2	17/64	0.234	0.02
20LT187-6FA-1/8	20	6F	0.520	0.506	11/64	23/64	1/8	3/16	9/16	21/64	0.234	0.02
20LT187-6CA-1/4	20	6FC	0.520	0.506	11/64	11/64	1/4	-	1/2	17/64	0.234	0.02
21LT187-6FA-1/8	21	6F	0.546	0.532	45/64	25/64	1/8	3/16	9/16	21/64	0.234	0.02
21LT187-6CA-1/4	21	6FC	0.546	0.532	45/64	45/64	1/4	-	1/2	17/64	0.234	0.02
22LT187-6FA-1/8	22	6F	0.572	0.558	47/64	25/64	1/8	3/16	9/16	21/64	0.234	0.02
22LT187-6CA-1/4	22	6F	0.572	0.558	47/64	47/64	1/4	-	1/2	17/64	0.234	0.03
24LT187-6FA-3/16	24	6F	0.624	0.610	51/64	7/16	3/16	1/4	5/8	21/64	0.297	0.03
26LT187-6FA-3/16	26	6F	0.676	0.662	27/32	1/2	3/16	1/4	5/8	21/64	0.297	0.05
28LT187-6FA-3/16	28	6F	0.728	0.714	57/64	1/2	3/16	1/4	5/8	21/64	0.297	0.06

Note : Pulleys with 10 to 16 grooves have 1set screw; others have 2 at 90°.

Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

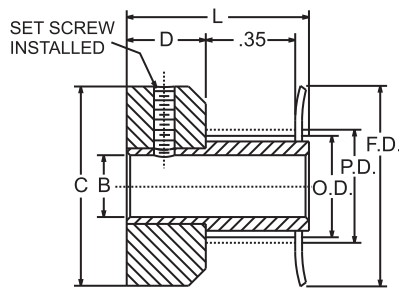
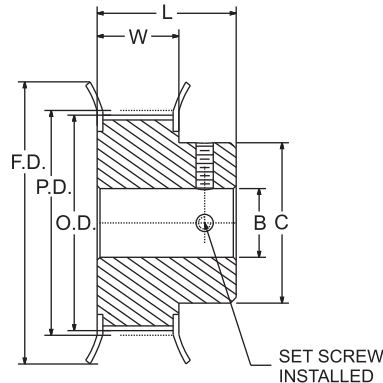
40 D.P. (LT) TIMING BELT PULLEY - 0.0816" PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 3/16" WIDE BELT

TYPE - 6F


0.0816" PITCH (LT) 3/16" WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
30LT187-6FA-3/16	30	6F	0.780	0.766	15/16	35/64	3/16	1/4	5/8	21/64	0.297	0.07
32LT187-6FA-3/16	32	6F	0.832	0.818	1	19/32	3/16	1/4	5/8	21/64	0.297	0.08
33LT187-6FA-3/16	33	6F	0.858	0.844	1-1/2	5/8	3/16	1/4	5/8	21/64	0.297	0.08
34LT187-6FA-3/16	34	6F	0.884	0.870	1-3/64	5/8	3/16	1/4	5/8	21/64	0.297	0.01
35LT187-6FA-3/16	35	6F	0.910	0.896	1-5/64	21/32	3/16	1/4	5/8	21/64	0.297	0.01
36LT187-6FA-3/16	36	6F	0.936	0.922	1-7/64	43/64	3/16	1/4	5/8	21/64	0.297	0.02
38LT187-6FA-1/4	38	6F	0.988	0.974	1-5/32	47/64	1/4	5/16	5/8	21/64	0.297	0.02
40LT187-6FA-1/4	40	6F	1.040	1.026	1-13/64	3/4	1/4	5/16	21/32	11/32	0.328	0.03
42LT187-6FA-1/4	42	6F	1.092	1.078	1-17/64	13/16	1/4	5/16	21/32	11/32	0.328	0.04
44LT187-6FA-1/4	44	6F	1.144	1.130	1-5/16	55/64	1/4	5/16	21/32	11/32	0.328	0.05
45LT187-6FA-1/4	45	6F	1.170	1.156	1-11/32	57/64	1/4	5/16	21/32	11/32	0.328	0.06
48LT187-6FA-1/4	48	6F	1.248	1.234	1-27/64	15/16	1/4	5/16	21/32	11/32	0.328	0.02
50LT187-6FA-1/4	50	6F	1.300	1.286	1-15/32	63/64	1/4	5/16	21/32	11/32	0.328	0.02
54LT187-6FA-1/4	54	6F	1.404	1.390	1-37/64	1-1/16	1/4	5/16	21/32	11/32	0.328	0.03
60LT187-6FA-1/4	60	6F	1.560	1.546	1-47/64	1-7/32	1/4	5/16	21/32	11/32	0.328	0.03

Note : All Pulley have 2 set screw at 90°.

Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

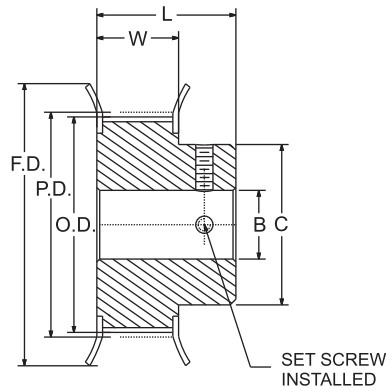
40 D.P. (LT) TIMING BELT PULLEY - 0.0816" PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 5/16" WIDE BELT

TYPE - 6FC

TYPE - 6F


0.0816" PITCH (LT) 5/16" WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
10LT312-6CA-1/8	10	6FC	0.260	0.246	27/64	27/64	1/8	1/8	5/8	25/64	0.234	0.01
11LT312-6CA-1/8	11	6FC	0.286	0.272	29/64	29/64	1/8	1/8	5/8	25/64	0.234	0.01
12LT312-6CA-1/8	12	6FC	0.312	0.298	31/64	31/64	1/8	1/8	5/8	25/64	0.234	0.01
13LT312-6CA-1/8	13	6FC	0.338	0.324	1/2	1/2	1/8	1/8	5/8	25/64	0.234	0.01
14LT312-6CA-1/8	14	6FC	0.364	0.350	17/32	17/32	1/8	1/8	5/8	25/64	0.234	0.01
15LT312-6CA-1/8	15	6FC	0.390	0.376	9/16	9/16	1/8	3/16	5/8	25/64	0.234	0.01
16LT312-6CA-1/8	16	6FC	0.416	0.402	37/64	37/64	1/8	3/16	5/8	25/64	0.234	0.01
18LT312-6FA-1/8	18	6F	0.468	0.454	41/64	5/16	1/8	3/16	11/16	29/64	0.234	0.01
18LT312-6CA-1/4	18	6FC	0.468	0.454	41/64	41/64	1/4	-	5/8	0.397	0.234	0.01
20LT312-6FA-1/8	20	6F	0.520	0.506	11/16	23/64	1/8	3/16	11/16	29/64	0.234	0.01
20LT312-6CA-1/4	20	6FC	0.520	0.506	11/16	11/16	1/4	-	5/8	0.397	0.234	0.01
21LT312-6FA-1/8	21	6F	0.546	0.532	41/64	25/64	1/8	3/16	11/16	29/64	0.234	0.01
21LT312-6CA-1/4	21	6FC	0.546	0.532	41/64	41/64	1/4	-	5/8	0.397	0.234	0.01
22LT312-6FA-1/8	22	6F	0.572	0.558	47/64	25/64	1/8	3/16	11/16	29/64	0.234	0.01
22LT312-6CA-1/4	22	6FC	0.572	0.558	47/64	47/64	1/4	-	5/8	0.397	0.234	0.02
24LT312-6FA-3/16	24	6F	0.624	0.610	51/64	7/16	3/16	1/4	3/4	29/64	0.297	0.02
26LT312-6FA-3/16	26	6F	0.676	0.662	27/32	1/2	3/16	1/4	3/4	29/64	0.297	0.02
28LT312-6FA-3/16	28	6F	0.728	0.714	57/64	1/2	3/16	1/4	3/4	29/64	0.297	0.02

Note : Pulleys with 10 to 16 grooves have 1set screw; others have 2 at 90° .

Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

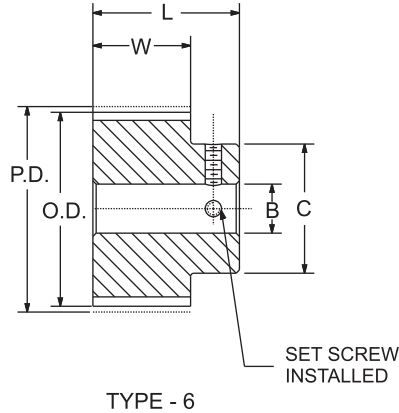
40 D.P. (LT) TIMING BELT PULLEY - 0.0816" PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 5/16" WIDE BELT

TYPE - 6F

0.0816" PITCH (LT) 5/16" WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
30LT312-6FA-3/16	30	6F	0.780	0.766	15/16	35/64	3/16	1/4	3/4	29/64	0.297	0.01
32LT312-6FA-3/16	32	6F	0.832	0.818	1	19/32	3/16	1/4	3/4	29/64	0.297	0.01
33LT312-6FA-3/16	33	6F	0.858	0.844	1-1/2	5/8	3/16	1/4	3/4	29/64	0.297	0.01
34LT312-6FA-3/16	34	6F	0.884	0.870	1-3/64	5/8	3/16	1/4	3/4	29/64	0.297	0.01
35LT312-6FA-3/16	35	6F	0.910	0.896	1-5/64	21/32	3/16	1/4	3/4	29/64	0.297	0.01
36LT312-6FA-3/16	36	6F	0.936	0.922	1-7/64	43/64	3/16	1/4	3/4	29/64	0.297	0.01
38LT312-6FA-1/4	38	6F	0.988	0.974	1-5/32	47/64	1/4	5/16	3/4	29/64	0.297	0.01
40LT312-6FA-1/4	40	6F	1.040	1.026	1-13/64	3/4	1/4	5/16	25/32	15/32	0.313	0.01
42LT312-6FA-1/4	42	6F	1.092	1.078	1-17/64	13/16	1/4	5/16	25/32	15/32	0.313	0.02
44LT312-6FA-1/4	44	6F	1.144	1.130	1-5/16	55/64	1/4	5/16	25/32	15/32	0.313	0.02
45LT312-6FA-1/4	45	6F	1.170	1.156	1-11/32	57/64	1/4	5/16	25/32	15/32	0.313	0.03
48LT312-6FA-1/4	48	6F	1.248	1.234	1-27/64	15/16	1/4	5/16	25/32	15/32	0.313	0.03
50LT312-6FA-1/4	50	6F	1.300	1.286	1-15/32	63/64	1/4	5/16	25/32	15/32	0.313	0.02
54LT312-6FA-1/4	54	6F	1.404	1.390	1-37/64	1-1/16	1/4	5/16	25/32	15/32	0.313	0.03
60LT312-6FA-1/4	60	6F	1.560	1.546	1-47/64	1-7/32	1/4	5/16	25/32	15/32	0.313	0.03

Note : All Pulley have 2 set screw at 90°.

Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

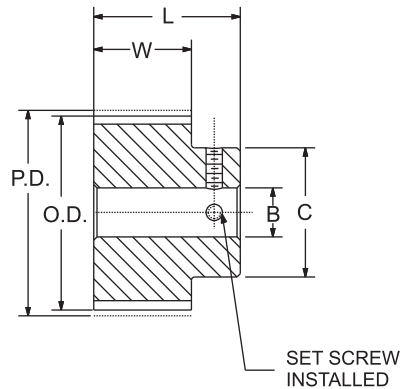
40 D.P. (LT) TIMING BELT PULLEY - 0.0816" PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 3/16" WIDE BELT


0.0816" PITCH (LT) 3/16" WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
20LT187-6A-3/16	20	6	0.520	0.506	-	7/16	3/16	1/4	3/4	3/8	0.375	0.01
24LT187-6A-3/16	24	6	0.624	0.610	-	1/2	3/16	1/4	3/4	3/8	0.375	0.01
30LT187-6A-1/4	30	6	0.780	0.766	-	21/32	1/4	1/4	3/4	3/8	0.375	0.01
40LT187-6A-1/4	40	6	1.040	1.026	-	43/64	1/4	1/4	3/4	3/8	0.375	0.02
45LT187-6A-1/4	45	6	1.170	1.156	-	51/64	1/4	1/4	3/4	3/8	0.375	0.02
50LT187-6A-1/4	50	6	1.300	1.286	-	59/64	1/4	5/16	3/4	3/8	0.375	0.03
60LT187-6A-1/4	60	6	1.560	1.546	-	1-3/16	1/4	5/16	3/4	3/8	0.375	0.04
70LT187-6A-1/4	70	6	1.820	1.806	-	1-5/32	1/4	3/8	3/4	3/8	0.375	0.05
72LT187-6A-1/4	72	6	1.872	1.858	-	1-13/64	1/4	3/8	3/4	3/8	0.375	0.05
75LT187-6A-1/4	75	6	1.950	1.936	-	1-17/64	1/4	3/8	3/4	3/8	0.375	0.05
80LT187-6A-1/4	80	6	2.080	2.066	-	1-25/64	1/4	3/8	3/4	3/8	0.375	0.06
84LT187-6A-1/4	84	6	2.184	2.170	-	1-1/2	1/4	3/8	3/4	3/8	0.375	0.07
88LT187-6A-1/4	88	6	2.288	2.274	-	1-1/2	1/4	3/8	3/4	3/8	0.375	0.07
90LT187-6A-1/4	90	6	2.340	2.326	-	1-1/2	1/4	3/8	3/4	3/8	0.375	0.08
96LT187-6A-1/4	96	6	2.496	2.482	-	1-1/2	1/4	3/8	3/4	3/8	0.375	0.09
98LT187-6A-1/4	98	6	2.548	2.534	-	1-1/2	1/4	3/8	3/4	3/8	0.375	0.09
100LT187-6A-5/16	100	6	2.600	2.586	-	1-1/2	5/16	3/8	3/4	3/8	0.375	0.09
108LT187-6A-5/16	108	6	2.808	2.794	-	1-1/2	5/16	3/8	3/4	3/8	0.375	0.11
120LT187-6A-5/16	120	6	3.120	3.106	-	1-1/2	5/16	3/8	3/4	3/8	0.375	0.13

Note : All Pulley have 2 set screw at 90°.

Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

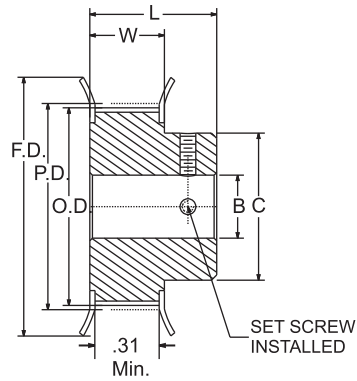
40 D.P. (LT) TIMING BELT PULLEY - 0.0816" PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 5/16" WIDE BELT

TYPE - 6


0.0816"PITCH (LT) 5/16" WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
20LT312-6A-3/16	20	6	0.520	0.506	-	7/16	3/16	1/4	7/8	1/2	0.375	0.01
24LT312-6A-3/16	24	6	0.624	0.610	-	1/2	3/16	1/4	7/8	1/2	0.375	0.01
30LT312-6A-1/4	30	6	0.780	0.766	-	21/32	1/4	1/4	7/8	1/2	0.375	0.01
40LT312-6A-1/4	40	6	1.040	1.026	-	43/64	1/4	1/4	7/8	1/2	0.375	0.02
45LT312-6A-1/4	45	6	1.170	1.156	-	51/64	1/4	1/4	7/8	1/2	0.375	0.02
50LT312-6A-1/4	50	6	1.300	1.286	-	59/64	1/4	5/16	7/8	1/2	0.375	0.02
60LT312-6A-1/4	60	6	1.560	1.546	-	1-3/16	1/4	5/16	7/8	1/2	0.375	0.04
70LT312-6A-1/4	70	6	1.820	1.806	-	1-5/32	1/4	5/16	7/8	1/2	0.375	0.05
72LT312-6A-1/4	72	6	1.872	1.858	-	1-13/64	1/4	3/8	7/8	1/2	0.375	0.05
75LT312-6A-1/4	75	6	1.950	1.936	-	1-17/64	1/4	3/8	7/8	1/2	0.375	0.05
80LT312-6A-1/4	80	6	2.080	2.066	-	1-25/64	1/4	3/8	7/8	1/2	0.375	0.06
84LT312-6A-1/4	84	6	2.184	2.170	-	1-1/2	1/4	3/8	7/8	1/2	0.375	0.07
88LT312-6A-1/4	88	6	2.288	2.274	-	1-1/2	1/4	3/8	7/8	1/2	0.375	0.07
90LT312-6A-1/4	90	6	2.340	2.326	-	1-1/2	1/4	3/8	7/8	1/2	0.375	0.08
96LT312-6A-1/4	96	6	2.496	2.482	-	1-1/2	1/4	3/8	7/8	1/2	0.375	0.09
98LT312-6A-1/4	98	6	2.548	2.534	-	1-1/2	1/4	3/8	7/8	1/2	0.375	0.09
100LT312-6A-5/16	100	6	2.600	2.586	-	1-1/2	5/16	3/8	7/8	1/2	0.375	0.09
108LT312-6A-5/16	108	6	2.808	2.794	-	1-1/2	5/16	3/8	7/8	1/2	0.375	0.11
110LT312-6A-3/8	110	6	2.86	2.846	-	1-1/2	3/8	3/8	7/8	1/2	0.375	0.11
120LT312-6A-5/16	120	6	3.12	3.106	-	1-1/2	5/16	3/8	7/8	1/2	0.375	0.13
130LT312-6A-3/8	130	6	3.38	3.366	-	1-5/8	3/8	3/8	7/8	1/2	0.375	0.15
140LT312-6A-3/8	140	6	3.64	3.626	-	1-3/4	3/8	3/8	7/8	1/2	0.375	0.18
150LT312-6A-3/8	150	6	3.90	3.886	-	2	3/8	3/8	7/8	1/2	0.375	0.20

Note : All Pulley have 2 set screw at 90°.

Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

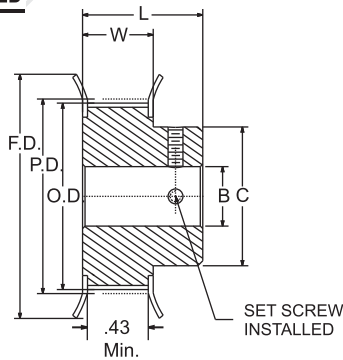
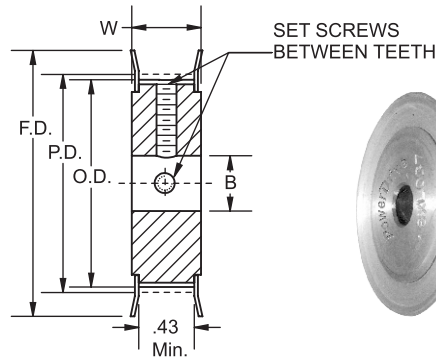
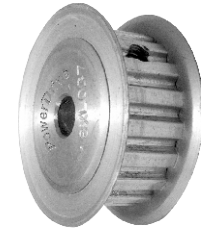
XL TIMING BELT PULLEY - 1/5" PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 1/4" WIDE BELT

TYPE - 6F


1/5" PITCH (XL) 1/4" WIDE BELTS														
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/GROOVES	TYPE	DIAMETERS				STOCK BORES				DIMENSIONS		WEIGHT (lbs)
				P.D.	O.D.	F.D.	HUB "C"	MIN.			MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
10XL025-6F*	10XL025-6FA-3/16	10	6F	0.637	0.617	7/8	3/8	3/16	-	-	1/4	11/16	7/16	0.01
11XL025-6F*	11XL025-6FA-3/16	11	6F	0.700	0.680	15/16	7/16	3/16	1/4	-	1/4	11/16	7/16	0.02
12XL025-6F*	12XL025-6FA-3/16	12	6F	0.764	0.744	1	1/2	3/16	1/4	-	5/16	11/16	7/16	0.02
13XL025-6F*	13XL025-6FA- 1/4	13	6F	0.828	0.808	1-1/16	9/16	1/4	-	-	5/16	11/16	7/16	0.02
14XL025-6F*	14XL025-6FA- 1/4	14	6F	0.891	0.871	1-1/32	9/16	1/4	5/16	-	5/16	11/16	7/16	0.03
15XL025-6F*	15XL025-6FA- 1/4	15	6F	0.955	0.935	1-3/16	5/8	1/4	5/16	-	3/8	11/16	7/16	0.03
16XL025-6F*	16XL025-6FA-1/4	16	6F	1.019	0.999	1-1/4	11/16	1/4	5/16	-	7/16	11/16	7/16	0.04
18XL025-6F*	18XL025-6FA-1/4	18	6F	1.146	1.126	1-3/8	13/16	1/4	5/16	-	1/2	11/16	7/16	0.05
20XL025-6F*	20XL025-6FA-1/4	20	6F	1.273	1.253	1-1/2	15/16	1/4	5/16	-	9/16	3/4	7/16	0.07
21XL025-6F*	21XL025-6FA-1/4	21	6F	1.337	1.317	1-9/16	1	1/4	5/16	-	5/8	3/4	7/16	0.08
22XL025-6F*	22XL025-6FA-1/4	22	6F	1.401	1.381	1-5/8	1	1/4	5/16	3/8	5/8	3/4	7/16	0.08
24XL025-6F*	24XL025-6FA-1/4	24	6F	1.528	1.508	1-3/4	1-1/16	1/4	5/16	3/8	5/8	25/32	7/16	0.10
26XL025-6F*	26XL025-6FA-1/4	26	6F	1.665	1.635	1-7/8	1-3/16	1/4	5/16	-	3/4	25/32	7/16	0.12
28XL025-6F*	28XL025-6FA-1/4	28	6F	1.783	1.763	2	1-3/16	1/4	5/16	3/8	3/4	25/32	7/16	0.14
30XL025-6F*	30XL025-6FA-1/4	30	6F	1.910	1.890	2-1/8	1-5/16	1/4	3/8	-	13/16	25/32	7/16	0.16

Note : Pulleys with 10 to 11 grooves have 1set screw; others have 2 at 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.

XL TIMING BELT PULLEY - 1/5" PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 3/8" WIDE BELT

TYPE - 6F

TYPE - 3F


1/5" PITCH (XL) 3/8" WIDE BELT - WITH HUB															
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES				DIMENSIONS		WEIGHT (lbs)	
				P.D.	O.D.	F.D.	HUB "C"	MIN.		MAX.		OVERALL LENGTH "L"	FACE WIDTH "W"		
10XL037-6F*	10XL037-6FA-3/16	10	6F	0.637	0.617	7/8	7/16	3/16	1/4	-	-	1/4	13/16	9/16	0.02
11XL037-6F*	11XL037-6FA-3/16	11	6F	0.700	0.680	15/16	1/2	3/16	1/4	-	-	5/16	13/16	9/16	0.02
12XL037-6F*	12XL037-6FA-3/16	12	6F	0.764	0.744	1	1/2	3/16	1/4	5/16	-	5/16	13/16	9/16	0.03
13XL037-6F*	13XL037-6FA-1/4	13	6F	0.828	0.808	1-1/16	9/16	1/4	-	-	-	5/16	13/16	9/16	0.03
14XL037-6F*	14XL037-6FA-1/4	14	6F	0.891	0.871	1-3/32	9/16	1/4	5/16			3/8	13/16	9/16	0.04
15XL037-6F*	15XL037-6FA-1/4	15	6F	0.955	0.935	1-3/16	5/8	1/4	5/16	3/8	1/2	3/8	13/16	9/16	0.04
16XL037-6F*	16XL037-6FA-1/4	16	6F	1.019	0.999	1-1/4	11/16	1/4	5/16	3/8	-	7/16	13/16	9/16	0.05
17XL037-6F*	17XL037-6FA-1/4	17	6F	1.082	1.062	1-5/16	3/4	1/4	-	-	-	7/16	13/16	9/16	0.06
18XL037-6F*	18XL037-6FA-1/4	18	6F	1.146	1.126	1-3/8	13/16	1/4	5/16	3/8	-	1/2	13/16	9/16	0.06
19XL037-6F*	19XL037-6FA-1/4	19	6F	1.210	1.190	1-7/16	7/8	1/4	-	-	-	1/2	13/16	9/16	0.07
20XL037-6F*	20XL037-6FA-1/4	20	6F	1.273	1.253	1-1/2	15/16	1/4	5/16	3/8	1/2	9/16	7/8	9/16	0.08
21XL037-6F*	21XL037-6FA-1/4	21	6F	1.337	1.317	1-9/16	1	1/4	5/16	3/8		5/8	7/8	9/16	0.09
22XL037-6F*	22XL037-6FA-1/4	22	6F	1.401	1.381	1-5/8	1	1/4	5/16	3/8	-	5/8	7/8	9/16	0.10
23XL037-6F*	23XL037-6FA-1/4	23	6F	1.464	1.444	1-11/16	1-1/16	1/4	-	-	-	5/8	7/8	9/16	0.11
24XL037-6F*	24XL037-6FA-1/4	24	6F	1.528	1.508	1-3/4	1-1/16	1/4	5/16	3/8	1/2	5/8	29/32	9/16	0.12
25XL037-6F*	25XL037-6FA-1/4	25	6F	1.592	1.572	1-13/16	1-3/32	1/4	-	3/8	-	11/16	29/32	9/16	0.13
26XL037-6F*	26XL037-6FA-1/4	26	6F	1.665	1.635	1-7/8	1-3/16	1/4	-	3/8	-	3/4	29/32	9/16	0.15
28XL037-6F*	28XL037-6FA-1/4	28	6F	1.783	1.763	2	1-3/16	1/4	5/16	3/8	-	3/4	29/32	9/16	0.17
30XL037-6F*	30XL037-6FA-1/4	30	6F	1.910	1.890	2-1/8	1-5/16	1/4	5/16	3/8	1/2	13/16	29/32	9/16	0.20
32XL037-6F*	32XL037-6FA-3/8	32	6F	2.037	2.017	2-1/4	1-7/16	3/8	-	-	-	7/8	29/32	9/16	0.22

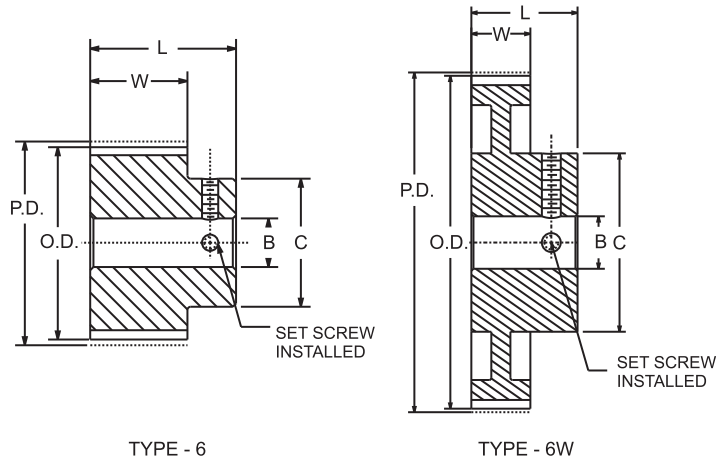
Note : Pulleys with 10 to 11 grooves have 1set screw; others have 2 at 90°.

1/5" PITCH (XL) 3/8" WIDE BELT - HUBLESS															
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES				DIMENSIONS		WEIGHT Lbs	
				P.D.	O.D.	F.D.	HUB "C"	MIN.			MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"		
10XL037-3F*	10XL037-3F-3/16	10	3F	0.637	0.617	7/8	-	3/16	1/4	-	1/4	9/16	9/16	0.01	
11XL037-3F*	11XL037-3F-3/16	11	3F	0.700	0.680	15/16	-	3/16	1/4	-	1/4	9/16	9/16	0.02	
12XL037-3F*	12XL037-3F-3/16	12	3F	0.764	0.744	1	-	3/16	1/4	-	1/4	9/16	9/16	0.02	
14XL037-3F*	14XL037-3F-1/4	14	3F	0.891	0.871	1-3/32	-	1/4	-	-	1/4	9/16	9/16	0.03	
15XL037-3F*	15XL037-3F-1/4	15	3F	0.955	0.935	1-3/16	-	1/4	5/16	-	5/16	9/16	9/16	0.03	
16XL037-3F*	16XL037-3F-1/4	16	3F	1.019	0.999	1-1/4	-	1/4	5/16	-	5/16	9/16	9/16	0.04	
18XL037-3F*	18XL037-3F-1/4	18	3F	1.146	1.126	1-3/8	-	1/4	5/16	-	5/16	9/16	9/16	0.05	
20XL037-3F*	20XL037-3F-1/4	20	3F	1.273	1.253	1-1/2	-	1/4	5/16	-	3/8	9/16	9/16	0.06	
21XL037-3F*	21XL037-3F-1/4	21	3F	1.337	1.317	1-9/16	-	1/4	5/16	-	5/16	9/16	9/16	0.07	
22XL037-3F*	22XL037-3F-1/4	22	3F	1.401	1.381	1-5/8	-	1/4	5/16	-	5/16	9/16	9/16	0.08	
24XL037-3F*	24XL037-3F-1/4	24	3F	1.528	1.508	1-3/4	-	1/4	5/16	3/8	3/8	9/16	9/16	0.10	
28XL037-3F*	28XL037-3F-1/4	28	3F	1.783	1.763	2	-	1/4	-	3/8	3/8	9/16	9/16	0.13	
30XL037-3F*	30XL037-3F-1/4	30	3F	1.910	1.890	2-1/8	-	1/4	-	3/8	3/8	9/16	9/16	0.15	
32XL037-3F*	32XL037-3F-5/16	32	3F	2.037	2.017	2-1/4	-	5/16	-	3/8	3/8	9/16	9/16	0.17	

Note : Pulleys with 10, 11 & 12 grooves have 1set screw; others have 2 at approximately 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.

XL TIMING BELT PULLEY - 1/5" PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 3/8" WIDE BELT


TYPE - 6

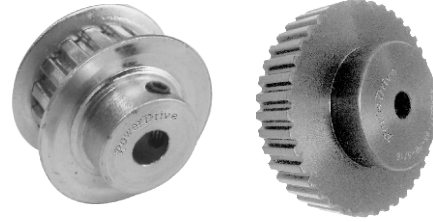
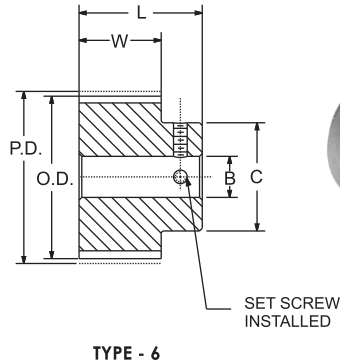
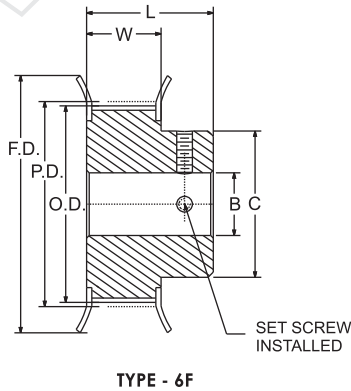
TYPE - 6W

1/5" PITCH (XL) 3/8" WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS			STOCK BORES				DIMENSIONS		WEIGHT (lbs)
				P.D.	O.D.	HUB "C"	MIN.			MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
10XL037-6*	10XL037-6A-3/16	10	6	0.637	0.617	7/16	3/16	1/4	-	1/4	13/16	9/16	0.02
11XL037-6*	11XL037-6A-3/16	11	6	0.700	0.680	1/2	3/16	1/4	-	5/16	13/16	9/16	0.02
12XL037-6*	12XL037-6A-3/16	12	6	0.764	0.744	9/16	3/16	1/4	-	5/16	13/16	9/16	0.03
14XL037-6*	14XL037-6A-1/4	14	6	0.891	0.871	5/8	1/4	5/16	-	3/8	13/16	9/16	0.04
15XL037-6*	15XL037-6A-1/4	15	6	0.955	0.935	11/16	1/4	5/16	3/8	7/16	7/8	9/16	0.04
16XL037-6*	16XL037-6A-1/4	16	6	1.019	0.999	3/4	1/4	5/16	-	7/16	7/8	9/16	0.05
17XL037-6*	17XL037-6A-1/4	17	6	1.082	1.062	13/16	1/4	-	-	1/2	7/8	9/16	0.06
18XL037-6*	18XL037-6A-1/4	18	6	1.146	1.126	7/8	1/4	5/16	3/8	1/2	7/8	9/16	0.07
19XL037-6*	19XL037-6A-1/4	19	6	1.210	1.190	7/8	1/4	-	-	1/2	7/8	9/16	0.07
20XL037-6*	20XL037-6A-1/4	20	6	1.273	1.253	15/16	1/4	5/16	1/4	9/16	15/16	9/16	0.09
21XL037-6*	21XL037-6A-1/4	21	6	1.337	1.317	1	1/4	5/16	-	5/8	15/16	9/16	0.10
22XL037-6*	22XL037-6A-1/4	22	6	1.401	1.381	1-1/16	1/4	5/16	3/8	5/8	15/16	9/16	0.11
23XL037-6*	23XL037-6A-1/4	23	6	1.464	1.444	1-1/8	1/4	-	-	11/16	15/16	9/16	0.12
24XL037-6*	24XL037-6A-1/4	24	6	1.528	1.508	1-3/16	1/4	5/16	3/8	3/4	15/16	9/16	0.13
25XL037-6*	25XL037-6A-1/4	25	6	1.592	1.572	1-1/4	1/4	3/8	-	3/4	15/16	9/16	0.15
28XL037-6*	28XL037-6A-1/4	28	6	1.783	1.763	1-1/4	1/4	5/16	3/8	3/4	15/16	9/16	0.18
30XL037-6*	30XL037-6A-1/4	30	6	1.910	1.890	1-3/8	1/4	3/8	-	13/16	15/16	9/16	0.21
32XL037-6*	32XL037-6A-5/16	32	6	2.037	2.017	1-1/2	5/16	3/8	1/2	13/16	1	9/16	0.23
36XL037-6*	36XL037-6A-5/16	36	6	2.292	2.272	1-1/2	5/16	3/8	1/2	15/16	1	9/16	0.29
40XL037-6W*	40XL037-6WA-5/16	40	6W	2.546	2.526	1-1/2	5/16	3/8	1/2	15/16	1	9/16	0.33
42XL037-6*	42XL037-6A-5/16	42	6	2.674	2.654	1-1/2	5/16	3/8	-	15/16	1	9/16	0.37
42XL037-6W*	42XL037-6WA-5/16	42	6W	2.674	2.654	1-1/2	5/16	3/8	1/2	15/16	1	9/16	0.35
44XL037-6*	44XL037-6A-5/16	44	6	2.801	2.781	1-1/2	5/16	3/8	-	15/16	1	9/16	0.40
44XL037-6W*	44XL037-6WA-5/16	44	6W	2.801	2.781	1-1/2	5/16	3/8	1/2	15/16	1	9/16	0.35
45XL037-6W*	45XL037-6WA-5/16	45	6W	2.865	2.845	1-1/2	5/16	3/8	1/2	15/16	1	9/16	0.37
48XL037-6W*	48XL037-6WA-5/16	48	6W	3.056	3.036	1-1/2	5/16	3/8	1/2	15/16	1	9/16	0.37
50XL037-6W*	50XL037-6WA-5/16	50	6W	3.183	3.163	1-1/2	5/16	3/8	1/2	15/16	1	9/16	0.40
60XL037-6W*	60XL037-6WA-3/8	60	6W	3.820	3.800	1-1/2	3/8	1/2	-	15/16	1	9/16	0.55
72XL037-6W*	72XL037-6WA-3/8	72	6W	4.584	4.564	1-1/2	3/8	1/2	-	15/16	1	9/16	0.77

Note : Pulleys with 10 to 11 grooves have 1set screw; others have 2 at 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.

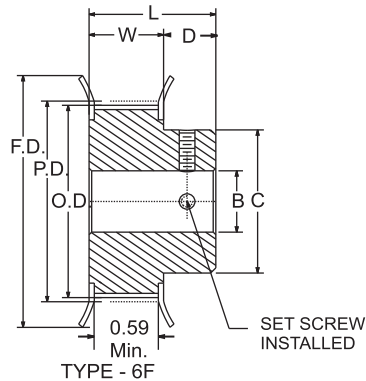
XL TIMING BELT PULLEY - 1/5" PITCH
STEEL
FOR 3/8" WIDE BELT


1/5" PITCH (XL) 3/8" WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
10XL037-6FS2	10XL037-6FS-FB-3/16	10	6F	0.637	0.617	15/16	7/16	3/16	3/16	13/16	9/16	0.04
11XL037-6FS2	11XL037-6FS-FB-3/16	11	6F	0.700	0.680	15/16	7/16	3/16	3/16	13/16	9/16	0.04
12XL037-6FS2	12XL037-6FS-FB-3/16	12	6F	0.764	0.744	1	1/2	3/16	1/4	13/16	9/16	0.04
14XL037-6FS3	14XL037-6FS-FB-1/4	14	6F	0.891	0.871	1-1/8	9/16	1/4	1/4	13/16	9/16	0.05
15XL037-6FS3	15XL037-6FS-FB-1/4	15	6F	0.955	0.935	1-3/16	5/8	1/4	5/16	13/16	9/16	0.06
16XL037-6FS3	16XL037-6FS-FB-1/4	16	6F	1.019	0.999	1-1/4	11/16	1/4	3/8	13/16	9/16	0.06
18XL037-6FS3	18XL037-6FS-FB-1/4	18	6F	1.146	1.126	1-3/8	13/16	1/4	1/2	13/16	9/16	0.08
20XL037-6FS3	20XL037-6FS-FB-1/4	20	6F	1.273	1.253	1-1/2	15/16	1/4	9/16	29/32	9/16	0.10
21XL037-6FS3	21XL037-6FS-FB-1/4	21	6F	1.337	1.317	1-9/16	15/16	1/4	9/16	29/32	9/16	0.11
22XL037-6FS3	22XL037-6FS-FB-1/4	22	6F	1.401	1.381	1-5/8	1	1/4	5/8	29/32	9/16	0.12
24XL037-6FS3	24XL037-6FS-FB-1/4	24	6F	1.528	1.508	1-3/4	1-1/16	1/4	11/16	29/32	9/16	0.13
28XL037-6FS3	28XL037-6FS-FB-1/4	28	6F	1.783	1.763	2	1-3/16	1/4	13/16	29/32	9/16	0.13
30XL037-6FS4	30XL037-6FS-FB-5/16	30	6F	1.910	1.890	2-1/8	1-3/8	5/16	15/16	29/32	9/16	0.13
32XL037-6S4	32XL037-6S-FB-5/16	32	6	2.037	2.017	-	1-1/2	5/16	1	1	9/16	0.13
36XL037-6S4	36XL037-6S-FB-5/16	36	6	2.295	2.272	-	1-1/2	5/16	1	1	9/16	0.19
40XL037-6S4	40XL037-6S-FB-5/16	40	6	2.456	2.526	-	1-1/2	5/16	1	1	9/16	0.25
42XL037-6S4	42XL037-6S-FB-5/16	42	6	2.674	2.654	-	1-1/2	5/16	1	1	9/16	0.31
44XL037-6S4	44XL037-6S-FB-5/16	44	6	2.801	2.781	-	1-1/2	5/16	1	1	9/16	0.38
48XL037-6S4	48XL037-6S-FB-5/16	48	6	3.056	3.036	-	1-1/2	5/16	1	1	9/16	0.38
60XL037-6S5	60XL037-6S-FB-3/8	60	6	3.820	3.800	-	1-1/2	3/8	1	1	9/16	0.38
72XL037-6S5	72XL037-6S-FB-3/8	72	6	4.584	4.564	-	1-1/2	3/8	1	1	9/16	0.44

Note : The pulleys are furnished with two set screw at 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.

L TIMING BELT PULLEY – 3/8" PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 1/2, 3/4" & 1" WIDE BELTS


3/8" PITCH (L) 1/2" WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/GROOVES	TYPE	DIAMETERS				STOCK BORES			DIMENSIONS		WEIGHT (lbs)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.		OVERALL LENGTH "L"	FACE WIDTH "W"	
10L050-6FA	10L050-6FA-3/8	10	6F	1.194	1.164	1-7/16	7/8	3/8	1/2	1/2	1-1/8	23/32	0.09
11L050-6FA	11L050-6FA-3/8	11	6F	1.313	1.283	1-17/32	1	3/8	1/2	5/8	1-1/8	23/32	0.11
12L050-6FA	12L050-6FA-3/8	12	6F	1.432	1.402	1-21/32	1-1/8	3/8	1/2	11/16	1-3/16	23/32	0.14
13L050-6FA	13L050-6FA-3/8	13	6F	1.552	1.522	1-25/32	1-1/8	3/8	1/2	11/16	1-3/16	23/32	0.16
14L050-6FA	14L050-6FA-3/8	14	6F	1.671	1.641	1-29/32	1-1/4	3/8	1/2	3/4	1-3/16	23/32	0.19
15L050-6FA	15L050-6FA-3/8	15	6F	1.790	1.760	2-1/32	1-3/8	3/8	1/2	13/16	1-1/4	23/32	0.23
16L050-6FA	16L050-6FA-1/2	16	6F	1.910	1.880	2-1/8	1-3/8	1/2	5/8	13/16	1-1/4	23/32	0.25
17L050-6FA	17L050-6FA-1/2	17	6F	2.029	1.999	2-1/4	1-1/2	1/2	5/8	15/16	1-1/4	23/32	0.29
18L050-6FA	18L050-6FA-1/2	18	6F	2.149	2.119	2-3/8	1-5/8	1/2	5/8	1	1-1/4	23/32	0.33
19L050-6FA	19L050-6FA-1/2	19	6F	2.268	2.238	2-1/2	1-11/16	1/2	5/8	1 1/16	1-5/16	23/32	0.38
20L050-6FA	20L050-6FA-1/2	20	6F	2.387	2.357	2-5/8	1-13/16	1/2	5/8	1 1/8	1-5/16	23/32	0.43
21L050-6FA	21L050-6FA-1/2	21	6F	2.507	2.477	2-3/4	2	1/2	5/8	1 1/4	1-3/8	3/4	0.52
22L050-6FA	22L050-6FA-1/2	22	6F	2.626	2.596	2-7/8	2-1/8	1/2	5/8	1 5/16	1-3/8	3/4	0.58
24L050-6FA	24L050-6FA-1/2	24	6F	2.865	2.835	3-3/32	2-1/4	1/2	5/8	1 3/8	1-3/8	3/4	0.68

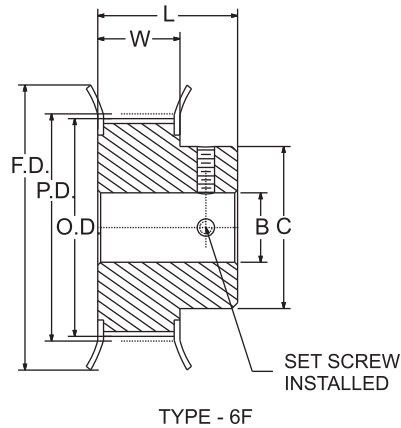
3/8" PITCH (L) 3/4" WIDE BELTS														
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES				DIMENSIONS		WEIGHT (lbs)
				P.D.	O.D.	F.D.	HUB "C"	MIN.			MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
12L075-6FA	12L075-6FA-3/8	12	6F	1.432	1.402	1-11/16	1-1/8	3/8	1/2	5/8	11/16	1-1/2	1	0.50
13L075-6FA	13L075-6FA-3/8	13	6F	1.552	1.522	1-13/16	1-1/8	3/8	-	-	11/16	1-1/2	1	0.56
14L075-6FA	14L075-6FA-3/8	14	6F	1.671	1.641	1-15/16	1-1/8	3/8	-	-	11/16	1-1/2	1	0.69
15L075-6FA	15L075-6FA-3/8	15	6F	1.790	1.760	2-1/16	1-1/4	3/8	1/2	-	3/4	1-5/8	1	0.81
16L075-6FA	16L075-6FA-1/2	16	6F	1.910	1.880	2-3/16	1-3/8	1/2	5/8	-	13/16	1-5/8	1	1.00
17L075-6FA	17L075-6FA-1/2	17	6F	2.029	1.999	2-5/16	1-3/8	1/2	-	-	13/16	1-5/8	1	1.19
18L075-6FA	18L075-6FA-1/2	18	6F	2.149	2.119	2-7/16	1-1/2	1/2	-	-	15/16	1-5/8	1	1.31
19L075-6FA	19L075-6FA-1/2	19	6F	2.268	2.238	2-5/8	1-13/16	1/2	-	-	1 1/8	1-5/8	1	1.40
20L075-6FA	20L075-6FA-1/2	20	6F	2.387	2.357	2-5/8	1-13/16	1/2	-	-	1 1/8	1-5/8	1	1.50
21L075-6FA	21L075-6FA-1/2	21	6F	2.507	2.477	2-7/8	2	1/2	-	-	1 1/4	1-3/4	1	1.60
22L075-6FA	22L075-6FA-1/2	22	6F	2.626	2.596	2-7/8	2	1/2	5/8	-	1 1/4	1-3/4	1	1.80
24L075-6FA	24L075-6FA-1/2	24	6F	2.865	2.835	3-1/8	2-1/4	1/2	-	-	1 3/8	1-3/4	1	2.10

3/8" PITCH (L) 1" WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/GROOVES	TYPE	DIAMETERS				STOCK BORES			DIMENSIONS		WEIGHT (lbs)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.		OVERALL LENGTH "L"	FACE WIDTH "W"	
13L100-6FA	13L100-6FA-3/8	13	6F	1.552	1.522	1-13/16	1-1/8	3/8	5/8		1-3/4	1-1/4	0.69
14L100-6FA	14L100-6FA-3/8	14	6F	1.671	1.641	1-15/16	1-1/8	3/8	3/4		1-3/4	1-1/4	0.81
15L100-6FA	15L100-6FA-3/8	15	6F	1.790	1.760	2-1/16	1-1/4	3/8	3/4		1-7/8	1-1/4	1.13
16L100-6FA	16L100-6FA-1/2	16	6F	1.910	1.880	2-3/16	1-3/8	1/2	3/4		1-7/8	1-1/4	1.25
17L100-6FA	17L100-6FA-1/2	17	6F	2.029	1.999	2-5/16	1-3/8	1/2	7/8		1-7/8	1-1/4	1.44
18L100-6FA	18L100-6FA-1/2	18	6F	2.149	2.119	2-7/16	1-1/2	1/2	7/8		1-7/8	1-1/4	1.63
19L100-6FA	19L100-6FA-1/2	19	6F	2.268	2.238	2-5/8	1-13/16	1/2	7/8		1-7/8	1-1/4	1.80
20L100-6FA	20L100-6FA-1/2	20	6F	2.387	2.357	2-5/8	1-13/16	1/2	1		2	1-1/4	1.80
22L100-6FA	22L100-6FA-1/2	22	6F	2.626	2.596	2-7/8	2	1/2	1		2	1-1/4	2.31
24L100-6FA	24L100-6FA-1/2	24	6F	2.865	2.835	3-1/8	2-1/4	1/2	1		2	1-1/4	2.50

Note : All the pulleys are furnished with two set screw at 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.

L TIMING BELT PULLEY – 3/8" PITCH (FINISH BORE)
STEEL
FOR 1/2, 3/4" & 1" WIDE BELTS


3/8" PITCH (L) 1/2" WIDE BELTS															
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES					DIMENSIONS			WEIGHT (lbs)
			P.D.	O.D.	F.D.	HUB "C"	MIN.			MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	HOB PROJ.		
10L050-6FS-FB-XX	10	6F	1.194	1.164	1-7/16	13/16	3/8	-	-	-	1/2	1-1/4	3/4	0.500	0.30
12L050-6FS-FB-XX	12	6F	1.432	1.402	1-11/16	1	3/8	1/2	-	-	3/4	1-1/4	3/4	0.500	0.30
13L050-6FS-FB-XX	13	6F	1.552	1.522	1-13/16	1-1/8	3/8	1/2	-	-	3/4	1-1/4	3/4	0.500	0.40
14L050-6FS-FB-XX	14	6F	1.671	1.641	1-15/16	1-1/8	3/8	1/2	-	-	3/4	1-1/4	3/4	0.500	0.50
15L050-6FS-FB-XX	15	6F	1.790	1.760	2-1/16	1-11/32	1/2	-	5/8	3/4	7/8	1-1/4	3/4	0.500	0.60
16L050-6FS-FB-XX	16	6F	1.910	1.880	2-3/16	1-7/16	1/2	-	5/8	3/4	1	1-1/4	3/4	0.500	0.80
17L050-6FS-FB-XX	17	6F	2.029	1.999	2-5/16	1-7/16	3/8	1/2	5/8	3/4	1	1-1/4	3/4	0.500	0.80

3/8" PITCH (L) 3/4" WIDE BELTS														
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES				DIMENSIONS			WEIGHT (lbs)
			P.D.	O.D.	F.D.	HUB "C"	MIN.			MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	HOB PROJ.	
12L075-6FS-FB-XX	12	6F	1.432	1.402	1-11/16	1	3/8	1/2	-	3/4	1-1/2	1/2	0.500	0.30
13L075-6FS-FB-XX	13	6F	1.552	1.522	1-13/16	1-1/8	3/8	1/2	-	3/4	1-1/2	1/2	0.500	0.40
14L075-6FS-FB-XX	14	6F	1.671	1.641	1-15/16	1-1/8	3/8	1/2	-	3/4	1-1/2	1/2	0.500	0.50
15L075-6FS-FB-XX	15	6F	1.790	1.760	2-1/16	1-11/32	1/2	5/8	3/4	7/8	1-1/2	51/64	0.500	0.60
16L075-6FS-FB-XX	16	6F	1.910	1.880	2-3/16	1-7/16	1/2	5/8	3/4	1	1-1/2	51/64	0.500	0.80
17L075-6FS-FB-XX	17	6F	2.029	1.999	2-5/16	1-7/16	1/2	5/8	3/4	1	1-1/2	51/64	0.500	0.80

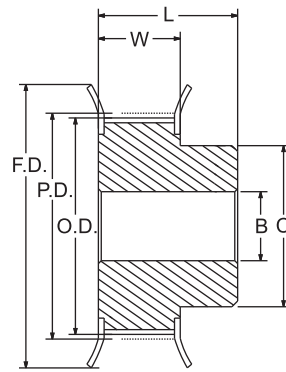
3/8" PITCH (L) 1" WIDE BELTS														
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES				DIMENSIONS			WEIGHT (lbs)
			P.D.	O.D.	F.D.	HUB "C"	MIN.			MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	HOB PROJ.	
13L100-6FS5-FB-XX	13	6F	1.552	1.522	1-13/16	1-1/8	3/8	1/2	-	3/4	1-3/4	1	0.500	0.70
14L100-6FS5-FB-XX	14	6F	1.671	1.641	1-15-16	1-1/8	3/8	1/2	-	3/4	1-3/4	1	0.500	0.80
15L100-6FS6-FB-XX	15	6F	1.790	1.760	2-1/16	1-11/32	1/2	5/8	3/4	7/8	1-3/4	1	0.500	1.00
16L100-6FS6-FB-XX	16	6F	1.910	1.880	2-3/16	1-7/16	1/2	5/8	3/4	1	1-3/4	1	0.500	1.00
17L100-6FS6-FB-XX	17	6F	2.029	1.999	2-5/16	1-5/16	1/2	5/8	3/4	1	1-3/4	1	0.500	1.20

Note : Finished Bore Pulleys with 3/8" and 1/2" Bore are furnished with Hollow Head Setscrews and No Keyway.

Stock Pulleys with 5/8" and 3/4" Bore are furnished with 3/16" x 3/32" Keyseat and Hollow Head Setscrew over Keyseat.

Please Specify bore size after FB in XX when ordering parts from us.

Rework services are available to accommodate Max Bore Size.

L TIMING BELT PULLEY – 3/8" PITCH (PLAIN BORE)
STEEL
FOR 1/2" 3/4" & 1" WIDE BELTS

TYPE - 6F


3/8" PITCH (L) 1/2" WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
18L050-6FS6	18L050-6FS-PB-1/2	18	6F	2.149	2.119	2-7/16	1-9/16	1/2	7/8	1-1/4	3/4	0.80
19L050-6FS6	19L050-6FS-PB-1/2	19	6F	2.268	2.238	2-5/8	1-11/16	1/2	7/8	1-1/4	3/4	0.90
20L050-6FS6	20L050-6FS-PB-1/2	20	6F	2.387	2.357	2-5/8	1-11/16	1/2	7/8	1-1/4	3/4	1.00
21L050-6FS6	21L050-6FS-PB-1/2	21	6F	2.507	2.477	2-7/8	2	1/2	1 1/4	1-1/4	3/4	1.30
22L050-6FS6	22L050-6FS-PB-1/2	22	6F	2.626	2.596	2-7/8	2	1/2	1 1/4	1-1/4	3/4	1.40
24L050-6FS6	24L050-6FS-PB-1/2	24	6F	2.865	2.835	3-1/8	2-1/4	1/2	1 3/8	1-1/4	3/4	1.80
26L050-6FS6	26L050-6FS-PB-1/2	26	6F	3.104	3.074	3-3/8	2-1/4	1/2	1 3/8	1-1/4	3/4	2.10
28L050-6FS6	28L050-6FS-PB-1/2	28	6F	3.342	3.312	3-5/8	2-1/4	1/2	1 3/8	1-1/4	3/4	2.30
30L050-6FS6	30L050-6FS-PB-1/2	30	6F	3.581	3.551	3-13/16	2-1/4	1/2	1 3/8	1-1/4	3/4	2.40
32L050-6FS6	32L050-6FS-PB-1/2	32	6F	3.820	3.790	4-1/16	2-5/8	1/2	1 5/8	1-1/4	3/4	3.00
36L050-6FS6	36L050-6FS-PB-1/2	36	6F	4.297	4.267	4-11/16	3-1/2	1/2	2 5/16	1-1/4	3/4	3.80
40L050-6FS6	40L050-6FS-PB-1/2	40	6F	4.775	4.745	5	3-5/8	1/2	2 3/8	1-1/4	3/4	4.60

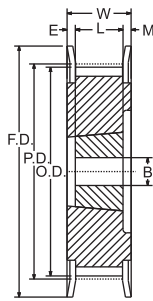
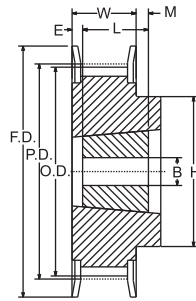
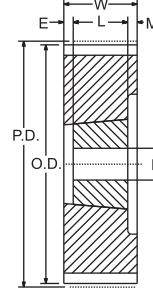
3/8" PITCH (L) 3/4" WIDE BELTS												
18L075-6FS7	18L075-6FS-PB-5/8	18	6F	2.149	2.119	2-7/16	1-9/16	5/8	7/8	1-1/2	1	1.00
19L075-6FS7	19L075-6FS-PB-5/8	19	6F	2.268	2.238	2-5/8	1-11/16	5/8	7/8	1-1/2	1	1.30
20L075-6FS7	20L075-6FS-PB-5/8	20	6F	2.387	2.357	2-5/8	1-11/16	5/8	7/8	1-1/2	1	1.30
21L075-6FS7	21L075-6FS-PB-5/8	21	6F	2.507	2.477	2-7/8	2	5/8	1 1/4	1-1/2	1	1.60
22L075-6FS7	22L075-6FS-PB-5/8	22	6F	2.626	2.596	2-7/8	2	5/8	1 1/4	1-1/2	1	1.80
24L075-6FS7	24L075-6FS-PB-5/8	24	6F	2.865	2.835	3-1/8	2-1/4	5/8	1 3/8	1-1/2	1	2.10
26L075-6FS7	26L075-6FS-PB-5/8	26	6F	3.104	3.074	3-3/8	2-1/4	5/8	1 3/8	1-1/2	1	2.40
28L075-6FS7	28L075-6FS-PB-5/8	28	6F	3.342	3.312	3-5/8	2-1/4	5/8	1 3/8	1-1/2	1	2.90
30L075-6FS7	30L075-6FS-PB-5/8	30	6F	3.581	3.551	3-13/16	2-1/4	5/8	1 3/8	1-1/2	1	3.00
32L075-6FS7	32L075-6FS-PB-5/8	32	6F	3.820	3.790	4-1/16	2-5/8	5/8	1 5/8	1-1/2	1	3.60
36L075-6FS7	36L075-6FS-PB-5/8	36	6F	4.297	4.267	4-11/16	3-1/2	5/8	2 5/16	1-1/2	1	4.40
40L075-6FS7	40L075-6FS-PB-5/8	40	6F	4.775	4.745	5	3-5/8	5/8	2 3/8	1-1/2	1	5.00

3/8" PITCH (L) 1" WIDE BELTS												
18L100-6FS7	18L100-6FS-PB-5/8	18	6F	2.149	2.119	2-7/16	1-9/16	5/8	7/8	1-3/4	1-1/4	1.2
19L100-6FS7	19L100-6FS-PB-5/8	19	6F	2.268	2.238	2-5/8	1-11/16	5/8	7/8	1-3/4	1-1/4	1.4
20L100-6FS7	20L100-6FS-PB-5/8	20	6F	2.387	2.357	2-5/8	1-11/16	5/8	7/8	1-3/4	1-1/4	1.8
21L100-6FS7	21L100-6FS-PB-5/8	21	6F	2.507	2.477	2-7/8	2	5/8	1 1/4	1-3/4	1-1/4	2.0
22L100-6FS7	22L100-6FS-PB-5/8	22	6F	2.626	2.596	2-7/8	2	5/8	1 1/4	1-3/4	1-1/4	2.1
24L100-6FS7	24L100-6FS-PB-5/8	24	6F	2.865	2.835	3-1/8	2-1/4	5/8	1 3/8	1-3/4	1-1/4	2.5
26L100-6FS7	26L100-6FS-PB-5/8	26	6F	3.104	3.074	3-3/8	2-1/4	5/8	1 5/8	1-3/4	1-1/4	3.0
28L100-6FS7	28L100-6FS-PB-5/8	28	6F	3.342	3.312	3-5/8	2-1/4	5/8	1 3/4	1-3/4	1-1/4	3.6
30L100-6FS7	30L100-6FS-PB-5/8	30	6F	3.581	3.551	3-13/16	2-1/4	5/8	1 7/8	1-3/4	1-1/4	4.1
32L100-6FS7	32L100-6FS-PB-5/8	32	6F	3.820	3.790	4-1/16	2-5/8	5/8	2	1-3/4	1-1/4	4.8
36L100-6FS7	36L100-6FS-PB-5/8	36	6F	4.297	4.267	4-11/16	3-1/2	5/8	2 5/16	1-3/4	1-1/4	5.4
40L100-6FS7	40L100-6FS-PB-5/8	40	6F	4.775	4.745	5	3-5/8	5/8	2 5/16	1-3/4	1-1/4	6.0

Note : Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size

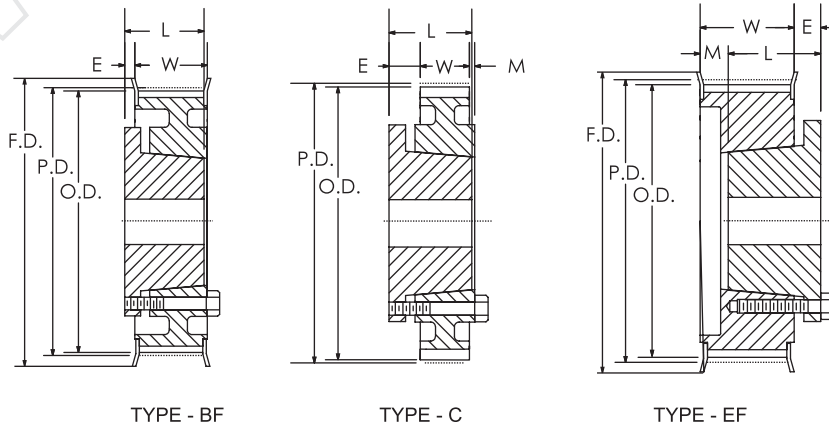
Drill & Tap Set Screw holes as per request.

L TIMING BELT PULLEY – 3/8" PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 1/2" 3/4" & 1" WIDE BELTS

TYPE - 3F

TYPE - 8F

TYPE - 7


3/8" PITCH (L) 1/2" WIDE BELTS															
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS				WEIGHT (lbs)
					P.D.	O.D.	F.D.	HUB.	MIN.	MAX.	Overall Length	FACE WIDTH "W"	E	M	
TL18L050	18L050TL-1108	18	1108	8F	2.149	2.119	2-25/64	1-5/8	1/2	1 1/8	3/4	7/8	0.13	0.00	0.45
TL20L050	20L050TL-1108	20	1108	8F	2.387	2.357	2-5/8	1-13/16	1/2	1 1/8	3/4	7/8	0.13	0.00	0.68
TL22L050	22L050TL-1108	22	1108	8F	2.626	2.596	2-7/8	2-1/16	1/2	1 1/8	3/4	7/8	0.13	0.00	0.90
TL24L050	24L050TL-1210	24	1210	8F	2.865	2.835	3-7/64	2-1/4	1/2	1 1/4	3/4	1	0.25	0.00	1.00
TL26L050	26L050TL-1210	26	1210	8F	3.104	3.074	3-11/32	2-1/2	1/2	1 1/4	3/4	1	0.25	0.00	1.20
TL28L050	28L050TL-1210	28	1610	8F	3.342	3.312	3-37/64	2-3/4	1/2	1 1/4	3/4	1	0.25	0.00	1.40
TL30L050	30L050TL-1610	30	1610	8F	3.581	3.551	3-53/64	2-7/8	1/2	1 11/16	3/4	1	0.25	0.00	1.50
TL32L050	32L050TL-1610	32	1610	8F	3.820	3.790	4-1/16	3-1/16	1/2	1 11/16	3/4	1	0.25	0.00	1.90
TL40L050	40L050TL-2012	40	2012	8F	4.775	4.745	5	3-1/2	1/2	2 1/8	3/4	1-1/4	0.25	0.25	2.40
TL48L050	48L050TL-2012	48	2012	8F	5.730	5.700	6	3-15/16	1/2	2 1/8	3/4	1-1/4	0.25	0.25	3.20
TL60L050	60L050TL-2012	60	2012	7	7.162	7.132	-	4-3/8	1/2	2 1/8	3/4	1-1/4	0.25	0.25	4.90
TL72L050	72L050TL-2012	72	2012	7	8.594	8.564	-	4-3/8	1/2	2 1/8	3/4	1-1/4	0.25	0.25	6.50
TL84L050	84L050TL-2517	84	2517	7	10.027	9.997	-	4-3/8	1/2	2 11/16	3/4	1-1/2	0.25	0.50	7.80

3/8"PITCH (L) 3/4" WIDE BELTS															
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS				WEIGHT (lbs)
					P.D.	O.D.	F.D.	HUB.	MIN.	MAX.	Overall Length	FACE WIDTH "W"	E	M	
TL18L075	18L075TL-1108	18	1108	3F	2.149	2.119	2-25/64	-	1/2	1 1/8	7/8	1	0.06	0.06	0.45
TL20L075	20L075TL-1108	20	1108	3F	2.387	2.357	2-5/8	-	1/2	1 1/8	7/8	1	0.06	0.06	0.68
TL22L075	22L075TL-1108	22	1108	3F	2.626	2.596	2-7/8	-	1/2	1 1/8	7/8	1	0.06	0.06	0.90
TL24L075	24L075TL-1210	24	1210	3F	2.865	2.835	3-7/64	-	1/2	1 1/4	1	1	0.00	-	1.00
TL26L075	26L075TL-1210	26	1210	3F	3.104	3.074	3-11/32	-	1/2	1 1/4	1	1	0.00	-	1.20
TL28L075	28L075TL-1610	28	1610	3F	3.342	3.312	3-37/64	-	1/2	1 11/16	1	1	0.00	-	1.20
TL30L075	30L075TL-1610	30	1610	3F	3.581	3.551	3-53/64	-	1/2	1 11/16	1	1	0.00	-	1.50
TL32L075	32L075TL-1610	32	1610	3F	3.820	3.790	4-1/16	-	1/2	1 11/16	1	1	0.00	-	1.90
TL40L075	40L075TL-2012	40	2012	8F	4.775	4.745	5	3-15/16	1/2	2 1/8	1	1	0.25	0.00	2.40
TL48L075	48L075TL-2012	48	2012	8F	5.730	5.700	6	3-15/16	1/2	2 1/8	1	1	0.25	0.00	3.20
TL60L075	60L075TL-2012	60	2012	7	7.162	7.132	-	4-3/8	1/2	2 1/8	1	1-17/64	0.13	0.13	4.90
TL74L075	72L075TL-2012	72	2012	7	8.594	8.564	-	4-3/8	1/2	2 1/8	1	1-17/64	0.13	0.13	6.50
TL84L075	84L075TL-2517	84	2517	7	10.027	9.997	-	4-11/16	1/2	2 11/16	1	1-3/4	0.25	0.50	7.80

3/8" PITCH (L) 1" WIDE BELTS															
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS				WEIGHT (lbs)
					P.D.	O.D.	F.D.	HUB.	MIN.	MAX.	Overall Length	FACE WIDTH "W"	E	M	
TL18L100	18L100TL-1108	18	1108	3F	2.149	2.119	2-25/38	-	1/2	1 1/8	7/8	1-1/4	0.06	0.31	0.70
TL20L100	20L100TL-1108	20	1108	3F	2.387	2.357	2-5/8	-	1/2	1 1/8	7/8	1-1/4	0.06	0.31	1.00
TL22L100	22L100TL-1108	22	1108	3F	2.626	2.596	2-7/8	-	1/2	1 1/8	7/8	1-1/4	0.06	0.31	1.30
TL24L100	24L100TL-1210	24	1210	3F	2.865	2.835	3-7/64	-	1/2	1 1/4	1	1-1/4	0.06	0.19	1.30
TL26L100	26L100TL-1210	26	1210	3F	3.104	3.074	3-11/32	-	1/2	1 1/4	1	1-1/4	0.06	0.19	1.70
TL28L100	28L100TL-1210	28	1210	3F	3.342	3.312	3-37/64	-	1/2	1 11/16	1	1-1/4	0.11	0.15	1.70
TL30L100	30L100TL-1610	30	1610	3F	3.581	3.551	3-53/64	-	1/2	1 11/16	1	1-1/4	0.11	0.15	2.20
TL32L100	32L100TL-1610	32	1610	3F	3.820	3.790	4-1/16	-	1/2	1 11/16	1	1-1/4	0.25	0.00	2.70
TL40L100	40L100TL-2012	40	2012	8F	4.775	4.745	5	-	1/2	2 1/8	1-1/4	1-1/4	0.00	-	3.60
TL48L100	48L100TL-2012	48	2012	8F	5.730	5.700	6	-	1/2	2 1/8	1-1/4	1-1/4	0.00	-	5.10
TL60L100	60L100TL-2012	60	2012	7	7.162	7.132	-	4-3/8	1/2	2 1/8	1-1/4	1-1/4	0.00	-	6.00
TL72L100	72L100TL-2012	72	2012	7	8.594	8.564	-	4-3/8	1/2	2 1/8	1-1/4	1-1/4	0.00	-	8.00
TL84L100	84L100TL-2517	84	2517	7	10.027	9.997	-	4-11/16	1/2	2 11/16	1-1/4	1-3/4	0.55	-	9.20

L TIMING BELT PULLEY – 3/8" PITCH QUICK DETACHABLE (PQD) STEEL BUSH
STEEL
FOR 1/2" & 3/4" WIDE BELTS


3/8" PITCH (L) 1/2" WIDE BELTS														
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS				WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH "W"	E	L	M	
QD18L050	18L050QD-JA	18	JA	E1F	2.149	2.119	2-7/16	1/2	1 1/4	3/4	0.500	1.000	0.000	0.50
QD20L050	20L050QD-JA	20	JA	E1F	2.387	2.357	2-5/8	1/2	1 1/4	3/4	0.500	1.000	0.000	0.70
QD22L050	22L050QD-JA	22	JA	E1F	2.626	2.596	2-7/8	1/2	1 1/4	3/4	0.500	1.000	0.000	0.90
QD24L050	24L050QD-JA	24	JA	E1F	2.865	2.835	3-5/16	1/2	1 5/8	3/4	0.656	1.313	0.000	1.00
QD26L050	26L050QD-SH	26	SH	B1F	3.104	3.074	3-3/8	1/2	1 5/8	3/4	0.656	1.313	-	1.20
QD28L050	28L050QD-SH	28	SH	B1F	3.342	3.312	3-5/8	1/2	1 5/8	3/4	0.656	1.313	-	1.30
QD30L050	30L050QD-SDS	30	SDS	B1F	3.581	3.551	3-13/16	1/2	2	3/4	0.656	1.313	-	1.50
QD32L050	32L050QD-SDS	32	SDS	B1F	3.820	3.790	4-1/16	1/2	2	3/4	0.656	1.313	-	1.90
QD36L050	36L050QD-SDS	36	SDS	B1F	4.297	4.267	4-17/32	1/2	2	3/4	0.656	1.313	-	2.30
QD40L050	40L050QD-SDS	40	SDS	B1F	4.775	4.745	5	1/2	2	3/4	0.656	1.313	-	2.60
QD44L050	44L050QD-SDS	44	SDS	B1F	5.252	5.222	5-31/64	1/2	2	3/4	0.656	1.313	-	3.00
QD48L050	48L050QD-SDS	48	SDS	B1F	5.730	5.700	6	1/2	2	3/4	0.656	1.313	-	3.40
QD60L050	60L050QD-SD	60	SD	C2	7.162	7.132	-	1/2	2	3/4	0.906	1.813	0.250	5.10
QD72L050	72L050QD-SD	72	SD	C3	8.594	8.564	-	1/2	2	3/4	0.906	1.813	0.250	6.50
QD84L050	84L050QD-SD	84	SD	C3	10.027	9.997	-	1/2	2	3/4	0.906	1.813	0.250	7.80

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

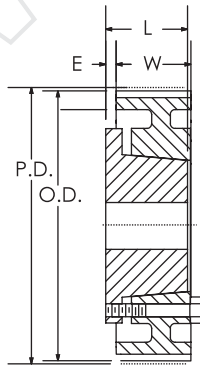
3/8" PITCH (L) 3/4" WIDE BELTS														
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS				WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH "W"	E	L	M	
QD18L075	18L075QD-JA	18	JA	E1F	2.149	2.119	2-7/16	1/2	1 1/4	1	0.500	1.000	0.375	0.60
QD20L075	20L075QD-JA	20	JA	E1F	2.387	2.357	2-5/8	1/2	1 1/4	1	0.500	1.000	0.375	0.80
QD22L075	22L075QD-JA	22	JA	E1F	2.626	2.596	2-7/8	1/2	1 1/4	1	0.500	1.000	0.375	1.00
QD24L075	24L075QD-SH	24	SH	E1F	2.865	2.835	3-5/16	1/2	1 5/8	1	0.656	1.313	0.313	1.20
QD26L075	26L075QD-SH	26	SH	E1F	3.104	3.074	3-3/8	1/2	1 5/8	1	0.656	1.313	0.313	1.40
QD28L075	28L075QD-SH	28	SH	E1F	3.342	3.312	3-5/8	1/2	1 5/8	1	0.656	1.313	0.313	1.60
QD30L075	30L075QD-SDS	30	SDS	E1F	3.581	3.551	3-13/16	1/2	2	1	0.656	1.313	0.313	1.80
QD32L075	32L075QD-SDS	32	SDS	E1F	3.820	3.790	4-1/16	1/2	2	1	0.406	1.313	0.313	2.30
QD36L075	36L075QD-SDS	36	SDS	B1F	4.297	4.267	4-17/32	1/2	2	1	0.406	1.313	-	2.80
QD40L075	40L075QD-SDS	40	SDS	B1F	4.775	4.745	5	1/2	2	1	0.406	1.313	-	3.20
QD44L075	44L075QD-SDS	44	SDS	B1F	5.252	5.222	5-31/64	1/2	2	1	0.406	1.313	-	3.70
QD48L075	48L075QD-SDS	48	SDS	B1F	5.730	5.700	6	1/2	2	1	0.406	1.313	-	4.30
QD60L075	60L075QD-SD	60	SD	C2	7.162	7.132	-	1/2	2	1	0.781	1.813	0.125	5.70
QD72L075	72L075QD-SD	72	SD	C3	8.594	8.564	-	1/2	2	1	0.781	1.813	0.125	7.30
QD84L075	84L075QD-SD	84	SD	C3	10.027	9.997	-	1/2	2	1	0.781	1.813	0.125	8.50

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

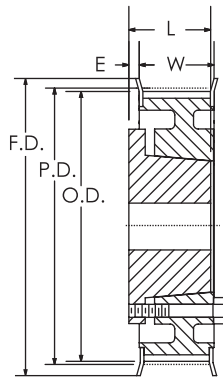
L TIMING BELT PULLEY - 3/8" PITCH QUICK DETACHABLE (PQD) STEEL BUSH

STEEL

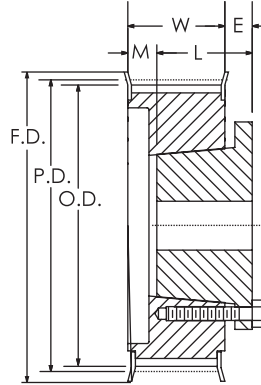
FOR 1" WIDE BELTS



TYPE - B



TYPE - BF

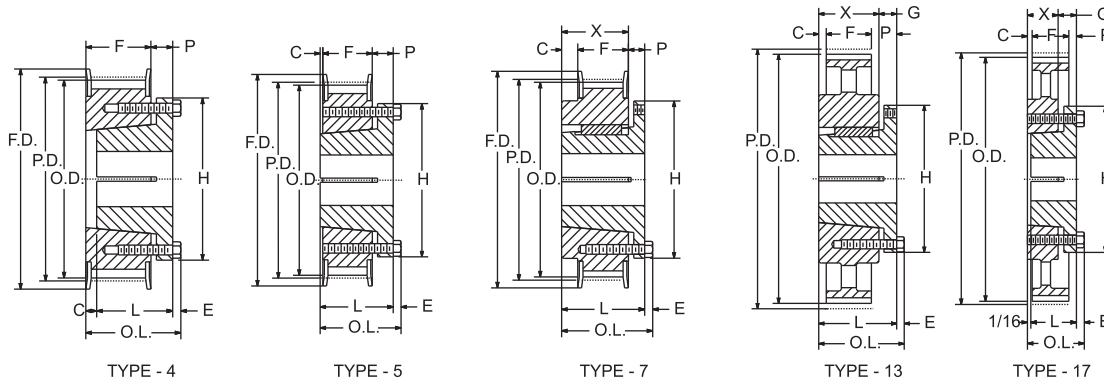


TYPE - EF

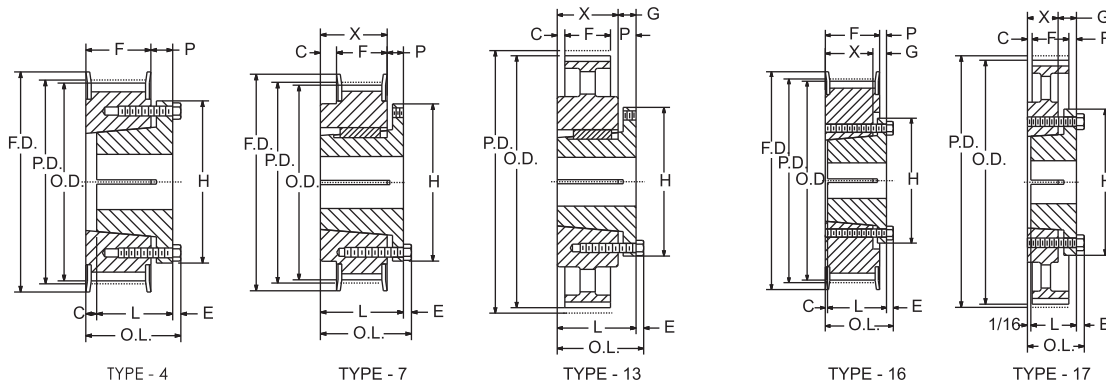


3/8" PITCH (L) 1" WIDE BELTS														
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS				WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH "W"	E	L	M	
QD18L100	18L100QD-JA	18	JA	E1F	2.149	2.119	2-7/16	1/2	1-1/4	1-1/4	0.500	1.000	0.625	0.70
QD20L100	20L100QD-JA	20	JA	E1F	2.387	2.357	2-5/8	1/2	1-1/4	1-1/4	0.500	1.000	0.625	1.00
QD22L100	22L100QD-JA	22	JA	E1F	2.626	2.596	2-7/8	1/2	1-1/4	1-1/4	0.500	1.000	0.625	1.30
QD24L100	24L100QD-SH	24	SH	E1F	2.865	2.835	3-5/16	1/2	1-5/8	1-1/4	0.656	1.313	0.500	1.40
QD26L100	26L100QD-SH	26	SH	E1F	3.104	3.074	3-3/8	1/2	1-5/8	1-1/4	0.656	1.313	0.500	1.70
QD28L100	28L100QD-SH	28	SH	E1F	3.342	3.312	3-5/8	1/2	1-5/8	1-1/4	0.656	1.313	0.500	1.90
QD30L100	30L100QD-SDS	30	SDS	E1F	3.581	3.551	3-13/16	1/2	2	1-1/4	0.656	1.313	0.500	2.20
QD32L100	32L100QD-SDS	32	SDS	E1F	3.820	3.790	4-1/16	1/2	2	1-1/4	0.656	1.313	0.500	2.70
QD36L100	36L100QD-SDS	36	SDS	B1F	4.297	4.267	4-17/32	1/2	2	1-1/4	0.156	1.313	-	3.30
QD40L100	40L100QD-SDS	40	SDS	B1F	4.775	4.745	5	1/2	2	1-1/4	0.156	1.313	-	3.80
QD44L100	44L100QD-SDS	44	SDS	B1F	5.252	5.222	5-31/64	1/2	2	1-1/4	0.156	1.313	-	4.50
QD48L100	48L100QD-SDS	48	SDS	B1F	5.730	5.700	6	1/2	2	1-1/4	0.156	1.313	-	5.30
QD60L100	60L100QD-SD	60	SD	B2	7.162	7.132	-	1/2	2	1-1/4	0.656	1.813	-	6.20
QD72L100	72L100QD-SD	72	SD	B3	8.594	8.564	-	1/2	2	1-1/4	0.656	1.813	-	8.00
QD84L100	84L100QD-SD	84	SD	B3	10.027	9.997	-	1/2	2	1-1/4	0.656	1.813	-	9.20

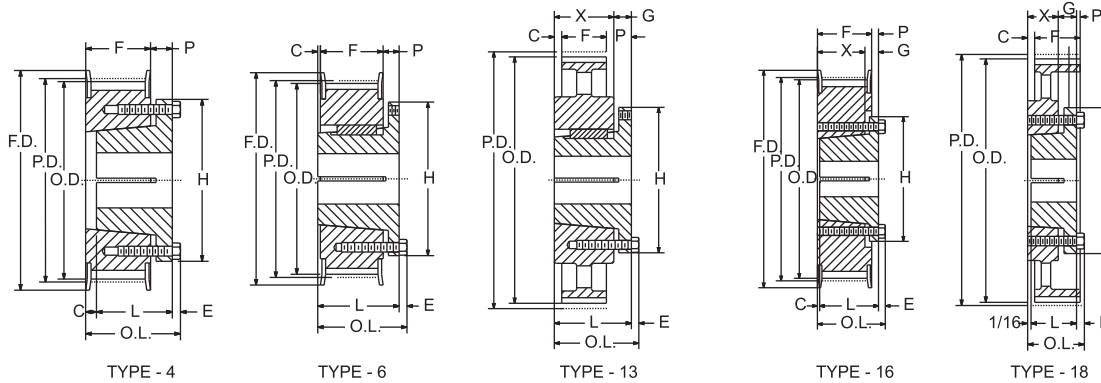
Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

L TIMING BELT PULLEY - 3/8" PITCH (SPLIT TAPER (PST) BUSH)
STEEL
FOR 1/2" WIDE BELTS


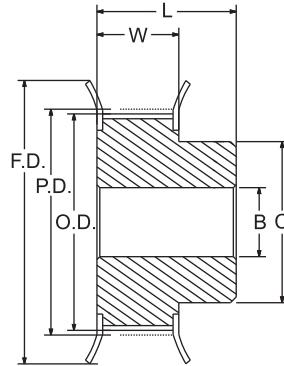
3/8" PITCH (L) 1/2" WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	O.L.	F	L	P	C	H	G	X	E	
18LG050	18L050ST-G	18	G	4	2.149	2.119	2-7/16	3/8	1	1-3/8	3/4	1.000	0.438	3/16	2.000	-	-	3/16	0.50
19LG050	19L050ST-G	19	G	4	2.268	2.238	2-5/8	3/8	1	1-3/8	3/4	1.000	0.438	3/16	2.000	-	-	3/16	0.50
20LG050	20L050ST-G	20	G	4	2.387	2.357	2-5/8	3/8	1	1-3/8	3/4	1.000	0.438	3/16	2.000	-	-	3/16	0.60
21LG050	21L050ST-G	21	G	4	2.507	2.477	2-7/8	3/8	1	1-3/8	3/4	1.000	0.438	3/16	2.000	-	-	3/16	0.70
22LG050	22L050ST-G	22	G	4	2.626	2.596	2-7/8	3/8	1	1-3/8	3/4	1.000	0.438	3/16	2.000	-	-	3/16	0.80
24LH050	24L050ST-H	24	H	5	2.865	2.835	3-1/8	3/8	1-1/2	1-7/16	3/4	1.250	0.438	1/16	2.500	-	-	3/16	1.00
26LH050	26L050ST-H	26	H	5	3.104	3.074	3-3/8	3/8	1-1/2	1-7/16	3/4	1.250	0.438	1/16	2.500	-	-	3/16	1.00
28LH050	28L050ST-H	28	H	5	3.342	3.312	3-5/8	3/8	1-1/2	1-7/16	3/4	1.250	0.438	1/16	2.500	-	-	3/16	1.40
30LH050	30L050ST-H	30	H	5	3.581	3.551	3-13/16	3/8	1-1/2	1-7/16	3/4	1.250	0.438	1/16	2.500	-	-	3/16	1.90
32LH050	32L050ST-H	32	H	5	3.820	3.790	4-1/16	3/8	1-1/2	1-7/16	3/4	1.250	0.438	1/16	2.500	-	-	3/16	2.00
36LH050	36L050ST-H	36	H	5	4.297	4.267	4-11/16	3/8	1-1/2	1-7/16	3/4	1.250	0.438	1/16	2.500	-	-	3/16	2.50
36LP050	36L050ST-P1	36	P1	7	4.297	4.267	4-11/16	1/2	1-3/4	2-3/16	3/4	1.938	0.625	3/16	3.000	-	1.313	1/4	2.80
40LH050	40L050ST-H	40	H	5	4.775	4.745	5-1/2	3/8	1-1/2	1-7/16	3/4	1.250	0.438	1/16	2.500	-	-	3/16	3.50
40LP050	40L050ST-P1	40	P1	7	4.775	4.745	5-1/2	1/2	1-3/4	2-3/16	3/4	1.938	0.625	3/16	3.000	-	1.313	1/4	3.40
44LH050	44L050ST-H	44	H	5	5.252	5.222	5-1/2	3/8	1-1/2	1-7/16	3/4	1.250	0.438	1/16	2.500	-	-	3/16	4.00
44LP050	44L050ST-P1	44	P1	7	5.252	5.222	5-1/2	1/2	1-3/4	2-3/16	3/4	1.938	0.625	3/16	3.000	-	1.313	1/4	4.10
48LH050	48L050ST-H	48	H	5	5.730	5.700	6	3/8	1-1/2	1-7/16	3/4	1.250	0.438	1/16	2.500	-	-	3/16	4.90
48LP050	48L050ST-P1	48	P1	7	5.730	5.700	6	1/2	1-3/4	2-3/16	3/4	1.938	0.625	3/16	3.000	-	1.313	1/4	4.90
60LH050	60L050ST-H	60	H	17	7.162	7.132	-	3/8	1-1/2	1-1/2	3/4	1.250	0.438	1/16	2.500	0.438	0.875	3/16	4.30
60LP050	60L050ST-P1	60	P1	13	7.162	7.132	-	1/2	1-3/4	2-3/16	3/4	1.938	0.625	3/16	3.000	0.625	1.313	1/4	4.90
72LH050	72L050ST-H	72	H	17	8.594	8.564	-	3/8	1-1/2	1-1/2	3/4	1.250	0.438	1/8	2.500	0.438	0.875	3/16	5.30
72LP050	72L050ST-P1	72	P1	13	8.594	8.564	-	1/2	1-3/4	2-3/16	3/4	1.938	0.625	3/16	3.000	0.625	1.313	1/4	6.00
84LH050	84L050ST-H	84	H	17	10.027	9.997	-	3/8	1-1/2	1-1/2	3/4	1.250	0.438	1/8	2.500	0.438	0.875	3/16	6.20
84LP050	84L050ST-P1	84	P1	13	10.027	9.997	-	1/2	1-3/4	2-3/16	3/4	1.938	0.625	3/16	3.000	0.625	1.313	1/4	7.00
96LH050	96L050ST-H	96	H	17	11.459	11.429	-	3/8	1-1/2	1-1/2	3/4	1.250	0.438	1/8	2.500	0.438	0.875	3/16	7.30
96LP050	96L050ST-P1	96	P1	13	11.459	11.429	-	1/2	1-3/4	2-3/16	3/4	1.938	0.625	3/16	3.000	0.625	1.313	1/4	8.50
120LH050	120L050ST-H	120	H	17	14.324	14.294	-	3/8	1-1/2	1-1/2	3/4	1.250	0.438	1/8	2.500	0.438	0.875	3/16	9.50
120LP050	120L050ST-P1	120	P1	13	14.324	14.294	-	1/2	1-3/4	2-3/16	3/4	1.938	0.625	3/16	3.000	0.625	1.313	1/4	10.80

L TIMING BELT PULLEY - 3/8" PITCH (SPLIT TAPER (PST) BUSH)
STEEL
FOR 3/4" WIDE BELTS


3/8" PITCH (L) 3/4" WIDE BELTS (SPLIT TAPER BUSH)																				
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS										WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	O.L.	F	L	P	C	H	G	X	E		
18LG075	18L075ST-G	18	G	4	2.149	2.119	2-7/16	3/8	1	1-5/8	1	1.000	0.438	0.438	2.000	-	-	0.188	0.60	
19LG075	19L075ST-G	19	G	4	2.268	2.238	2-5/8	3/8	1	1-5/8	1	1.000	0.438	0.438	2.000	-	-	0.188	0.80	
20LG075	20L075ST-G	20	G	4	2.387	2.357	2-5/8	3/8	1	1-5/8	1	1.000	0.438	0.438	2.000	-	-	0.188	0.80	
21LG075	21L075ST-G	21	G	4	2.507	2.477	2-7/8	3/8	1	1-5/8	1	1.000	0.438	0.438	2.000	-	-	0.188	1.00	
22LG075	22L075ST-G	22	G	4	2.626	2.596	2-7/8	3/8	1	1-5/8	1	1.000	0.438	0.438	2.000	-	-	0.188	1.10	
24LH075	24L075ST-H	24	H	4	2.865	2.835	3-1/8	3/8	1-1/2	1-5/8	1	1.250	0.438	0.188	2.500	-	-	0.188	1.10	
26LH075	26L075ST-H	26	H	4	3.104	3.074	3-3/8	3/8	1-1/2	1-5/8	1	1.250	0.438	0.188	2.500	-	-	0.188	1.50	
28LH075	28L075ST-H	28	H	4	3.342	3.312	3-5/8	3/8	1-1/2	1-5/8	1	1.250	0.438	0.188	2.500	-	-	0.188	1.80	
30LH075	30L075ST-H	30	H	16	3.581	3.551	3-13/16	3/8	1-1/2	1-7/16	1	1.250	0.250	0.000	2.500	0.438	0.813	0.188	1.90	
32LH075	32L075ST-H	32	H	16	3.820	3.790	4-1/16	3/8	1-1/2	1-7/16	1	1.250	0.250	0.000	2.500	0.438	0.813	0.188	2.30	
36LH075	36L075ST-H	36	H	16	4.297	4.267	4-11/16	3/8	1-1/2	1-7/16	1	1.250	0.250	0.000	2.500	0.438	0.813	0.188	3.00	
36LP075	36L075ST-P1	36	P1	7	4.297	4.267	4-11/16	1/2	1-3/4	2-3/16	1	1.938	0.625	0.313	3.000	-	1.313	0.250	3.90	
40LH075	40L075ST-H	40	H	16	4.775	4.745	5-1/2	3/8	1-1/2	1-7/16	1	1.250	0.250	0.000	2.500	0.438	0.813	0.188	3.80	
40LP075	40L075ST-P1	40	P1	7	4.775	4.745	5-1/2	1/2	1-3/4	2-3/16	1	1.938	0.625	0.313	3.000	-	1.313	0.250	3.90	
44LH075	44L075ST-H	44	H	16	5.252	5.222	5-1/2	3/8	1-1/2	1-7/16	1	1.250	0.250	0.000	2.500	0.438	0.813	0.188	4.90	
44LP075	44L075ST-P1	44	P1	7	5.252	5.222	5-1/2	1/2	1-3/4	2-3/16	1	1.938	0.625	0.313	3.000	-	1.313	0.250	4.90	
48LH075	48L075ST-H	48	H	16	5.730	5.700	6	3/8	1-1/2	1-7/16	1	1.250	0.250	0.000	2.500	0.438	0.813	0.188	5.80	
48LP075	48L075ST-P1	48	P1	7	5.730	5.700	6	1/2	1-3/4	2-3/16	1	1.938	0.625	0.313	3.000	0.625	1.313	0.250	5.90	
60LH075	60L075ST-H	60	H	17	7.162	7.132	-	3/8	1-1/2	1-7/16	1	1.250	0.250	0.063	2.500	0.438	0.875	0.188	4.60	
60LP075	60L075ST-P1	60	P1	13	7.162	7.132	-	1/2	1-3/4	2-3/16	1	1.938	0.625	0.313	3.000	0.625	1.313	0.250	5.30	
72LH075	72L075ST-H	72	H	17	8.594	8.564	-	3/8	1-1/2	1-7/16	1	1.250	0.250	0.063	2.500	0.438	0.875	0.188	5.60	
72LP075	72L075ST-P1	72	P1	13	8.594	8.564	-	1/2	1-3/4	2-3/16	1	1.938	0.625	0.313	3.000	0.625	1.313	0.250	6.60	
84LH075	84L075ST-H	84	H	17	10.027	9.997	-	3/8	1-1/2	1-7/16	1	1.250	0.250	0.063	2.500	0.438	0.875	0.188	6.70	
84LP075	84L075ST-P1	84	P1	13	10.027	9.997	-	1/2	1-3/4	2-3/16	1	1.938	0.625	0.313	3.000	0.625	1.313	0.250	7.50	
96LH075	96L075ST-H	96	H	17	11.459	11.429	-	3/8	1-1/2	1-7/16	1	1.250	0.250	0.063	2.500	0.438	0.875	0.188	7.90	
96LP075	96L075ST-P1	96	P1	13	11.459	11.429	-	1/2	1-3/4	2-3/16	1	1.938	0.625	0.313	3.000	0.625	1.313	0.250	8.80	
120LH075	120L075ST-H	120	H	17	14.324	14.294	-	3/8	1-1/2	1-7/16	1	1.250	0.250	0.063	2.500	0.438	0.875	0.188	10.40	
120LP075	120L075ST-P1	120	P1	13	14.324	14.294	-	1/2	1-3/4	2-3/16	1	1.938	0.625	0.313	3.000	0.625	1.313	0.250	11.40	

L TIMING BELT PULLEY - 3/8" PITCH (SPLIT TAPER (PST) BUSH)
STEEL
FOR 1" WIDE BELTS


3/8" PITCH (L) 1" WIDE BELTS (SPLIT TAPER BUSH)																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS								WEIGHT (lbs.)
					P.D.	O.D.	F.D.	O.L.	MIN.	MAX.	F	L	P	C	H	G	X	E	
18LG100	18L100ST-G	18	G	4	2.149	2.119	2-7/16	1-7/8	3/8	1	1-1/4	1.000	0.438	0.688	2.000	-	-	0.188	0.80
19LG100	19L100ST-G	19	G	4	2.268	2.238	2-5/8	1-7/8	3/8	1	1-1/4	1.000	0.438	0.688	2.000	-	-	0.188	1.00
20LG100	20L100ST-G	20	G	4	2.387	2.357	2-5/8	1-7/8	3/8	1	1-1/4	1.000	0.438	0.688	2.000	-	-	0.188	1.10
21LG100	21L100ST-G	21	G	4	2.507	2.477	2-7/8	1-7/8	3/8	1	1-1/4	1.000	0.438	0.688	2.000	-	-	0.188	1.30
22LG100	22L100ST-G	22	G	4	2.626	2.596	2-7/8	1-7/8	3/8	1	1-1/4	1.000	0.438	0.688	2.000	-	-	0.188	1.50
24LH100	24L100ST-H	24	H	4	2.865	2.835	3-1/8	1-7/8	3/8	1-1/2	1-1/4	1.250	0.438	0.438	2.500	-	-	0.188	1.50
26LH100	26L100ST-H	26	H	4	3.104	3.074	3-3/8	1-7/8	3/8	1-1/2	1-1/4	1.250	0.438	0.438	2.500	-	-	0.188	1.90
28LH100	28L100ST-H	28	H	4	3.342	3.312	3-5/8	1-7/8	3/8	1-1/2	1-1/4	1.250	0.438	0.438	2.500	-	-	0.188	2.30
30LH100	30L100ST-H	30	H	16	3.581	3.551	3-13/16	1-7/16	3/8	1-1/2	1-1/4	1.250	0.000	0.000	2.500	0.438	0.813	0.188	2.30
32LH100	32L100ST-H	32	H	16	3.820	3.790	4-1/16	1-7/16	3/8	1-1/2	1-1/4	1.250	0.000	0.000	2.500	0.438	0.813	0.188	2.70
36LH100	36L100ST-H	36	H	16	4.297	4.267	4-11/16	1-7/16	3/8	1-1/2	1-1/4	1.250	0.000	0.000	2.500	0.438	0.813	0.188	3.20
36LP100	36L100ST-P1	36	P1	6	4.297	4.267	4-11/16	2-3/16	1/2	1-3/4	1-1/4	1.938	0.625	0.063	3.000	-	-	0.250	3.90
40LH100	40L100ST-H	40	H	16	4.775	4.745	5-1/2	1-7/16	3/8	1-1/2	1-1/4	1.250	0.000	0.000	2.500	0.438	0.813	0.188	4.00
40LP100	40L100ST-P1	40	P1	6	4.775	4.745	5-1/2	2-3/16	1/2	1-3/4	1-1/4	1.938	0.625	0.063	3.000	-	-	0.250	5.00
44LH100	44L100ST-H	44	H	16	5.252	5.222	5-1/2	1-7/16	3/8	1-1/2	1-1/4	1.250	0.000	0.000	2.500	0.438	0.813	0.188	5.00
44LP100	44L100ST-P1	44	P1	6	5.252	5.222	5-1/2	2-3/16	1/2	1-3/4	1-1/4	1.938	0.625	0.063	3.000	-	-	0.250	6.30
48LH100	48L100ST-H	48	H	16	5.730	5.700	6	1-7/16	3/8	1-1/2	1-1/4	1.250	0.000	0.000	2.500	0.438	0.813	0.188	6.20
48LP100	48L100ST-P1	48	P1	6	5.730	5.700	6	2-3/16	1/2	1-3/4	1-1/4	1.938	0.625	0.063	3.000	-	-	0.250	7.80
60LH100	60L100ST-H	60	H	18	7.162	7.132	-	1-1/2	3/8	1-1/2	1-1/4	1.250	0.063	0.125	2.500	0.438	0.875	0.188	5.10
60LP100	60L100ST-P1	60	P1	13	7.162	7.132	-	2-3/16	1/2	1-3/4	1-1/4	1.938	0.625	0.063	3.000	0.625	1.313	0.250	5.90
72LH100	72L100ST-H	72	H	18	8.594	8.564	-	1-1/2	3/8	1-1/2	1-1/4	1.250	0.063	0.125	2.500	0.438	0.875	0.188	6.40
72LP100	72L100ST-P1	72	P1	13	8.594	8.564	-	2-3/16	1/2	1-3/4	1-1/4	1.938	0.625	0.063	3.000	0.625	1.313	0.250	7.60
84LH100	84L100ST-H	84	H	18	10.027	9.997	-	1-1/2	3/8	1-1/2	1-1/4	1.250	0.063	0.125	2.500	0.438	0.875	0.188	7.50
84LP100	84L100ST-P1	84	P1	13	10.027	9.997	-	2-3/16	1/2	1-3/4	1-1/4	1.938	0.625	0.063	3.000	0.625	1.313	0.250	8.20
96LH100	96L100ST-H	96	H	18	11.459	11.429	-	1-1/2	3/8	1-1/2	1-1/4	1.250	0.063	0.125	2.500	0.438	0.875	0.188	9.40
96LP100	96L100ST-P1	96	P1	13	11.459	11.429	-	2-3/16	1/2	1-3/4	1-1/4	1.938	0.625	0.063	3.000	0.625	1.313	0.250	9.50
120LH100	120L100ST-H	120	H	18	14.324	14.294	-	1-1/2	3/8	1-1/2	1-1/4	1.250	0.063	0.125	2.500	0.438	0.875	0.188	11.60
120LP100	120L100ST-P1	120	P1	13	14.324	14.294	-	2-3/16	1/2	1-3/4	1-1/4	1.938	0.625	0.063	3.000	0.625	1.313	0.250	12.10

H TIMING BELT PULLEY - 1/2" PITCH (PLAIN BORE)
STEEL
FOR 1" & 1-1/2" WIDE BELTS


TYPE - 6F



1/2" PITCH (H) 1" WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
14H100-6FS7	14H100-6FS-PB-5/8	14	6F	2.228	2.174	2-7/16	1-5/8	5/8	7/8	1-7/8	1-1/4	1.40
16H100-6FS7	16H100-6FS-PB-5/8	16	6F	2.546	2.492	2-7/8	1-7/8	5/8	1-1/8	2	1-1/4	2.00
17H100-6FS7	17H100-6FS-PB-5/8	17	6F	2.706	2.652	3	2	5/8	1-1/4	2	1-1/4	2.30
18H100-6FS7	18H100-6FS-PB-5/8	18	6F	2.865	2.811	3-1/8	2-1/4	5/8	1 3/8	2	1-1/4	2.80
19H100-6FS7	19H100-6FS-PB-5/8	19	6F	3.024	2.970	3-3/8	2-3/8	5/8	1-1/2	2	1-1/4	3.10
20H100-6FS7	20H100-6FS-PB-5/8	20	6F	3.183	3.129	3-3/8	2-1/2	5/8	1-5/8	2-1/8	1-1/4	3.60
21H100-6FS8	21H100-6FS-PB-3/4	21	6F	3.342	3.288	3-5/8	2-5/8	3/4	1-11/16	2-1/8	1-1/4	3.90
22H100-6FS8	22H100-6FS-PB-3/4	22	6F	3.501	3.447	3-13/16	2-3/4	3/4	1-3/4	2-1/4	1-1/4	4.50
24H100-6FS8	24H100-6FS-PB-3/4	24	6F	3.820	3.766	4-1/16	3	3/4	1-7/8	2-1/4	1-1/4	5.60
26H100-6FS8	26H100-6FS-PB-3/4	26	6F	4.138	4.084	4-3/8	3-3/8	3/4	2-1/4	2-3/8	1-1/4	7.00
28H100-6FS8	28H100-6FS-PB-3/4	28	6F	4.456	4.402	4-11/16	3-1/2	3/4	2-5/16	2-3/8	1-1/4	8.00
30H100-6FS8	30H100-6FS-PB-3/4	30	6F	4.775	4.721	5	3-5/8	3/4	2-3/8	2-3/8	1-1/4	9.10

1/2" PITCH (H) 1 1/2" WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
14H150-6FS8	14H150-6FS-PB-3/4	14	6F	2.228	2.174	2-7/16	1-5/8	3/4	7/8	2-3/8	1-3/4	1.80
16H150-6FS8	16H150-6FS-PB-3/4	16	6F	2.546	2.492	2-7/8	1-7/8	3/4	1-1/8	2-1/2	1-3/4	2.50
17H150-6FS8	17H150-6FS-PB-3/4	17	6F	2.706	2.652	3	2	3/4	1-1/4	2-1/2	1-3/4	3.00
18H150-6FS8	18H150-6FS-PB-3/4	18	6F	2.865	2.811	3-1/8	2-1/4	3/4	1-3/8	2-1/2	1-3/4	3.40
19H150-6FS8	19H150-6FS-PB-3/4	19	6F	3.024	2.970	3-3/8	2-3/8	3/4	1-1/2	2-1/2	1-3/4	3.90
20H150-6FS8	20H150-6FS-PB-3/4	20	6F	3.183	3.129	3-3/8	2-1/2	3/4	1-5/8	2-5/8	1-3/4	4.50
21H150-6FS8	21H150-6FS-PB-3/4	21	6F	3.342	3.288	3-5/8	2-5/8	3/4	1-11/16	2-5/8	1-3/4	5.00
22H150-6FS8	22H150-6FS-PB-3/4	22	6F	3.501	3.447	3-13/16	2-3/4	3/4	1-3/4	2-3/4	1-3/4	5.80
24H150-6FS8	24H150-6FS-PB-3/4	24	6F	3.820	3.766	4-1/16	3	3/4	1-7/8	2-3/4	1-3/4	6.90
26H150-6FS8	26H150-6FS-PB-3/4	26	6F	4.138	4.084	4-3/8	3-3/8	3/4	2-1/4	2-3/4	1-3/4	8.50
28H150-6FS8	28H150-6FS-PB-3/4	28	6F	4.456	4.402	4-11/16	3-1/2	3/4	2-5/16	2-7/8	1-3/4	10.10
30H150-6FS8	30H150-6FS-PB-3/4	30	6F	4.775	4.721	5	3-5/8	3/4	2-3/8	2-7/8	1-3/4	11.50

Note : Part Number Mentioned is for Stock bore.

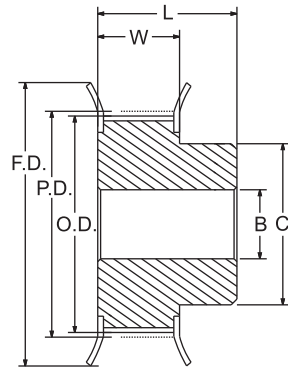
Rework can be done to accommodate maximum bore size.

Drill & Tap Set Screw holes as per request.

H TIMING BELT PULLEY - 1/2" PITCH (PLAIN BORE)

STEEL

FOR 2" & 3" WIDE BELTS



TYPE - 6F



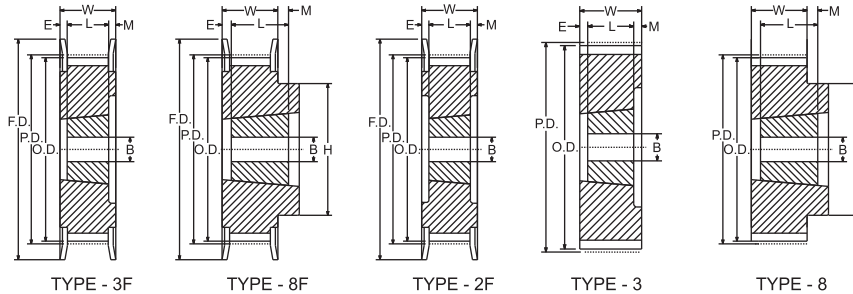
1/2" PITCH (H) 2" WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
14H200-6FS8	14H200-6FS-PB-3/4	14	6F	2.228	2.174	2-7/16	1-5/8	3/4	7/8	2-29/32	2-9/32	2.30
16H200-6FS8	16H200-6FS-PB-3/4	16	6F	2.546	2.492	2-7/8	1-7/8	3/4	1-1/8	3-1/16	2-9/32	3.30
17H200-6FS8	17H200-6FS-PB-3/4	17	6F	2.706	2.652	3	2	3/4	1-1/4	3-1/16	2-9/32	3.80
18H200-6FS8	18H200-6FS-PB-3/4	18	6F	2.865	2.811	3-1/8	2-1/4	3/4	1-3/8	3-1/16	2-9/32	4.40
19H200-6FS8	19H200-6FS-PB-3/4	19	6F	3.024	2.970	3-3/8	2-3/8	3/4	1-1/2	3-1/16	2-9/32	5.00
20H200-6FS10	20H200-6FS-PB-1	20	6F	3.183	3.129	3-3/8	2-1/2	1	1-5/8	3-5/32	2-9/32	5.30
21H200-6FS10	21H200-6FS-PB-1	21	6F	3.342	3.288	3-5/8	2-5/8	1	1-11/16	3-5/32	2-9/32	5.90
22H200-6FS10	22H200-6FS-PB-1	22	6F	3.501	3.447	3-13/16	2-3/4	1	1-3/4	3-9/32	2-9/32	6.90
24H200-6FS10	24H200-6FS-PB-1	24	6F	3.820	3.766	4-1/16	3	1	1-7/8	3-9/32	2-9/32	8.30
26H200-6FS10	26H200-6FS-PB-1	26	6F	4.138	4.084	4-3/8	3-3/8	1	2-1/4	3-13/32	2-9/32	10.20
28H200-6FS10	28H200-6FS-PB-1	28	6F	4.456	4.402	4-11/16	3-1/2	1	2-5/16	3-13/32	2-9/32	11.80
30H200-6FS10	30H200-6FS-PB-1	30	6F	4.775	4.721	5	3-5/8	1	2-3/8	3-13/32	2-9/32	13.50

1/2" PITCH (H) 3" WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
16H300-6FS8	16H300-6FS-PB-3/4	16	6F	2.546	2.492	2-7/8	1-7/8	3/4	1-1/8	4-1/16	3-5/16	4.50
17H300-6FS8	17H300-6FS-PB-3/4	17	6F	2.706	2.652	3	2	3/4	1-1/4	4-1/16	3-5/16	5.10
18H300-6FS8	18H300-6FS-PB-3/4	18	6F	2.865	2.811	3-3/8	2-1/4	3/4	1-3/8	4-1/16	3-5/16	6.00
19H300-6FS8	19H300-6FS-PB-3/4	19	6F	3.024	2.970	3-3/8	2-3/8	3/4	1-1/2	4-1/16	3-5/16	6.60
20H300-6FS8	20H300-6FS-PB-3/4	20	6F	3.183	3.129	3-3/8	2-1/2	3/4	1-5/8	4-3/16	3-5/16	7.50
21H300-6FS8	21H300-6FS-PB-3/4	21	6F	3.342	3.288	3-5/8	2-5/8	3/4	1-11/16	4-3/16	3-5/16	9.00
22H300-6FS11	22H300-6FS-PB-1 1/8	22	6F	3.501	3.447	3-13/16	2-3/4	1 1/8	1-3/4	4-5/16	3-5/16	10.90
24H300-6FS11	24H300-6FS-PB-1 1/8	24	6F	3.820	3.766	4-1/16	3	1 1/8	1-7/8	4-5/16	3-5/16	12.00
26H300-6FS11	26H300-6FS-PB-1 1/8	26	6F	4.138	4.084	4-3/8	3-3/8	1 1/8	2-1/4	4-7/16	3-5/16	13.40
28H300-6FS11	28H300-6FS-PB-1 1/8	28	6F	4.456	4.402	4-11/16	3-1/2	1 1/8	2-5/16	4-7/16	3-5/16	15.60
30H300-6FS11	30H300-6FS-PB-1 1/8	30	6F	4.775	4.721	5	3-5/8	1 1/8	2-3/8	4-7/16	3-5/16	18.00

Note : Part Number Mentioned is for Stock bore.

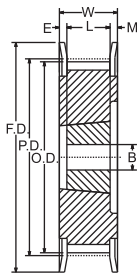
Rework can be done to accommodate maximum bore size.

Drill & Tap Set Screw holes as per request.

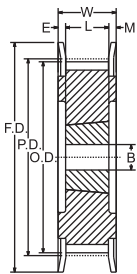
H TIMING BELT PULLEY - 1/2" PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 1 & 1 1/2" WIDE BELTS


1/2" PITCH (H) 1" WIDE BELTS															
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS				WEIGHT (lbs.)
					P.D.	O.D.	F.D.	HUB.	MIN.	MAX.	Overall Length	FACE WIDTH "W"	E	M	
TL14H100	14H100TL-1108	14	1108	3F	2.228	2.174	2-31/64	-	1/2	1-1/8	7/8	1-5/16	0.06	0.42	0.80
TL16H100	16H100TL-1108	16	1108	3F	2.546	2.492	2-51/64	-	1/2	1-1/8	7/8	1-5/16	0.06	0.42	1.30
TL18H100	18H100TL-1210	18	1210	3F	2.865	2.811	3-7/64	-	1/2	1-1/4	1	1-5/16	0.06	0.25	1.20
TL20H100	20H100TL-1210	20	1210	3F	3.183	3.129	3-7/16	-	1/2	1-1/4	1	1-5/16	0.11	0.25	1.70
TL22H100	22H100TL-1610	22	1610	3F	3.501	3.447	3-3/4	-	1/2	1-11/16	1	1-5/16	0.11	0.25	1.80
TL24H100	24H100TL-1610	24	1610	3F	3.820	3.766	4-1/64	-	1/2	1-11/16	1	1-5/16	0.11	0.25	2.30
TL26H100	26H100TL-2012	26	2012	3F	4.138	4.084	4-25/64	-	1/2	2-1/8	1-1/4	1-5/16	0.06	0.00	2.20
TL28H100	28H100TL-2012	28	2012	3F	4.456	4.402	4-45/64	-	1/2	2-1/8	1-1/4	1-5/16	0.06	0.00	2.80
TL30H100	30H100TL-2012	30	2012	3F	4.775	4.721	5-1/64	-	1/2	2-1/8	1-1/4	1-5/16	0.06	0.00	4.20
TL32H100	32H100TL-2517	32	2517	8F	5.093	5.039	5-21/64	4-7/16	1/2	2-11/16	1-3/4	1-5/16	0.44	0.00	4.10
TL40H100	40H100TL-2517	40	2517	8F	6.366	6.312	6-9/16	4-7/16	1/2	2-11/16	1-3/4	1-5/16	0.44	0.00	7.80
TL48H100	48H100TL-2517	48	2517	8F	7.639	7.585	8-1/64	4-7/16	1/2	2-11/16	1-3/4	1-5/16	0.44	0.00	12.10
TL60H100	60H100TL-3020	60	3020	8	9.549	9.495	-	6-1/4	7/8	3-1/4	2	1-5/16	0.34	0.34	10.30
TL72H100	72H100TL-3020	72	3020	8	11.459	11.405	-	6-1/4	7/8	3-1/4	2	1-5/16	0.34	0.34	14.00
TL84H100	84H100TL-3020	84	3020	8	13.369	13.315	-	6-1/4	7/8	3-1/4	2	1-5/16	0.34	0.34	20.00
TL96H100	96H100TL-3020	96	3020	8	15.279	15.225	-	6-1/4	7/8	3-1/4	2	1-5/16	0.34	0.34	27.00
TL120H100	120H100TL-3020	120	3020	8	19.099	19.045	-	6-1/4	7/8	3-1/4	2	1-5/16	0.00	0.59	38.00

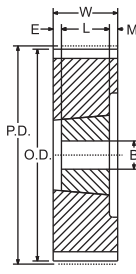
1/2" PITCH (H) 1 1/2" WIDE BELTS															
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS				WEIGHT (lbs.)
					P.D.	O.D.	F.D.	HUB.	MIN.	MAX.	Overall Length	FACE WIDTH "W"	E	M	
TL14H150	14H150TL-1008	14	1008	2F	2.228	2.174	2-31/64	-	1/2	1	7/8	1-55/64	0.47	0.88	1.00
TL16H150	16H150TL-1008	16	1008	2F	2.546	2.492	2-51/64	-	1/2	1	7/8	1-55/64	0.47	0.88	1.50
TL18H150	18H150TL-1210	18	1210	3F	2.865	2.811	3-7/64	-	1/2	1-1/4	1	1-55/64	0.11	0.75	1.60
TL20H150	20H150TL-1215	20	1215	3F	3.183	3.129	3-7/16	-	1/2	1-1/4	1	1-55/64	0.11	0.75	2.20
TL22H150	22H150TL-1615	22	1615	3F	3.501	3.447	3-3/4	-	1/2	1-11/16	1	1-55/64	0.11	0.75	2.50
TL24H150	24H150TL-2012	24	2012	3F	3.820	3.766	4-1/16	-	1/2	2-1/8	1-1/4	1-55/64	0.56	0.00	2.20
TL26H150	26H150TL-2012	26	2012	3F	4.138	4.084	4-25/32	-	1/2	2-1/8	1-1/4	1-55/64	0.56	0.00	3.20
TL28H150	28H150TL-2012	28	2012	3F	4.456	4.402	4-45/64	-	1/2	2-1/8	1-1/4	1-55/64	0.56	0.00	4.10
TL30H150	30H150TL-2012	30	2012	3F	4.775	4.721	5-1/64	-	1/2	2-1/8	1-1/4	1-55/64	0.56	0.00	5.10
TL32H150	32H150TL-2517	32	2517	3F	5.093	5.039	5-21/64	-	1/2	2-11/16	1-3/4	1-55/64	0.11	0.00	4.60
TL40H150	40H150TL-2517	40	2517	3F	6.366	6.312	6-9/16	-	1/2	2-11/16	1-3/4	1-55/64	0.11	0.00	8.60
TL48H150	48H150TL-2517	48	2517	3F	7.639	7.585	8-1/64	-	1/2	2-11/16	1-3/4	1-55/64	0.00	0.06	13.60
TL60H150	60H150TL-3020	60	3020	3	9.549	9.495	-	6-1/4	7/8	3-1/4	2	1-55/64	0.09	0.09	12.30
TL72H150	72H150TL-3020	72	3020	3	11.459	11.405	-	6-1/4	7/8	3-1/4	2	1-55/64	0.09	0.09	17.00
TL84H150	84H150TL-3020	84	3020	3	13.369	13.315	-	6-1/4	7/8	3-1/4	2	1-55/64	0.09	0.09	21.50
TL96H150	96H150TL-3020	96	3020	3	15.279	15.225	-	6-1/4	7/8	3-15/16	2	1-55/64	0.09	0.09	31.00
TL120H150	120H150TL-3020	120	3020	3	19.099	19.045	-	6-1/4	7/8	3-1/4	2	1-55/64	0.09	0.09	40.00

H TIMING BELT PULLEY - 1/2" PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 2 & 3" WIDE BELTS


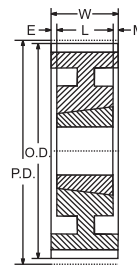
TYPE - 3F



TYPE - 2F



TYPE - 3



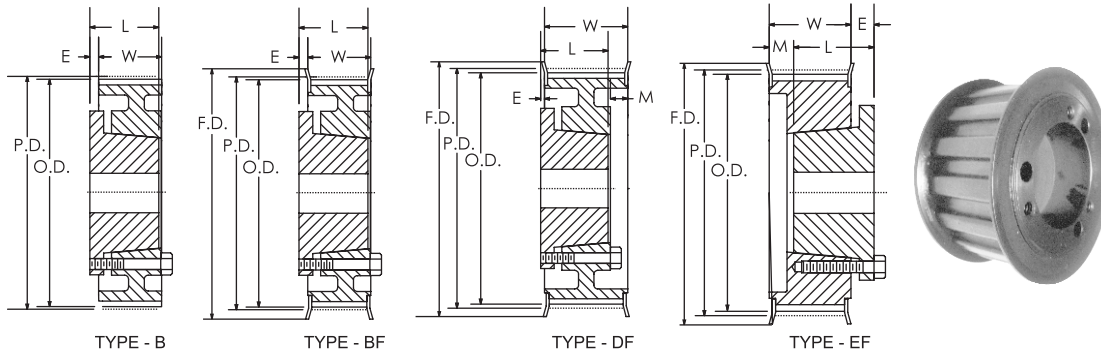
TYPE - AW



1/2" PITCH (H) 2" WIDE BELTS															
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS				WEIGHT (lbs.)
					P.D.	O.D.	F.D.	HUB.	MIN.	MAX.	Overall Length	FACE WIDTH "W"	E	M	
TL16H200	16H200TL-1008	16	1008	2F	2.546	2.492	2-51/64	-	1/2	1-1/8	7/8	2-11/32	0.75	0.72	1.90
TL18H200	18H200TL-1215	18	1215	3F	2.865	2.811	3-7/64	-	1/2	1-1/4	1-1/2	2-11/32	0.44	0.41	1.80
TL20H200	20H200TL-1215	20	1215	3F	3.183	3.129	3-7/16	-	1/2	1-1/4	1-1/2	2-11/32	0.42	0.42	2.60
TL22H200	22H200TL-1615	22	1615	3F	3.501	3.447	3-3/4	-	1/2	1-5/8	1-1/2	2-11/32	0.42	0.42	2.80
TL24H200	24H200TL-2012	24	2012	3F	3.820	3.766	4-1/16	-	1/2	2	1-1/4	2-11/32	0.55	0.55	2.60
TL26H200	26H200TL-2012	26	2012	3F	4.138	4.084	4-25/32	-	1/2	2	1-1/4	2-11/32	0.55	0.55	3.60
TL28H200	28H200TL-2012	28	2012	3F	4.456	4.402	4-45/64	-	1/2	2	1-1/4	2-11/32	0.55	0.55	5.10
TL30H200	30H200TL-2012	30	2012	3F	4.775	4.721	5-1/64	-	1/2	2	1-1/4	2-11/32	1.09	0.00	7.00
TL32H200	32H200TL-2517	32	2517	3F	5.093	5.039	5-21/64	-	1/2	2-1/2	1-3/4	2-11/32	0.59	0.00	5.50
TL40H200	40H200TL-2517	40	2517	3F	6.366	6.312	6-37/64	-	1/2	2-1/2	1-3/4	2-11/32	0.59	0.00	9.90
TL48H200	48H200TL-2517	48	2517	3F	7.639	7.585	8-1/64	-	7/8	3	2	2-11/32	0.41	0.00	14.30
TL60H200	60H200TL-3020	60	3020	AW	9.549	9.495	-	-	7/8	3	2	2-11/32	0.17	0.17	15.30
TL72H200	72H200TL-3020	72	3020	AW	11.459	11.405	-	-	7/8	3-1/4	2	2-11/32	0.00	0.34	21.00
TL84H200	84H200TL-3020	84	3020	AW*	13.369	13.315	-	-	7/8	3-1/4	2	2-11/32	0.00	0.34	23.00
TL96H200	96H200TL-3020	96	3020	AW*	15.279	15.225	-	7	1 3/16	3-15/16	3-1/2	2-11/32	0.40	0.75	34.00
TL120H200	120H200TL-3020	120	3020	AW*	19.099	19.045	-	-	7/8	3-1/4	3-1/2	2-11/32	0.00	0.34	42.00

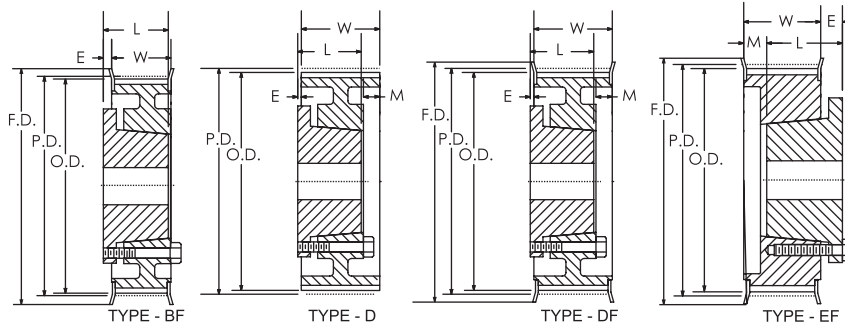
1/2" PITCH (H) 3" WIDE BELTS															
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS				WEIGHT (lbs.)
					P.D.	O.D.	F.D.	HUB.	MIN.	MAX.	Overall Length	FACE WIDTH "W"	E	M	
TL16H300	16H300TL-1108	16	1108	2F	2.546	2.492	2-51/64	-	1/2	1-1/8	7/8	3-3/8	1.28	1.23	2.50
TL18H300	18H300TL-1215	18	1215	2F	2.865	2.811	3-7/64	-	1/2	1-1/4	1-1/2	3-3/8	0.94	0.94	2.60
TL20H300	20H300TL-1215	20	1215	2F	3.183	3.129	3-7/16	-	1/2	1-1/4	1-1/2	3-3/8	0.94	0.94	3.90
TL22H300	22H300TL-1615	22	1615	2F	3.501	3.447	3-3/4	-	1/2	1-11/16	1-1/2	3-3/8	0.94	0.94	4.00
TL24H300	24H300TL-2012	24	2012	2F	3.820	3.766	4-1/16	-	1/2	2-1/8	1-1/4	3-3/8	1.06	1.06	4.30
TL26H300	26H300TL-2012	26	2012	2F	4.138	4.084	4-25/32	-	1/2	2-1/8	1-1/4	3-3/8	1.06	1.06	5.40
TL28H300	28H300TL-2012	28	2012	2F	4.456	4.402	4-45/64	-	1/2	2-1/8	1-1/4	3-3/8	1.06	1.06	6.80
TL30H300	30H300TL-2012	30	2012	2F	4.775	4.721	5-1/64	-	1/2	2-1/8	1-1/4	3-3/8	1.06	1.06	7.50
TL32H300	32H300TL-2517	32	2517	2F	5.093	5.039	5-21/64	-	1/2	2-11/16	1-3/4	3-3/8	0.81	0.81	7.40
TL40H300	40H300TL-2517	40	2517	2F	6.366	6.312	6-37/64	-	1/2	2-11/16	1-3/4	3-3/8	0.81	0.81	12.10
TL48H300	48H300TL-3020	48	3020	2F	7.639	7.585	8-1/64	-	7/8	3-1/4	2	3-3/8	0.69	0.69	16.30
TL60H300	60H300TL-3020	60	3020	AW	9.549	9.495	-	-	7/8	3-1/4	2	3-3/8	0.69	0.69	17.30
TL72H300	72H300TL-3020	72	3020	AW	11.459	11.405	-	-	7/8	3-1/4	2	3-3/8	0.31	1.06	23.00
TL84H300	84H300TL-3020	84	3020	AW*	13.369	13.315	-	-	7/8	3-1/4	2	3-3/8	0.69	0.69	30.00
TL96H300	96H300TL-3535	96	3535	AW*	15.279	15.225	-	-	1 3/16	3-15/16	3-1/2	3-3/8	0.06	0.06	38.00
TL120H300	120H300TL-3535	120	3535	AW*	19.099	19.045	-	7	1 3/16	3-15/16	3-1/2	3-3/8	0.12	0.00	51.00

NOTE : * With Arm

H TIMING BELT PULLEY - 1/2" PITCH QUICK DETACHABLE (PQD) STEEL BUSH
STEEL
FOR 1" WIDE BELTS


1/2" PITCH (H) 3/4" & 1" WIDE BELTS														
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS				WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH "W"	E	L	M	
QD14H100	14H100QD-JA	14	JA	E1F	2.228	2.174	2-15/16	1/2	1-1/4	1-5/16	1/2	1.000	0.688	0.80
QD16H100	16H100QD-JA	16	JA	E1F	2.546	2.492	2-15/16	1/2	1-1/4	1-5/16	1/2	1.000	0.688	1.10
QD18H100	18H100QD-SH	18	SH	E1F	2.865	2.811	3-1/8	1/2	1-5/8	1-5/16	21/32	1.313	0.625	1.00
QD19H100	19H100QD-SH	19	SH	E1F	3.024	2.970	3-1/4	1/2	1-5/8	1-5/16	21/32	1.313	0.625	1.20
QD20H100	20H100QD-SH	20	SH	E1F	3.183	3.129	3-3/8	1/2	1-5/8	1-5/16	21/32	1.313	0.625	1.40
QD21H100	21H100QD-SH	21	SH	E1F	3.342	3.288	3-5/8	1/2	1-5/8	1-5/16	21/32	1.313	0.625	1.60
QD22H100	22H100QD-SDS	22	SDS	E1F	3.501	3.447	3-3/4	1/2	2	1-5/16	21/32	1.313	0.625	1.80
QD23H100	23H100QD-SDS	23	SDS	E1F	3.661	3.607	3-7/8	1/2	2	1-5/16	21/32	1.313	0.625	1.90
QD24H100	24H100QD-SDS	24	SDS	E1F	3.820	3.766	4-1/16	1/2	2	1-5/16	21/32	1.313	0.625	2.00
QD25H100	25H100QD-SDS	25	SDS	E1F	3.979	3.925	4-3/16	1/2	2	1-5/16	21/32	1.313	0.625	2.20
QD26H100	26H100QD-SDS	26	SDS	D1F	4.138	4.084	4-3/8	1/2	2	1-5/16	5/32	1.313	0.063	2.40
QD27H100	27H100QD-SDS	27	SDS	D1F	4.297	4.243	4-11/16	1/2	2	1-5/16	5/32	1.313	0.063	2.70
QD28H100	28H100QD-SDS	28	SDS	D1F	4.456	4.402	4-11/16	1/2	2	1-5/16	5/32	1.313	0.063	3.00
QD29H100	29H100QD-SDS	29	SDS	B1F	4.615	4.561	5	1/2	2	1-5/16	21/32	1.813	-	3.60
QD30H100	30H100QD-SD	30	SD	B1F	4.775	4.721	5	1/2	2	1-5/16	21/32	1.813	-	4.20
QD31H100	31H100QD-SD	31	SD	B1F	4.934	4.880	5-5/16	1/2	2	1-5/16	21/32	1.813	-	4.40
QD32H100	32H100QD-SK	32	SK	B1F	5.093	5.039	5-21/64	1/2	2-5/8	1-5/16	25/32	1.938	-	4.60
QD33H100	33H100QD-SK	33	SK	B1F	5.252	5.198	5-1/2	1/2	2-5/8	1-5/16	25/32	1.938	-	5.00
QD34H100	34H100QD-SK	34	SK	B1F	5.411	5.357	5-5/8	1/2	2-5/8	1-5/16	25/32	1.938	-	5.40
QD35H100	35H100QD-SK	35	SK	B1F	5.570	5.516	6	1/2	2-5/8	1-5/16	25/32	1.938	-	5.80
QD36H100	36H100QD-SK	36	SK	B1F	5.730	5.676	6	1/2	2-5/8	1-5/16	25/32	1.938	-	6.30
QD37H100	37H100QD-SK	37	SK	B1F	5.889	5.835	6-1/8	1/2	2-5/8	1-5/16	25/32	1.938	-	6.80
QD38H100	38H100QD-SK	38	SK	B1F	6.048	5.994	6-1/4	1/2	2-5/8	1-5/16	25/32	1.938	-	7.30
QD39H100	39H100QD-SK	39	SK	B1F	6.207	6.153	6-9/16	1/2	2-5/8	1-5/16	25/32	1.938	-	7.80
QD40H100	40H100QD-SK	40	SK	B1F	6.366	6.312	6-9/16	1/2	2-5/8	1-5/16	25/32	1.938	-	8.20
QD41H100	41H100QD-SK	41	SK	B1F	6.525	6.471	6-3/4	1/2	2-5/8	1-5/16	25/32	1.938	-	8.60
QD42H100	42H100QD-SK	42	SK	B1F	6.684	6.630	6-7/8	1/2	2-5/8	1-5/16	25/32	1.938	-	9.10
QD43H100	43H100QD-SK	43	SK	B1F	6.844	6.790	7-1/8	1/2	2-5/8	1-5/16	25/32	1.938	-	9.60
QD44H100	44H100QD-SK	44	SK	B1F	7.003	6.948	7-1/8	1/2	2-5/8	1-5/16	25/32	1.938	-	10.00
QD45H100	45H100QD-SK	45	SK	B1F	7.162	7.108	7-3/8	1/2	2-5/8	1-5/16	25/32	1.938	-	10.50
QD48H100	48H100QD-SK	48	SK	B3	7.639	7.585	7-3/8	1/2	2-5/8	1-5/16	25/32	1.938	-	12.50
QD60H100	60H100QD-SF	60	SF	B3	9.549	9.495	-	1/2	2-15/16	1-5/16	27/32	2.063	-	11.00
QD72H100	72H100QD-SF	72	SF	B3	11.405	11.405	-	1/2	2-15/16	1-5/16	27/32	2.063	-	14.00
QD84H100	84H100QD-SF	84	SF	B3	13.315	13.315	-	1/2	2-15/16	1-5/16	27/32	2.063	-	20.00
QD96H100	96H100QD-SF	96	SF	B3	15.225	15.225	-	1/2	2-15/16	1-5/16	27/32	2.063	-	27.00
QD120H100	120H100QD-SF	120	SF	B3	19.045	19.045	-	1/2	2-15/16	1-5/16	27/32	2.063	-	38.00
QD156H100	156H100QD-SF	156	SF	B3	24.774	24.774	-	1/2	2-15/16	1-5/16	27/32	2.063	-	49.00

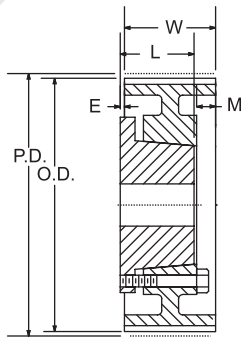
Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

H TIMING BELT PULLEY - 1/2" PITCH QUICK DETACHABLE (PQD) STEEL BUSH
STEEL
FOR 1 1/2" & 2" WIDE BELTS


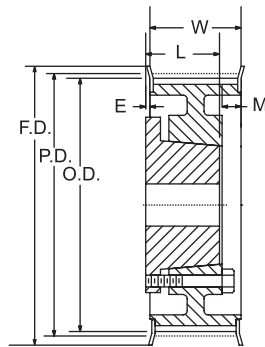
1/2" PITCH (H) 1 1/2" WIDE BELTS														
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS				WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH "W"	E	L	M	
QD14H150	14H150QD-JA	14	JA	E1F	2.228	2.174	2-15/32	1/2	1-1/4	1-13/16	0.500	1.000	1.188	1.00
QD16H150	16H150QD-JA	16	JA	E1F	2.546	2.492	2-49/64	1/2	1-1/4	1-13/16	0.500	1.000	1.188	1.50
QD18H150	18H150QD-SH	18	SH	E1F	2.865	2.811	3-1/8	1/2	1-5/8	1-13/16	0.656	1.313	1.125	1.70
QD20H150	20H150QD-SH	20	SH	E1F	3.183	3.129	3-5/8	1/2	1-5/8	1-13/16	0.656	1.313	1.125	2.30
QD22H150	22H150QD-SD	22	SD	E1F	3.501	3.447	3-3/4	1/2	2	1-13/16	0.656	1.813	0.563	2.70
QD24H150	24H150QD-SD	24	SD	E1F	3.820	3.766	4-1/16	1/2	2	1-13/16	0.656	1.813	0.563	3.10
QD26H150	26H150QD-SD	26	SD	D1F	4.138	4.084	4-3/8	1/2	2	1-13/16	0.156	1.813	0.063	3.40
QD28H150	28H150QD-SD	28	SD	D1F	4.456	4.402	4-11/16	1/2	2	1-13/16	0.156	1.813	0.063	4.00
QD30H150	30H150QD-SD	30	SD	B1F	4.775	4.721	5	1/2	2	1-13/16	0.656	1.813	-	5.30
QD32H150	32H150QD-SK	32	SK	B1F	5.093	5.039	5-5/16	1/2	2-5/8	1-13/16	0.219	1.938	-	5.00
QD36H150	36H150QD-SK	36	SK	B1F	5.730	5.676	6	1/2	2-5/8	1-13/16	0.219	1.938	-	7.00
QD40H150	40H150QD-SK	40	SK	B1F	6.366	6.312	6-9/16	1/2	2-5/8	1-13/16	0.219	1.938	-	9.00
QD44H150	44H150QD-SK	44	SK	B1F	7.003	6.948	7-1/4	1/2	2-5/8	1-13/16	0.219	1.938	-	11.00
QD48H150	48H150QD-SK	48	SK	B2F	7.639	7.585	7-7/8	1/2	2-5/8	1-13/16	0.219	1.938	-	14.00
QD60H150	60H150QD-SF	60	SF	D3	9.549	9.495	-	1/2	2-15/16	1-13/16	0.563	2.063	0.281	13.00
QD72H150	72H150QD-SF	72	SF	D3	11.459	11.405	-	1/2	2-15/16	1-13/16	0.563	2.063	0.281	17.00
QD84H150	84H150QD-SF	84	SF	D3	13.369	13.315	-	1/2	2-15/16	1-13/16	0.563	2.063	0.281	22.50
QD96H150	96H150QD-SF	96	SF	D3	15.279	15.225	-	1/2	2-15/16	1-13/16	0.563	2.063	0.281	31.00
QD120H150	120H150QD-SF	120	SF	D3	19.099	19.045	-	1/2	2-15/16	1-13/16	0.563	2.063	0.281	45.00
QD156H150	156H150QD-SF	156	SF	D3	24.828	24.774	-	1/2	2-15/16	1-13/16	0.563	2.063	0.281	54.50

1/2" PITCH (H) 2" WIDE BELTS														
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS				WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH "W"	E	L	M	
QD14H200	14H200QD-JA	14	JA	E1F	2.228	2.174	2-15/32	1/2	1-1/4	2-11/32	1/2	1.000	1.719	1.60
QD16H200	16H200QD-JA	16	JA	E1F	2.546	2.492	2-49/64	1/2	1-1/4	2-11/32	1/2	1.000	1.719	1.90
QD18H200	18H200QD-SH	18	SH	E1F	2.865	2.811	3-1/8	1/2	1-5/8	2-11/32	21/32	1.313	1.656	2.30
QD20H200	20H200QD-SH	20	SH	E1F	3.183	3.129	3-5/8	1/2	1-5/8	2-11/32	21/32	1.313	1.656	2.70
QD22H200	22H200QD-SD	22	SD	E1F	3.501	3.447	3-3/4	1/2	2	2-11/32	21/32	1.813	1.094	3.00
QD24H200	24H200QD-SD	24	SD	E1F	3.820	3.766	4-1/16	1/2	2	2-11/32	21/32	1.813	1.094	3.40
QD26H200	26H200QD-SD	26	SD	D1F	4.138	4.084	4-3/8	1/2	2	2-11/32	1/32	1.813	0.563	3.80
QD28H200	28H200QD-SD	28	SD	D1F	4.456	4.402	4-11/16	1/2	2	2-11/32	1/32	1.813	0.563	5.30
QD30H200	30H200QD-SD	30	SD	D1F	4.775	4.721	5	1/2	2	2-11/32	3/32	1.813	0.625	6.20
QD32H200	32H200QD-SK	32	SK	D1F	5.093	5.039	5-5/16	1/2	2-5/8	2-11/32	3/32	1.938	0.500	6.90
QD36H200	36H200QD-SK	36	SK	D1F	5.730	5.676	6	1/2	2-5/8	2-11/32	3/32	1.938	0.500	8.00
QD40H200	40H200QD-SK	40	SK	D1F	6.366	6.312	6-9/16	1/2	2-5/8	2-11/32	3/32	1.938	0.500	10.30
QD44H200	44H200QD-SK	44	SK	D1F	7.003	6.948	7-1/4	1/2	2-5/8	2-11/32	3/32	1.938	0.500	12.50
QD48H200	48H200QD-SF	48	SF	D1F	7.639	7.585	7-7/8	1/2	2-15/16	2-11/32	9/32	2.063	0.469	15.00
QD60H200	60H200QD-SF	60	SF	D1	9.549	9.495	-	1/2	2-15/16	2-11/32	9/32	2.063	0.469	16.00
QD72H200	72H200QD-SF	72	SF	D1	11.459	11.405	-	1/2	2-15/16	2-11/32	9/32	2.063	0.469	21.00
QD84H200	84H200QD-SF	84	SF	D1	13.369	13.315	-	1/2	2-15/16	2-11/32	9/32	2.063	0.469	23.00
QD96H200	96H200QD-E	96	E	D1	15.279	15.225	-	7/8	3-1/2	2-11/32	25/32	2.750	0.344	34.00
QD120H200	120H200QD-E	120	E	D1	19.099	19.045	-	7/8	3-1/2	2-11/32	25/32	2.750	0.344	42.00
QD156H200	156H200QD-E	156	E	D1	24.828	24.774	-	7/8	3-1/2	2-11/32	25/32	2.750	0.344	60.00

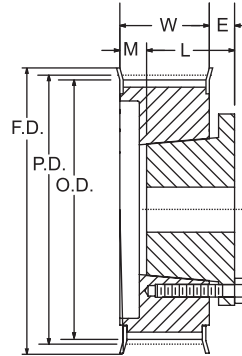
Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

H TIMING BELT PULLEY - 1/2" PITCH QUICK DETACHABLE (PQD) STEEL BUSH
STEEL
FOR 3" WIDE BELTS


TYPE - D



TYPE - DF

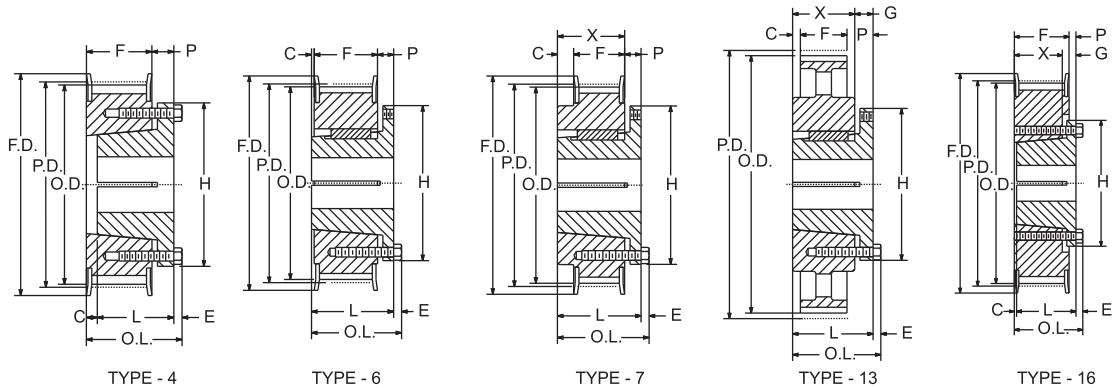


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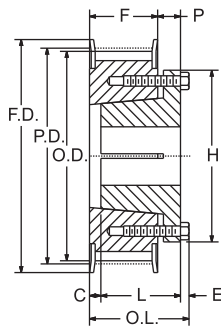
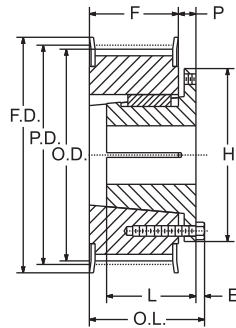
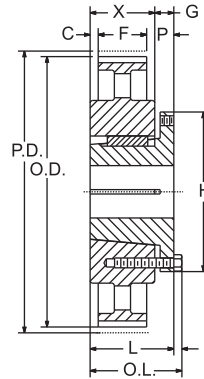
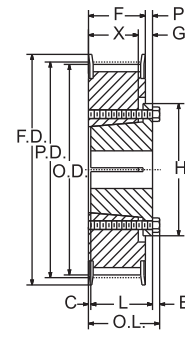


1/2" PITCH (H) 3" WIDE BELTS														
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS				WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH "W"	E	L	M	
QD22H300	22H300QD-SD	22	SD	E1F	3.501	3.447	3-3/4	1/2	2	2-11/32	21/32	1.813	2.538	4.20
QD24H300	24H300QD-SD	24	SD	E1F	3.820	3.766	4-1/16	1/2	2	2-11/32	21/32	1.813	2.538	4.80
QD26H300	26H300QD-SD	26	SD	D1F	4.138	4.084	4-3/8	1/2	2	2-11/32	1/32	1.813	1.500	5.60
QD28H300	28H300QD-SD	28	SD	D1F	4.456	4.402	4-11/16	1/2	2	2-11/32	1/32	1.813	1.500	7.00
QD30H300	30H300QD-SD	30	SD	D1F	4.775	4.721	5	1/2	2	2-11/32	3/32	1.813	1.063	7.70
QD32H300	32H300QD-SK	32	SK	D1F	5.093	5.039	5-5/16	1/2	2-5/8	2-11/32	3/32	1.938	1.063	7.80
QD36H300	36H300QD-SK	36	SK	D1F	5.730	5.676	6	1/2	2-5/8	2-11/32	3/32	1.938	1.063	10.00
QD40H300	40H300QD-SK	40	SK	D1F	6.366	6.312	6-9/16	1/2	2-5/8	2-11/32	3/32	1.938	1.063	12.50
QD44H300	44H300QD-SK	44	SK	D1F	7.003	6.948	7-1/4	1/2	2-5/8	2-11/32	3/32	1.938	1.063	15.50
QD48H300	48H300QD-SF	48	SF	D1F	7.639	7.585	7-7/8	1/2	2-15/16	2-11/32	9/32	2.063	1.063	17.00
QD60H300	60H300QD-SF	60	SF	D1	9.549	9.495	-	1/2	2-15/16	2-11/32	9/32	2.063	1.063	18.00
QD72H300	72H300QD-SF	72	SF	D1	11.459	11.405	-	1/2	2-15/16	2-11/32	9/32	2.063	1.063	23.00
QD84H300	84H300QD-SF	84	SF	D1	13.369	13.315	-	1/2	2-15/16	2-11/32	9/32	2.063	1.063	30.00
QD96H300	96H300QD-E	96	E	D1	15.279	15.225	-	7/8	3-1/2	2-11/32	25/32	2.750	0.875	38.00
QD120H300	120H300QD-E	120	E	D1	19.099	19.045	-	7/8	3-1/2	2-11/32	25/32	2.750	0.875	51.00
QD156H300	156H300QD-E	156	E	D1	24.828	24.774	-	7/8	3-1/2	2-11/32	25/32	2.750	0.875	69.00

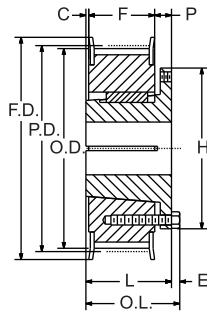
Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

H TIMING BELT PULLEY - 1/2" PITCH (SPLIT TAPER (PST) BUSH)
STEEL
FOR 1 WIDE BELTS


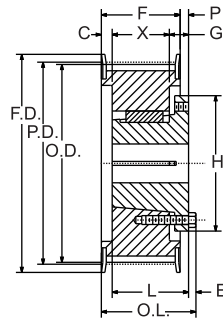
1/2" PITCH (H) 3/4" & 1" WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	O.L.	F	L	P	C	H	G	X	E	
14HG100	14H100ST-G	14	G	4	2.228	2.174	2-7/16	3/8	1	1-7/8	1-1/4	1.000	0.438	0.688	2.000	-	-	0.188	0.80
16HG100	16H100ST-G	16	G	4	2.546	2.492	2-7/8	3/8	1	1-7/8	1-1/4	1.000	0.438	0.688	2.000	-	-	0.188	1.30
18HH100	18H100ST-H	18	H	4	2.856	2.811	3-1/8	3/8	1-1/2	1-7/8	1-1/4	1.250	0.438	0.438	2.500	-	-	0.188	1.40
20HH100	20H100ST-H	20	H	4	3.183	3.129	3-3/8	3/8	1-1/2	1-7/8	1-1/4	1.250	0.438	0.438	2.500	-	-	0.188	1.80
22HH100	22H100ST-H	22	H	16	3.501	3.447	3-13/16	3/8	1-1/2	1-7/16	1-1/4	1.250	0.000	0.000	2.500	0.438	0.813	0.188	2.00
22HP100	22H100ST-P1	22	P1	6	3.501	3.447	3-13/16	1/2	1-3/4	2-1/8	1-1/4	1.938	0.625	0.063	3.000	-	-	0.250	2.20
24HH100	24H100ST-H	24	H	16	3.820	3.766	4-1/16	3/8	1-1/2	1-7/16	1-1/4	1.250	0.000	0.000	2.500	0.438	0.813	0.188	2.60
24HP100	24H100ST-P1	24	P1	6	3.820	3.766	4-1/16	1/2	1-3/4	2-1/8	1-1/4	1.938	0.625	0.063	3.000	-	-	0.250	2.80
26HH100	26H100ST-H	26	H	16	4.138	4.084	4-3/8	3/8	1-1/2	1-7/16	1-1/4	1.250	0.000	0.000	2.500	0.438	0.813	0.188	3.10
26HP100	26H100ST-P1	26	P1	6	4.138	4.084	4-3/8	1/2	1-3/4	2-1/8	1-1/4	1.938	0.625	0.063	3.000	-	-	0.250	3.50
28HH100	28H100ST-H	28	H	16	4.456	4.402	4-11/16	3/8	1-1/2	1-7/16	1-1/4	1.250	0.000	0.000	2.500	0.438	0.813	0.188	3.80
28HP100	28H100ST-P1	28	P1	6	4.456	4.402	4-11/16	1/2	1-3/4	2-1/8	1-1/4	1.938	0.625	0.063	3.000	-	-	0.250	4.20
30HH100	30H100ST-H	30	H	16	4.775	4.721	5	3/8	1-1/2	1-7/16	1-1/4	1.250	0.000	0.000	2.500	0.438	0.813	0.188	4.50
30HP100	30H100ST-P1	30	P1	6	4.775	4.721	5	1/2	1-3/4	2-1/8	1-1/4	1.938	0.625	0.063	3.000	-	-	0.250	4.90
32HQ100	32H100ST-Q1	32	Q1	7	5.093	5.093	5-5/16	3/4	2-11/16	2-25/32	1-1/4	2.500	0.750	0.500	4.125	-	1.750	0.281	5.00
36HQ100	36H100ST-Q1	36	Q1	7	5.730	5.676	6	3/4	2-11/16	2-25/32	1-1/4	2.500	0.750	0.500	4.125	-	1.750	0.281	6.40
40HQ100	40H100ST-Q1	40	Q1	7	6.366	6.312	6-9/16	3/4	2-11/16	2-25/32	1-1/4	2.500	0.750	0.500	4.125	-	1.750	0.281	8.50
44HQ100	44H100ST-Q1	44	Q1	7	7.003	6.949	7-1/4	3/4	2-11/16	2-25/32	1-1/4	2.500	0.750	0.500	4.125	-	1.750	0.281	10.00
48HQ100	48H100ST-Q1	48	Q1	7	7.639	7.585	7-7/8	3/4	2-11/16	2-25/32	1-1/4	2.500	0.750	0.500	4.125	-	1.750	0.281	12.30
60HQ100	60H100ST-Q1	60	Q1	13	9.549	9.495	-	3/4	2-11/16	2-25/32	1-1/4	2.500	1.000	0.250	4.125	0.750	1.750	0.281	13.00
72HQ100	72H100ST-Q1	72	Q1	13	11.459	11.405	-	3/4	2-11/16	2-25/32	1-1/4	2.500	1.000	0.250	4.125	0.750	1.750	0.281	15.30
84HQ100	84H100ST-Q1	84	Q1	13	13.369	13.315	-	3/4	2-11/16	2-25/32	1-1/4	2.500	1.000	0.250	4.125	0.750	1.750	0.281	19.50
96HQ100	96H100ST-Q1	96	Q1	13	15.279	15.225	-	3/4	2-11/16	2-25/32	1-1/4	2.500	1.000	0.250	4.125	0.750	1.750	0.281	20.60
120HQ100	120H100ST-Q1	120	Q1	13	19.099	19.045	-	3/4	2-11/16	2-25/32	1-1/4	2.500	1.000	0.250	4.125	0.750	1.750	0.281	25.80
156HQ100	156H100ST-Q1	156	Q1	13	24.828	24.774	-	3/4	2-11/16	2-25/32	1-1/4	2.500	1.000	0.250	4.125	0.750	1.750	0.281	34.00

H TIMING BELT PULLEY - 1/2" PITCH (SPLIT TAPER (PST) BUSH)
STEEL
FOR 1 1/2" WIDE BELTS

TYPE - 4

TYPE - 9

TYPE - 13

TYPE - 16

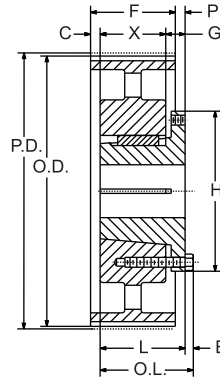
1/2" PITCH (H) 1 1/2" WIDE BELTS																				
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS										WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	O.L.	F	L	P	C	H	G	X	E		
14HG150	14H150ST-G	14	G	4	2.228	2.174	2-7/16	3/8	1	2-3/8	1-3/4	1.000	0.438	1.188	2.000	-	-	0.188	1.30	
16HG150	16H150ST-G	16	G	4	2.546	2.492	2-7/8	3/8	1	2-3/8	1-3/4	1.000	0.438	1.188	2.000	-	-	0.188	1.90	
18HH150	18H150ST-H	18	H	4	2.856	2.811	3-1/8	3/8	1-1/2	2-3/8	1-3/4	1.250	0.438	0.938	2.500	-	-	0.188	2.00	
20HH150	20H150ST-H	20	H	4	3.183	3.129	3-3/8	3/8	1-1/2	2-3/8	1-3/4	1.250	0.438	0.938	2.500	-	-	0.188	2.60	
22HH150	22H150ST-H	22	H	16	3.501	3.447	3-13/16	3/8	1-1/2	1-15/16	1-3/4	1.250	0.000	0.500	2.500	0.438	1.313	0.188	3.00	
22HP150	22H150ST-P1	22	P1	9	3.501	3.447	3-13/16	1/2	1-3/4	2-5/8	1-3/4	1.938	0.625	0.438	3.000	-	1.313	0.250	3.00	
24HH150	24H150ST-H	24	H	16	3.820	3.766	4-1/16	3/8	1-1/2	1-15/16	1-3/4	1.250	0.000	0.500	2.500	0.438	1.313	0.188	3.90	
24HP150	24H150ST-P1	24	P1	9	3.820	3.766	4-1/16	1/2	1-3/4	2-5/8	1-3/4	1.938	0.625	0.438	3.000	-	1.313	0.250	3.90	
26HH150	26H150ST-H	26	H	16	4.138	4.084	4-3/8	3/8	1-1/2	1-15/16	1-3/4	1.250	0.000	0.500	2.500	0.438	1.313	0.188	4.50	
26HP150	26H150ST-P1	26	P1	9	4.138	4.084	4-3/8	1/2	1-3/4	2-5/8	1-3/4	1.938	0.625	0.438	3.000	-	1.313	0.250	4.90	
28HH150	28H150ST-H	28	H	16	4.456	4.402	4-11/16	3/8	1-1/2	1-15/16	1-3/4	1.250	0.000	0.500	2.500	0.438	1.313	0.188	5.50	
28HP150	28H150ST-P1	28	P1	9	4.456	4.402	4-11/16	1/2	1-3/4	2-5/8	1-3/4	1.938	0.625	0.438	3.000	-	1.313	0.250	5.90	
30HH150	30H150ST-H	30	H	16	4.775	4.721	5	3/8	1-1/2	1-15/16	1-3/4	1.250	0.000	0.500	2.500	0.438	1.313	0.188	6.50	
30HP150	30H150ST-P1	30	P1	9	4.775	4.721	5	1/2	1-3/4	2-5/8	1-3/4	1.938	0.625	0.438	3.000	-	1.313	0.250	6.90	
32HQ150	32H150ST-Q1	32	Q1	9	5.093	5.093	5-5/16	3/4	2-11/16	2-25/32	1-3/4	2.500	0.750	0.000	4.125	-	1.750	0.281	6.50	
36HQ150	36H150ST-Q1	36	Q1	9	5.730	5.676	6	3/4	2-11/16	2-25/32	1-3/4	2.500	0.750	0.000	4.125	-	1.750	0.281	9.10	
40HQ150	40H150ST-Q1	40	Q1	9	6.366	6.312	6-9/16	3/4	2-11/16	2-25/32	1-3/4	2.500	0.750	0.000	4.125	-	1.750	0.281	11.80	
44HQ150	44H150ST-Q1	44	Q1	9	7.003	6.949	7-1/4	3/4	2-11/16	2-25/32	1-3/4	2.500	0.750	0.000	4.125	-	1.750	0.281	15.10	
48HQ150	48H150ST-Q1	48	Q1	9	7.639	7.585	7-7/8	3/4	2-11/16	2-25/32	1-3/4	2.500	0.750	0.000	4.125	-	1.750	0.281	19.00	
60HQ150	60H150ST-Q1	60	Q1	13	9.549	9.495	-	3/4	2-11/16	2-25/32	1-3/4	2.500	0.750	-	4.125	0.750	1.750	0.281	14.30	
72HQ150	72H150ST-Q1	72	Q1	13	11.459	11.405	-	3/4	2-11/16	2-25/32	1-3/4	2.500	0.750	-	4.125	0.750	1.750	0.281	16.90	
84HQ150	84H150ST-Q1	84	Q1	13	13.369	13.315	-	3/4	2-11/16	2-25/32	1-3/4	2.500	0.750	-	4.125	0.750	1.750	0.281	21.40	
96HQ150	96H150ST-Q1	96	Q1	13	15.279	15.225	-	3/4	2-11/16	2-25/32	1-3/4	2.500	0.750	-	4.125	0.750	1.750	0.281	24.90	
120HQ150	120H150ST-Q1	120	Q1	13	19.099	19.045	-	3/4	2-11/16	2-25/32	1-3/4	2.500	0.750	-	4.125	0.750	1.750	0.281	29.90	
156HQ150	156H150ST-Q1	156	Q1	13	24.828	24.774	-	3/4	2-11/16	2-25/32	1-3/4	2.500	0.750	-	4.125	0.750	1.750	0.281	38.00	

H TIMING BELT PULLEY - 1/2" PITCH (SPLIT TAPER (PST) BUSH)
STEEL
FOR 2" & 3" WIDE BELTS


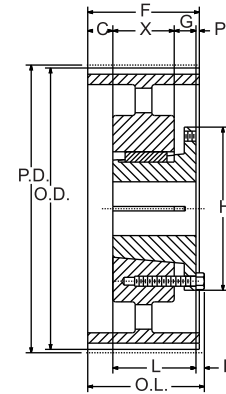
TYPE - 6



TYPE - 11



TYPE - 14



TYPE - 15

1/2" PITCH (H) 2" WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	O.L.	F	L	P	C	H	G	X	E	
22HP200	22H200ST-P2	22	P2	6	3.501	3.447	3-13/16	3/4	1-3/4	3-3/16	2-29/32	2.938	0.625	0.031	3.000	-	-	0.250	3.90
24HP200	24H200ST-P2	24	P2	6	3.820	3.766	4-1/16	3/4	1-3/4	3-3/16	2-29/32	2.938	0.625	0.031	3.000	-	-	0.250	5.10
26HP200	26H200ST-P2	26	P2	6	4.138	4.084	4-3/8	3/4	1-3/4	3-3/16	2-29/32	2.938	0.625	0.031	3.000	-	-	0.250	6.30
28HP200	28H200ST-P2	28	P2	6	4.456	4.402	4-11/16	3/4	1-3/4	3-3/16	2-29/32	2.938	0.625	0.031	3.000	-	-	0.250	7.70
30HP200	30H200ST-P2	30	P2	6	4.775	4.721	5	3/4	1-3/4	3-3/16	2-29/32	2.938	0.625	0.031	3.000	-	-	0.250	9.20
32HQ200	32H200ST-Q1	32	Q1	11	5.093	5.039	5-5/16	3/4	2-11/16	2-25/32	2-29/32	2.500	0.219	0.000	4.125	0.750	1.750	0.281	6.50
36HQ200	36H200ST-Q1	36	Q1	11	5.730	5.676	6	3/4	2-11/16	2-25/32	2-29/32	2.500	0.219	0.000	4.125	0.750	1.750	0.281	9.40
40HQ200	40H200ST-Q1	40	Q1	11	6.366	6.312	6-9/16	3/4	2-11/16	2-25/32	2-29/32	2.500	0.219	0.000	4.125	0.750	1.750	0.281	12.50
44HQ200	44H200ST-Q1	44	Q1	11	7.003	6.949	7-1/4	3/4	2-11/16	2-25/32	2-29/32	2.500	0.219	0.000	4.125	0.750	1.750	0.281	15.30
48HQ200	48H200ST-Q1	48	Q1	11	7.639	7.585	7-7/8	3/4	2-11/16	2-25/32	2-29/32	2.500	0.219	0.000	4.125	0.750	1.750	0.281	18.80
60HQ200	60H200ST-Q1	60	Q1	14	9.549	9.495	-	3/4	2-11/16	3-1/16	2-29/32	2.500	0.484	0.266	4.125	0.750	1.750	0.281	16.30
72HQ200	72H200ST-Q1	72	Q1	14	11.459	11.405	-	3/4	2-11/16	3-1/16	2-29/32	2.500	0.484	0.266	4.125	0.750	1.750	0.281	20.30
84HQ200	84H200ST-Q1	84	Q1	14	13.369	13.315	-	3/4	2-11/16	3-1/16	2-29/32	2.500	0.484	0.266	4.125	0.750	1.750	0.281	24.00
96HR200	96H200ST-R1	96	R1	14	15.279	15.225	-	1-1/8	3-3/4	3-1/16	2-29/32	2.500	0.734	0.141	5.375	0.875	2.000	0.281	32.80
120HR200	120H200ST-R1	120	R1	14	19.099	19.045	-	1-1/8	3-3/4	3-1/16	2-29/32	2.500	0.734	0.141	5.375	0.875	2.000	0.281	38.30
156HR200	156H200ST-R1	156	R1	14	24.828	24.774	-	1-1/8	3-3/4	3-13/32	2-1/2	2.500	0.625	0.250	5.375	0.875	2.000	0.281	51.00

1/2" PITCH (H) 3" WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	O.L.	F	L	P	C	H	G	X	E	
32HQ300	32H300ST-Q1	32	Q1	11	5.093	5.039	5-5/16	3/4	2-11/16	3-19/32	3-5/16	2.500	0.000	0.813	4.125	0.750	1.750	0.281	8.40
36HQ300	36H300ST-Q1	36	Q1	11	5.730	5.676	6	3/4	2-11/16	3-19/32	3-5/16	2.500	0.000	0.813	4.125	0.750	1.750	0.281	11.80
40HQ300	40H300ST-Q1	40	Q1	11	6.366	6.312	6-9/16	3/4	2-11/16	3-19/32	3-5/16	2.500	0.000	0.813	4.125	0.750	1.750	0.281	15.90
44HQ300	44H300ST-Q1	44	Q1	11	7.003	6.949	7-1/4	3/4	2-11/16	3-19/32	3-5/16	2.500	0.000	0.813	4.125	0.750	1.750	0.281	18.90
48HQ300	48H300ST-Q1	48	Q1	11	7.639	7.585	7-7/8	3/4	2-11/16	3-19/32	3-5/16	2.500	0.000	0.813	4.125	0.750	1.750	0.281	21.40
60HQ300	60H300ST-Q1	60	Q1	15	9.549	9.495	-	3/4	2-11/16	3-9/16	3-5/16	2.500	0.031	0.781	4.125	0.750	1.750	0.281	19.30
72HQ300	72H300ST-Q1	72	Q1	15	11.459	11.405	-	3/4	2-11/16	3-9/16	3-5/16	2.500	0.031	0.781	4.125	0.750	1.750	0.281	23.50
84HQ300	84H300ST-Q1	84	Q1	15	13.369	13.315	-	3/4	2-11/16	3-9/16	3-5/16	2.500	0.031	0.781	4.125	0.750	1.750	0.281	29.10
96HR300	96H300ST-R1	96	R1	14	15.279	15.225	-	1-1/8	3-3/4	3-13/16	3-5/16	2.875	0.219	0.656	5.375	0.875	2.000	0.281	38.00
120HR300	120H300ST-R1	120	R1	14	19.099	19.045	-	1-1/8	3-3/4	3-13/16	3-5/16	2.875	0.219	0.656	5.375	0.875	2.000	0.281	44.20
156HR300	156H300ST-R1	156	R1	14	24.828	24.774	-	1-1/8	3-3/4	3-29/32	3-1/2	2.875	0.125	0.750	5.375	0.875	2.000	0.281	59.00

XH - 7/8" PITCH TIMING BELT PULLEY

XXH-1 1/4" PITCH TRAPEZOIDAL TIMING BELT PULLEY

DEAR VALUED CUSTOMER

Some of the sizes in pitches above are in Stock,
rest are made to order only.

Please call sales office at 877-564-1600 for assistance
or send Email to info@powerdrive.com

FEATURES OF TRAPEZOIDAL TEETH

1. Timing Belt drives such as precision, low-noise and lube-free now have been realized on a higher level.
2. Precision Drive- the mechanism of engagement drive allows for a 98% efficient drive.
3. LUBE-FREE - enables a clean drive and reduces maintenance costs.
4. Synchronous power transmission and synchronous transportation for Zero Backlash.
5. Heat resistance, multi-pulley & double-sided drive for multi directional pulley rotation.
6. Long span or short span drive only needs 6 TIM. They are ozone resistance and have accurate positioning.
7. Trapezoidal tooth types are: T2.5, T5, T10, AT5, AT10.

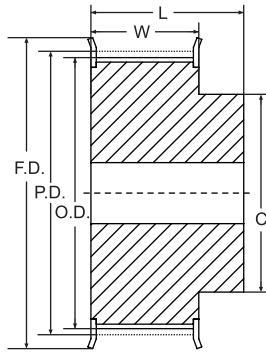
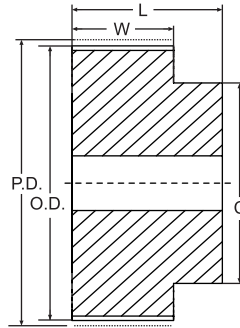
For example, 18T2.5/10-2 MPB is a metric part of timing pulley for trapezoidal shaped tooth

Where,

18 = Overall Length, T2.5 = Belt Pitch, 10 = No. of Teeth, 2 = No. of Flange

Bores can be MPB, BTS with Keyway or Bored for Bushings (STEEL material only)

Timing Pulley Idlers manufactured to CUSTOMER specified Bearings.

TIMING BELT PULLEY T2.5MM PITCH (TRAPEZOIDAL TEETH)
**ALUMINUM
CLEAR ANODIZED**
FOR 6MM,10MM WIDE BELTS

TYPE - 6F

TYPE - 6


Note : All Dimensions are in MM

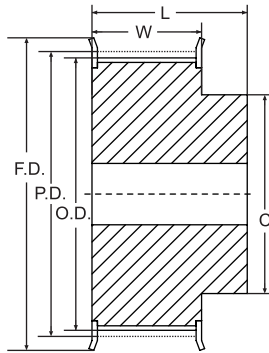
2.5mm PITCH (T) 6mm WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs.)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
16T2.5/10-2	10	6F	7.96	7.45	10	10	3	6	16	10	6	0.01
16T2.5/12-2	12	6F	9.55	9.00	13	12	3	6	16	10	6	0.02
16T2.5/14-2	14	6F	11.14	10.60	14	14	3	6	16	10	6	0.03
16T2.5/15-2	15	6F	11.94	11.40	15	15	3	6	16	10	6	0.03
16T2.5/16-2	16	6F	12.73	12.20	16	16	4	8	16	10	6	0.04
16T2.5/18-2	18	6F	14.32	13.80	17	10	4	8	16	10	6	0.04
16T2.5/19-2	19	6F	15.12	14.60	18	10	4	8	16	10	6	0.04
16T2.5/20-2	20	6F	15.92	15.40	19	12	4	8	16	10	6	0.05
16T2.5/24-2	24	6F	19.10	18.55	22	14	4	8	16	10	6	0.08
16T2.5/25-2	25	6F	19.89	19.35	24	14	4	8	16	10	6	0.08
16T2.5/30-2	30	6F	23.87	23.35	28	16	6	8	16	10	6	0.10
16T2.5/32-2	32	6F	25.47	24.95	28	16	6	8	16	10	6	0.20
16T2.5/36-2	36	6F	28.65	28.10	32	20	6	8	16	10	6	0.20
16T2.5/40-2	40	6F	31.83	31.30	35	22	6	8	16	10	6	0.20
16T2.5/48-0	48	6	38.20	37.70	-	26	6	8	16	10	6	0.20
16T2.5/60-0	60	6	47.75	47.25	-	34	8	8	16	10	6	0.30

2.5mm PITCH (T) 10mm WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs.)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
20T2.5/10-2	10	6F	7.96	7.45	10	10	3	6	20	14	6	0.01
20T2.5/12-2	12	6F	9.55	9.00	13	12	3	6	20	14	6	0.01
20T2.5/14-2	14	6F	11.14	10.60	14	14	3	6	20	14	6	0.02
20T2.5/15-2	15	6F	11.94	11.40	15	15	3	6	20	14	6	0.02
20T2.5/16-2	16	6F	12.73	12.20	16	16	4	8	20	14	6	0.02
20T2.5/18-2	18	6F	14.32	13.80	17	10	4	8	20	14	6	0.02
20T2.5/19-2	19	6F	15.12	14.60	18	10	4	8	20	14	6	0.02
20T2.5/20-2	20	6F	15.92	15.40	19	12	4	8	20	14	6	0.03
20T2.5/24-2	24	6F	19.10	18.55	22	14	4	8	20	14	6	0.04
20T2.5/25-2	25	6F	19.89	19.35	24	14	4	8	20	14	6	0.05
20T2.5/30-2	30	6F	23.87	23.35	28	16	6	8	20	14	6	0.06
20T2.5/32-2	32	6F	25.47	24.95	28	16	6	8	20	14	6	0.07
20T2.5/36-2	36	6F	28.65	28.10	32	20	6	8	20	14	6	0.08
20T2.5/40-2	40	6F	31.83	31.30	35	22	6	8	20	14	6	0.09
20T2.5/48-0	48	6	38.20	37.70	-	26	6	8	20	14	6	0.10
20T2.5/60-0	60	6	47.75	47.25	-	34	8	8	20	14	6	0.10

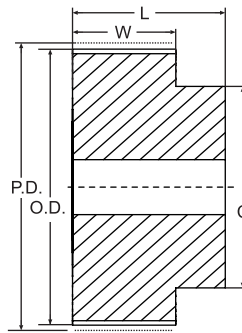
Note : Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size

Drill & Tap Set Screw holes as per request.

TIMING BELT PULLEY T5MM PITCH (TRAPEZOIDAL TEETH)
**ALUMINUM
CLEAR ANODIZED**
FOR 10MM,16MM WIDE BELTS


TYPE - 6F



TYPE - 6



Note : All Dimensions are in MM

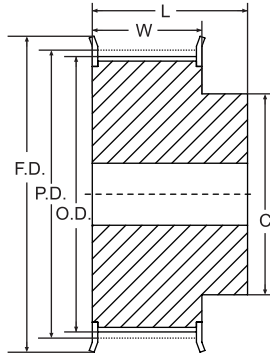
5mm PITCH (T) 10mm WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs.)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
21 T5/10-2	10	6F	15.92	15.05	20	8	4	8	21	15	6	0.01
21 T5/12-2	12	6F	19.10	18.25	23	12	4	8	21	15	6	0.01
21 T5/14-2	14	6F	22.29	21.45	26	14	6	8	21	15	6	0.01
21 T5/15-2	15	6F	23.88	23.05	28	16	6	8	21	15	6	0.01
21 T5/16-2	16	6F	25.47	24.60	30	18	6	10	21	15	6	0.01
21 T5/18-2	18	6F	28.65	27.80	33	20	6	10	21	15	6	0.01
21 T5/19-2	19	6F	30.25	29.40	34	22	6	10	21	15	6	0.01
21 T5/20-2	20	6F	31.83	31.00	36	24	6	10	21	15	6	0.01
21 T5/24-2	24	6F	38.21	37.40	42	26	6	10	21	15	6	0.02
21 T5/25-2	25	6F	39.80	38.95	43	26	6	10	21	15	6	0.02
21 T5/27-2	27	6F	42.98	42.20	47	30	8	10	21	15	6	0.02
21 T5/30-2	30	6F	47.76	46.95	51	34	8	10	21	15	6	0.03
21 T5/32-2	32	6F	50.94	50.10	55	38	8	10	21	15	6	0.03
21 T5/36-2	36	6F	57.31	56.45	61	38	8	10	21	15	6	0.04
21 T5/40-2	40	6F	63.66	62.85	67	40	8	10	21	15	6	0.05
21 T5/48-0	48	6	76.42	75.55	-	50	8	10	21	15	6	0.07
21 T5/60-0	60	6	95.52	94.65	-	65	8	10	21	15	6	0.11

5mm PITCH (T) 16mm WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs.)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
27 T5/10-2	10	6F	15.92	15.05	20	8	4	8	27	21	6	0.01
27 T5/12-2	12	6F	19.10	18.25	23	12	4	8	27	21	6	0.01
27 T5/14-2	14	6F	22.29	21.45	26	14	6	8	27	21	6	0.01
27 T5/15-2	15	6F	23.88	23.05	28	16	6	8	27	21	6	0.01
27 T5/16-2	16	6F	25.47	24.60	30	18	6	10	27	21	6	0.01
27 T5/18-2	18	6F	28.65	27.80	33	20	6	10	27	21	6	0.01
27 T5/19-2	19	6F	30.25	29.40	34	22	6	10	27	21	6	0.01
27 T5/20-2	20	6F	31.83	31.00	36	24	6	10	27	21	6	0.01
27 T5/24-2	24	6F	38.21	37.40	42	26	6	10	27	21	6	0.02
27 T5/25-2	25	6F	39.80	38.95	43	26	6	10	27	21	6	0.02
27 T5/27-2	27	6F	42.98	42.20	47	30	8	10	27	21	6	0.02
27 T5/30-2	30	6F	47.76	46.95	51	34	8	10	27	21	6	0.03
27 T5/32-2	32	6F	50.94	50.10	55	38	8	12	27	21	6	0.03
27 T5/36-2	36	6F	57.31	56.45	61	38	8	12	27	21	6	0.04
27 T5/40-2	40	6F	63.66	62.85	67	40	8	12	27	21	6	0.05
27 T5/48-0	48	6	76.42	75.55	-	50	8	12	27	21	6	0.07
27 T5/60-0	60	6	95.52	94.65	-	65	8	12	27	21	6	0.11

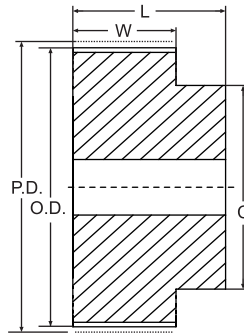
Note : Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size

Drill & Tap Set Screw holes as per request.

TIMING BELT PULLEY T5MM PITCH (TRAPEZOIDAL TEETH)
**ALUMINUM
CLEAR ANODIZED**
FOR 25MM WIDE BELTS


TYPE - 6F



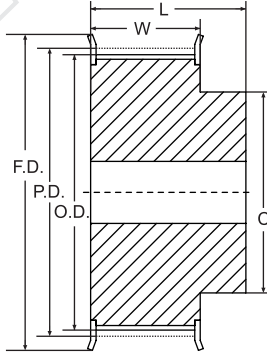
TYPE - 6



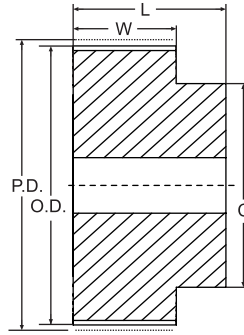
Note : All Dimensions are in MM

5mm PITCH (T) 25mm WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs.)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
36 T5/10-2	10	6F	15.92	15.05	20	8	4	-	36	30	6	0.01
36 T5/12-2	12	6F	19.10	18.25	23	12	4	-	36	30	6	0.01
36 T5/14-2	14	6F	22.29	21.45	26	14	6	8	36	30	6	0.01
36 T5/15-2	15	6F	23.88	23.05	28	16	6	8	36	30	6	0.01
36 T5/16-2	16	6F	25.47	24.60	30	18	6	10	36	30	6	0.01
36 T5/18-2	18	6F	28.65	27.80	33	20	6	10	36	30	6	0.01
36 T5/19-2	19	6F	30.25	29.40	34	22	6	10	36	30	6	0.01
36 T5/20-2	20	6F	31.83	31.00	36	24	6	10	36	30	6	0.01
36 T5/24-2	24	6F	38.21	37.40	42	26	8	10	36	30	6	0.01
36 T5/25-2	25	6F	39.80	38.95	43	26	8	10	36	30	6	0.02
36 T5/27-2	27	6F	42.98	42.20	47	30	8	10	36	30	6	0.02
36 T5/30-2	30	6F	47.76	46.95	51	34	8	10	36	30	6	0.02
36 T5/32-2	32	6F	50.94	50.10	55	38	8	12	36	30	6	0.03
36 T5/36-2	36	6F	57.31	56.45	61	38	8	12	36	30	6	0.04
36 T5/40-2	40	6F	63.66	62.85	67	40	8	12	36	30	6	0.05
36 T5/48-0	48	6	76.42	75.55	-	50	8	12	36	30	6	0.07
36 T5/60-0	60	6	95.52	94.65	-	65	8	12	36	30	6	0.11

Note : Part number listed are for Stock bore
 Rework services are available to accommodate Max Bore Size
 Drill & Tap Set Screw holes as per request.

TIMING BELT PULLEY T10MM PITCH (TRAPEZOIDAL TEETH)
**ALUMINUM
CLEAR ANODIZED**
FOR 16MM,25MM WIDE BELTS


TYPE - 6F



TYPE - 6



Note : All Dimensions are in MM

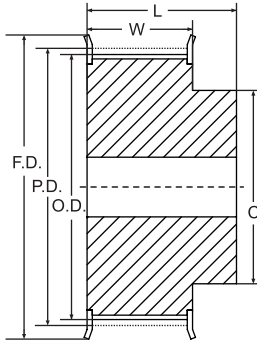
10mm PITCH (T) 16mm WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs.)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
31 T10/12-2	12	6F	38.20	36.35	42	28	6	8	31	21	10	0.03
31 T10/14-2	14	6F	44.56	42.70	48	32	8	10	31	21	10	0.04
31 T10/15-2	15	6F	47.75	45.90	51	32	8	10	31	21	10	0.05
31 T10/16-2	16	6F	50.93	49.10	55	35	8	10	31	21	10	0.05
31 T10/18-2	18	6F	57.29	55.45	61	40	8	12	31	21	10	0.07
31 T10/19-2	19	6F	60.48	58.65	64	44	8	12	31	21	10	0.08
31 T10/20-2	20	6F	63.66	61.80	67	46	8	12	31	21	10	0.09
31 T10/24-2	24	6F	76.39	74.55	80	58	8	12	31	21	10	0.13
31 T10/25-2	25	6F	79.58	77.75	82	60	8	12	31	21	10	0.14
31 T10/27-2	27	6F	85.95	84.10	90	60	8	12	31	21	10	0.16
31 T10/30-2	30	6F	95.49	93.65	99	60	8	12	31	21	10	0.20
31 T10/32-2	32	6F	101.86	100.00	105	65	10	16	31	21	10	0.22
31 T10/36-2	36	6F	114.59	112.75	118	70	10	16	31	21	10	0.28
31 T10/40-2	40	6F	127.32	125.45	131	80	10	16	31	21	10	0.34
31 T10/48-0	48	6	152.78	150.95	-	95	16	20	31	21	10	0.49
31 T10/60-0	60	6	190.98	189.15	-	110	16	20	31	21	10	0.77

10mm PITCH (T) 25mm WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs.)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
40 T10/12-2	12	6F	38.20	36.35	42	28	6	8	40	30	10	0.03
40 T10/14-2	14	6F	44.56	42.70	48	32	8	10	40	30	10	0.04
40 T10/15-2	15	6F	47.75	45.90	51	32	8	10	40	30	10	0.05
40 T10/16-2	16	6F	50.93	49.10	55	35	8	10	40	30	10	0.05
40 T10/18-2	18	6F	57.29	55.45	61	40	8	12	40	30	10	0.07
40 T10/19-2	19	6F	60.48	58.65	64	44	8	12	40	30	10	0.08
40 T10/20-2	20	6F	63.66	61.80	67	46	8	12	40	30	10	0.09
40 T10/24-2	24	6F	76.39	74.55	80	58	8	12	40	30	10	0.13
40 T10/25-2	25	6F	79.58	77.75	82	60	8	12	40	30	10	0.14
40 T10/27-2	27	6F	85.95	84.10	90	60	8	12	40	30	10	0.16
40 T10/30-2	30	6F	95.49	93.65	99	60	8	12	40	30	10	0.20
40 T10/32-2	32	6F	101.86	100.00	105	65	10	16	40	30	10	0.22
40 T10/36-2	36	6F	114.59	112.75	118	70	10	16	40	30	10	0.28
40 T10/40-2	40	6F	127.32	125.45	131	80	10	16	40	30	10	0.34
40 T10/48-0	48	6	152.78	150.95	-	95	16	20	40	30	10	0.48
40 T10/60-0	60	6	190.98	189.15	-	110	16	20	40	30	10	0.76

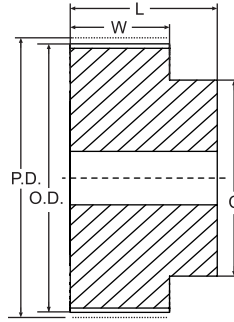
Note : Part number listed are for Stock bore

Rework services are available to accommodate Max Bore Size

Drill & Tap Set Screw holes as per request.

TIMING BELT PULLEY T10MM PITCH (TRAPEZOIDAL TEETH)
**ALUMINUM
CLEAR ANODIZED**
FOR 32MM, 50MM WIDE BELTS


TYPE - 6F



TYPE - 6



Note : All Dimensions are in MM

10mm PITCH (T) 32mm WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs.)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
50 T10/18-2	18	6F	57.29	55.45	61	40	10	12	50	40	10	0.06
50 T10/19-2	19	6F	60.48	58.65	64	44	10	12	50	40	10	0.07
50 T10/20-2	20	6F	63.66	61.80	67	46	12	16	50	40	10	0.08
50 T10/24-2	24	6F	76.39	74.55	80	58	12	16	50	40	10	0.12
50 T10/25-2	25	6F	79.58	77.75	82	60	12	16	50	40	10	0.13
50 T10/27-2	27	6F	85.95	84.10	90	60	12	16	50	40	10	0.15
50 T10/30-2	30	6F	95.49	93.65	99	60	12	16	50	40	10	0.18
50 T10/32-2	32	6F	101.86	100.00	105	65	12	16	50	40	10	0.21
50 T10/36-2	36	6F	114.59	112.75	118	70	16	20	50	40	10	0.26
50 T10/40-2	40	6F	127.32	125.45	131	80	16	20	50	40	10	0.32
50 T10/48-0	48	6	152.78	150.95	-	95	16	20	50	40	10	0.48
50 T10/60-0	60	6	190.98	189.15	-	110	16	20	50	40	10	0.76

10mm PITCH (T) 50mm WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs.)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
66 T10/18-2	18	6F	57.29	55.45	61	40	10	12	66	56	10	0.06
66 T10/19-2	19	6F	60.48	58.65	64	44	10	12	66	56	10	0.07
66 T10/20-2	20	6F	63.66	61.80	67	46	12	16	66	56	10	0.07
66 T10/24-2	24	6F	76.39	74.55	80	58	12	16	66	56	10	0.11
66 T10/25-2	25	6F	79.58	77.75	82	60	12	16	66	56	10	0.12
66 T10/27-2	27	6F	85.95	84.10	90	60	12	16	66	56	10	0.14
66 T10/30-2	30	6F	95.49	93.65	99	60	12	16	66	56	10	0.18
66 T10/32-2	32	6F	101.86	100.00	105	65	12	16	66	56	10	0.21
66 T10/36-2	36	6F	114.59	112.75	118	70	16	20	66	56	10	0.25
66 T10/40-2	40	6F	127.32	125.45	131	80	16	20	66	56	10	0.32
66 T10/48-0	48	6	152.78	150.95	-	95	16	20	66	56	10	0.47
66 T10/60-0	60	6	190.98	189.15	-	110	16	20	66	56	10	0.75

Note : Part number listed are for Stock bore

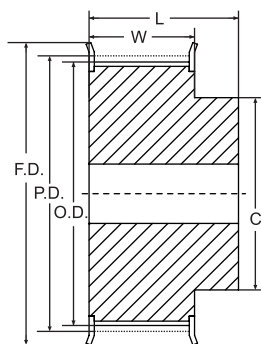
Rework services are available to accommodate Max Bore Size

Drill & Tap Set Screw holes as per request.

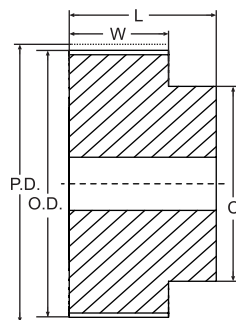
TIMING BELT PULLEY AT5MM PITCH (TRAPEZOIDAL TEETH)

ALUMINUM
CLEAR ANODIZED

FOR 25MM WIDE BELTS



TYPE - 6F



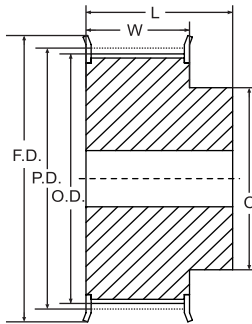
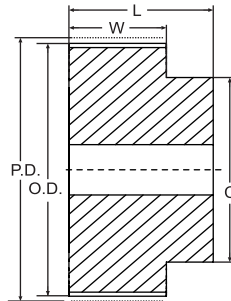
TYPE - 6



Note : All Dimensions are in MM

5mm PITCH (AT) 25mm WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs.)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
38 AT 5/20-2	20	6F	31.83	30.60	36	24	6	10	38	32	6	0.01
38 AT 5/22-2	22	6F	35.02	33.85	39	24	6	10	38	32	6	0.02
38 AT 5/24-2	24	6F	38.21	37.00	42	26	8	10	38	32	6	0.02
38 AT 5/25-2	25	6F	39.80	38.60	43	26	8	10	38	32	6	0.02
38 AT 5/27-2	27	6F	42.98	41.80	47	30	8	10	38	32	6	0.02
38 AT 5/30-2	30	6F	47.76	46.55	51	34	8	10	38	32	6	0.03
38 AT 5/32-2	32	6F	50.94	49.70	55	38	8	10	38	32	6	0.03
38 AT 5/36-2	36	6F	57.31	56.05	61	38	8	12	38	32	6	0.04
38 AT 5/40-2	40	6F	63.66	62.45	67	40	8	12	38	32	6	0.05
38 AT 5/44-2	44	6F	70.05	68.80	74	50	8	12	38	32	6	0.06
38 AT 5/48-2	48	6F	76.42	75.15	-	50	8	12	38	32	6	0.07
38 AT 5/60-2	60	6	95.52	94.25	-	65	8	12	38	32	6	0.12
38 AT 5/72-2	72	6	114.62	113.15	-	80	10	16	38	32	6	0.17

Note : Part number listed are for Stock bore
 Rework services are available to accommodate Max Bore Size
 Drill & Tap Set Screw holes as per request.

TIMING BELT PULLEY AT10MM PITCH (TRAPEZOIDAL TEETH)
**ALUMINUM
CLEAR ANODIZED**
FOR 25MM, 32MM, 50MM WIDE BELTS

TYPE - 6F

TYPE - 6


Note : All Dimensions are in MM

10mm PITCH (AT) 25mm WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs.)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
42 AT10/20-2	20	6F	63.66	61.80	67	46	12	16	42	32	10	0.08
42 AT10/22-2	22	6F	70.03	68.15	74	50	12	16	42	32	10	0.11
42 AT10/24-2	24	6F	76.39	74.55	80	58	12	16	42	32	10	0.12
42 AT10/25-2	25	6F	79.58	77.75	82	60	12	16	42	32	10	0.13
42 AT10/27-2	27	6F	85.95	84.10	90	60	12	16	42	32	10	0.15
42 AT10/30-2	30	6F	95.49	93.65	99	60	12	16	42	32	10	0.19
42 AT10/32-2	32	6F	101.86	100.00	105	65	12	16	42	32	10	0.21
42 AT10/36-2	36	6F	114.59	112.75	118	70	16	20	42	32	10	0.26
42 AT10/40-2	40	6F	127.32	125.45	131	80	16	20	42	32	10	0.33
42 AT10/44-2	44	6F	140.05	138.20	144	90	16	20	42	32	10	0.40
42 AT10/48-2	48	6	152.78	150.95	-	95	16	20	42	32	10	0.48
42 AT10/60-2	60	6	190.98	189.10	-	110	16	20	42	32	10	0.76

10mm PITCH (AT) 32mm WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs.)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
50 AT10/20-2	20	6F	63.66	61.80	67	46	12	16	50	40	10	0.08
50 AT10/22-2	22	6F	70.03	68.15	74	50	12	16	50	40	10	0.10
50 AT10/24-2	24	6F	76.39	74.55	80	58	12	16	50	40	10	0.12
50 AT10/25-2	25	6F	79.58	77.75	82	60	12	16	50	40	10	0.13
50 AT10/27-2	27	6F	85.95	84.10	90	60	12	16	50	40	10	0.15
50 AT10/30-2	30	6F	95.49	93.65	99	60	12	16	50	40	10	0.18
50 AT10/32-2	32	6F	101.86	100.00	105	65	12	16	50	40	10	0.21
50 AT10/36-2	36	6F	114.59	112.75	118	70	16	20	50	40	10	0.26
50 AT10/40-2	40	6F	127.32	125.45	131	80	16	20	50	40	10	0.32
50 AT10/44-2	44	6F	140.05	138.20	144	90	16	20	50	40	10	0.41
50 AT10/48-2	48	6	152.78	150.95	-	95	16	20	50	40	10	0.48
50 AT10/60-2	60	6	190.98	189.10	-	110	16	20	50	40	10	0.75

10mm PITCH (AT) 50mm WIDE BELTS												
PART NUMBER	NO. OF TEETH	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ.	WEIGHT (lbs.)
			P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W		
70 AT10/20-2	20	6F	63.66	61.80	67	46	12	16	70	60	10	0.07
70 AT10/22-2	22	6F	70.03	68.15	74	50	12	16	70	60	10	0.09
70 AT10/24-2	24	6F	76.39	74.55	80	58	12	16	70	60	10	0.11
70 AT10/25-2	25	6F	79.58	77.75	82	60	12	16	70	60	10	0.12
70 AT10/27-2	27	6F	85.95	84.10	90	60	12	16	70	60	10	0.14
70 AT10/30-2	30	6F	95.49	93.65	99	60	12	16	70	60	10	0.18
70 AT10/32-2	32	6F	101.86	100.00	105	65	12	16	70	60	10	0.20
70 AT10/36-2	36	6F	114.59	112.75	118	70	12	16	70	60	10	0.26
70 AT10/40-2	40	6F	127.32	125.45	131	80	12	20	70	60	10	0.33
70 AT10/44-2	44	6F	140.05	138.20	144	90	12	20	70	60	10	0.40
70 AT10/48-2	48	6	152.78	150.95	-	95	16	20	70	60	10	0.47
70 AT10/60-2	60	6	190.98	189.10	-	110	16	20	70	60	10	0.74

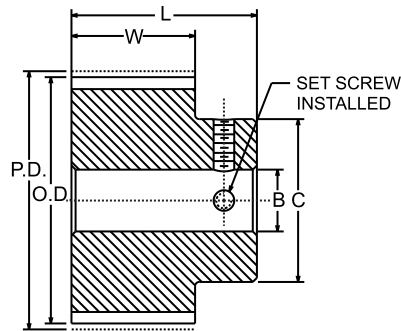
Note : Part number listed are for Stock bore.
Rework services are available to accommodate Max Bore Size
Drill & Tap Set Screw holes as per request.

T20 ALUMINUM 20mm Pitch Belt
AT20 ALUMINUM 20mm Pitch Belt

DEAR VALUED CUSTOMER

Some of the sizes in pitches above are in Stock,
rest are made to order only.

Please call sales office at 877-564-1600 for assistance
or send Email to info@powerdrive.com

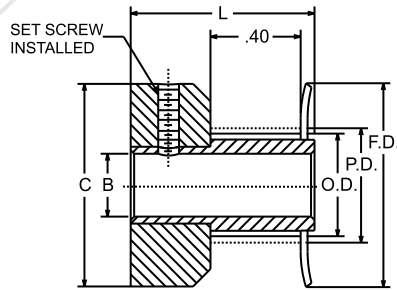
HTD® TIMING BELT PULLEY 3MM PITCH (CURVILINEAR TEETH)
**ALUMINUM
CLEAR ANODIZED**
FOR 6MM WIDE BELTS

TYPE - 6

3mm PITCH (HTD) 6mm WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
18-3M06-6A	18-3M-06-6A-1/4	18	6	0.677	0.647	-	7/16	1/4	1/4	11/16	25/64	0.01
19-3M06-6A	19-3M-06-6A-1/4	19	6	0.714	0.684	-	15/32	1/4	1/4	11/16	25/64	0.02
20-3M06-6A	20-3M-06-6A-1/4	20	6	0.752	0.722	-	1/2	1/4	5/16	11/16	25/64	0.02
22-3M06-6A	22-3M-06-6A-1/4	22	6	0.827	0.797	-	9/16	1/4	5/16	11/16	25/64	0.02
24-3M06-6A	24-3M-06-6A-1/4	24	6	0.902	0.872	-	5/8	1/4	3/8	11/16	25/64	0.03
25-3M06-6A	25-3M-06-6A-1/4	25	6	0.940	0.910	-	5/8	1/4	3/8	11/16	25/64	0.03
26-3M06-6A	26-3M-06-6A-1/4	26	6	0.977	0.947	-	5/8	1/4	3/8	11/16	25/64	0.03
28-3M06-6A	28-3M-06-6A-1/4	28	6	1.053	1.023	-	45/65	1/4	7/16	11/16	25/64	0.04
30-3M06-6A	30-3M-06-6A-1/4	30	6	1.128	1.098	-	25/32	1/4	7/16	11/16	25/64	0.05
32-3M06-6A	32-3M-06-6A-1/4	32	6	1.203	1.173	-	27/32	1/4	1/2	11/16	25/64	0.05
34-3M06-6A	34-3M-06-6A-1/4	34	6	1.278	1.248	-	59/64	1/4	9/16	23/32	13/32	0.06
36-3M06-6A	36-3M-06-6A-1/4	36	6	1.353	1.323	-	1	1/4	5/8	23/32	13/32	0.07
38-3M06-6A	38-3M-06-6A-1/4	38	6	1.429	1.399	-	1-5/64	1/4	5/8	23/32	13/32	0.08
40-3M06-6A	40-3M-06-6A-1/4	40	6	1.504	1.474	-	1-5/32	1/4	11/16	23/32	13/32	0.10
44-3M06-6A	44-3M-06-6A-1/4	44	6	1.654	1.624	-	1-19/64	1/4	13/16	23/32	13/32	0.12
48-3M06-6A	48-3M-06-6A-5/16	48	6	1.805	1.775	-	1-1/4	5/16	3/4	47/64	13/32	0.13
50-3M06-6A	50-3M-06-6A-5/16	50	6	1.880	1.850	-	1-1/4	5/16	3/4	47/64	13/32	0.14
56-3M06-6A	56-3M-06-6A-5/16	56	6	2.105	2.075	-	1-1/4	5/16	3/4	47/64	13/32	0.17
60-3M06-6A	60-3M-06-6A-5/16	60	6	2.256	2.226	-	1-1/4	5/16	3/4	47/64	13/32	0.19
62-3M06-6A	62-3M-06-6A-5/16	62	6	2.331	2.301	-	1-1/4	5/16	3/4	47/64	13/32	0.20
68-3M06-6A	68-3M-06-6A-5/16	68	6	2.557	2.527	-	1-1/4	5/16	3/4	47/64	13/32	0.23
72-3M06-6A	72-3M-06-6A-5/16	72	6	2.707	2.677	-	1-1/4	5/16	3/4	47/64	13/32	0.26
80-3M06-6A	80-3M-06-6A-5/16	80	6	3.009	2.979	-	1-1/4	5/16	3/4	47/64	13/32	0.31

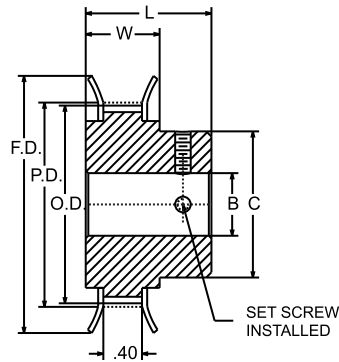
NOTE : All the pulleys are furnished with two set screw at 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.

HTD® TIMING BELT PULLEY 3MM PITCH (CURVILINEAR TEETH)
**ALUMINUM
CLEAR ANODIZED**
FOR 9MM WIDE BELTS


TYPE - 6C



TYPE - 6F

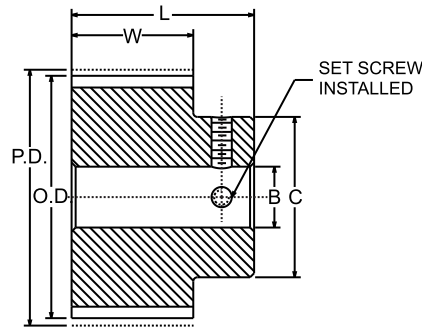


3mm PITCH (HTD) 9mm WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
10-3M09-6CA	10-3M-09-6CA-1/8	10	6C	0.376	0.346	1/2	1/2	1/8	-	11/16	-	0.01
11-3M09-6CA	11-3M-09-6CA-1/8	11	6C	0.414	0.384	17/32	17/32	1/8	-	11/16	-	0.01
12-3M09-6CA	12-3M-09-6CA-3/16	12	6C	0.451	0.421	37/64	37/64	3/16	-	11/16	-	0.02
13-3M09-6CA	13-3M-09-6CA-3/16	13	6C	0.489	0.459	39/64	39/64	3/16	-	11/16	-	0.02
14-3M09-6CA	14-3M-09-6CA-3/16	14	6C	0.526	0.496	41/64	41/64	3/16	-	11/16	-	0.02
15-3M09-6CA	15-3M-09-6CA-3/16	15	6C	0.564	0.534	11/16	11/16	3/16	-	11/16	-	0.02
16-3M09-6CA	16-3M-09-6CA-3/16	16	6C	0.602	0.572	45/64	45/64	3/16	-	11/16	-	0.02
17-3M09-6CA	17-3M-09-6CA-3/16	17	6C	0.639	0.609	47/64	47/64	3/16	-	11/16	-	0.03
18-3M09-6FA	18-3M-09-6FA-1/4	18	6F	0.677	0.647	51/64	7/16	1/4	1/4	13/16	1/2	0.02
19-3M09-6CA	19-3M-09-6CA-1/4	19	6C	0.714	0.684	13/16	15/32	1/4	-	13/16	1/2	0.02
20-3M09-6FA	20-3M-09-6FA-1/4	20	6F	0.752	0.722	57/64	1/2	1/4	5/16	13/16	1/2	0.02
22-3M09-6FA	22-3M-09-6FA-1/4	22	6F	0.827	0.797	15/16	9/16	1/4	5/16	13/16	1/2	0.03
24-3M09-6FA	24-3M-09-6FA-1/4	24	6F	0.902	0.872	1-1/32	5/8	1/4	3/8	13/16	1/2	0.04
25-3M09-6FA	25-3M-09-6FA-1/4	25	6F	0.940	0.910	1-1/16	5/8	1/4	3/8	13/16	1/2	0.04
26-3M09-6FA	26-3M-09-6FA-1/4	26	6F	0.977	0.947	1-17/64	5/8	1/4	3/8	13/16	1/2	0.04
28-3M09-6FA	28-3M-09-6FA-1/4	28	6F	1.053	1.023	1-11/64	45/64	1/4	7/16	13/16	1/2	0.05
30-3M09-6FA	30-3M-09-6FA-1/4	30	6F	1.128	1.098	1-1/4	25/32	1/4	7/16	13/16	1/2	0.06
32-3M09-6FA	32-3M-09-6FA-1/4	32	6F	1.203	1.173	1-21/64	27/32	1/4	1/2	13/16	1/2	0.07
34-3M09-6FA	34-3M-09-6FA-1/4	34	6F	1.278	1.248	1-21/64	59/64	1/4	9/16	27/32	17/32	0.08
36-3M09-6FA	36-3M-09-6FA-1/4	36	6F	1.353	1.323	1-15/32	1	1/4	5/8	27/32	17/32	0.09
38-3M09-6FA	38-3M-09-6FA-1/4	38	6F	1.429	1.399	1-35/64	1-5/64	1/4	5/8	27/32	17/32	0.10
40-3M09-6FA	40-3M-09-6FA-1/4	40	6F	1.504	1.474	1-5/8	1-5/32	1/4	11/16	27/32	17/32	0.11
44-3M09-6FA	44-3M-09-6FA-1/4	44	6F	1.654	1.624	1-25/32	1-19/64	1/4	13/16	27/32	17/32	0.14

NOTE : Pulleys with 10 to 13 grooves have 1set screw; others have 2 at 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.

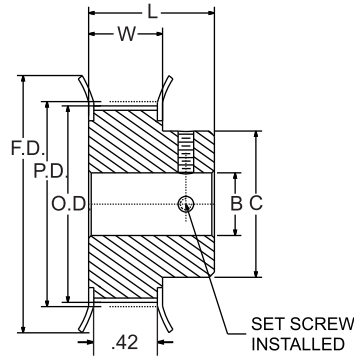
HTD® TIMING BELT PULLEY 3MM PITCH (CURVILINEAR TEETH)
**ALUMINUM
CLEAR ANODIZED**
FOR 9MM WIDE BELTS

TYPE - 6


3mm PITCH (HTD) 9mm WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
18-3M09-6A	18-3M-09-6A-1/4	18	6	0.677	0.647	-	7/16	1/4	1/4	13/16	1/2	0.02
19-3M09-6A	19-3M-09-6A-1/4	19	6	0.714	0.684	-	15/32	1/4	1/4	13/16	1/2	0.02
20-3M09-6A	20-3M-09-6A-1/4	20	6	0.752	0.722	-	1/2	1/4	5/16	13/16	1/2	0.02
22-3M09-6A	22-3M-09-6A-1/4	22	6	0.827	0.797	-	9/16	1/4	5/16	13/16	1/2	0.03
24-3M09-6A	24-3M-09-6A-1/4	24	6	0.902	0.872	-	5/8	1/4	3/8	13/16	1/2	0.03
25-3M09-6A	25-3M-09-6A-1/4	25	6	0.940	0.910	-	5/8	1/4	3/8	13/16	1/2	0.04
26-3M09-6A	26-3M-09-6A-1/4	26	6	0.977	0.947	-	5/8	1/4	3/8	13/16	1/2	0.04
28-3M09-6A	28-3M-09-6A-1/4	28	6	1.053	1.023	-	45/64	1/4	7/16	13/16	1/2	0.05
30-3M09-6A	30-3M-09-6A-1/4	30	6	1.128	1.098	-	29/32	1/4	7/16	13/16	1/2	0.06
32-3M09-6A	32-3M-09-6A-1/4	32	6	1.203	1.173	-	27/32	1/4	1/2	13/16	1/2	0.07
34-3M09-6A	34-3M-09-6A-1/4	34	6	1.278	1.248	-	59/64	1/4	9/16	27/32	17/32	0.08
36-3M09-6A	36-3M-09-6A-1/4	36	6	1.353	1.323	-	1	1/4	5/8	27/32	17/32	0.09
38-3M09-6A	38-3M-09-6A-1/4	38	6	1.429	1.399	-	1-5/64	1/4	5/8	27/32	17/32	0.10
40-3M09-6A	40-3M-09-6A-1/4	40	6	1.504	1.474	-	1-5/32	1/4	11/16	27/32	17/32	0.12
44-3M09-6A	44-3M-09-6A-1/4	44	6	1.654	1.624	-	1-19/64	1/4	13/16	27/32	17/32	0.14
45-3M09-6A	45-3M-09-6A-1/4	45	6	1.692	1.662	-	1-19/64	1/4	13/16	27/32	17/32	0.15
48-3M09-6A	48-3M-09-6A-5/16	48	6	1.805	1.775	-	1-1/4	5/16	3/4	7/8	1/2	0.16
50-3M09-6A	50-3M-09-6A-5/16	50	6	1.880	1.850	-	1-1/4	5/16	3/4	7/8	1/2	0.17
56-3M09-6A	56-3M-09-6A-5/16	56	6	2.105	2.075	-	1-1/4	5/16	3/4	7/8	1/2	0.20
60-3M09-6A	60-3M-09-6A-5/16	60	6	2.256	2.226	-	1-1/4	5/16	3/4	7/8	1/2	0.23
62-3M09-6A	62-3M-09-6A-5/16	62	6	2.331	2.301	-	1-1/4	5/16	3/4	7/8	1/2	0.24
68-3M09-6A	68-3M-09-6A-5/16	68	6	2.56	2.527	-	1-1/4	5/16	3/4	7/8	1/2	0.28
72-3M09-6A	72-3M-09-6A-5/16	72	6	2.707	2.677	-	1-1/4	5/16	3/4	7/8	1/2	0.31
80-3M09-6A	80-3M-09-6A-5/16	80	6	3.01	2.979	-	1-1/4	5/16	3/4	7/8	1/2	0.38

NOTE : All the pulleys are furnished with two set screw at 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.

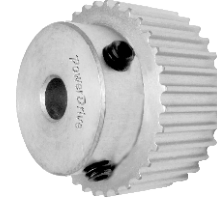
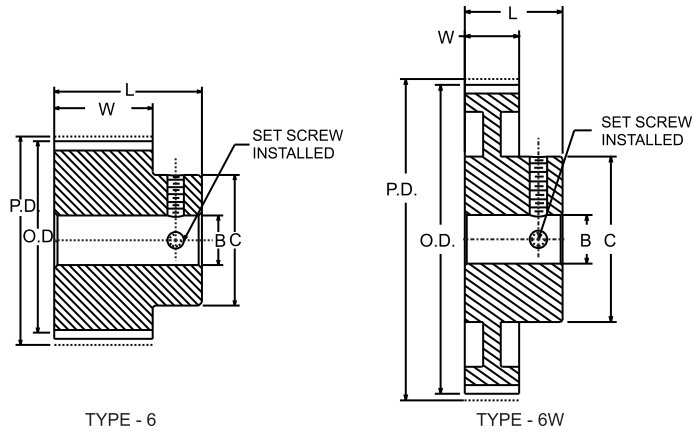
HTD® TIMING BELT PULLEY 5MM PITCH (CURVILINEAR TEETH)
**ALUMINUM
CLEAR ANODIZED**
FOR 9MM WIDE BELTS

TYPE - 6F


5mm PITCH (HTD) 9mm WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
12-5M09-6FA	12-5M-09-6FA-1/4	12	6F	0.752	0.707	7/8	7/16	1/4	1/4	51/64	35/64	0.02
13-5M09-6FA	13-5M-09-6FA-1/4	13	6F	0.815	0.770	15/16	1/2	1/4	5/16	51/64	35/64	0.03
14-5M09-6FA	14-5M-09-6FA-1/4	14	6F	0.877	0.832	1	1/2	1/4	5/16	51/64	35/64	0.03
15-5M09-6FA	15-5M-09-6FA-1/4	15	6F	0.940	0.895	1-1/16	9/16	1/4	5/16	51/64	35/64	0.04
16-5M09-6FA	16-5M-09-6FA-1/4	16	6F	1.003	0.958	1-3/32	9/16	1/4	5/16	51/64	35/64	0.04
17-5M09-6FA	17-5M-09-6FA-1/4	17	6F	1.065	1.020	1-3/16	5/8	1/4	3/8	51/64	35/64	0.05
18-5M09-6FA	18-5M-09-6FA-1/4	18	6F	1.128	1.083	1-1/4	11/16	1/4	7/16	51/64	35/64	0.05
19-5M09-6FA	19-5M-09-6FA-1/4	19	6F	1.191	1.146	1-5/16	3/4	1/4	7/16	51/64	35/64	0.06
20-5M09-6FA	20-5M-09-6FA-1/4	20	6F	1.253	1.208	1-3/8	13/16	1/4	1/2	51/64	35/64	0.07
22-5M09-6FA	22-5M-09-6FA-1/4	22	6F	1.379	1.334	1-1/2	15/16	1/4	9/16	51/64	35/64	0.09
24-5M09-6FA	24-5M-09-6FA-1/4	24	6F	1.504	1.459	1-5/8	1	1/4	5/8	55/64	35/64	0.11
25-5M09-6FA	25-5M-09-6FA-1/4	25	6F	1.566	1.521	1-11/16	1	1/4	5/8	55/64	35/64	0.12
26-5M09-6FA	26-5M-09-6FA-1/4	26	6F	1.629	1.584	1-3/4	1-1/16	1/4	5/8	55/64	35/64	0.13
28-5M09-6FA	28-5M-09-6FA-1/4	28	6F	1.754	1.709	1-7/8	1-3/16	1/4	3/4	55/64	35/64	0.15
30-5M09-6FA	30-5M-09-6FA-1/4	30	6F	1.880	1.835	2	1-3/16	1/4	3/4	55/64	35/64	0.17
32-5M09-6FA	32-5M-09-6FA-1/4	32	6F	2.005	1.960	2-1/8	1-1/4	1/4	3/4	55/64	35/64	0.19
34-5M09-6FA	34-5M-09-6FA-1/4	34	6F	2.130	2.085	2-1/4	1-3/8	1/4	13/16	55/64	35/64	0.22

NOTE : Pulleys with 12 and 13 grooves have 1set screw; others have 2 at 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.

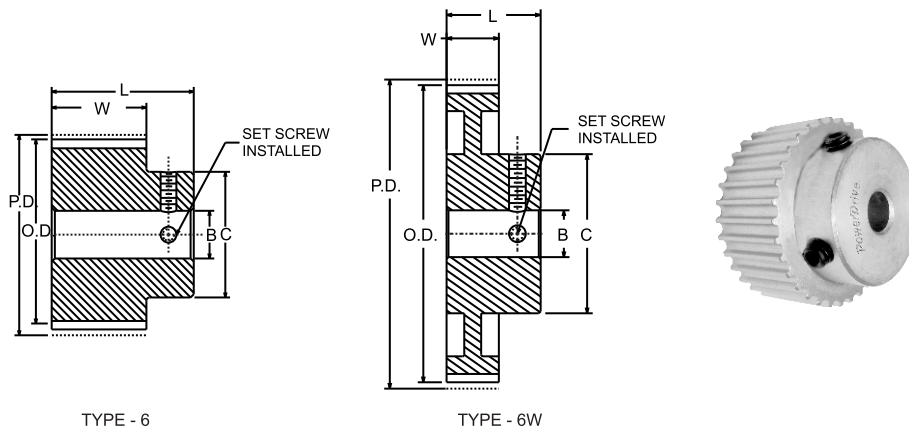
HTD® TIMING BELT PULLEY 5MM PITCH (CURVILINEAR TEETH)
**ALUMINUM
CLEAR ANODIZED**
FOR 9MM WIDE BELT


5mm PITCH (HTD) 9mm WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
12-5M09-6A	12-5M-09-6A-1/4	12	6	0.752	0.707	-	7/16	1/4	1/4	51/64	35/64	0.02
13-5M09-6A	13-5M-09-6A-1/4	13	6	0.815	0.770	-	1/2	1/4	5/16	51/64	35/64	0.03
14-5M09-6A	14-5M-09-6A-1/4	14	6	0.877	0.832	-	1/2	1/4	5/16	51/64	35/64	0.03
15-5M09-6A	15-5M-09-6A-1/4	15	6	0.940	0.895	-	9/16	1/4	5/16	51/64	35/64	0.04
16-5M09-6A	16-5M-09-6A-1/4	16	6	1.003	0.958	-	9/16	1/4	5/16	51/64	35/64	0.04
17-5M09-6A	17-5M-09-6A-1/4	17	6	1.065	1.020	-	5/8	1/4	3/8	51/64	35/64	0.05
18-5M09-6A	18-5M-09-6A-1/4	18	6	1.128	1.083	-	11/16	1/4	7/16	51/64	35/64	0.05
19-5M09-6A	19-5M-09-6A-1/4	19	6	1.191	1.146	-	3/4	1/4	7/16	51/64	35/64	0.06
20-5M09-6A	20-5M-09-6A-1/4	20	6	1.253	1.208	-	13/16	1/4	1/2	51/64	35/64	0.07
22-5M09-6A	22-5M-09-6A-1/4	22	6	1.379	1.334	-	15/16	1/4	1/2	51/64	35/64	0.08
24-5M09-6A	24-5M-09-6A-1/4	24	6	1.504	1.459	-	1	1/4	5/8	55/64	35/64	0.11
25-5M09-6A	25-5M-09-6A-1/4	25	6	1.566	1.521	-	1	1/4	5/8	55/64	35/64	0.12
26-5M09-6A	26-5M-09-6A-1/4	26	6	1.629	1.584	-	1-1/16	1/4	5/8	55/64	35/64	0.13
28-5M09-6A	28-5M-09-6A-1/4	28	6	1.754	1.709	-	1-3/16	1/4	11/16	55/64	35/64	0.15
30-5M09-6A	30-5M-09-6A-1/4	30	6	1.880	1.835	-	1-3/16	1/4	11/16	55/64	35/64	0.17
32-5M09-6A	32-5M-09-6A-1/4	32	6	2.005	1.960	-	1-1/4	1/4	3/4	55/64	35/64	0.19
34-5M09-6A	34-5M-09-6A-1/4	34	6	2.130	2.085	-	1-3/8	1/4	13/16	55/64	35/64	0.22
36-5M09-6A	36-5M-09-6A-5/16	36	6	2.256	2.211	-	1-1/2	5/16	15/16	15/16	35/64	0.26
38-5M09-6A	38-5M-09-6A-5/16	38	6	2.381	2.336	-	1-1/2	5/16	15/16	15/16	35/64	0.29
40-5M09-6A	40-5M-09-6A-5/16	40	6	2.506	2.461	-	1-1/2	5/16	15/16	15/16	35/64	0.31
44-5M09-6WA	44-5M-09-6WA-5/16	44	6W	2.757	2.712	-	1-1/2	5/16	15/16	15/16	35/64	0.37
48-5M09-6WA	48-5M-09-6WA-3/8	48	6W	3.008	2.963	-	1-1/2	3/8	15/16	15/16	35/64	0.10
50-5M09-6WA	50-5M-09-6WA-3/8	50	6W	3.133	3.088	-	1-1/2	3/8	15/16	15/16	35/64	0.46
56-5M09-6WA	56-5M-09-6WA-3/8	56	6W	3.509	3.464	-	1-1/2	3/8	15/16	15/16	35/64	0.56
60-5M09-6WA	60-5M-09-6WA-3/8	60	6W	3.760	3.715	-	1-1/2	3/8	15/16	15/16	35/64	0.63
62-5M09-6WA	62-5M-09-6WA-3/8	62	6W	3.885	3.840	-	1-1/2	3/8	15/16	15/16	35/64	0.67
70-5M09-6WA	70-5M-09-6WA-3/8	70	6W	4.386	4.341	-	1-1/2	3/8	15/16	15/16	35/64	0.84
72-5M09-6WA	72-5M-09-6WA-3/8	72	6W	4.511	4.466	-	1-1/2	3/8	15/16	15/16	35/64	0.89

NOTE : Pulleys with 12 and 13 grooves have 1set screw; others have 2 at 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.

HTD® TIMING BELT PULLEY 5MM PITCH (CURVILINEAR TEETH)
**ALUMINUM
CLEAR ANODIZED**
FOR 15MM WIDE BELTS


TYPE - 6

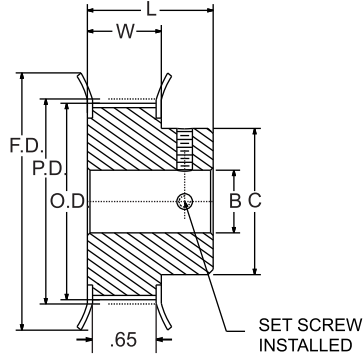
TYPE - 6W

5mm PITCH (HTD) 15mm WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
12-5M15-6A	12-5M-15-6A-1/4	12	6	0.752	0.707	-	7/16	1/4	1/4	1-1/32	25/32	0.02
13-5M15-6A	13-5M-15-6A-1/4	13	6	0.815	0.770	-	1/2	1/4	5/16	1-1/32	25/32	0.03
14-5M15-6A	14-5M-15-6A-1/4	14	6	0.877	0.832	-	1/2	1/4	5/16	1-1/32	25/32	0.04
15-5M15-6A	15-5M-15-6A-1/4	15	6	0.940	0.895	-	9/16	1/4	5/16	1-1/32	25/32	0.04
16-5M15-6A	16-5M-15-6A-1/4	16	6	1.003	0.958	-	9/16	1/4	5/16	1-1/32	25/32	0.05
17-5M15-6A	17-5M-15-6A-1/4	17	6	1.065	1.020	-	5/8	1/4	3/8	1-1/32	25/32	0.06
18-5M15-6A	18-5M-15-6A-1/4	18	6	1.128	1.083	-	11/16	1/4	7/16	1-1/32	25/32	0.08
19-5M15-6A	19-5M-15-6A-1/4	19	6	1.191	1.146	-	3/4	1/4	7/16	1-1/32	25/32	0.08
20-5M15-6A	20-5M-15-6A-1/4	20	6	1.253	1.208	-	13/16	1/4	1/2	1-1/32	25/32	0.09
22-5M15-6A	22-5M-15-6A-1/4	22	6	1.379	1.334	-	15/16	1/4	1/2	1-1/32	25/32	0.11
24-5M15-6A	24-5M-15-6A-1/4	24	6	1.504	1.459	-	1	1/4	5/8	1-1/32	25/32	0.14
25-5M15-6A	25-5M-15-6A-1/4	25	6	1.566	1.521	-	1	1/4	5/8	1-1/32	25/32	0.14
26-5M15-6A	26-5M-15-6A-1/4	26	6	1.629	1.584	-	1-1/16	1/4	5/8	1-1/32	25/32	0.16
28-5M15-6A	28-5M-15-6A-1/4	28	6	1.754	1.709	-	1-3/16	1/4	11/16	1-1/32	25/32	0.19
30-5M15-6A	30-5M-15-6A-1/4	30	6	1.880	1.835	-	1-3/16	1/4	11/16	1-1/32	25/32	0.22
32-5M15-6A	32-5M-15-6A-1/4	32	6	2.005	1.960	-	1-1/4	1/4	3/4	1-1/32	25/32	0.25
34-5M15-6A	34-5M-15-6A-1/4	34	6	2.130	2.085	-	1-3/8	1/4	13/16	1-1/32	25/32	0.28
36-5M15-6A	36-5M-15-6A-5/16	36	6	2.256	2.211	-	1-1/2	5/16	15/16	1-3/16	25/32	0.34
38-5M15-6A	38-5M-15-6A-5/16	38	6	2.381	2.336	-	1-1/2	5/16	15/16	1-3/16	25/32	0.61
40-5M15-6A	40-5M-15-6A-5/16	40	6	2.506	2.461	-	1-1/2	5/16	15/16	1-3/16	25/32	0.42
44-5M15-6WA	44-5M-15-6WA-5/16	44	6W	2.757	2.712	-	1-1/2	5/16	15/16	1-3/16	25/32	0.41
48-5M15-6WA	48-5M-15-6WA-3/8	48	6W	3.008	2.963	-	1-1/2	3/8	15/16	1-3/16	25/32	0.58
50-5M15-6WA	50-5M-15-6WA-3/8	50	6W	3.133	3.088	-	1-1/2	3/8	15/16	1-3/16	25/32	0.49
56-5M15-6WA	56-5M-15-6WA-3/8	56	6W	3.509	3.464	-	1-1/2	3/8	15/16	1-3/16	25/32	0.50
60-5M15-6WA	60-5M-15-6WA-3/8	60	6W	3.760	3.715	-	1-1/2	3/8	15/16	1-3/16	25/32	0.84
62-5M15-6WA	62-5M-15-6WA-3/8	62	6W	3.885	3.840	-	1-1/2	3/8	15/16	1-3/16	25/32	0.53
70-5M15-6WA	70-5M-15-6WA-3/8	70	6W	4.386	4.341	-	1-1/2	3/8	15/16	1-3/16	25/32	1.14
72-5M15-6WA	72-5M-15-6WA-3/8	72	6W	4.511	4.466	-	1-1/2	3/8	15/16	1-3/16	25/32	0.60

NOTE : Pulleys with 12 and 13 grooves have 1set screw; others have 2 at 90°.

Part Number Mentioned is for Stock bore.

Rework can be done to accommodate maximum bore size.

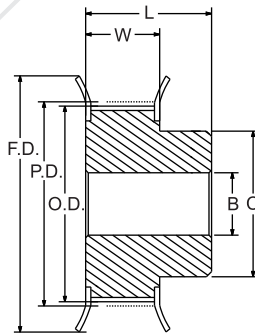
HTD® TIMING BELT PULLEY 5MM PITCH (MPB BUSH)
**ALUMINUM
CLEAR ANODIZED**
FOR 15MM WIDE BELTS

TYPE - 6F

5mm PITCH (HTD) 15mm WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
12-5M15-6FA	12-5M-15-6FA-1/4	12	6F	0.752	0.707	7/8	7/16	1/4	1/4	1-1/32	25/32	0.03
13-5M15-6FA	13-5M-15-6FA-1/4	13	6F	0.815	0.770	15/16	1/2	1/4	5/16	1-1/32	25/32	0.04
14-5M15-6FA	14-5M-15-6FA-1/4	14	6F	0.877	0.832	1	1/2	1/4	5/16	1-1/32	25/32	0.04
15-5M15-6FA	15-5M-15-6FA-1/4	15	6F	0.940	0.895	1-1/16	9/16	1/4	5/16	1-1/32	25/32	0.05
16-5M15-6FA	16-5M-15-6FA-1/4	16	6F	1.003	0.958	1-3/32	9/16	1/4	5/16	1-1/32	25/32	0.06
17-5M15-6FA	17-5M-15-6FA-1/4	17	6F	1.065	1.020	1-3/16	5/8	1/4	3/8	1-1/32	25/32	0.06
18-5M15-6FA	18-5M-15-6FA-1/4	18	6F	1.128	1.083	1-1/4	11/16	1/4	7/16	1-1/32	25/32	0.07
19-5M15-6FA	19-5M-15-6FA-1/4	19	6F	1.191	1.146	1-5/16	3/4	1/4	7/16	1-1/32	25/32	0.08
20-5M15-6FA	20-5M-15-6FA-1/4	20	6F	1.253	1.208	1-3/8	13/16	1/4	1/2	1-1/32	25/32	0.09
22-5M15-6FA	22-5M-15-6FA-1/4	22	6F	1.379	1.334	1-1/2	15/16	1/4	9/16	1-1/32	25/32	0.12
24-5M15-6FA	24-5M-15-6FA-1/4	24	6F	1.504	1.459	1-5/8	1	1/4	5/8	1-3/32	25/32	0.15
25-5M15-6FA	25-5M-15-6FA-1/4	25	6F	1.566	1.521	1-11/16	1	1/4	5/8	1-3/32	25/32	0.16
26-5M15-6FA	26-5M-15-6FA-1/4	26	6F	1.629	1.584	1-3/4	1-1/16	1/4	5/8	1-3/32	25/32	0.17
28-5M15-6FA	28-5M-15-6FA-1/4	28	6F	1.754	1.709	1-7/8	1-3/16	1/4	3/4	1-3/32	25/32	0.20
30-5M15-6FA	30-5M-15-6FA-1/4	30	6F	1.880	1.835	2	1-3/16	1/4	3/4	1-3/32	25/32	0.23
32-5M15-6FA	32-5M-15-6FA-1/4	32	6F	2.005	1.960	2-1/8	1-1/4	1/4	3/4	1-3/32	25/32	0.26
34-5M15-6FA	34-5M-15-6FA-1/4	34	6F	2.130	2.085	2-1/4	1-3/8	1/4	13/16	1-3/32	25/32	0.30

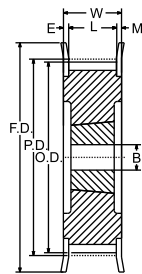
NOTE : Pulleys with 12 and 13 grooves have 1 set screw; others have 2 at 90°.

Part Number Mentioned is for Stock bore.

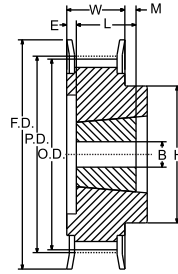
Rework can be done to accommodate maximum bore size.

HTD® TIMING BELT PULLEY 5MM PITCH (MPB & TAPER LOCK)
STEEL
FOR 15MM WIDE BELTS


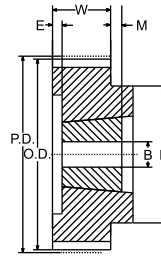
TYPE - 6F



TYPE - AF



TYPE - BF



TYPE - B



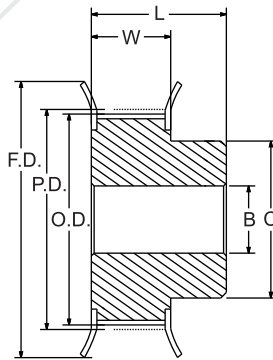
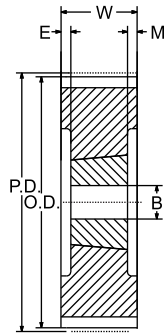
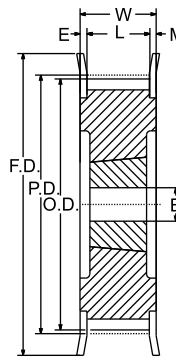
5mm PITCH (HTD) 15mm MPB WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
					P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W	
18-5M15-6FS	18-5M-15-6FS-1/4	18	MPB	6F	1.128	1.083	1-25/32	11/16	1/4	7/16	1-1/4	57/64	0.11
19-5M15-6FS	19-5M-15-6FS-1/4	19	MPB	6F	1.191	1.146	1-27/64	7/8	1/4	7/16	1-1/4	57/64	0.12
20-5M15-6FS	20-5M-15-6FS-1/4	20	MPB	6F	1.253	1.208	1-33/64	29/32	1/4	7/16	1-1/4	57/64	0.14
21-5M15-6FS	21-5M-15-6FS-1/4	21	MPB	6F	1.316	1.271	1-17/32	29/32	1/4	7/16	1-1/4	57/64	0.15
22-5M15-6FS	22-5M-15-6FS-1/4	22	MPB	6F	1.379	1.334	1-17/32	15/16	1/4	7/16	1-9/32	57/64	0.17
23-5M15-6FS	23-5M-15-6FS-3/8	23	MPB	6F	1.441	1.396	1-21/32	1-5/32	3/8	5/8	1-9/32	57/64	0.17
24-5M15-6FS	24-5M-15-6FS-3/8	24	MPB	6F	1.504	1.459	1-25/32	1-3/16	3/8	3/4	1-9/32	57/64	0.19
25-5M15-6FS	25-5M-15-6FS-3/8	25	MPB	6F	1.566	1.521	1-25/32	1-3/16	3/8	3/4	1-9/32	57/64	0.21
26-5M15-6FS	26-5M-15-6FS-3/8	26	MPB	6F	1.629	1.584	1-29/32	1-13/64	3/8	3/4	1-9/32	57/64	0.22
28-5M15-6FS	28-5M-15-6FS-1/2	28	MPB	6F	1.754	1.709	2-1/64	1-3/8	1/2	3/4	1-11/32	57/64	0.25
30-5M15-6FS	30-5M-15-6FS-1/2	30	MPB	6F	1.880	1.835	2-1/8	1-17/32	1/2	7/8	1-11/32	57/64	0.29
32-5M15-6FS	32-5M-15-6FS-1/2	32	MPB	6F	2.005	1.960	2-1/8	1-35/64	1/2	7/8	1-11/32	57/64	0.34
34-5M15-6FS	34-5M-15-6FS-1/2	34	MPB	6F	2.130	2.085	2-3/8	1-11/16	1/2	1	1-11/32	57/64	0.38
36-5M15-6FS	36-5M-15-6FS-1/2	36	MPB	6F	2.256	2.211	2-3/8	1-11/16	1/2	1 1/8	1-11/32	57/64	0.43
38-5M15-6FS	38-5M-15-6FS-1/2	38	MPB	6F	2.381	2.336	2-39/64	1-63/64	1/2	1 1/8	1-11/32	57/64	0.49
40-5M15-6FS	40-5M-15-6FS-1/2	40	MPB	6F	2.506	2.461	2-47/64	2-3/32	1/2	1 1/8	1-3/8	57/64	0.55

TL 5mm PITCH (HTD) 15mm TL WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
36-5M15-TL	36-5M-15-TL-1108	36	1108	A1F	2.256	2.211	2-3/8	1/2	1-1/8	57/64	0.00	0.00	0.47
38-5M15-TL	38-5M-15-TL-1108	38	1108	A1F	2.381	2.336	2-39/64	1/2	1-1/8	57/64	0.00	0.00	0.57
40-5M15-TL	40-5M-15-TL-1108	40	1108	A1F	2.506	2.461	2-47/64	1/2	1-1/8	57/64	0.00	0.00	0.68
44-5M15-TL	44-5M-15-TL-1108	44	1108	A1F	2.757	2.712	3-3/32	1/2	1-1/8	57/64	0.00	0.00	0.91
48-5M15-TL	48-5M-15-TL-1210	48	1210	B1F	3.008	2.963	3-21/64	1/2	1-1/4	57/64	0.00	0.11	1.00
52-5M15-TL	52-5M-15-TL-1210	52	1210	B1F	3.258	3.213	3-9/16	1/2	1-1/4	57/64	0.00	0.11	1.30
56-5M15-TL	56-5M-15-TL-1610	56	1610	B1F	3.509	3.464	3-13/16	1/2	1-11/16	57/64	0.00	0.11	1.40
60-5M15-TL	60-5M-15-TL-1610	60	1610	B1F	3.760	3.715	4-3/64	1/2	1-11/16	57/64	0.00	0.11	1.70
64-5M15-TL	64-5M-15-TL-1610	64	1610	B1F	4.010	3.965	4-11/64	1/2	1-11/16	57/64	0.00	0.11	2.10
68-5M15-TL	68-5M-15-TL-1610	68	1610	B1F	4.261	4.216	4-33/64	1/2	1-11/16	57/64	0.00	0.11	2.40
72-5M15-TL	72-5M-15-TL-1610	72	1610	B1F	4.511	4.466	4-43/64	1/2	1-11/16	57/64	0.00	0.11	2.80
80-5M15-TL	80-5M-15-TL-1610	80	1610	B1	5.013	4.968	-	1/2	1-11/16	57/64	0.00	0.11	3.70
90-5M15-TL	90-5M-15-TL-1610	90	1610	B1	5.639	5.594	-	1/2	1-11/16	57/64	0.00	0.11	4.90
112-5M15-TL	112-5M-15-TL-1610	112	1610	B1	7.018	6.973	-	1/2	2-1/8	57/64	0.00	0.36	8.30

Note : Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

Drill & Tap Set Screw holes as per request.

HTD® TIMING BELT PULLEY 5MM PITCH (MPB & TAPER LOCK)
STEEL
25MM FOR WIDE BELTS

TYPE - 6F

TYPE - A

TYPE - AF


5mm PITCH (HTD) 25mm MPB WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs.)
					P.D.	O.D.	F.D.	HUB	MIN.	MAX.	L	W	
18-5M25-6FS	18-5M-25-6FS-1/4	18	MPB	6F	1.128	1.083	1-25/32	11/16	1/4	7/16	1-21/32	1-9/32	0.15
19-5M25-6FS	19-5M-25-6FS-1/4	19	MPB	6F	1.191	1.146	1-27/64	7/8	1/4	7/16	1-21/32	1-9/32	0.17
20-5M25-6FS	20-5M-25-6FS-1/4	20	MPB	6F	1.253	1.208	1-33/64	29/32	1/4	7/16	1-21/32	1-9/32	0.19
21-5M25-6FS	21-5M-25-6FS-1/4	21	MPB	6F	1.316	1.271	1-17/32	29/32	1/4	7/16	1-21/32	1-9/32	0.21
22-5M25-6FS	22-5M-25-6FS-1/4	22	MPB	6F	1.379	1.334	1-17/32	15/16	1/4	7/16	1-11/16	1-9/32	0.23
23-5M25-6FS	23-5M-25-6FS-3/8	23	MPB	6F	1.441	1.396	1-21/32	1-5/32	3/8	5/8	1-11/16	1-9/32	0.24
24-5M25-6FS	24-5M-25-6FS-3/8	24	MPB	6F	1.504	1.459	1-25/32	1-3/16	3/8	3/4	1-11/16	1-9/32	0.27
25-5M25-6FS	25-5M-25-6FS-3/8	25	MPB	6F	1.566	1.521	1-25/32	1-3/16	3/8	3/4	1-11/16	1-9/32	0.29
26-5M25-6FS	26-5M-25-6FS-3/8	26	MPB	6F	1.629	1.584	1-29/32	1-13/64	3/8	3/4	1-11/16	1-9/32	0.32
28-5M25-6FS	28-5M-25-6FS-3/8	28	MPB	6F	1.754	1.709	2-1/64	1-3/8	3/8	3/4	1-47/64	1-9/32	0.37
30-5M25-6FS	30-5M-25-6FS-1/2	30	MPB	6F	1.880	1.835	2-1/8	1-17/32	1/2	7/8	1-47/64	1-9/32	0.42
32-5M25-6FS	32-5M-25-6FS-1/2	32	MPB	6F	2.005	1.960	2-1/8	1-35/64	1/2	7/8	1-47/64	1-9/32	0.48
34-5M25-6FS	34-5M-25-6FS-1/2	34	MPB	6F	2.130	2.085	2-3/8	1-11/16	1/2	7/8	1-47/64	1-9/32	0.54
36-5M25-6FS	36-5M-25-6FS-1/2	36	MPB	6F	2.256	2.211	2-3/8	1-11/16	1/2	7/8	1-47/64	1-9/32	0.61
38-5M25-6FS	38-5M-25-6FS-1/2	38	MPB	6F	2.381	2.336	2-39/64	1-63/64	1/2	1	1-47/64	1-9/32	0.69
40-5M25-6FS	40-5M-25-6FS-1/2	40	MPB	6F	2.506	2.461	2-47/64	2-3/32	1/2	1	1-25/32	1-9/32	0.77
45-5M25-6FS	45-5M-25-6FS-1/2	45	MPB	6F	2.820	2.775	3-3/32	2-11/32	1/2	1	1-25/32	1-9/32	0.99
50-5M25-6FS	50-5M-25-6FS-1/2	50	MPB	6F	3.133	3.088	3-21/64	2-21/32	1/2	1/2	1-25/32	1-9/32	1.23

5mm PITCH (HTD) 25mm TL WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
36-5M25-TL	36-5M-25-TL-1108	36	1108	A1F	2.256	2.211	2-3/8	1/2	1-1/8	1-9/32	0.00	0.41	0.65
38-5M25-TL	38-5M-25-TL-1108	38	1108	A1F	2.381	2.336	2-39/64	1/2	1-1/8	1-9/32	0.00	0.41	0.73
40-5M25-TL	40-5M-25-TL-1108	40	1108	A1F	2.506	2.461	2-47/64	1/2	1-1/8	1-9/32	0.00	0.41	0.85
44-5M25-TL	44-5M-25-TL-1108	44	1108	A1F	2.757	2.712	3-3/32	1/2	1-1/8	1-9/32	0.00	0.41	1.10
48-5M25-TL	48-5M-25-TL-1210	48	1210	A1F	3.008	2.963	3-21/64	1/2	1-1/4	1-9/32	0.00	0.28	1.20
52-5M25-TL	52-5M-25-TL-1210	52	1210	A1F	3.258	3.213	3-9/16	1/2	1-1/4	1-9/32	0.00	0.28	1.60
56-5M25-TL	56-5M-25-TL-1610	56	1610	A1F	3.509	3.464	3-13/16	1/2	1-11/16	1-9/32	0.00	0.28	1.60
60-5M25-TL	60-5M-25-TL-1610	60	1610	A1F	3.760	3.715	4-3/64	1/2	1-11/16	1-9/32	0.00	0.28	2.10
64-5M25-TL	64-5M-25-TL-1610	64	1610	A1F	4.010	3.965	4-11/64	1/2	1-11/16	1-9/32	0.00	0.28	2.40
68-5M25-TL	68-5M-25-TL-2012	68	2012	A1F	4.261	4.216	4-33/64	1/2	2-1/8	1-9/32	0.03	0.00	2.70
72-5M25-TL	72-5M-25-TL-2012	72	2012	A1F	4.511	4.466	4-43/64	1/2	2-1/8	1-9/32	0.03	0.00	3.30
80-5M25-TL	80-5M-25-TL-2012	80	2012	A1	5.013	4.968	-	1/2	2-1/8	1-9/32	0.03	0.00	4.50
90-5M25-TL	90-5M-25-TL-2012	90	2012	A1	5.639	5.594	-	1/2	2-1/8	1-9/32	0.03	0.00	6.20
112-5M25-TL	112-5M-25-TL-2012	112	2012	A1	7.018	6.973	-	1/2	2-1/8	1-9/32	0.03	0.00	10.70

Note : Part number listed are for Stock bore.

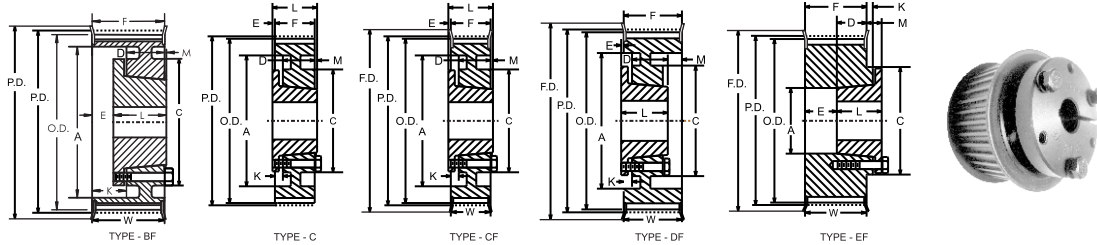
Rework services are available to accommodate Max Bore Size.

Drill & Tap Set Screw holes as per request.

HTD® TIMING BELT PULLEY 5MM PITCH PQD(QUICK DETACHABLE) STEEL BUSH

STEEL

FOR 15MM,25MM WIDE BELTS



5mm PITCH (HTD) 15mm WIDE BELTS																				
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS										WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M		
32-5M-15-6FS6	32-5M-15-PB-1/2	32	MPB	D1F	2.005	1.960	2-5/32	1/2	7/8	0.000	1-17/32	11/16	-	0.438	0.875	-	1.344	0.000	0.25	
34-5M-15-6FS6	34-5M-15-PB-1/2	34	MPB	D1F	2.130	2.085	2-19/64	1/2	1	0.000	1-11/16	11/16	-	0.438	0.875	-	1.344	0.000	0.28	
36-5M-15-6FS6	36-5M-15-PB-1/2	36	MPB	D1F	2.256	2.211	2-13/32	1/2	1	0.000	1-13/16	11/16	-	0.438	0.875	-	1.344	0.000	0.34	
QD38-5M-15-JA	38-5M-15-QD-JA	38	JA	E1F	2.381	2.336	2-35/64	1/2	1-1/4	1.344	-	11/16	0.563	0.313	0.875	0.000	1.000	0.500	0.61	
QD40-5M-15-JA	40-5M-15-QD-JA	40	JA	E1F	2.506	2.461	2-21/32	1/2	1-1/4	1.344	-	11/16	0.563	0.313	0.875	0.000	1.000	0.500	0.72	
QD44-5M-15-JA	44-5M-15-QD-JA	44	JA	E1F	2.757	2.712	2-29/32	1/2	1-1/4	1.344	-	11/16	0.563	0.313	0.875	0.000	1.000	0.500	0.95	
QD48-5M-15-JA	48-5M-15-QD-JA	48	JA	C1F	3.008	2.963	3-5/32	1/2	1-1/4	2.375	-	11/16	0.563	0.156	0.875	0.313	1.000	0.000	0.97	
QD52-5M-15-JA	52-5M-15-QD-JA	52	JA	C1F	3.258	3.213	3-13/32	1/2	1-1/4	2.625	-	11/16	0.563	0.156	0.875	0.313	1.000	0.000	1.17	
QD56-5M-15-SH	56-5M-15-QD-SH	56	SH	D1F	3.509	3.464	3-21/32	1/2	1-11/16	1.813	-	11/16	0.813	0.656	0.875	0.000	1.313	0.063	1.37	
QD60-5M-15-SH	60-5M-15-QD-SH	60	SH	D1F	3.760	3.715	3-59/64	1/2	1-11/16	1.813	-	11/16	0.813	0.656	0.875	0.000	1.313	0.063	1.68	
QD64-5M-15-SH	64-5M-15-QD-SH	64	SH	D1F	4.010	3.965	4-5/32	1/2	1-11/16	1.813	-	11/16	0.813	0.656	0.875	0.000	1.313	0.063	1.80	
QD68-5M-15-SDS	68-5M-15-QD-SDS	68	SDS	C1F	4.261	4.216	413/32	1/2	2	3.250	-	11/16	0.750	0.531	0.875	0.125	1.313	0.000	2.10	
QD72-5M-15-SDS	72-5M-15-QD-SDS	72	SDS	C1F	4.511	4.466	4-21/32	1/2	2	3.750	-	11/16	0.750	0.531	0.875	0.125	1.313	0.000	2.43	
QD80-5M-15-SDS	80-5M-15-QD-SDS	80	SDS	C1	5.013	4.968	-	1/2	2	4.250	-	-	0.750	0.531	0.875	0.125	1.313	0.000	3.15	
QD90-5M-15-SDS	90-5M-15-QD-SDS	90	SDS	C1	5.639	5.594	-	1/2	2	4.875	-	-	0.750	0.531	0.875	0.125	1.313	0.000	4.17	
QD112-5M-15-SDS	112-5M-15-QD-SDS	112	SDS	C1	7.018	6.973	-	1/2	2	6.031	-	-	0.750	0.531	0.875	0.125	1.313	0.000	6.75	

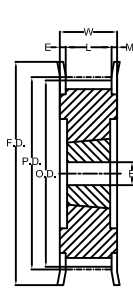
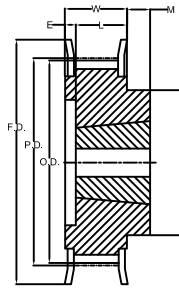
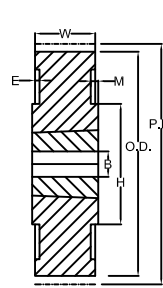
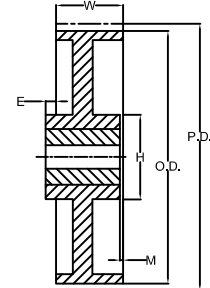
5mm PITCH (HTD) 25mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
32-5M25-6FS6	32-5M-25-PB-1/2	32	MPB	D1F	2.005	1.960	2-5/32	1/2	7/8	0.000	1-17/32	1-1/16	-	0.438	1.281	-	1.719	0.000	1.10
34-5M25-6FS6	34-5M-25-PB-1/2	34	MPB	D1F	2.130	2.085	2-19/64	1/2	1	0.000	1-11/16	1-1/16	-	0.438	1.281	-	1.719	0.000	1.20
36-5M25-6FS6	36-5M-25-PB-1/2	36	MPB	D1F	2.256	2.211	2-13/32	1/2	1-1/8	0.000	1-13/16	1-1/16	-	0.438	1.281	-	1.719	0.000	1.40
QD38-5M-25-JA	38-5M-25-QD-JA	38	JA	E1F	2.381	2.336	2-35/64	1/2	1-1/4	1.344	-	1-1/16	0.563	0.719	1.281	0.000	1.000	0.500	0.90
QD40-5M-25-JA	40-5M-25-QD-JA	40	JA	E1F	2.506	2.461	2-21/32	1/2	1-1/4	1.344	-	1-1/16	0.563	0.719	1.281	0.000	1.000	0.500	1.00
QD44-5M-25-JA	44-5M-25-QD-JA	44	JA	E1F	2.757	2.712	2-29/32	1/2	1-1/4	1.344	-	1-1/16	0.563	0.719	1.281	0.000	1.000	0.500	1.30
QD48-5M-25-JA	48-5M-25-QD-JA	48	JA	B1F	3.008	2.963	3-5/32	1/2	1-1/4	2.344	-	1-1/16	0.563	0.219	1.281	0.719	1.000	0.000	1.10
QD52-5M-25-JA	52-5M-25-QD-JA	52	JA	B1F	3.258	3.213	3-13/32	1/2	1-1/4	2.625	-	1-1/16	0.563	0.219	1.281	0.719	1.000	0.000	1.30
QD56-5M-25-SH	56-5M-25-QD-SH	56	SH	D1F	3.509	3.464	3-21/32	1/2	1-11/16	2.750	-	1-1/16	0.813	0.188	1.281	0.469	1.313	0.000	1.70
QD60-5M-25-SH	60-5M-25-QD-SH	60	SH	D1F	3.760	3.715	3-59/64	1/2	1-11/16	2.906	-	1-1/16	0.813	0.188	1.281	0.469	1.313	0.000	2.10
QD64-5M-25-SH	64-5M-25-QD-SH	64	SH	D1F	4.010	3.965	4-5/32	1/2	1-11/16	3.125	-	1-1/16	0.813	0.188	1.281	0.469	1.313	0.000	2.40
QD68-5M-25-SDS	68-5M-25-QD-SDS	68	SDS	C1F	4.261	4.216	4-13/32	1/2	2	3.250	-	1-1/16	0.750	0.156	1.281	0.531	1.313	0.000	2.60
QD72-5M-25-SDS	72-5M-25-QD-SDS	72	SDS	C1F	4.511	4.466	4-21/32	1/2	2	3.750	-	1-1/16	0.750	0.156	1.281	0.531	1.313	0.000	2.80
QD80-5M-25-SDS	80-5M-25-QD-SDS	80	SDS	C1	5.013	4.968	-	1/2	2	4.250	-	-	0.750	0.156	1.281	0.531	1.313	0.000	3.60
QD90-5M-25-SDS	90-5M-25-QD-SDS	90	SDS	C1	5.639	5.594	-	1/2	2	4.875	-	-	0.750	0.156	1.281	0.531	1.313	0.000	4.70
QD112-5M-25-SDS	112-5M-25-QD-SDS	112	SDS	C2	7.018	6.973	-	1/2	2	6.031	-	-	0.750	0.156	1.281	0.531	1.313	0.000	7.70

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

Drill & Tap Set Screw holes as per request.

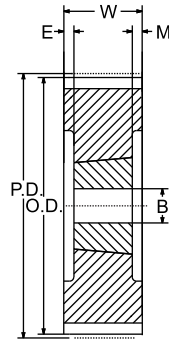
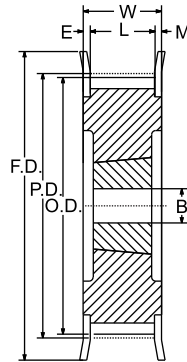
HTD® TIMING BELT PULLEY 8MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 20MM & 30MM WIDE BELTS

TYPE - AF

TYPE - BF

TYPE - C

TYPE - D

TL 8mm PITCH (HTD) 20mm WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
22-8M20-TL	22-8M-20-TL-1108	22	1108	A1F	2.206	2.152	2-9/16	1/2	1-1/8	1-1/8	0.00	0.26	0.50
24-8M20-TL	24-8M-20-TL-1108	24	1108	A1F	2.406	2.352	2-3/4	1/2	1-1/8	1-1/8	0.00	0.26	0.70
26-8M20-TL	26-8M-20-TL-1108	26	1108	A1F	2.607	2.553	2-61/64	1/2	1-1/8	1-1/8	0.00	0.26	0.90
28-8M20-TL	28-8M-20-TL-1108	28	1108	A1F	2.807	2.753	3-5/32	1/2	1-1/8	1-1/8	0.26	0.00	1.20
30-8M20-TL	30-8M-20-TL-1210	30	1210	A1F	3.008	2.954	3-11/32	1/2	1-1/4	1-1/8	0.13	0.00	1.20
32-8M20-TL	32-8M-20-TL-1210	32	1210	A1F	3.208	3.154	3-35/64	1/2	1-1/4	1-1/8	0.00	0.13	1.40
34-8M20-TL	34-8M-20-TL-1610	34	1610	A1F	3.409	3.355	3-13/16	1/2	1-11/16	1-1/8	0.13	0.00	1.40
36-8M20-TL	36-8M-20-TL-1610	36	1610	A1F	3.609	3.555	3-15/16	1/2	1-11/16	1-1/8	0.13	0.00	1.70
38-8M20-TL	38-8M-20-TL-1610	38	1610	A1F	3.810	3.756	4-9/64	1/2	1-11/16	1-1/8	0.13	0.00	2.00
40-8M20-TL	40-8M-20-TL-1610	40	1610	A1F	4.010	3.956	4-21/64	1/2	1-11/16	1-1/8	0.13	0.00	2.40
44-8M20-TL	44-8M-20-TL-2012	44	2012	B1F	4.411	4.357	4-49/64	1/2	2-1/8	1-1/8	0.00	0.12	2.70
48-8M20-TL	48-8M-20-TL-2012	48	2012	B1F	4.812	4.758	5-5/32	1/2	2-1/8	1-1/8	0.00	0.12	3.70
56-8M20-TL	56-8M-20-TL-2012	56	2012	B1F	5.614	5.560	5-15/16	1/2	2-1/8	1-1/8	0.00	0.12	5.60
64-8M20-TL	64-8M-20-TL-2012	64	2012	B1F	6.416	6.362	6-49/64	1/2	2-1/8	1-1/8	0.00	0.12	7.70
72-8M20-TL	72-8M-20-TL-2012	72	2012	B1F	7.218	7.164	7-19/32	1/2	2-1/8	1-1/8	0.00	0.12	10.00
80-8M20-TL	80-8M-20-TL-2517	80	2517	B1F	8.020	7.966	8-25/54	1/2	2-11/16	1-1/8	0.00	0.62	13.00
90-8M20-TL	90-8M-20-TL-2517	90	2517	C2	9.023	8.969	-	1/2	2-11/16	1-1/8	0.31	0.31	12.00

TL 8mm PITCH (HTD) 30mm WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
22-8M30-TL	22-8M-30-TL-1108	22	1108	A1F	2.206	2.152	2-9/16	1/2	1-1/8	1-1/2	0.00	0.63	0.64
24-8M30-TL	24-8M-30-TL-1108	24	1108	A1F	2.406	2.352	2-3/4	1/2	1-1/8	1-1/2	0.00	0.63	0.90
26-8M30-TL	26-8M-30-TL-1108	26	1108	A1F	2.607	2.553	2-61/64	1/2	1-1/8	1-1/2	0.00	0.63	1.10
28-8M30-TL	28-8M-30-TL-1108	28	1108	A1F	2.807	2.753	3-5/32	1/2	1-1/8	1-1/2	0.00	0.63	1.50
30-8M30-TL	30-8M-30-TL-1210	30	1210	A1F	3.008	2.954	3-11/32	1/2	1-1/4	1-1/2	0.00	0.50	1.50
32-8M30-TL	32-8M-30-TL-1210	32	1210	A1F	3.208	3.154	3-35/64	1/2	1-1/4	1-1/2	0.00	0.50	1.70
34-8M30-TL	34-8M-30-TL-1610	34	1610	A1F	3.409	3.355	3-13/16	1/2	1-11/16	1-1/2	0.00	0.50	1.80
36-8M30-TL	36-8M-30-TL-1610	36	1610	A1F	3.609	3.555	3-15/16	1/2	1-11/16	1-1/2	0.00	0.50	2.20
38-8M30-TL	38-8M-30-TL-1610	38	1610	A1F	3.810	3.756	4-9/64	1/2	1-11/16	1-1/2	0.00	0.50	2.50
40-8M30-TL	40-8M-30-TL-2012	40	2012	A1F	4.010	3.956	4-21/64	1/2	2-1/8	1-1/2	0.00	0.25	2.30
44-8M30-TL	44-8M-30-TL-2012	44	2012	A1F	4.411	4.357	4-49/64	1/2	2-1/8	1-1/2	0.00	0.25	3.20
48-8M30-TL	48-8M-30-TL-2012	48	2012	A1F	4.812	4.758	5-5/32	1/2	2-1/8	1-1/2	0.00	0.25	4.20
56-8M30-TL	56-8M-30-TL-2012	56	2012	A1F	5.614	5.560	5-15/16	1/2	2-1/8	1-1/2	0.00	0.25	6.30
64-8M30-TL	64-8M-30-TL-2517	64	2517	B1F	6.416	6.362	6-49/64	1/2	2-11/16	1-1/2	0.00	0.25	9.50
72-8M30-TL	72-8M-30-TL-2517	72	2517	B1F	7.218	7.164	7-19/32	1/2	2-11/16	1-1/2	0.00	0.25	13.00
80-8M30-TL	80-8M-30-TL-2517	80	2517	B1F	8.020	7.966	8-25/54	1/2	2-11/16	1-1/2	0.00	0.25	16.00
90-8M30-TL	90-8M-30-TL-2517	90	2517	C2	9.023	8.969	-	1/2	2-11/16	1-1/2	0.13	0.13	22.00
112-8M30-TL	112-8M-30-TL-2517	112	2517	C2	11.229	11.175	-	1/2	2-11/16	1-1/2	0.13	0.13	24.00
144-8M30-TL	144-8M-30-TL-2517	144	2517	D3	14.437	14.383	-	1/2	2-11/16	1-1/2	0.38	0.13	31.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

Part number listed are for Stock bore.

HTD® TIMING BELT PULLEY 8MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 50MM & 85MM WIDE BELTS

TYPE - A

TYPE - AF


TL 8mm PITCH (HTD) 50mm WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
28-8M50-TL	28-8M-50-TL-1108	28	1108	A1F	2.807	2.753	3-5/32	1/2	1-1/8	2-3/8	0.00	1.50	2.10
30-8M50-TL	30-8M-50-TL-1210	30	1210	A1F	3.008	2.954	3-11/32	1/2	1-1/4	2-3/8	0.00	1.38	2.20
32-8M50-TL	32-8M-50-TL-1210	32	1210	A1F	3.208	3.154	3-35/64	1/2	1-1/4	2-3/8	0.00	1.38	2.30
34-8M50-TL	34-8M-50-TL-1610	34	1610	A1F	3.409	3.355	3-13/16	1/2	1-11/16	2-3/8	0.00	1.38	4.00
36-8M50-TL	36-8M-50-TL-1610	36	1610	A1F	3.609	3.555	3-15/16	1/2	1-11/16	2-3/8	0.00	1.38	2.70
38-8M50-TL	38-8M-50-TL-1610	38	1610	A1F	3.810	3.756	4-9/64	1/2	1-11/16	2-3/8	0.00	1.38	3.10
40-8M50-TL	40-8M-50-TL-2012	40	2012	A1F	4.010	3.956	4-21/64	1/2	2-1/8	2-3/8	0.00	1.13	3.50
44-8M50-TL	44-8M-50-TL-2012	44	2012	A1F	4.411	4.357	4-49/64	1/2	2-1/8	2-3/8	0.00	1.13	4.30
48-8M50-TL	48-8M-50-TL-2012	48	2012	A1F	4.812	4.758	5-5/32	1/2	2-1/8	2-3/8	0.00	1.13	5.50
56-8M50-TL	56-8M-50-TL-2517	56	2517	A1F	5.614	5.560	5-15/16	1/2	2-11/16	2-3/8	0.00	0.63	8.10
64-8M50-TL	64-8M-50-TL-2517	64	2517	A1F	6.416	6.362	6-49/64	1/2	2-11/16	2-3/8	0.00	0.63	12.00
72-8M50-TL	72-8M-50-TL-2517	72	2517	A1F	7.218	7.164	7-19/32	1/2	2-11/16	2-3/8	0.00	0.63	16.00
80-8M50-TL	80-8M-50-TL-2517	80	2517	A1F	8.020	7.966	8-25/54	1/2	2-11/16	2-3/8	0.00	0.63	20.00
90-8M50-TL	90-8M-50-TL-2517	90	2517	A1	9.023	8.969	-	7/8	3-1/4	2-3/8	0.00	0.38	27.00
112-8M50-TL	112-8M-50-TL-2517	112	2517	A2	11.229	11.175	-	7/8	3-1/4	2-3/8	0.00	0.38	30.00
144-8M50-TL	144-8M-50-TL-2517	144	2517	A3	14.437	14.383	-	7/8	3-1/4	2-3/8	0.00	0.38	49.00
192-8M50-TL	192-8M-50-TL-2517	192	2517	A3	19.249	19.195	-	7/8	3-1/4	2-3/8	0.00	0.38	108.00

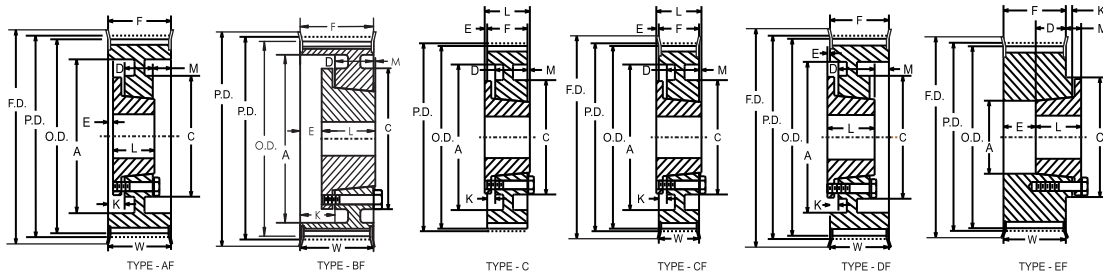
TL 8mm PITCH (HTD) 85mm WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
34-8M85-TL	34-8M-85-TL-1615	34	1615	A1F	3.409	3.355	3-13/16	1/2	1-11/16	3-3/4	0.75	1.50	3.90
36-8M85-TL	36-8M-85-TL-1615	36	1615	A1F	3.609	3.555	4-1/64	1/2	1-11/16	3-3/4	0.75	1.50	4.40
38-8M85-TL	38-8M-85-TL-1610	38	1610	A1F	3.810	3.756	-	1/2	1-11/16	3-3/4	-	-	4.56
40-8M85-TL	40-8M-85-TL-2012	40	2012	A1F	4.010	3.956	4-13/32	1/2	2-1/8	3-3/4	1.25	1.25	4.70
44-8M85-TL	44-8M-85-TL-2012	44	2012	A1F	4.411	4.357	4-49/64	1/2	2-1/8	3-3/4	1.25	1.25	5.90
48-8M85-TL	48-8M-85-TL-2012	48	2012	A1F	4.812	4.758	5-7/32	1/2	2-1/8	3-3/4	1.25	1.25	7.60
56-8M85-TL	56-8M-85-TL-2517	56	2517	A1F	5.614	5.560	6-1/64	1/2	2-11/16	3-3/4	0.81	1.19	11.00
64-8M85-TL	64-8M-85-TL-2517	64	2517	A1F	6.416	6.362	6-1/64	1/2	2-11/16	3-3/4	0.59	1.41	15.00
72-8M85-TL	72-8M-85-TL-3020	72	3020	A1F	7.218	7.164	7-1/2	7/8	3-1/4	3-3/4	0.88	0.88	18.00
80-8M85-TL	80-8M-85-TL-3020	80	3020	A1F	8.020	7.966	8-27/64	7/8	3-1/4	3-3/4	0.50	1.25	22.00
90-8M85-TL	90-8M-85-TL-3020	90	3020	A1	9.023	8.969	-	7/8	3-1/4	3-3/4	0.50	1.25	32.00
112-8M85-TL	112-8M-85-TL-3020	112	3020	A2	11.229	11.175	-	7/8	3-1/4	3-3/4	0.50	1.25	33.00
144-8M85-TL	144-8M-85-TL-3535	144	3535	A3	14.437	14.383	-	1 3/16	3-15/16	3-3/4	0.00	0.25	54.00
192-8M85-TL	192-8M-85-TL-3535	192	3535	A3	19.249	19.195	-	1 3/16	3-15/16	3-3/4	0.13	0.13	125.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

HTD® TIMING BELT PULLEY 8MM PITCH PQD(QUICK DETACHABLE) STEEL BUSH

STEEL

FOR 20MM & 30MM WIDE BELTS



8mm PITCH (HTD) 20mm WIDE BELTS																				
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS										WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M		
22-8M20-6FS6	22-8M-20-PB-1/2	22	MPB	D1F	2.206	2.152	2-9/16	1/2	1-3/16	-	1.625	0.906	-	0.625	1-1/8	-	1.750	-	1.20	
QD24-8M-20-JA	24-8M-20-QD-JA	24	JA	E1F	2.406	2.352	2-3/4	1/2	1-1/4	1.344	0.000	0.906	0.563	0.563	1-1/8	-	1.000	0.500	0.80	
QD26-8M-20-JA	26-8M-20-QD-JA	26	JA	E1F	2.607	2.553	2-61/64	1/2	1-1/4	1.344	0.000	0.906	0.563	0.563	1-1/8	-	1.000	0.500	1.00	
QD28-8M-20-H	28-8M-20-QD-H	28	H	E1F	2.807	2.769	3-5/32	3/8	1-1/2	1.563	0.000	0.906	0.875	0.250	1-1/8	-	1.250	0.563	1.10	
QD30-8M-20-H	30-8M-20-QD-H	30	H	E1F	3.008	2.958	3-11/32	3/8	1-1/2	1.563	0.000	0.906	0.875	0.250	1-1/8	-	1.250	0.563	1.30	
QD32-8M-20-H	32-8M-20-QD-H	32	H	C1F	3.208	3.156	3-35/64	3/8	1-1/2	1.563	0.000	0.906	0.875	0.250	1-1/8	-	1.250	0.563	1.60	
QD34-8M-20-SH	34-8M-20-QD-SH	34	SH	D1F	3.409	3.355	3-13/16	1/2	11/16	2.781	0.000	0.906	0.813	0.344	1-1/8	0.313	1.313	0.000	1.40	
QD36-8M-20-SH	36-8M-20-QD-SH	36	SH	D1F	3.609	3.555	3-15/16	1/2	11/16	2.813	0.000	0.906	0.813	0.344	1-1/8	0.313	1.313	0.000	1.70	
QD38-8M-20-SH	38-8M-20-QD-SH	38	SH	D1F	3.810	3.756	4-9/64	1/2	11/16	3.000	0.000	0.906	0.813	0.344	1-1/8	0.313	1.313	0.000	2.00	
QD40-8M-20-SH	40-8M-20-QD-SH	40	SH	D1F	4.010	3.956	4-21/64	1/2	11/16	3.000	0.000	0.906	0.813	0.344	1-1/8	0.313	1.313	0.000	2.30	
QD44-8M-20-SDS	44-8M-20-QD-SDS	44	SDS	C1F	4.411	4.357	4-49/64	1/2	2	3.500	0.000	0.906	0.750	0.313	1-1/8	0.375	1.313	0.000	2.60	
QD48-8M-20-SDS	48-8M-20-QD-SDS	48	SDS	C1F	4.812	4.758	5-5/32	1/2	2	3.438	0.000	0.906	0.750	0.313	1-1/8	0.375	1.313	0.000	3.40	
QD56-8M-20-SDS	56-8M-20-QD-SDS	56	SDS	C1F	5.614	5.560	5-15/16	1/2	2	4.594	0.000	0.906	0.750	0.313	1-1/8	0.375	1.313	0.000	4.60	
QD64-8M-20-SDS	64-8M-20-QD-SDS	64	SDS	C1F	6.416	6.362	6-49/64	1/2	2	5.406	0.000	0.906	0.750	0.313	1-1/8	0.375	1.313	0.000	6.10	
QD72-8M-20-SDS	72-8M-20-QD-SDS	72	SDS	C2F	7.218	7.164	7-19/32	1/2	2	6.203	0.000	0.906	0.750	0.313	1-1/8	0.375	1.313	0.000	7.90	
QD80-8M-20-SDS	80-8M-20-QD-SDS	80	SDS	C2F	8.020	7.966	8-25/64	1/2	2	6.906	0.000	0.906	0.750	0.313	1-1/8	0.375	1.313	0.000	9.90	
QD90-8M-20-SDS	90-8M-20-QD-SDS	90	SDS	C3	9.023	8.969	-	1/2	2	7.906	4.750	-	0.750	0.313	1-1/8	0.375	1.313	0.000	10.60	

8mm PITCH (HTD) 30mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
22-8M30-6FS6	22-8M-30-PB-1/2	22	MPB	D1F	2.206	2.152	2-9/16	1/2	1-3/16	-	1.625	1.219	-	0.625	1-1/2	-	2.250	-	1.50
24-8M30-6FS6	24-8M-30-PB-1/2	24	MPB	D1F	2.406	2.352	2-3/4	1/2	1-1/4	-	1.813	1.219	-	0.625	1-1/2	-	2.250	-	1.90
26-8M30-6FS6	26-8M-30-PB-1/2	26	MPB	D1F	2.607	2.553	2-61/64	1/2	1-1/4	-	2.000	1.219	-	0.750	1-1/2	-	2.250	-	2.40
QD28-8M-30-H	28-8M-30-QD-H	28	H	E1F	2.807	2.769	3-5/32	3/8	1-1/2	1.563	0.000	1.219	0.875	0.625	1-1/2	-	1.250	0.563	1.40
QD30-8M-30-H	30-8M-30-QD-H	30	H	E1F	3.008	2.958	3-11/32	3/8	1-1/2	1.563	0.000	1.219	0.875	0.625	1-1/2	-	1.250	0.563	1.80
QD32-8M-30-H	32-8M-30-QD-H	32	H	B1F	3.208	3.156	3-35/64	3/8	1-1/2	1.563	0.000	1.219	0.875	0.625	1-1/2	-	1.250	0.563	2.10
QD34-8M-30-SH	34-8M-30-QD-SH	34	SH	A1F	3.409	3.355	3-13/16	1/2	11/16	2.813	0.000	1.219	0.813	0.031	1-1/2	0.688	1.313	0.000	1.60
QD36-8M-30-SH	36-8M-30-QD-SH	36	SH	A1F	3.609	3.555	3-15/16	1/2	11/16	2.813	0.000	1.219	0.813	0.031	1-1/2	0.688	1.313	0.000	2.00
QD38-8M-30-SH	38-8M-30-QD-SH	38	SH	A1F	3.810	3.756	4-9/64	1/2	11/16	3.000	0.000	1.219	0.813	0.031	1-1/2	0.688	1.313	0.000	2.30
QD40-8M-30-SH	40-8M-30-QD-SH	40	SH	A1F	4.010	3.956	4-21/64	1/2	11/16	3.000	0.000	1.219	0.813	0.031	1-1/2	0.688	1.313	0.000	2.80
QD44-8M-30-SDS	44-8M-30-QD-SDS	44	SDS	B1F	4.411	4.357	4-49/64	1/2	2	3.500	0.000	1.219	0.750	0.063	1-1/2	0.750	1.313	0.000	3.00
QD48-8M-30-SDS	48-8M-30-QD-SDS	48	SDS	B1F	4.812	4.758	5-5/32	1/2	2	3.813	0.000	1.219	0.750	0.063	1-1/2	0.750	1.313	0.000	3.80
QD56-8M-30-SDS	56-8M-30-QD-SDS	56	SDS	B1F	5.614	5.560	5-15/16	1/2	2	4.594	0.000	1.219	0.750	0.063	1-1/2	0.750	1.313	0.000	5.20
QD64-8M-30-SK	64-8M-30-QD-SK	64	SK	C1F	6.416	6.362	6-49/64	1/2	2-5/8	5.406	0.000	1.219	1.250	0.625	1-1/2	0.250	1.938	0.000	8.60
QD72-8M-30-SK	72-8M-30-QD-SK	72	SK	C2F	7.218	7.164	7-19/32	1/2	2-5/8	6.219	0.000	1.219	1.250	0.625	1-1/2	0.250	1.938	0.000	11.40
QD80-8M-30-SK	80-8M-30-QD-SK	80	SK	C2F	8.020	7.966	8-25/64	1/2	2-5/8	6.906	4.750	1.219	1.250	0.625	1-1/2	0.250	1.938	0.000	11.00
QD90-8M-30-SK	90-8M-30-QD-SK	90	SK	C2	9.023	8.969	-	1/2	2-5/8	7.906	4.750	-	1.250	0.625	1-1/2	0.250	1.938	0.000	12.90
QD112-8M-30-SK	112-8M-30-QD-SK	112	SK	C2	11.229	11.175	-	1/2	2-5/8	10.000	4.750	-	1.250	0.625	1-1/2	0.250	1.938	0.000	18.80

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

Part number listed are for Stock bore.

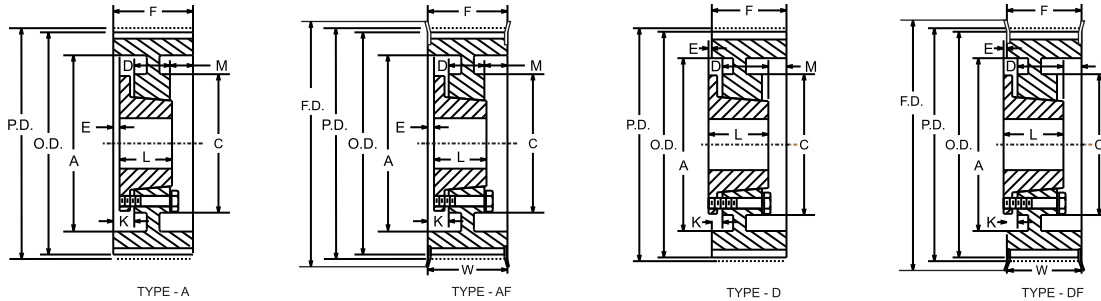
Rework services are available to accommodate Max. Bore Size.

Drill & Tap Set Screw holes as per request.

HTD® TIMING BELT PULLEY 8MM PITCH PQD(QUICK DETACHABLE) STEEL BUSH

STEEL

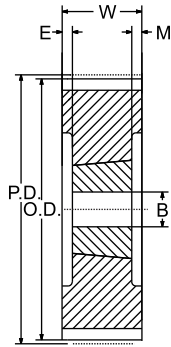
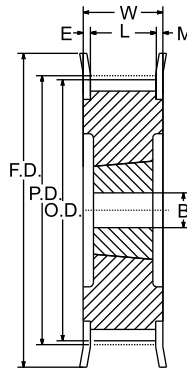
FOR 50MM & 85MM WIDE BELTS



8mm PITCH (HTD) 50mm WIDE BELTS																				
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS										WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M		
QD28-8M-50-JA	28-8M-50-QD-JA	28	JA	D1F	2.807	2.759	3-5/32	1/2	1-1/4	2.094	0.000	2-7/64	0.563	0.313	2.375	0.813	1.000	1.000	1.70	
QD30-8M-50-JA	30-8M-50-QD-JA	30	JA	D1F	3.008	2.958	3-11/32	1/2	1-1/4	2.250	0.000	2-7/64	0.563	0.313	2.375	0.813	1.000	1.000	1.90	
QD32-8M-50-H	32-8M-50-QD-H	32	H	A1F	3.208	3.156	3-35/64	3/8	1-1/2	2.563	0.000	2-7/64	0.875	0.047	2.375	0.625	1.250	0.875	2.10	
QD34-8M-50-SH	34-8M-50-QD-SH	34	SH	A1F	3.409	3.355	3-13/16	1/2	11/16	2.750	0.000	2-7/64	0.813	0.156	2.375	0.500	1.313	1.063	2.20	
QD36-8M-50-SH	36-8M-50-QD-SH	36	SH	A1F	3.609	3.555	3-15/16	1/2	11/16	2.813	0.000	2-7/64	0.813	0.156	2.375	0.500	1.313	1.063	2.80	
QD38-8M-50-SH	38-8M-50-QD-SH	38	SH	A1F	3.810	3.756	4-9/64	1/2	11/16	3.000	0.000	2-7/64	0.813	0.156	2.375	0.500	1.313	1.063	3.10	
QD40-8M-50-SH	40-8M-50-QD-SH	40	SH	A1F	4.010	3.956	4-21/64	1/2	11/16	3.000	0.000	2-7/64	0.813	0.156	2.375	0.500	1.313	1.063	3.90	
QD44-8M-50-SD	44-8M-50-QD-SD	44	SD	A1F	4.411	4.357	4-49/64	1/2	2	3.500	0.000	2-7/64	1.250	0.125	2.375	0.563	1.813	0.563	4.90	
QD48-8M-50-SD	48-8M-50-QD-SD	48	SD	A1F	4.812	4.758	5-5/32	1/2	2	3.813	0.000	2-7/64	1.250	0.125	2.375	0.563	1.813	0.563	6.10	
QD56-8M-50-SK	56-8M-50-QD-SK	56	SK	D1F	5.614	5.560	5-15/16	1/2	2-5/8	4.594	0.000	2-7/64	1.250	0.313	2.375	0.563	1.938	0.563	7.70	
QD64-8M-50-SH	64-8M-50-QD-SK	64	SK	D1F	6.416	6.362	6-49/64	1/2	2-5/8	5.406	0.000	2-7/64	1.250	0.313	2.375	0.563	1.938	0.563	10.50	
QD72-8M-50-SK	72-8M-50-QD-SK	72	SK	D1F	7.218	7.164	7-19/32	1/2	2-5/8	6.219	0.000	2-7/64	1.250	0.313	2.375	0.563	1.938	0.563	13.60	
QD80-8M-50-SF	80-8M-50-QD-SF	80	SF	D2F	8.020	7.966	8-25/64	1/2	2-15/16	6.906	0.000	2-7/64	1.250	0.375	2.375	0.563	2.063	0.563	16.80	
QD90-8M-50-SF	90-8M-50-QD-SF	90	SF	D2	9.023	8.969	-	1/2	2-15/16	7.906	0.000	-	1.250	0.375	2.375	0.563	2.063	0.563	21.60	
QD112-8M-50-SF	112-8M-50-QD-SF	112	SF	D3	11.229	11.175	-	1/2	2-15/16	10.000	6.375	-	1.250	0.188	2.375	0.750	2.063	0.375	26.70	
QD144-8M-50-E	144-8M-50-QD-E	144	E	D3	14.437	14.383	-	7/8	3-1/2	13.188	7.500	-	1.625	0.188	2.375	0.750	2.750	0.375	35.50	
QD192-8M-50-E	192-8M-50-QD-E	192	E	D3	19.249	19.195	-	7/8	3-1/2	18.000	7.500	-	1.625	0.188	2.375	0.750	2.750	0.375	63.40	

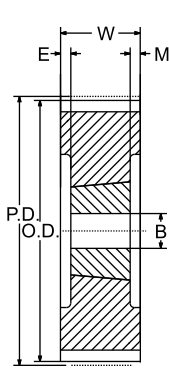
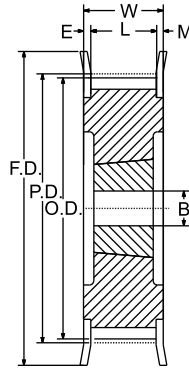
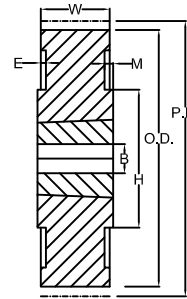
8mm PITCH (HTD) 85mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
QD34-8M-85-SH	34-8M-85-QD-SH	34	SH	A1F	3.409	3.355	3-13/16	1/2	11/16	2.750	0.000	3-15/32	0.813	0.844	3.750	1.500	1.313	1.438	3.10
QD36-8M-85-SH	36-8M-85-QD-SH	36	SH	A1F	3.609	3.555	3-15/16	1/2	11/16	2.813	0.000	3-15/32	0.813	0.844	3.750	1.500	1.313	1.438	3.90
QD38-8M-85-SH	38-8M-85-QD-SH	38	SH	A1F	3.810	3.756	4-9/64	1/2	11/16	3.000	0.000	3-15/32	0.813	0.844	3.750	1.500	1.313	1.438	4.40
QD40-8M-85-SD	40-8M-85-QD-SD	40	SD	A1F	4.010	3.956	4-21/64	1/2	2	3.250	0.000	3-15/32	1.250	0.563	3.750	1.250	1.813	1.250	4.90
QD44-8M-85-SD	44-8M-85-QD-SD	44	SD	A1F	4.411	4.357	4-49/64	1/2	2	3.500	0.000	3-15/32	1.250	0.563	3.750	1.250	1.813	1.250	6.60
QD48-8M-85-SD	48-8M-85-QD-SD	48	SD	A1F	4.812	4.758	5-5/32	1/2	2	3.813	0.000	3-15/32	1.250	0.563	3.750	1.250	1.813	1.250	8.20
QD56-8M-85-SK	56-8M-85-QD-SK	56	SK	A1F	5.614	5.560	5-15/16	1/2	2-5/8	4.594	0.000	3-15/32	1.250	0.375	3.750	1.250	1.938	1.250	10.20
QD64-8M-85-SK	64-8M-85-QD-SF	64	SK	A1F	6.416	6.362	6-49/64	1/2	2-5/8	5.406	0.000	3-15/32	1.250	0.375	3.750	1.250	1.938	1.250	13.40
QD72-8M-85-SF	72-8M-85-QD-SF	72	SF	A1F	7.218	7.164	7-19/32	1/2	2-15/16	6.219	0.000	3-15/32	1.250	0.313	3.750	1.250	2.063	1.250	16.40
QD80-8M-85-SF	80-8M-85-QD-SF	80	SF	A2F	8.020	7.966	8-25/64	1/2	2-15/16	6.906	0.000	3-15/32	1.250	0.313	3.750	1.250	2.063	1.250	20.90
QD90-8M-85-SF	90-8M-85-QD-SF	90	SF	A2	9.023	8.969	-	1/2	2-15/16	7.906	0.000	-	1.250	0.313	3.750	1.250	2.063	1.250	26.20
QD112-8M-85-SF	112-8M-85-QD-SF	112	SF	A3	11.229	11.175	-	1/2	2-15/16	10.000	6.375	-	1.250	0.313	3.750	1.250	2.063	1.250	31.70
QD144-8M-85-E	144-8M-85-QD-E	144	E	A3	14.437	14.383	-	7/8	3-1/2	13.219	7.500	-	1.625	0.125	3.750	1.063	2.750	1.063	43.90
QD192-8M-85-E	192-8M-85-QD-E	192	E	A3	19.249	19.195	-	7/8	3-1/2	18.000	7.500	-	1.625	0.125	3.750	1.063	2.750	1.063	75.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

TAPER LOCK HTD® TIMING BELT PULLEY 14MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 40MM WIDE BELTS

TYPE - A

TYPE - AF

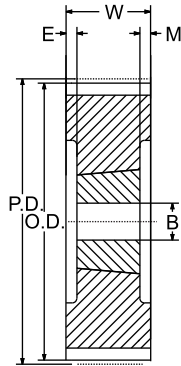
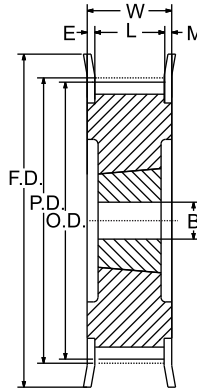

TL 14mm PITCH (HTD) 40mm WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
28-14M40-TL	28-14M40-TL-2012	28	2012	A1F	4.912	4.802	5-9/16	1/2	2-1/8	2-1/8	0.00	0.88	5.90
29-14M40-TL	29-14M40-TL-2012	29	2012	A1F	5.088	4.978	5-9/16	1/2	2-1/8	2-1/8	0.00	0.88	6.60
30-14M40-TL	30-14M40-TL-2012	30	2012	A1F	5.263	5.153	6-1/8	1/2	2-1/8	2-1/8	0.00	0.88	6.50
32-14M40-TL	32-14M40-TL-2012	32	2012	A1F	5.614	5.504	6-1/8	1/2	2-1/8	2-1/8	0.00	0.88	8.00
34-14M40-TL	34-14M40-TL-2012	34	2012	A1F	5.965	5.855	6-1/2	1/2	2-1/8	2-1/8	0.00	0.88	9.40
36-14M40-TL	36-14M40-TL-2517	36	2517	A1F	6.316	6.206	6-7/8	1/2	2-11/16	2-1/8	0.00	0.38	11.00
38-14M40-TL	38-14M40-TL-2517	38	2517	A1F	6.667	6.557	7-7/32	1/2	2-11/16	2-1/8	0.00	0.38	12.00
40-14M40-TL	40-14M40-TL-2517	40	2517	A1F	7.018	6.908	7-1/2	1/2	2-11/16	2-1/8	0.00	0.38	14.00
44-14M40-TL	44-14M40-TL-2517	44	2517	A1F	7.720	7.610	8-11/32	1/2	2-11/16	2-1/8	0.00	0.38	18.00
48-14M40-TL	48-14M40-TL-2517	48	2517	A1F	8.421	8.311	8-15/16	1/2	2-11/16	2-1/8	0.00	0.38	22.00
52-14M40-TL	52-14M40-TL-2517	52	2517	A1F	9.123	9.013	9-11/16	1/2	2-11/16	2-1/8	0.00	0.38	26.00
56-14M40-TL	56-14M40-TL-2517	56	2517	A1F	9.825	9.715	10-3/8	1/2	2-11/16	2-1/8	0.00	0.38	31.00
60-14M40-TL	60-14M40-TL-3020	60	3020	A2F	10.527	10.417	11-1/16	7/8	3-1/4	2-1/8	0.00	0.13	29.00
64-14M40-TL	64-14M40-TL-3020	64	3020	A2F	11.229	11.119	11-3/4	7/8	3-1/4	2-1/8	0.00	0.13	31.00
68-14M40-TL	68-14M40-TL-3020	68	3020	A2F	11.930	11.820	12-1/2	7/8	3-1/4	2-1/8	0.00	0.13	31.00
72-14M40-TL	72-14M40-TL-3020	72	3020	A2F	12.632	12.522	13-3/16	7/8	3-1/4	2-1/8	0.00	0.13	34.00
80-14M40-TL	80-14M40-TL-3020	80	3020	A3F	14.036	13.926	14-5/8	7/8	3-1/4	2-1/8	0.00	0.13	34.00
90-14M40-TL	90-14M40-TL-3020	90	3020	A3	15.790	15.680	-	7/8	3-1/4	2-1/8	0.00	0.13	40.00
112-14M40-TL	112-14M40-TL-3020	112	3020	A3	19.650	19.540	-	7/8	3-1/4	2-1/8	0.00	0.13	101.00
144-14M40-TL	144-14M40-TL-3020	144	3020	A3	25.264	25.154	-	7/8	3-1/4	2-1/8	0.00	0.13	154.00
168-14M40-TL	168-14M40-TL-3020	168	3020	A3	29.475	29.265	-	7/8	3-1/4	2-1/8	0.00	0.13	133.00
192-14M40-TL	192-14M40-TL-3020	192	3020	A3	33.686	33.576	-	7/8	3-1/4	2-1/8	0.00	0.13	168.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

TAPER LOCK HTD® TIMING BELT PULLEY 14MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 55MM WIDE BELTS

TYPE - A

TYPE - AF

TYPE - C

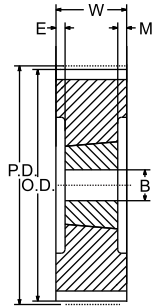
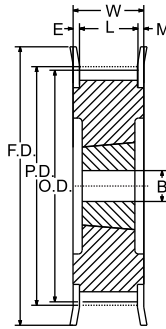

TL 14mm PITCH (HTD) 55mm WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
28-14M55-TL	28-14M-55-TL-2012	28	2012	A1F	4.912	4.802	5-9/16	1/2	2-1/8	2-3/4	0.00	1-1/2	7.40
29-14M55-TL	29-14M-55-TL-2012	29	2012	A1F	5.088	4.978	5-9/16	1/2	2-1/8	2-3/4	0.00	1-1/2	8.40
30-14M55-TL	30-14M-55-TL-2517	30	2517	A1F	5.263	5.153	6-1/8	1/2	2-11/16	2-3/4	0.00	1	7.40
32-14M55-TL	32-14M-55-TL-2517	32	2517	A1F	5.614	5.504	6-1/8	1/2	2-11/16	2-3/4	0.00	1	9.30
34-14M55-TL	34-14M-55-TL-2517	34	2517	A1F	5.965	5.855	6-1/2	1/2	2-11/16	2-3/4	0.00	1	11.00
36-14M55-TL	36-14M-55-TL-2517	36	2517	A1F	6.316	6.206	6-7/8	1/2	2-11/16	2-3/4	0.00	1	12.00
38-14M55-TL	38-14M-55-TL-2517	38	2517	A1F	6.667	6.557	7-7/32	1/2	2-11/16	2-3/4	0.00	1	14.00
40-14M55-TL	40-14M-55-TL-2517	40	2517	A1F	7.018	6.908	7-1/2	1/2	2-11/16	2-3/4	0.00	1	17.00
44-14M55-TL	44-14M-55-TL-2517	44	2517	A1F	7.720	7.610	8-11/32	1/2	2-11/16	2-3/4	0.00	1	20.00
48-14M55-TL	48-14M-55-TL-3020	48	3020	A1F	8.421	8.311	8-15/16	7/8	3-1/4	2-3/4	0.00	3/4	24.00
52-14M55-TL	52-14M-55-TL-3020	52	3020	A1F	9.123	9.013	9-11/16	7/8	3-1/4	2-3/4	0.00	3/4	30.00
56-14M55-TL	56-14M-55-TL-3020	56	3020	A1F	9.825	9.715	10-3/8	7/8	3-1/4	2-3/4	0.00	3/4	35.00
60-14M55-TL	60-14M-55-TL-3020	60	3020	A1F	10.527	10.417	11-1/16	7/8	3-1/4	2-3/4	0.00	3/4	42.00
64-14M55-TL	64-14M-55-TL-3020	64	3020	A1F	11.229	11.119	11-3/4	7/8	3-1/4	2-3/4	0.00	3/4	48.00
68-14M55-TL	68-14M-55-TL-3020	68	3020	A2F	11.930	11.820	12-1/2	7/8	3-1/4	2-3/4	0.00	3/4	40.00
72-14M55-TL	72-14M-55-TL-3020	72	3020	A2F	12.632	12.522	13-3/16	7/8	3-1/4	2-3/4	0.00	3/4	45.00
80-14M55-TL	80-14M-55-TL-3020	80	3020	A3F	14.036	13.926	14-5/8	7/8	3-1/4	2-3/4	0.00	3/4	42.00
90-14M55-TL	90-14M-55-TL-3020	90	3020	A3	15.790	15.680	-	7/8	3-1/4	2-3/4	0.00	3/4	45.00
112-14M55-TL	112-14M-55-TL-3020	112	3020	A3	19.650	19.540	-	7/8	3-1/4	2-3/4	0.00	3/4	117.00
144-14M55-TL	144-14M-55-TL-3020	144	3020	A3	25.264	25.154	-	7/8	3-1/4	2-3/4	0.00	3/4	98.00
168-14M55-TL	168-14M-55-TL-3020	168	3020	A3	29.475	29.265	-	7/8	3-1/4	2-3/4	0.00	3/4	146.00
192-14M55-TL	192-14M-55-TL-3020	192	3020	C3	33.686	33.576	-	1 3/16	3-15/16	2-3/4	0.00	3/4	432.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

TAPER LOCK HTD® TIMING BELT PULLEY 14MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 85MM WIDE BELTS

TYPE - A

TYPE - AF

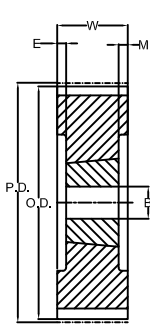

TL 14mm PITCH (HTD) 85mm WIDE BELTS													
OLD PART PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs.)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
28-14M85-TL	28-14M-85-TL-2012	28	2012	A1F	4.912	4.802	5-9/16	1/2	2-1/8	4	1.31	1.44	10.00
29-14M85-TL	29-14M-85-TL-2012	29	2012	A1F	5.088	4.978	5-9/16	1/2	2-1/8	4	1.31	1.44	12.00
30-14M85-TL	30-14M-85-TL-2517	30	2517	A1F	5.263	5.153	6-1/8	1/2	2-11/16	4	0.50	1.75	10.00
32-14M85-TL	32-14M-85-TL-2517	32	2517	A1F	5.614	5.504	6-1/8	1/2	2-11/16	4	0.81	1.44	13.00
34-14M85-TL	34-14M-85-TL-2517	34	2517	A1F	5.965	5.855	6-1/2	1/2	2-11/16	4	0.81	1.44	15.00
36-14M85-TL	36-14M-85-TL-3020	36	3020	A1F	6.316	6.206	6-7/8	7/8	3-1/4	4	0.53	1.47	14.00
38-14M85-TL	38-14M-85-TL-3020	38	3020	A1F	6.667	6.557	7-7/32	7/8	3-1/4	4	0.53	1.47	17.00
40-14M85-TL	40-14M-85-TL-3020	40	3020	A1F	7.018	6.908	7-1/2	7/8	3-1/4	4	0.53	1.47	20.00
44-14M85-TL	44-14M-85-TL-3020	44	3020	A1F	7.720	7.610	8-11/32	7/8	3-1/4	4	0.53	1.47	24.00
48-14M85-TL	48-14M-85-TL-3020	48	3020	A1F	8.421	8.311	8-15/16	7/8	3-1/4	4	0.53	1.47	31.00
52-14M85-TL	52-14M-85-TL-3535	52	3535	A1F	9.123	9.013	9-11/16	1-3/16	3-15/16	4	0.00	0.50	37.00
56-14M85-TL	56-14M-85-TL-3535	56	3535	A1F	9.825	9.715	10-3/8	1-3/16	3-15/16	4	0.00	0.50	52.00
60-14M85-TL	60-14M-85-TL-3535	60	3535	A1F	10.527	10.417	11-1/16	1-3/16	3-15/16	4	0.00	0.50	63.00
64-14M85-TL	64-14M-85-TL-3535	64	3535	A1F	11.229	11.119	11-3/4	1-3/16	3-15/16	4	0.00	0.50	74.00
68-14M85-TL	68-14M-85-TL-3535	68	3535	A2F	11.930	11.820	12-1/2	1-3/16	3-15/16	4	0.00	0.50	63.00
72-14M85-TL	72-14M-85-TL-3535	72	3535	A1F	12.632	12.522	13-3/16	1-3/16	3-15/16	4	0.00	0.50	97.00
80-14M85-TL	80-14M-85-TL-3535	80	3535	A2F	14.036	13.926	14-5/8	1-3/16	3-15/16	4	0.00	0.50	63.00
90-14M85-TL	90-14M-85-TL-3535	90	3535	A2	15.790	15.680	-	1-3/16	3-15/16	4	0.00	0.50	72.00
112-14M85-TL	112-14M-85-TL-3535	112	3535	A3	19.650	19.540	-	1-3/16	3-15/16	4	0.00	0.50	131.00
144-14M85-TL	144-14M-85-TL-4040	144	4040	A3	25.264	25.154	-	1-7/16	4-7/16	4	0.00	0.00	137.00
168-14M85-TL	168-14M-85-TL-4040	168	4040	A3	29.475	29.265	-	1-7/16	4-7/16	4	0.00	0.00	192.00
192-14M85-TL	192-14M-85-TL-4040	192	4040	A3	33.686	33.576	-	1-7/16	4-7/16	4	0.00	0.00	448.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

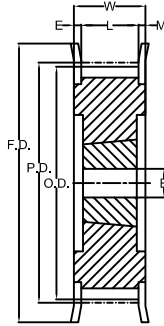
TAPER LOCK HTD® TIMING BELT PULLEY 14MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 115MM WIDE BELTS

TYPE - A

TYPE - AF


TL 14mm PITCH (HTD) 115mm WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
30-14M115-TL	30-14M-115-TL-2517	30	2517	A1F	5.263	5.153	5-49/64	1/2	2-11/16	5-1/4	1.75	1.75	13.00
32-14M115-TL	32-14M-115-TL-2517	32	2517	A1F	5.614	5.504	6-7/64	1/2	2-11/16	5-1/4	1.75	1.75	16.00
34-14M115-TL	34-14M-115-TL-2517	34	2517	A1F	5.965	5.855	6-15/32	1/2	2-11/16	5-1/4	1.75	1.75	19.00
36-14M115-TL	36-14M-115-TL-3020	36	3020	A1F	6.316	6.206	6-13/16	7/8	3-1/4	5-1/4	1.63	1.63	18.00
38-14M115-TL	38-14M-115-TL-3020	38	3020	A1F	6.667	6.557	7-11/64	7/8	3-1/4	5-1/4	1.63	1.63	20.00
40-14M115-TL	40-14M-115-TL-3020	40	3020	A1F	7.018	6.908	7-33/64	7/8	3-1/4	5-1/4	1.63	1.63	23.00
44-14M115-TL	44-14M-115-TL-3535	44	3535	A1F	7.720	7.610	8-25/64	1 3/16	3-15/16	5-1/4	0.88	0.88	30.00
48-14M115-TL	48-14M-115-TL-3535	48	3535	A1F	8.421	8.311	8-15/16	1 3/16	3-15/16	5-1/4	0.88	0.88	40.00
52-14M115-TL	52-14M-115-TL-4040	52	4040	A1F	9.123	9.013	9-11/16	1 7/16	4-7/16	5-1/4	0.63	0.63	47.00
56-14M115-TL	56-14M-115-TL-4040	56	4040	A1F	9.825	9.715	10-21/64	1 7/16	4-7/16	5-1/4	0.63	0.63	58.00
60-14M115-TL	60-14M-115-TL-4040	60	4040	A1F	10.527	10.417	11-1/16	1 7/16	4-7/16	5-1/4	0.63	0.63	70.00
64-14M115-TL	64-14M-115-TL-4545	64	4545	A1F	11.229	11.119	11-3/41	1 15/16	4-15/16	5-1/4	0.38	0.38	82.00
68-14M115-TL	68-14M-115-TL-4545	68	4545	A1F	11.930	11.820	12-1/2	1 15/16	4-15/16	5-1/4	0.38	0.38	97.00
72-14M115-TL	72-14M-115-TL-4545	72	4545	A1F	12.632	12.522	13-1/16	1 15/16	4-15/16	5-1/4	0.00	0.75	113.00
80-14M115-TL	80-14M-115-TL-4545	80	4545	A2F	14.036	13.926	14-5/8	1 15/16	4-15/16	5-1/4	0.38	0.38	148.00
90-14M115-TL	90-14M-115-TL-4545	90	4545	A2	15.790	15.680	.	1 15/16	4-15/16	5-1/4	0.38	0.38	117.00
112-14M115-TL	112-14M-115-TL-4545	112	4545	A2	19.650	19.540	.	1 15/16	4-15/16		0.00	0.75	173.00
144-14M115-TL	144-14M-115-TL-4545	144	4545	A3	25.264	25.154	.	1 15/16	4-15/16		0.38	0.38	120.00
168-14M115-TL	168-14M-115-TL-4545	168	4545	A3	29.475	29.265	.	1 15/16	4-15/16		0.38	0.38	223.00
192-14M115-TL	192-14M-115-TL-4545	192	4545	A3	33.686	33.576	.	1 15/16	4-15/16		0.38	0.38	475.00
216-14M115-TL	216-14M-115-TL-4545	216	4545	A3	37.896	37.786	.	4 7/16	6		0.00	0.25	686.00

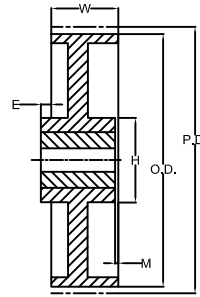
Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

TAPER LOCK HTD® TIMING BELT PULLEY 14MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 170MM WIDE BELTS


TYPE - A



TYPE - AF



TYPE - D



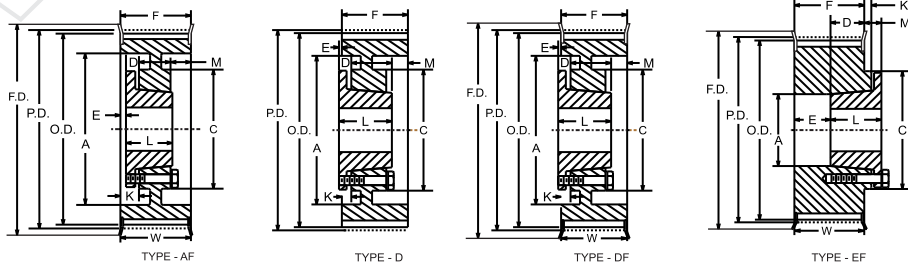
TL 14mm PITCH (HTD) 170mm WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS			WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	FACE WIDTH	E	M	
40-14M170-TL	40-14M-170-TL-3020	40	3020	A1F	7.018	6.908	7-33/64	1 3/16	3-15/16	7-3/8	1.94	1.94	29.00
44-14M170-TL	44-14M-170-TL-3535	44	3535	A1F	7.720	7.610	8-25/64	1 3/16	3-15/16	7-3/8	1.94	1.94	39.00
48-14M170-TL	48-14M-170-TL-3535	48	3535	A1F	8.421	8.311	8-15/16	1 3/16	3-15/16	7-3/8	1.94	1.94	51.00
52-14M170-TL	52-14M-170-TL-4040	52	4040	A1F	9.123	9.013	9-11/16	1 7/16	4-7/16	7-3/8	1.13	2.25	59.00
56-14M170-TL	56-14M-170-TL-4040	56	4040	A1F	9.825	9.715	10-21/64	1 7/16	4-7/16	7-3/8	1.13	2.25	71.00
60-14M170-TL	60-14M-170-TL-4040	60	4040	A1F	10.527	10.417	11-1/16	1 15/16	4-15/16	7-3/8	0.75	2.13	83.00
64-14M170-TL	64-14M-170-TL-4545	64	4545	A1F	11.229	11.119	11-3/41	1 15/16	4-15/16	7-3/8	0.63	2.25	94.00
68-14M170-TL	68-14M-170-TL-4545	68	4545	A1F	11.930	11.820	12-1/2	1 15/16	4-15/16	7-3/8	0.63	2.25	113.00
72-14M170-TL	72-14M-170-TL-4545	72	4545	A1F	12.632	12.522	13-1/16	1 15/16	4-15/16	7-3/8	0.63	2.25	130.00
80-14M170-TL	80-14M-170-TL-4545	80	4545	A1F	14.036	13.926	14-5/8	1 15/16	4-15/16	7-3/8	1.03	1.84	166.00
90-14M170-TL	90-14M-170-TL-4545	90	4545	A2	15.790	15.680	.	1 15/16	4-15/16	7-3/8	0.63	2.25	159.00
112-14M170-TL	112-14M-170-TL-4545	112	4545	D2	19.650	19.540	.	1 15/16	4-15/16	7-3/8	0.25	3.12	215.00
144-14M170-TL	144-14M-170-TL-6050	144	6050	A3	25.264	25.154	.	4 7/16	6	7-3/8	1.19	1.19	264.00
168-14M170-TL	168-14M-170-TL-6050	168	6050	A3	29.475	29.265	.	4 7/16	6	7-3/8	1.19	1.19	462.00
192-14M170-TL	192-14M-170-TL-6050	192	6050	A3	33.686	33.576	.	4 7/16	6	7-3/8	1.19	1.19	616.00
216-14M170-TL	216-14M-170-TL-6050	216	6050	A2	37.896	37.786	.	4 7/16	6	7-3/8	1.19	1.19	563.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

HTD® TIMING BELT PULLEY 14MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH

STEEL

FOR 40MM & 55MM WIDE BELTS



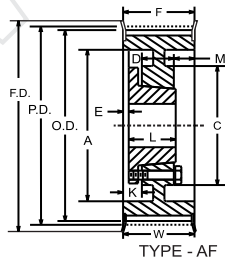
14mm PITCH (L) 40mm WIDE BELTS																				
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS										WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M		
QD28-14M-40-SK	28-14M-40-QD-SK	28	SK	E1F	4.912	4.808	5-13/32	1/2	2 5/8	3.125	0.000	1-13/16	1.250	0.875	2.125	-	1.938	0.875	5.20	
QD29-14M-40-SK	29-14M-40-QD-SK	29	SK	E1F	5.088	4.983	5-13/32	1/2	2 5/8	3.125	0.000	1-13/16	1.250	0.875	2.125	-	1.938	0.875	5.70	
QD30-14M-40-SK	30-14M-40-QD-SK	30	SK	D1F	5.263	5.157	5-49/64	1/2	2 5/8	3.906	0.000	1-13/16	1.250	0.438	2.125	0.438	1.938	0.438	5.60	
QD32-14M-40-SK	32-14M-40-QD-SK	32	SK	D1F	5.614	5.507	6-7/64	1/2	2 5/8	3.906	0.000	1-13/16	1.250	0.438	2.125	0.438	1.938	0.438	7.20	
QD34-14M-40-SK	34-14M-40-QD-SK	34	SK	D1F	5.965	5.858	6-15/32	1/2	2 5/8	4.063	0.000	1-13/16	1.250	0.438	2.125	0.438	1.938	0.438	8.60	
QD36-14M-40-SF	36-14M-40-QD-SF	36	SF	D1F	6.316	6.208	6-13/16	1/2	2 15/16	4.688	0.000	1-13/16	1.250	0.500	2.125	0.438	2.063	0.438	9.00	
QD38-14M-40-SF	38-14M-40-QD-SF	38	SF	D1F	6.667	6.559	7-11/64	1/2	2 15/16	4.938	0.000	1-13/16	1.250	0.500	2.125	0.438	2.063	0.438	10.60	
QD40-14M-40-SF	40-14M-40-QD-SF	40	SF	D1F	7.018	6.909	7-33/64	1/2	2 15/16	5.063	0.000	1-13/16	1.250	0.500	2.125	0.438	2.063	0.438	12.50	
QD44-14M-40-E	44-14M-40-QD-E	44	E	D1F	7.720	7.610	8-25/64	7/8	3 1/2	6.125	0.000	1-13/16	1.625	1.063	2.125	0.125	2.750	0.375	14.00	
QD48-14M-40-E	48-14M-40-QD-E	48	E	D1F	8.412	8.311	8-15/64	7/8	3 1/2	6.500	0.000	1-13/16	1.625	0.750	2.125	0.438	2.750	0.063	18.40	
QD52-14M-40-E	52-14M-40-QD-E	52	E	D1F	9.123	9.013	9-11/16	7/8	3 1/2	7.188	0.000	1-13/16	1.625	0.938	2.125	0.250	2.750	0.250	23.60	
QD56-14M-40-E	56-14M-40-QD-E	56	E	D1F	9.825	9.715	10-23/64	7/8	3 1/2	7.875	0.000	1-13/16	1.625	0.938	2.125	0.250	2.750	0.250	27.30	
QD60-14M-40-E	60-14M-40-QD-E	60	E	D2F	10.527	10.717	11-1/16	7/8	3 1/2	8.500	0.000	1-13/16	1.625	0.750	2.125	0.438	2.750	0.063	29.00	
QD64-14M-40-E	64-14M-40-QD-E	64	E	D2F	11.229	11.119	11-3/4	7/8	3 1/2	9.250	0.000	1-13/16	1.625	0.750	2.125	0.438	2.750	0.063	32.60	
QD68-14M-40-E	68-14M-40-QD-E	68	E	D2F	11.930	11.820	12-1/2	7/8	3 1/2	10.000	7.500	1-13/16	1.625	0.750	2.125	0.438	2.750	0.063	36.00	
QD72-14M-40-E	72-14M-40-QD-E	72	E	D2F	12.632	12.522	13-1/16	7/8	3 1/2	10.688	7.500	1-13/16	1.625	0.875	2.125	0.313	2.750	0.188	39.80	
QD80-14M-40-E	80-14M-40-QD-E	80	E	D2F	14.036	13.926	14-5/8	7/8	3 1/2	12.125	7.500	1-13/16	1.625	0.750	2.125	0.438	2.750	0.063	51.50	
QD90-14M-40-E	90-14M-40-QD-E	90	E	D3	15.790	15.680	-	7/8	3 1/2	14.500	7.500	-	1.625	0.938	2.125	0.250	2.750	0.250	39.60	
QD112-14M-40-E	112-14M-40-QD-E	112	E	D3	19.650	19.540	-	7/8	3 1/2	18.375	7.500	-	1.625	0.938	2.125	0.250	2.750	0.250	52.50	
QD144-14M-40-E	144-14M-40-QD-E	144	E	D3	25.264	25.154	-	7/8	3 1/2	23.875	7.500	-	1.625	0.938	2.125	0.250	2.750	0.250	80.00	

14mm PITCH (HTD) 55mm WIDE BELTS																				
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS										WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M		
QD28-14M-55-SK	28-14M-55-QD-SK	28	SK	E1F	4.912	4.808	5-13/32	1/2	2 5/8	3.125	0.000	2-7/16	1.250	1.500	2.750	-	1.938	0.875	6.50	
QD29-14M-55-SK	29-14M-55-QD-SK	29	SK	E1F	5.088	4.983	5-13/32	1/2	2 5/8	3.125	0.000	2-7/16	1.250	1.500	2.750	-	1.938	0.875	8.00	
QD30-14M-55-SK	30-14M-55-QD-SK	30	SK	A1F	5.263	5.157	5-49/64	1/2	2 5/8	3.906	0.000	2-7/16	1.250	0.125	2.750	0.750	1.938	0.750	6.70	
QD32-14M-55-SK	32-14M-55-QD-SK	32	SK	A1F	5.614	5.507	6-7/64	1/2	2 5/8	3.906	0.000	2-7/16	1.250	0.125	2.750	0.750	1.938	0.750	8.50	
QD34-14M-55-SK	34-14M-55-QD-SK	34	SK	A1F	5.965	5.858	6-15/32	1/2	2 5/8	4.063	0.000	2-7/16	1.250	0.125	2.750	0.750	1.938	0.750	10.30	
QD36-14M-55-SF	36-14M-55-QD-SF	36	SF	A1F	6.316	6.208	6-13/16	1/2	2 15/16	4.688	0.000	2-7/16	1.250	0.188	2.750	0.750	2.063	0.750	10.90	
QD38-14M-55-SF	38-14M-55-QD-SF	38	SF	A1F	6.667	6.559	7-11/64	1/2	2 15/16	4.938	0.000	2-7/16	1.250	0.188	2.750	0.750	2.063	0.750	12.20	
QD40-14M-55-SF	40-14M-55-QD-SF	40	SF	A1F	7.018	6.909	7-33/64	1/2	2 15/16	5.063	0.000	2-7/16	1.250	0.188	2.750	0.750	2.063	0.750	14.90	
QD44-14M-55-E	44-14M-55-QD-E	44	E	D1F	7.720	7.610	8-25/64	7/8	3 1/2	6.125	0.000	2-7/16	1.625	0.625	2.750	0.563	2.750	0.563	16.50	
QD48-14M-55-E	48-14M-55-QD-E	48	E	D1F	8.412	8.311	8-15/64	7/8	3 1/2	6.500	0.000	2-7/16	1.625	0.625	2.750	0.563	2.750	0.563	21.80	
QD52-14M-55-E	52-14M-55-QD-E	52	E	D1F	9.123	9.013	9-11/16	7/8	3 1/2	7.156	0.000	2-7/16	1.625	0.625	2.750	0.563	2.750	0.563	26.50	
QD56-14M-55-E	56-14M-55-QD-E	56	E	D1F	9.825	9.715	10-23/64	7/8	3 1/2	7.875	0.000	2-7/16	1.625	0.625	2.750	0.563	2.750	0.563	31.40	
QD60-14M-55-E	60-14M-55-QD-E	60	E	D1F	10.527	10.417	11-1/16	7/8	3 1/2	8.500	0.000	2-7/16	1.625	0.625	2.750	0.563	2.750	0.563	37.00	
QD64-14M-55-F	64-14M-55-QD-F	64	F	D2F	11.229	11.119	11-3/4	1	4	9.250	0.000	2-7/16	2.500	1.250	2.750	0.125	3.750	0.125	50.70	
QD68-14M-55-F	68-14M-55-QD-F	68	F	D2F	11.930	11.820	12-1/2	1	4	10.000	0.000	2-7/16	2.500	1.250	2.750	0.125	3.750	0.125	45.00	
QD72-14M-55-F	72-14M-55-QD-F	72	F	D2F	12.632	12.522	13-1/16	1	4	10.688	0.000	2-7/16	2.500	1.250	2.750	0.125	3.750	0.125	48.20	
QD80-14M-55-F	80-14M-55-QD-F	80	F	D3	14.036	13.926	14-5/8	1	4	12.125	0.000	2-7/16	2.500	1.250	2.750	0.125	3.750	0.125	56.00	
QD90-14M-55-F	90-14M-55-QD-F	90	F	D3	15.790	15.680	-	1	4	14.500	7.750	-	2.500	1.250	2.750	0.125	3.750	0.125	56.50	
QD112-14M-55-F	112-14M-55-QD-F	112	F	D3	19.650	19.540	-	1	4	18.375	7.750	-	2.500	1.250	2.750	0.125	3.750	0.125	74.00	
QD144-14M-55-F	144-14M-55-QD-F	144	F	D3	25.264	25.154	-	1	4	23.875	7.750	-	2.500	1.250	2.750	0.125	3.750	0.125	98.00	
QD168-14M-55-F	168-14M-55-QD-F	168	F	D3	29.475	29.365	-	1	4	28.250	7.750	-	2.500	1.250	2.750	0.125	3.750	0.125	130.00	
QD192-14M-55-F	192-14M-55-QD-F	192	F	D3	33.686	33.576	-	1	4	32.375	7.750	-	2.500	1.250	2.750	0.125	3.750	0.125	155.00	
QD216-14M-55-F	216-14M-55-QD-F	216	F	D3	37.896	37.786	-	1	4	36.625	7.750	-	2.500	1.250	2.750	0.125	3.750	0.125	210.00	

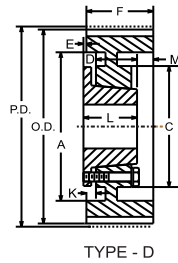
Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

HTD® TIMING BELT PULLEY 14MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH

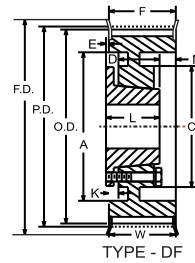
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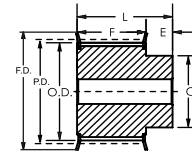
TYPE - AF



TYPE - D



TYPE - DF



TYPE - MPB

FOR 85MM & 115MM WIDE BELTS

14mm PITCH (HTD) 85mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS		STOCK BORES		DIMENSIONS										WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
P28-14M-85	28-14M-85-PB-1 1/4	28	MPB	D1F	4.192	4.808	5-9/16	1 1/4	2 11/16	3.125	3.688	3-11/16	-	1.000	4.000	-	4.000	1.000	16.50
P29-14M-85	29-14M-85-PB-1 1/4	29	MPB	D1F	5.008	4.983	5-9/16	1 1/4	2 11/16	3.125	3.688	3-11/16	-	1.000	4.000	-	4.000	1.000	17.80
QD30-14M-85	30-14M-85-QD-SK	30	SK	A1F	5.263	5.157	5-3/4	1/2	2 5/8	3.906	0.000	3-11/16	1.250	0.500	4.000	1.375	1.938	1.375	9.00
QD32-14M-85	32-14M-85-QD-SK	32	SK	A1F	5.614	5.507	6-1/8	1/2	2 5/8	3.906	0.000	3-11/16	1.250	0.500	4.000	1.375	1.938	1.375	10.30
QD34-14M-85	34-14M-85-QD-SK	34	SK	A1F	5.965	5.858	6-15/32	1/2	2 5/8	4.063	0.000	3-11/16	1.250	0.500	4.000	1.375	1.938	1.375	13.80
QD36-14M-85	36-14M-85-QD-SF	36	SF	A1F	6.316	6.208	6-13/16	1/2	2 15/16	4.688	0.000	3-11/16	1.250	0.438	4.000	1.375	2.063	1.375	14.00
QD38-14M-85	38-14M-85-QD-SF	38	SF	A1F	6.667	6.559	7-5/32	1/2	2 15/16	4.938	0.000	3-11/16	1.250	0.438	4.000	1.375	2.063	1.375	16.20
QD40-14M-85	40-14M-85-QD-SF	40	SF	A1F	7.018	6.909	7-1/2	1/2	2 15/16	5.063	0.000	3-11/16	1.250	0.438	4.000	1.375	2.063	1.375	18.20
QD44-14M-85	44-14M-85-QD-E	44	E	A1F	7.720	7.610	8-3/8	1/2	3 1/2	6.125	0.000	3-11/16	1.625	0.000	4.000	1.188	2.750	1.188	21.40
QD48-14M-85	48-14M-85-QD-E	48	E	A1F	8.421	8.311	8-15/16	7/8	3 1/2	6.500	0.000	3-11/16	1.625	0.000	4.000	1.188	2.750	1.188	28.00
QD52-14M-85	52-14M-85-QD-E	52	E	A1F	9.123	9.013	9-11/16	7/8	3 1/2	7.188	0.000	3-11/16	1.625	0.000	4.000	1.188	2.750	1.188	33.00
QD56-14M-85	56-14M-85-QD-F	56	F	D1F	9.825	9.715	10-11/32	7/8	4	7.875	0.000	3-11/16	2.500	0.625	4.000	0.750	3.750	0.750	43.80
QD60-14M-85	60-14M-85-QD-F	60	F	D1F	10.527	10.417	11-1/16	1	4	8.500	0.000	3-11/16	2.500	0.625	4.000	0.750	3.750	0.750	52.00
QD64-14M-85	64-14M-85-QD-F	64	F	D1F	11.229	11.119	11-3/4	1	4	9.250	0.000	3-11/16	2.500	0.625	4.000	0.750	3.750	0.750	60.00
QD68-14M-85	68-14M-85-QD-F	68	F	D1F	11.930	11.820	12-1/2	1	4	10.000	0.000	3-11/16	2.500	0.625	4.000	0.750	3.750	0.750	53.78
QD72-14M-85	72-14M-85-QD-F	72	F	D1F	12.632	12.522	13-1/16	1	4	10.688	0.000	3-11/16	2.500	0.625	4.000	0.750	3.750	0.750	58.00
QD80-14M-85	80-14M-85-QD-F	80	F	D1F	14.036	13.926	14-5/8	1	4	12.125	0.000	3-11/16	2.500	0.625	4.000	0.750	3.750	0.750	65.50
QD90-14M-85	90-14M-85-QD-F	90	F	D3	16.790	15.680	-	1	4	14.500	7.750	-	2.500	0.625	4.000	0.750	3.750	0.750	69.00
QD112-14M-85	112-14M-85-QD-F	112	F	D3	19.650	19.540	-	1	4	18.250	7.750	-	2.500	0.625	4.000	0.750	3.750	0.750	88.00
QD144-14M-85	144-14M-85-QD-F	144	F	D3	25.264	25.154	-	1	4	23.875	7.750	-	2.500	0.625	4.000	0.750	3.750	0.750	125.00
QD168-14M-85	168-14M-85-QD-F	168	F	D3	29.475	29.265	-	1	4	28.125	7.750	-	2.500	0.625	4.000	0.750	3.750	0.750	153.00
QD192-14M-85	192-14M-85-QD-F	192	F	D3	33.576	33.576	-	1	4	32.375	7.750	-	2.500	0.625	4.000	0.750	3.750	0.750	177.00
QD216-14M-85	216-14M-85-QD-F	216	F	D3	37.786	37.786	-	1	4	36.375	7.750	-	2.500	0.625	4.000	0.750	3.750	0.750	215.00

14mm PITCH (HTD) 115mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS		STOCK BORES		DIMENSIONS										WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
P28-14M-115	28-14M-115-PB-1 1/4	28	MPB	MPB	4.912	4.808	5-13/32	1 1/4	2 11/16	3.125	3.688	4-15/16	-	1.250	5.250	-	5.000	1.500	21.50
P29-14M-115	29-14M-115-PB-1 1/4	29	MPB	MPB	5.088	4.983	5-13/32	1 1/4	2 11/16	3.125	3.688	4-15/16	-	1.250	5.250	-	5.000	1.500	23.50
QD30-14M-115SK	30-14M-115-QD-SK	30	SK	A1F	5.263	5.157	5-49/64	1/2	2 5/8	3.906	0.000	4-15/16	1.250	1.250	5.250	2.000	1.938	2.000	11.00
QD32-14M-115-SK	32-14M-115-QD-SK	32	SK	A1F	5.614	5.507	6-7/8	1/2	2 5/8	3.906	0.000	4-15/16	1.250	1.250	5.250	2.000	1.938	2.000	14.50
QD34-14M-115-SK	34-14M-115-QD-SK	34	SK	A1F	5.965	5.858	6-15/32	1/2	2 5/8	4.063	0.000	4-15/16	1.250	1.250	5.250	2.000	1.938	2.000	18.30
QD36-14M-115-SF	36-14M-115-QD-SF	36	SF	A1F	6.316	6.208	6-13/16	1/2	2 15/16	4.813	0.000	4-15/16	1.250	1.063	5.250	2.000	2.063	2.000	17.00
QD38-14M-115-SF	38-14M-115-QD-SF	38	SF	A1F	6.667	6.559	7-11/64	1/2	2 15/16	4.938	0.000	4-15/16	1.250	1.063	5.250	2.000	2.063	2.000	21.00
QD40-14M-115-SF	40-14M-115-QD-SF	40	SF	A1F	7.018	6.909	7-33/64	1/2	2 15/16	5.063	0.000	4-15/16	1.250	1.063	5.250	2.000	2.063	2.000	22.40
QD44-14M-115-E	44-14M-115-QD-E	44	E	A1F	7.720	7.610	8-25/64	7/8	3 1/2	6.125	0.000	4-15/16	1.625	0.625	5.250	1.813	2.750	1.813	25.50
QD48-14M-115-E	48-14M-115-QD-E	48	E	A1F	8.412	8.311	8-15/64	7/8	3 1/2	6.500	0.000	4-15/16	1.625	0.750	5.250	1.938	2.750	1.688	33.20
QD52-14M-115-F	52-14M-115-QD-F	52	F	A1F	9.123	9.013	9-11/16	1	4	7.188	0.000	4-15/16	2.500	0.000	5.250	1.375	3.750	1.375	42.00
QD56-14M-115-F	56-14M-115-QD-F	56	F	A1F	9.825	9.715	10-23/64	1	4	7.875	0.000	4-15/16	2.500	0.000	5.250	1.375	3.750	1.375	50.50
QD60-14M-115-F	60-14M-115-QD-F	60	F	A1F	10.527	10.417	11-1/16	1	4	8.500	0.000	4-15/16	2.500	0.000	5.250	1.375	3.750	1.375	58.30
QD64-14M-115-J	64-14M-115-QD-J	64	J	D1F	11.229	11.119	11-3/4	1 1/2	4 1/2	9.250	0.000	4-15/16	3.188	0.563	5.250	1.000	4.625	1.063	72.30
QD68-14M-115-J	68-14M-115-QD-J	68	J	D1F	11.930	11.820	12-1/2	1 1/2	4 1/2	10.000	0.000	4-15/16	3.188	0.563	5.250	1.000	4.625	1.063	83.20
QD72-14M-115-J	72-14M-115-QD-J	72	J	D1F	12.632	12.522	13-1/16	1 1/2	4 1/2	10.688	0.000	4-15/16	3.188	0.563	5.250	1.000	4.625	1.063	94.10
QD80-14M-115-J	80-14M-115-QD-J	80	J	D2F	14.036	13.926	14-5/8	1 1/2	4 1/2	12.125	9.000	4-15/16	3.188	0.563	5.250	1.000	4.625	1.063	90.00
QD90-14M-115-J	90-14M-115-QD-J	90	J	D2	15.790	15.680	-	1 1/2	4 1/2	14.500	9.000	-	3.188	0.563	5.250	1.000	4.625	1.063	102.00
QD112-14M-115-J	112-14M-115-QD-J	112	J	D3	19.650	19.540	-	1 1/2	4 1/2	18.250	9.000	-	3.188	0.563	5.250	1.000	4.625	1.063	121.00
QD144-14M-115-J	144-14M-115-QD-J	144	J	D3	25.264	25.154	-	1 1/2	4 1/2	23.875	9.000	-	3.188	0.563	5.250	1.000	4.625	1.063	168.00
QD168-14M-115-J	168-14M-115-QD-J	168	J	D3	29.475	29.365	-	1 1/2	4 1/2	28.094	9.000	-	3.188	0.563	5.250	1.000	4.625	1.063	198.00
QD192-14M-115-M	192-14M-115-QD-M	192	M	D3	33.686	33.576	-	1 1/2	4 1/2	32.375	9.000	-	3.188	0.563	5.250	1.000	4.625	1.063	235.00
QD216-14M-115-M	216-14M-115-QD-M	216	M	D3	37.896	37.786	-	1 1/2	4 1/2	36.375	9.000	-	3.188	0.563	5.250	1.000	4.625	1.063	340.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

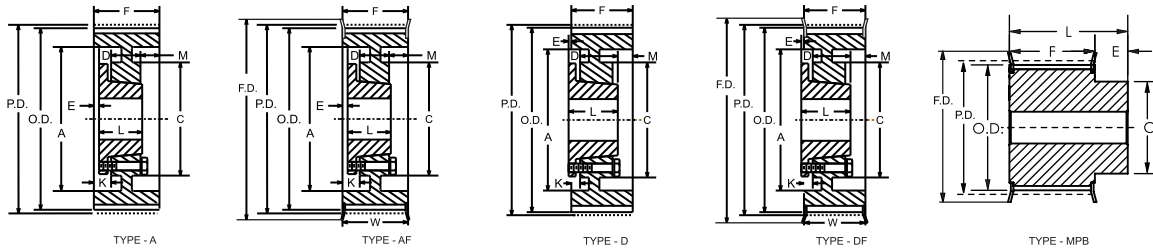
Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

Drill & tap Set Screw holes as per request.

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HTD® TIMING BELT PULLEY 14MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH
STEEL
FOR 170MM WIDE BELTS


14mm PITCH (HTD) 170mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
P36-14M-170	36-14M-170-PB-1 1/2	36	MPB	DF1	6.316	6.206	6-23/32	1 1/2	3 3/8	4.688	5.000	7-1/16	-	0.125	7.375	-	6.000	2.625	47.30
P38-14M-170	38-14M-170-PB-1 1/2	38	MPB	DF1	6.667	6.557	7-5/32	1 1/2	3 5/8	4.938	5.375	7-1/16	-	0.125	7.375	-	6.000	2.625	53.60
P40-14M-170	40-14M-170-PB-1 1/2	40	MPB	DF1	7.018	6.908	7-1/2	1 1/2	3 3/4	5.063	5.563	7-1/16	-	0.125	7.375	-	6.000	2.625	58.80
QD44-14M-170	44-14M-170-QD-E	44	E	AF1	7.720	7.610	8-3/8	7/8	3 1/2	6.125	0.000	7-1/16	1.625	1.688	7.375	2.875	2.750	2.875	32.80
QD48-14M-170	48-14M-170-QD-E	48	E	AF1	8.421	8.311	8-15/16	7/8	3 1/2	6.500	0.000	7-1/16	1.625	1.688	7.375	2.875	2.750	2.875	42.00
QD52-14M-170	52-14M-170-QD-F	52	F	AF1	9.123	9.013	9-11/16	1	4	7.188	0.000	7-1/16	2.500	1.688	7.375	2.438	3.750	2.438	60.90
QD56-14M-170	56-14M-170-QD-F	56	F	AF1	9.825	9.715	10-11/32	1	4	7.875	0.000	7-1/16	2.500	1.688	7.375	2.438	3.750	2.438	62.00
QD60-14M-170	60-14M-170-QD-J	60	J	AF1	10.527	10.417	11-1/16	1 1/2	4 1/2	8.500	0.000	7-1/16	3.188	0.719	7.375	2.281	4.625	1.906	80.70
QD64-14M-170	64-14M-170-QD-J	64	J	AF1	11.229	11.119	11-3/4	1 1/2	4 1/2	9.250	0.000	7-1/16	3.188	0.563	7.375	2.125	4.625	2.063	99.50
QD68-14M-170	68-14M-170-QD-J	68	J	AF1	11.930	11.820	12-1/2	1 1/2	4 1/2	10.000	0.000	7-1/16	3.188	0.563	7.375	2.125	4.625	2.063	107.60
QD72-14M-170	72-14M-170-QD-J	72	J	AF1	12.632	12.522	13-1/16	1 1/2	4 1/2	10.688	0.000	7-1/16	3.188	0.563	7.375	2.125	4.625	2.063	125.00
QD80-14M-170	80-14M-170-QD-J	80	J	AF2	14.036	13.926	14-5/8	1 1/2	4 1/2	12.250	9.000	7-1/16	3.188	0.563	7.375	2.125	4.625	2.063	129.50
QD90-14M-170	90-14M-170-QD-J	90	J	A2	15.790	15.680	-	1 1/2	4 1/2	14.500	9.000	-	3.188	0.563	7.375	2.125	4.625	2.063	76.50
QD112-14M-170	112-14M-170-QD-M	112	M	D3	19.650	19.540	-	2	5 1/2	18.250	11.375	-	5.188	0.219	7.375	1.438	6.750	0.750	188.20
QD144-14M-170	144-14M-170-QD-M	144	M	D3	25.264	25.154	-	2	5 1/2	23.625	11.375	-	5.188	0.219	7.375	1.438	6.750	0.750	237.00
QD168-14M-170	168-14M-170-QD-M	168	M	D3	29.475	29.365	-	2	5 1/2	28.094	11.375	-	5.188	0.219	7.375	1.438	6.750	0.750	279.20
QD192-14M-170	192-14M-170-QD-M	192	M	D3	33.686	33.576	-	2	5 1/2	32.250	11.375	-	5.188	0.219	7.375	1.438	6.750	0.750	417.00
QD216-14M-170	216-14M-170-QD-M	216	M	D3	37.896	37.786	-	2	5 1/2	36.375	11.375	-	5.188	0.219	7.375	1.438	6.750	0.750	375.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

Part number listed are for Stock bore.

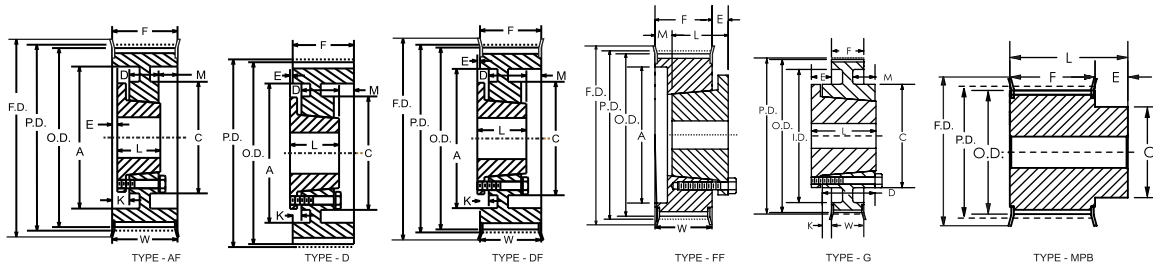
Rework services are available to accommodate Max Bore Size.

Drill & tap Set Screw holes as per request.

HTD® TIMING BELT PULLEY 20MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH

STEEL

FOR 115MM & 170MM WIDE BELTS



20mm PITCH (HTD) 115mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
QD34-20M-115	34-20M-115-QD-F	34	F	AF1	8.522	8.352	9-7/16	1	4	6.750	0.000	5	2.500	0.063	5.375	1.438	3.750	1.438	36.50
QD36-20M-115	36-20M-115-QD-F	36	F	AF1	9.023	8.853	9-27/32	1	4	6.813	0.000	5	2.500	0.063	5.375	1.438	3.750	1.438	46.30
QD38-20M-115	38-20M-115-QD-F	38	F	AF1	9.524	9.354	10-7/16	1	4	7.313	0.000	5	2.500	0.063	5.375	1.438	3.750	1.438	51.00
QD40-20M-115	40-20M-115-QD-F	40	F	AF1	10.026	9.856	10-13/16	1	4	7.875	0.000	5	2.500	0.063	5.375	1.438	3.750	1.438	57.40
QD44-20M-115	44-20M-115-QD-F	44	F	AF1	11.028	10.858	11-13/16	1	4	8.813	0.000	5	2.500	0.063	5.375	1.438	3.750	1.438	70.80
QD48-20M-115	48-20M-115-QD-J	48	J	DF1	12.031	11.861	12-25/32	1 1/2	4 1/2	9.813	0.000	5	3.188	0.375	5.375	1.188	4.625	1.000	90.90
QD52-20M-115	52-20M-115-QD-J	52	J	DF1	13.033	12.863	13-3/4	1 1/2	4 1/2	10.625	0.000	5	3.188	0.375	5.375	1.188	4.625	1.000	110.00
QD56-20M-115	56-20M-115-QD-J	56	J	DF2	14.036	13.866	14-3/4	1 1/2	4 1/2	11.750	9.000	5	3.188	0.375	5.375	1.188	4.625	1.000	106.00
QD60-20M-115	60-20M-115-QD-J	60	J	DF2	15.038	14.868	15-29/32	1 1/2	4 1/2	12.813	9.000	5	3.188	0.375	5.375	1.188	4.625	1.000	116.00
QD64-20M-115	64-20M-115-QD-J	64	J	DF2	16.041	15.871	16-29/32	1 1/2	4 1/2	13.813	9.000	5	3.188	0.375	5.375	1.188	4.625	1.000	127.00
QD68-20M-115	68-20M-115-QD-J	68	J	DF2	17.043	16.873	17-29/32	1 1/2	4 1/2	14.750	9.000	5	3.188	0.375	5.375	1.188	4.625	1.000	148.00
QD72-20M-115	72-20M-115-QD-J	72	J	DF2	18.046	17.876	18-7/8	1 1/2	4 1/2	15.594	9.000	5	3.188	0.375	5.375	1.188	4.625	1.000	186.00
QD80-20M-115	80-20M-115-QD-M	80	M	DF2	20.051	19.881	20-7/8	2	5 1/2	17.750	11.375	5	5.188	1.500	5.375	0.188	6.750	0.000	237.00
QD90-20M-115	90-20M-115-QD-M	90	M	DF2	22.557	22.387	23-13/32	2	5 1/2	20.313	11.375	5	5.188	1.500	5.375	0.188	6.750	0.000	275.00
QD112-20M-115	112-20M-115-QD-M	112	M	D2	28.071	27.901	-	2	5 1/2	26.375	11.375	5	5.188	1.500	5.375	0.188	6.750	0.000	477.00
QD144-20M-115	144-20M-115-QD-N	144	N	G3	36.092	35.922	-	2 7/16	5 7/8	34.375	12.000	5	6.250	2.000	5.375	0.000	8.813	0.875	612.00
QD168-20M-115	168-20M-115-QD-N	168	N	G3	42.107	41.937	-	2 7/16	5 7/8	40.375	12.000	5	6.250	2.000	5.375	0.000	8.8125	0.875	648.00
QD192-20M-115	192-20M-115-QD-N	192	N	G3	48.122	47.952	-	2 7/16	5 7/8	46.250	12.000	5	6.250	2.000	5.375	0.000	8.8125	0.875	786.00
QD216-20M-115	216-20M-115-QD-N	216	N	G3	54.136	53.958	-	2 7/16	5 7/8	52.250	12.000	5	6.250	2.000	5.375	0.000	8.8125	0.875	907.00

20mm PITCH (HTD) 170mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
P34-20M-170	34-20M-170-PB-2 1/8	34	MPB	FF1	8.522	8.352	9-7/16	2 1/8	4 1/4	6.500	6.500	7-1/8	—	1.250	7.500	—	6.500	2.250	87.20
P36-20M-170	36-20M-170-PB-2 1/8	36	MPB	FF1	9.023	8.853	9-27/32	2 1/8	4 1/2	7.000	7.000	7-1/8	—	1.250	7.500	—	6.500	2.250	98.70
QD38-20M-170	38-20M-170-QD-J	38	J	AF1	9.524	9.354	10-7/16	1 1/2	4 1/2	7.375	0.000	7-1/8	3.188	0.625	7.500	2.188	4.625	2.125	64.00
QD40-20M-170	40-20M-170-QD-J	40	J	AF1	10.026	9.856	10-13/16	1 1/2	4 1/2	7.750	0.000	7-1/8	3.188	0.750	7.500	2.313	4.625	2.000	73.40
QD44-20M-170	44-20M-170-QD-J	44	J	AF1	11.028	10.858	11-13/16	1 1/2	4 1/2	8.875	0.000	7-1/8	3.188	0.625	7.500	2.188	4.625	2.125	88.10
QD48-20M-170	48-20M-170-QD-M	48	M	DF1	12.031	11.861	12-25/32	2	5 1/2	9.875	0.000	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	120.00
QD52-20M-170	52-20M-170-QD-M	52	M	DF1	13.033	12.863	13-3/4	2	5 1/2	10.688	0.000	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	149.00
QD56-20M-170	56-20M-170-QD-M	56	M	DF1	14.036	13.866	14-3/4	2	5 1/2	11.813	0.000	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	177.00
QD60-20M-170	60-20M-170-QD-M	60	M	DF1	15.038	14.868	15-29/32	2	5 1/2	12.875	0.000	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	209.00
QD64-20M-170	64-20M-170-QD-M	64	M	DF1	16.041	15.871	16-29/32	2	5 1/2	13.875	0.000	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	236.00
QD68-20M-170	68-20M-170-QD-M	68	M	DF2	17.043	16.873	17-29/32	2	5 1/2	14.813	11.375	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	214.00
QD72-20M-170	72-20M-170-QD-M	72	M	DF2	18.046	17.876	18-7/8	2	5 1/2	15.594	11.375	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	238.00
QD80-20M-170	80-20M-170-QD-M	80	M	DF2	20.051	19.881	20-7/8	2	5 1/2	17.813	11.375	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	262.00
QD90-20M-170	90-20M-170-QD-M	90	M	DF2	22.557	22.387	23-13/32	2	5 1/2	20.375	11.375	7-1/8	5.188	0.188	7.500	1.500	6.750	0.813	303.00
QD112-20M-170	112-20M-170-QD-N	112	N	D-2	28.071	27.901	—	2 7/16	5 7/8	26.250	12.000	7-1/8	6.250	0.750	7.500	1.250	8.125	0.000	473.00
QD144-20M-170	144-20M-170-QD-N	144	N	D-3	36.092	35.922	—	2 7/16	5 7/8	34.250	12.000	7-1/8	6.250	0.750	7.500	1.250	8.125	0.000	520.00
QD168-20M-170	168-20M-170-QD-P	168	P	G-3	42.107	41.937	—	2 15/16	7	40.250	14.000	7-1/8	7.250	1.188	7.500	1.063	9.375	0.813	619.00
QD192-20M-170	192-20M-170-QD-P	192	P	G-3	48.122	47.952	—	2 15/16	7	46.250	14.000	7-1/8	7.250	1.188	7.500	1.063	9.375	0.813	783.00
QD216-20M-170	216-20M-170-QD-P	216	P	G-3	54.136	53.958	—	2 15/16	7	52.125	14.000	7-1/8	7.250	1.188	7.500	1.063	9.375	0.813	902.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

Drill & tap Set Screw holes as per request.

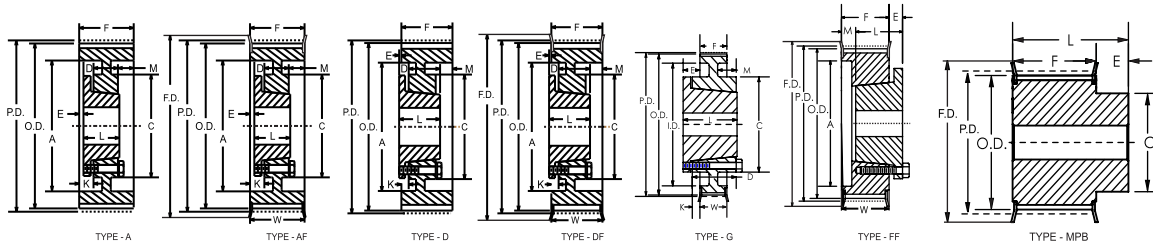
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HTD® TIMING BELT PULLEY 20MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH

STEEL

FOR 230MM & 290MM WIDE BELTS



20mm PITCH (HTD) 230mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
P38-20M-230	38-20M-230-PB-2 7/8	38	MPB	FF1	9.524	9.354	10-7/16	2 7/8	4 3/4	7.563	7-1/2	9-1/2	—	1.250	9.875	—	7.500	3.625	128.00
P40-20M-230	40-20M-230-PB-2 7/8	40	MPB	FF1	10.026	9.856	10-13/16	2 7/8	5 1/4	8.000	8	9-1/2	—	1.250	9.875	—	8.500	2.625	156.00
P44-20M-230	44-20M-230-PB-2 7/8	44	MPB	FF1	11.028	10.858	11-13/16	2 7/8	6	8.938	8-1/4	9-1/2	—	1.250	9.875	—	8.500	2.625	189.00
QD48-20M-230	48-20M-230-QD-M	48	M	AF1	12.031	11.861	12-25/32	2	5 1/2	9.938	—	9-1/2	5.188	0.313	9.875	2.000	6.750	2.688	140.00
QD52-20M-230	52-20M-230-QD-M	52	M	AF1	13.033	12.863	13-3/4	2	5 1/2	10.656	—	9-1/2	5.188	0.313	9.875	2.000	6.750	2.688	175.00
QD56-20M-230	56-20M-230-QD-M	56	M	AF1	14.036	13.866	14-3/4	2	5 1/2	11.625	—	9-1/2	5.188	0.313	9.875	2.000	6.750	2.688	204.00
QD60-20M-230	60-20M-230-QD-M	60	M	AF1	15.038	14.868	15-29/32	2	5 1/2	12.938	—	9-1/2	5.188	0.313	9.875	2.000	6.750	2.688	234.00
QD64-20M-230	64-20M-230-QD-M	64	M	AF1	16.041	15.871	16-29/32	2	5 1/2	13.938	—	9-1/2	5.188	0.313	9.875	2.000	6.750	2.688	270.00
QD68-20M-230	68-20M-230-QD-N	68	N	DF1	17.043	16.873	17-29/32	2 7/8	5 7/8	14.875	—	9-1/2	6.250	0.188	9.875	11.813	8.125	1.813	341.00
QD72-20M-230	72-20M-230-QD-N	72	N	DF1	18.046	17.876	18-7/8	2 7/8	5 7/8	15.594	—	9-1/2	6.250	0.188	9.875	11.813	8.125	1.813	410.00
QD80-20M-230	80-20M-230-QD-N	80	N	DF2	20.051	19.881	20-7/8	2 7/8	5 7/8	17.875	12	9-1/2	6.250	0.188	9.875	11.813	8.125	1.813	343.00
QD90-20M-230	90-20M-230-QD-N	90	N	DF2	22.557	22.387	23-13/32	2 7/8	5 7/8	20.438	12	9-1/2	6.250	0.188	9.875	11.813	8.125	1.813	398.00
QD112-20M-230	112-20M-230-QD-N	112	N	D2	28.071	27.901	—	2 7/8	5 7/8	26.250	12	9-1/2	6.250	0.188	9.875	11.813	8.125	1.813	664.00
QD144-20M-230	144-20M-230-QD-P	144	P	D3	36.092	35.922	—	2 15/16	7	34.250	14	9-1/2	7.250	0.938	9.875	1.313	9.375	1.313	886.00
QD168-20M-230	168-20M-230-QD-P	168	P	D3	42.107	41.937	—	2 15/16	7	40.250	14	9-1/2	7.250	0.938	9.875	1.313	9.375	1.313	934.00
QD192-20M-230	192-20M-230-QD-W	192	W	G3	48.122	47.952	—	4	8 1/2	46.000	17	9-1/2	9.000	1.000	9.875	1.500	11.375	0.625	1429.00
QD216-20M-230	216-20M-230-QD-W	216	W	G3	54.136	53.958	—	4	8 1/2	52.000	17	9-1/2	9.000	1.000	9.875	1.500	11.375	0.625	1317.00

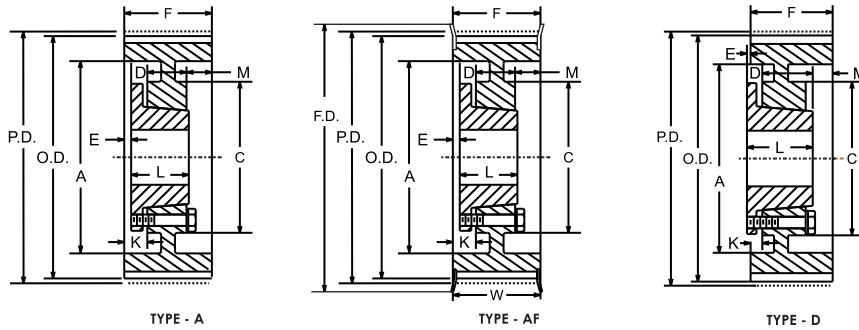
20mm PITCH (HTD) 290mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
QD52-20M-290	52-20M-290-QD-N	52	N	AF1	13.033	12.863	13-3/4	2 7/16	5 7/8	10.813	-	11-7/8	6.250	0.500	12.250	2.500	8.125	3.500	202.00
QD56-20M-290	56-20M-290-QD-N	56	N	AF1	14.036	13.866	14-3/4	2 7/16	5 7/8	11.875	-	11-7/8	6.250	0.500	12.250	2.500	8.125	3.500	237.00
QD60-20M-290	60-20M-290-QD-N	60	N	AF1	15.038	14.868	15-29/32	2 7/16	5 7/8	13.000	-	11-7/8	6.250	0.500	12.250	2.500	8.125	3.500	276.00
QD64-20M-290	64-20M-290-QD-N	64	N	AF1	16.041	15.871	16-29/32	2 7/16	5 7/8	14.000	-	11-7/8	6.250	0.500	12.250	2.500	8.125	3.500	320.00
QD68-20M-290	68-20M-290-QD-N	68	N	AF1	17.043	16.873	17-29/32	2 7/16	5 7/8	14.938	-	11-7/8	6.250	0.500	12.250	2.500	8.125	3.500	368.00
QD72-20M-290	72-20M-290-QD-N	72	N	AF2	18.046	17.876	18-7/8	2 7/16	5 7/8	15.594	12	11-7/8	6.250	0.500	12.250	2.500	8.125	3.500	404.00
QD80-20M-290	80-20M-290-QD-N	80	N	AF2	20.051	19.881	20-7/8	2 7/16	5 7/8	17.906	12	11-7/8	6.250	0.500	12.250	2.500	8.125	3.500	376.00
QD90-20M-290	90-20M-290-QD-N	90	N	AF2	22.557	22.387	23-13/32	2 7/16	5 7/8	20.500	12	11-7/8	6.250	0.500	12.250	2.500	8.125	3.500	431.00
QD112-20M-290	112-20M-290-QD-P	112	P	A2	28.071	27.901	-	2 15/16	7	26.125	14	11-7/8	7.250	0.250	12.250	2.500	9.375	2.500	799.00
QD144-20M-290	144-20M-290-QD-P	144	P	A3	36.092	35.922	-	2 15/16	7	34.000	14	11-7/8	7.250	0.250	12.250	2.500	9.375	2.500	1004.00
QD168-20M-290	168-20M-290-QD-W	168	W	A3	42.107	41.937	-	4	8 1/2	40.000	17	11-7/8	9.000	0.188	12.250	2.688	11.375	0.563	1410.00
QD192-20M-290	192-20M-290-QD-W	192	W	A3	48.122	47.952	-	4	8 1/2	46.000	17	11-7/8	9.000	0.188	12.250	2.688	11.375	0.563	1552.00
QD216-20M-290	216-20M-290-QD-W	216	W	A3	54.136	53.958	-	4	8 1/2	52.000	17	11-7/8	9.000	0.188	12.250	2.688	11.375	0.563	1441.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

Drill & tap Set Screw holes as per request.

HTD® TIMING BELT PULLEY 20MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH
STEEL
FOR 340MM WIDE BELTS


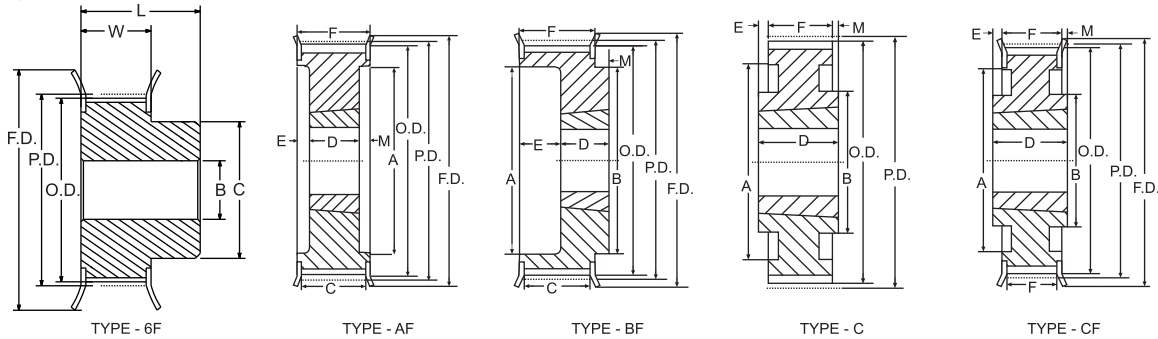
20mm PITCH (HTD) 340mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS									WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	C	W	D	E	F	K	L	M	
QD52-20M-340	52-20M-340-QD-N	52	N	AF1	13.033	12.863	13-3/4	2 7/16	5 7/8	10.813	—	13-7/8	6.250	0.500	14.250	2.500	8.125	5.500	219.00
QD56-20M-340	56-20M-340-QD-N	56	N	AF1	14.036	13.866	14-3/4	2 7/16	5 7/8	11.875	—	13-7/8	6.250	0.500	14.250	2.500	8.125	5.500	258.00
QD60-20M-340	60-20M-340-QD-N	60	N	AF1	15.038	14.868	15-29/32	2 7/16	5 7/8	13.063	—	13-7/8	6.250	0.500	14.250	2.500	8.125	5.500	294.00
QD64-20M-340	64-20M-340-QD-N	64	N	AF1	16.041	15.871	16-29/32	2 7/16	5 7/8	14.063	—	13-7/8	6.250	0.500	14.250	2.500	8.125	5.500	339.00
QD68-20M-340	68-20M-340-QD-N	68	N	AF1	17.043	16.873	17-29/32	2 7/16	5 7/8	15.000	—	13-7/8	6.250	0.500	14.250	2.500	8.125	5.500	389.00
QD72-20M-340	72-20M-340-QD-N	72	N	AF2	18.046	17.876	18-7/8	2 7/16	5 7/8	15.594	12	13-7/8	6.250	0.500	14.250	2.500	8.125	5.500	438.00
QD80-20M-340	80-20M-340-QD-P	80	P	AF2	20.051	19.881	20-7/8	2 15/16	7	18.000	14	13-7/8	7.250	1.250	14.250	3.500	9.375	3.500	462.00
QD90-20M-340	90-20M-340-QD-P	90	P	AF2	22.557	22.387	23-13/32	2 15/16	7	20.563	14	13-7/8	7.250	1.250	14.250	3.500	9.375	3.500	507.00
QD112-20M-340	112-20M-340-QD-P	112	P	A2	28.071	27.901	—	2 15/16	7	26.094	14	13-7/8	7.250	1.250	14.250	3.500	9.375	3.500	870.00
QD144-20M-340	144-20M-340-QD-W	144	W	A3	36.092	35.922	—	4	8 1/2	34.000	17	13-7/8	9.000	0.125	14.250	2.625	11.375	2.625	1215.00
QD168-20M-340	168-20M-340-QD-W	168	W	A3	42.107	41.937	—	4	8 1/2	40.000	17	13-7/8	9.000	0.125	14.250	2.625	11.375	2.625	1514.00
QD192-20M-340	192-20M-340-QD-S	192	S	D3	48.122	47.952	—	5 1/2	10	46.000	19	13-7/8	12.000	2.375	14.250	1.125	15.250	1.125	1817.00
QD216-20M-340	216-20M-340-QD-S	216	S	D3	54.136	53.958	—	5 1/2	10	51.875	19	13-7/8	12.000	2.375	14.250	1.125	15.250	1.125	1717.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

POLYCHAIN® TIMING BELT PULLEY 8MM PITCH (TAPER LOCK (TL®) BUSH)

STEEL

FOR 12MM WIDE BELTS



8mm PITCH (TL) 12mm WIDE BELTS																	
PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORE		DIMENSIONS								WEIGHT (lbs)
				P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	M	F-CL	
22-8MX-12-TL-1008	22	1008	AF-1	2.206	2.143	2-39/64	1/2	1	0.00	-	19/32	0.88	-	7/8	0.01	0.44	0.40
22-8MX-12-PB-1/2	22	MPB	6F-1	2.206	2.143	2-39/64	1/2	1 3/16	-	1.79	9/16	1.31	0.46	27/32	0.00	0.43	1.00
25-8MX-12-TL-1108	25	1108	AF-1	2.506	2.443	2-29/32	1/2	1 1/8	0.00	-	19/32	0.88	-	7/8	0.01	0.44	0.60
25-8MX-12-PB-1/2	25	MPB	6F-1	2.506	2.443	2-29/32	1/2	1 1/2	-	2.08	9/16	1.31	0.46	27/32	0.00	0.43	1.40
28-8MX-12-TL-1108	28	1108	AF-1	2.807	2.744	3-13/64	1/2	1 1/8	0.00	-	19/32	0.88	-	7/8	0.01	0.44	0.90
28-8MX-12-PB-1/2	28	MPB	6F-1	2.807	2.744	3-13/64	1/2	1 3/4	-	2.34	9/16	1.31	0.46	27/32	0.00	0.43	1.80
30-8MX-12-TL-1108	30	1108	AF-1	3.008	2.945	3-13/32	1/2	1 1/8	0.00	-	19/32	0.88	-	7/8	0.01	0.44	1.10
32-8MX-12-PB-1/2	32	MPB	6F-1	3.208	3.145	3-39/64	1/2	2	-	2.73	9/16	1.42	0.57	27/32	0.00	0.43	2.50
32-8MX-12-TL-1210	32	1210	AF-1	3.208	3.145	3-39/64	1/2	1 1/4	-	-	23/32	1.00	-	1	0.00	0.50	1.20
34-8MX-12-TL-1610	34	1610	AF-1	3.409	3.346	3-13/16	1/2	1 11/16	-	-	23/32	1.00	-	1	0.00	0.50	1.10
36-8MX-12-TL-1610	36	1610	AF-1	3.609	3.546	4-1/64	1/2	1 11/16	-	-	23/32	1.00	-	1	0.00	0.50	1.40
38-8MX-12-TL-1610	38	1610	AF-1	3.810	3.747	4-13/64	1/2	1 11/16	-	-	23/32	1.00	-	1	0.00	0.50	1.70
40-8MX-12-TL-2012	40	2012	BF-1	4.010	3.947	4-13/32	1/2	2 1/8	-	3.56	9/16	1.25	-	27/32	0.40	0.43	1.70
42-8MX-12-TL-2012	42	2012	BF-1	4.211	4.148	4-29/32	1/2	2 1/8	-	3.76	9/16	1.25	-	27/32	0.40	0.43	2.10
45-8MX-12-TL-2012	45	2012	BF-1	4.511	4.448	4-29/32	1/2	2 1/8	-	3.76	9/16	1.25	-	27/32	0.40	0.43	2.60
48-8MX-12-TL-2012	48	2012	BF-1	4.812	4.749	5-13/64	1/2	2 1/8	-	3.76	9/16	1.25	-	27/32	0.40	0.43	3.40
50-8MX-12-TL-2012	50	2012	BF-1	5.013	4.950	5-13/32	1/2	2 1/8	-	3.76	9/16	1.25	-	27/32	0.40	0.43	3.70
53-8MX-12-TL-2012	53	2012	BF-1	5.314	5.251	5-1/2	1/2	2 1/8	-	3.76	9/16	1.25	-	27/32	0.40	0.43	4.70
56-8MX-12-TL-2012	56	2012	BF-1	5.614	5.551	6-1/64	1/2	2 1/8	-	3.76	9/16	1.25	-	27/32	0.40	0.43	5.40
60-8MX-12-TL-2012	60	2012	BF-1	6.015	5.952	6-13/32	1/2	2 1/8	-	3.76	9/16	1.25	-	27/32	0.40	0.43	6.30
63-8MX-12-TL-2012	63	2012	CF-1	6.316	6.253	6-23/32	1/2	2 1/8	5.71	4.00	9/16	1.25	-	27/32	0.40	0.43	4.10
67-8MX-12-TL-2012	67	2012	CF-1	6.717	6.654	6-7/8	1/2	2 1/8	6.14	4.00	9/16	1.25	-	27/32	0.40	0.43	4.30
71-8MX-12-TL-2012	71	2012	CF-1	7.118	7.055	7-1/2	1/2	2 1/8	6.51	4.00	9/16	1.25	-	27/32	0.40	0.43	4.70
75-8MX-12-TL-2012	75	2012	CF-1	7.519	7.456	7-59/62	1/2	2 1/8	6.90	4.00	9/16	1.25	-	27/32	0.40	0.43	5.10
80-8MX-12-TL-2012	80	2012	CF-1	8.020	7.957	8-27/64	1/2	2 1/8	7.23	4.00	9/16	1.25	-	27/32	0.40	0.43	5.80
90-8MX-12-TL-2012	90	2012	C-2	9.023	8.960	-	1/2	2 1/8	8.05	4.00	-	1.25	-	27/32	0.40	0.43	8.00
112-8MX-12-TL-2012	112	2012	C-2	11.229	11.166	-	1/2	2 1/8	10.25	4.00	-	1.25	-	27/32	0.40	0.43	12.00
140-8MX-12-TL-2012	140	2012	C-3	14.036	13.973	-	1/2	2 1/8	11.96	4.38	-	1.25	-	27/32	0.40	0.43	17.00
180-8MX-12-TL-2517	180	2517	C-3	18.046	17.983	-	1/2	2 11/16	15.80	4.88	-	1.75	-	27/32	0.90	0.43	26.60
224-8MX-12-TL-2517	224	2517	C-3	22.457	22.394	-	1/2	2 11/16	20.17	4.88	-	1.75	-	27/32	0.90	0.43	37.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

Part number listed are for Stock bore.

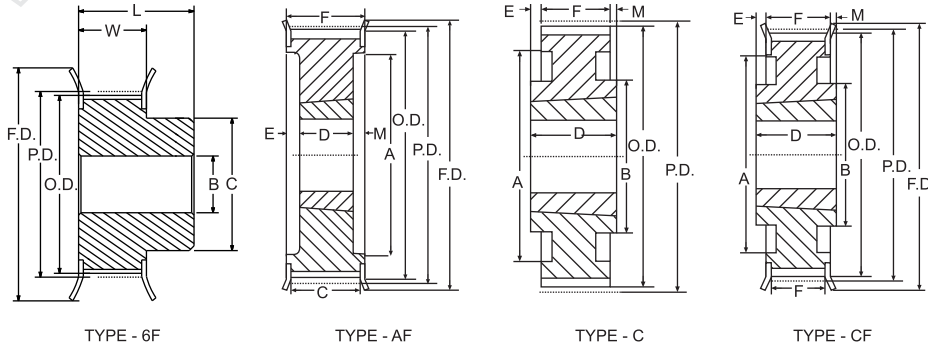
Rework services are available to accommodate Max Bore Size.

Drill & tap Set Screw holes as per request.

POLYCHAIN® TIMING BELT PULLEY 8MM PITCH (TAPER LOCK (TL®) BUSH)

STEEL

FOR 21MM WIDE BELTS



8mm PITCH (TL) 21mm WIDE BELTS																	
PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORE		DIMENSIONS								WEIGHT (lbs)
				P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	M	F-CL	
22-8MX-21-TL-1008	22	1008	AF-1	2.206	2.143	2-39/64	1/2	1	1.63	—	59/64	0.88	—	1-13/64	0.33	0.60	0.60
22-8MX-21-PB-1/2	22	MPB	6F-1	2.206	2.143	2-39/64	1/2	1 3/16	—	1.79	59/64	1.65	0.45	1-13/64	0.00	0.60	1.30
25-8MX-21-TL-1108	25	1108	AF-1	2.506	2.443	2-29/32	1/2	1 1/8	1.92	—	59/64	0.88	—	1-13/64	0.33	0.60	0.80
25-8MX-21-PB-1/2	25	MPB	6F-1	2.506	2.443	2-29/32	1/2	1 1/2	—	2.08	59/64	1.65	0.45	1-13/64	0.00	0.60	1.80
28-8MX-21-TL-1108	28	1108	AF-1	2.807	2.744	3-13/64	1/2	1 1/8	2.18	—	59/64	0.88	—	1-13/64	0.33	0.60	1.00
28-8MX-21-PB-1/2	28	MPB	6F-1	2.807	2.744	3-13/64	1/2	1 3/4	—	2.34	59/64	1.65	0.45	1-13/64	0.00	0.60	2.30
30-8MX-21-TL-1108	30	1108	AF-1	3.008	2.945	3-13/32	1/2	1 1/8	2.38	—	59/64	0.88	—	1-13/64	0.33	0.60	1.30
30-8MX-21-PB-1/2	30	MPB	6F-1	3.008	2.945	3-13/32	1/2	1 13/16	—	2.54	59/64	1.77	0.57	1-13/64	0.00	0.60	2.80
32-8MX-21-TL-1210	32	1210	AF-1	3.208	3.145	3-39/64	1/2	1 1/4	2.58	—	59/64	1.00	—	1-13/64	0.20	0.60	1.40
32-8MX-21-PB-1/2	32	MPB	6F-1	3.208	3.145	3-39/64	1/2	2	—	2.73	59/64	1.77	0.57	1-13/64	0.00	0.60	3.20
34-8MX-21-TL-1610	34	1610	AF-1	3.409	3.346	3-13/16	1/2	1 11/16	2.66	—	59/64	1.00	—	1-13/64	0.20	0.60	1.40
36-8MX-21-TL-1610	36	1610	AF-1	3.609	3.546	4-1/64	1/2	1 11/16	2.96	—	59/64	1.00	—	1-13/64	0.20	0.60	1.66
38-8MX-21-TL-1610	38	1610	AF-1	3.810	3.747	4-13/64	1/2	1 11/16	3.15	—	59/64	1.00	—	1-13/64	0.20	0.60	1.90
40-8MX-21-TL-2012	40	2012	AF-1	4.010	3.947	4-13/32	1/2	2 1/8	—	—	59/64	1.25	—	1-13/64	0.00	0.63	2.00
42-8MX-21-TL-2012	42	2012	AF-1	4.211	4.148	4-29/32	1/2	2 1/8	—	—	59/64	1.25	—	1-1/4	0.00	0.63	2.40
45-8MX-21-TL-2012	45	2012	AF-1	4.511	4.448	4-29/32	1/2	2 1/8	—	—	59/64	1.25	—	1-1/4	0.00	0.63	3.00
48-8MX-21-TL-2012	48	2012	AF-1	4.812	4.749	5-13/64	1/2	2 1/8	—	—	59/64	1.25	—	1-1/4	0.00	0.63	3.70
50-8MX-21-TL-2012	50	2012	AF-1	5.013	4.950	5-13/32	1/2	2 1/8	—	—	59/64	1.25	—	1-1/4	0.00	0.63	4.20
53-8MX-21-TL-2012	53	2012	AF-1	5.314	5.251	5-1/2	1/2	2 1/8	—	—	59/64	1.25	—	1-1/4	0.00	0.63	5.00
56-8MX-21-TL-2012	56	2012	AF-1	5.614	5.551	6-1/64	1/2	2 1/8	—	—	59/64	1.25	—	1-1/4	0.00	0.63	5.80
60-8MX-21-TL-2012	60	2012	AF-1	6.015	5.952	6-13/32	1/2	2 1/8	—	—	59/64	1.25	—	1-1/4	0.00	0.63	6.90
63-8MX-21-TL-2012	63	2012	CF-1	6.316	6.253	6-23/32	1/2	2 1/8	5.71	3.76	59/64	1.25	—	1-13/64	0.05	0.60	4.10
67-8MX-21-TL-2517	67	2517	CF-1	6.717	6.654	6-7/8	1/2	2 11/16	6.14	4.50	59/64	1.75	—	1-13/64	0.55	0.60	5.70
71-8MX-21-TL-2517	71	2517	CF-1	7.118	7.055	7-1/2	1/2	2 11/16	6.51	4.50	59/64	1.75	—	1-13/64	0.55	0.60	6.10
75-8MX-21-TL-2517	75	2517	CF-1	7.519	7.456	7-59/62	1/2	2 11/16	6.90	4.50	59/64	1.75	—	1-13/64	0.55	0.60	6.50
80-8MX-21-TL-2517	80	2517	CF-1	8.020	7.957	8-27/64	1/2	2 11/16	7.23	4.50	59/64	1.75	—	1-13/64	0.55	0.60	7.50
90-8MX-21-TL-2517	90	2517	C-2	9.023	8.960	-	1/2	2 11/16	7.78	4.50	—	1.75	—	1-13/64	0.55	0.60	11.00
112-8MX-21-TL-2517	112	2517	C-2	11.229	11.166	-	1/2	2 11/16	10.00	4.50	—	1.75	—	1-13/64	0.55	0.60	16.00
140-8MX-21-TL-2517	140	2517	C-3	14.036	13.973	-	1/2	2 11/16	11.74	4.88	—	1.75	—	1-13/64	0.55	0.60	24.10
180-8MX-21-TL-3020	180	3020	C-3	18.046	17.983	-	7/8	3 1/4	15.49	6.25	—	2.00	—	1-13/64	0.80	0.60	39.00
224-8MX-21-TL-3020	224	3020	C-3	22.457	22.394	-	7/8	3 1/4	19.86	6.25	—	2.00	—	1-13/64	0.80	0.60	53.40

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

Part number listed are for Stock bore.

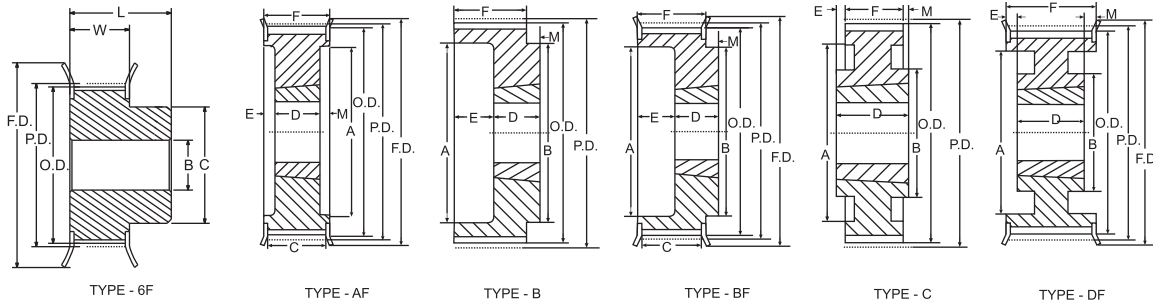
Rework services are available to accommodate Max Bore Size.

Drill & tap Set Screw holes as per request.

POLYCHAIN® TIMING BELT PULLEY 8MM PITCH (TAPER LOCK (TL®) BUSH)

STEEL

FOR 36MM WIDE BELTS



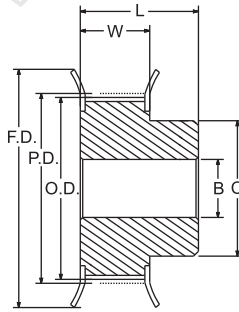
8mm PITCH (TL) 36mm WIDE BELTS																		
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORE		DIMENSIONS								WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	M	F-CL	
P22-8MX-36	22-8MX-36-PB-1/2	22	MPB	6F-1	2.206	2.143	2-39/64	1/2	1 3/16	—	1.79	1-37/64	2.44	0.58	1-55/64	0.00	0.93	2.00
P25-8MX-36	25-8MX-36-PB-1/2	25	MPB	6F-1	2.506	2.443	2-29/32	1/2	1 1/2	—	2.08	1-37/64	2.44	0.58	1-55/64	0.00	0.93	2.70
P28-8MX-36	28-8MX-36-PB-1/2	28	MPB	6F-1	2.807	2.744	3-13/64	1/2	1 3/4	—	2.34	1-37/64	2.44	0.58	1-55/64	0.00	0.93	3.40
P30-8MX-36	30-8MX-36-PB-1/2	30	MPB	6F-1	3.008	2.945	3-13/32	1/2	1 13/16	—	2.54	1-37/64	2.44	0.58	1-55/64	0.00	0.93	3.90
TL32-8MX-36	32-8MX-36-TL-1210	32	1210	AF-1	3.208	3.145	3-39/64	1/2	1 1/4	2.58	—	1-37/64	1.00	—	1-55/64	0.86	0.93	1.70
TL34-8MX-36	34-8MX-36-TL-1610	34	1610	AF-1	3.409	3.346	3-13/16	1/2	1 11/16	2.66	—	1-37/64	1.00	—	1-55/64	0.86	0.93	1.80
TL36-8MX-36	36-8MX-36-TL-1610	36	1610	AF-1	3.609	3.546	4-1/64	1/2	1 11/16	2.96	—	1-37/64	1.00	—	1-55/64	0.86	0.93	2.10
TL40-8MX-36	40-8MX-36-TL-2012	40	2012	AF-1	4.010	3.947	4-13/32	1/2	2 1/8	3.35	—	1-37/64	1.25	—	1-55/64	0.61	0.93	2.50
TL42-8MX-36	42-8MX-36-TL-2012	42	2012	AF-1	4.211	4.148	4-29/32	1/2	2 1/8	3.62	—	1-37/64	1.25	—	1-55/64	0.61	0.93	2.80
TL45-8MX-36	45-8MX-36-TL-2012	45	2012	AF-1	4.511	4.448	4-29/32	1/2	2 1/8	3.62	—	1-37/64	1.25	—	1-55/64	0.61	0.93	3.80
TL48-8MX-36	48-8MX-36-TL-2012	48	2012	AF-1	4.812	4.749	5-13/64	1/2	2 1/8	4.14	—	1-37/64	1.25	—	1-55/64	0.61	0.93	4.30
TL50-8MX-36	50-8MX-36-TL-2012	50	2012	AF-1	5.013	4.950	5-13/32	1/2	2 1/8	4.13	—	1-37/64	1.25	—	1-55/64	0.61	0.93	5.10
TL53-8MX-36	53-8MX-36-TL-2012	53	2012	AF-1	5.314	5.251	5-1/2	1/2	2 1/8	4.76	—	1-37/64	1.25	—	1-55/64	0.61	0.93	5.50
TL56-8MX-36	56-8MX-36-TL-2012	56	2012	AF-1	5.614	5.551	6-1/64	1/2	2 1/8	4.92	—	1-37/64	1.25	—	1-55/64	0.61	0.93	6.50
TL60-8MX-36	60-8MX-36-TL-2517	60	2517	AF-1	6.015	5.952	6-27/64	1/2	2 11/16	5.13	—	1-37/64	1.75	—	1-55/64	0.11	0.93	8.90
TL63-8MX-36	63-8MX-36-TL-2517	63	2517	AF-1	6.316	6.253	6-23/32	1/2	2 11/16	5.71	—	1-37/64	1.75	—	1-55/64	0.11	0.93	10.40
TL67-8MX-36	67-8MX-36-TL-2517	67	2517	DF-1	6.717	6.654	6-7/8	1/2	2 11/16	5.98	4.25	1-37/64	1.75	—	1-55/64	0.11	0.93	6.50
TL71-8MX-36	71-8MX-36-TL-2517	71	2517	DF-1	7.118	7.055	7-1/2	1/2	2 11/16	6.39	4.25	1-37/64	1.75	—	1-55/64	0.11	0.93	7.00
TL75-8MX-36	75-8MX-36-TL-2517	75	2517	DF-1	7.519	7.456	7-59/64	1/2	2 11/16	6.79	4.25	1-37/64	1.75	—	1-55/64	0.11	0.93	7.30
TL80-8MX-36	80-8MX-36-TL-3020	80	3020	BF-1	8.020	7.957	8-13/32	7/8	3 1/4	—	5.75	1-37/64	2.00	—	1-55/64	0.14	0.93	17.90
TL90-8MX-36	90-8MX-36-TL-3020	90	3020	B-1	9.023	8.960	—	7/8	3 1/4	—	5.75	—	2.00	—	1-55/64	0.14	0.93	24.20
TL112-8MX-36	112-8MX-36-TL-3020	112	3020	C-2	11.229	11.166	—	7/8	3 1/4	9.80	5.75	—	2.00	—	1-55/64	0.14	0.93	22.70
TL140-8MX-36	140-8MX-36-TL-3020	140	3020	C-3	14.036	13.973	—	7/8	3 1/4	11.72	6.25	—	2.00	—	1-55/64	0.14	0.93	36.20
TL180-8MX-36	180-8MX-36-TL-3020	180	3020	C-3	18.046	17.983	—	7/8	3 1/4	15.31	6.25	—	2.00	—	1-55/64	0.14	0.93	54.40
TL224-8MX-36	224-8MX-36-TL-3525	224	3525	C-3	22.457	22.394	—	1 3/16	3 15/16	19.62	8.75	—	2.50	—	1-55/64	0.64	0.93	91.10

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

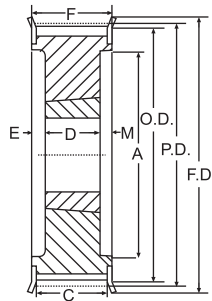
Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

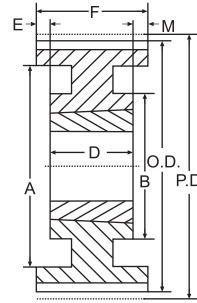
Drill & tap Set Screw holes as per request.

POLYCHAIN® TIMING BELT PULLEY 8MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 62MM WIDE BELTS


TYPE - 6F



TYPE - AF



TYPE - D



8mm PITCH (TL) 62mm WIDE BELTS																	
PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORE		DIMENSIONS								WEIGHT (lbs)
				P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	M	F-CL	
22-8MX-62-PB-1	22	MPB	6F-1	2.206	2.143	2-39/64	1	1 3/16	—	1.79	2-5/8	3.56	0.65	2-29/32	0.00	1.46	2.40
25-8MX-62-PB-1	25	MPB	6F-1	2.506	2.443	2-29/32	1	1 1/2	—	2.08	2-5/8	3.56	0.65	2-29/32	0.00	1.46	3.40
28-8MX-62-PB-1	28	MPB	6F-1	2.807	2.744	3-13/64	1	1 3/4	—	2.34	2-5/8	3.56	0.65	2-29/32	0.00	1.46	4.50
30-8MX-62-PB-1	30	MPB	6F-1	3.008	2.945	3-13/32	1	1 13/16	—	2.54	2-5/8	3.50	0.58	2-29/32	0.00	1.46	5.20
32-8MX-62-PB-1	32	MPB	6F-1	3.208	3.145	3-39/64	1	2	—	2.73	2-5/8	3.50	0.59	2-29/32	0.00	1.46	6.10
34-8MX-62-TL-1610	34	1610	AF-1	3.409	3.346	3-13/16	1/2	1 11/16	2.66	—	2-5/8	1.00	—	2-29/32	1.91	1.46	2.60
34-8MX-62-PB-1	34	MPB	6F-1	3.409	3.346	3-13/16	1	2 1/8	—	2.82	2-5/8	3.50	0.59	2-29/32	0.00	1.46	6.90
36-8MX-62-TL-1610	36	1610	AF-1	3.609	3.546	4-1/64	1/2	1 11/16	2.96	—	2-5/8	1.00	—	2-29/32	1.91	1.46	2.80
36-8MX-62-PB-1	36	MPB	6F-1	3.609	3.546	4-1/64	1	2 5/16	—	3.13	2-5/8	3.56	0.65	2-29/32	0.00	1.46	8.00
38-8MX-62-TL-1610	38	1610	AF-1	3.810	3.747	4-13/64	1/2	1 11/16	3.15	—	2-5/8	1.00	—	2-29/32	1.91	1.46	3.10
38-8MX-62-PB-1	38	MPB	6F-1	3.810	3.747	4-13/64	1	2 7/16	—	3.32	2-5/8	3.56	0.65	2-29/32	0.00	1.46	9.10
40-8MX-62-TL-2012	40	2012	AF-1	4.010	3.947	4-13/32	1/2	2 1/8	3.35	—	2-5/8	1.25	—	2-29/32	1.66	1.46	3.30
40-8MX-62-PB-1	40	MPB	6F-1	4.010	3.947	4-13/32	1	2 9/16	—	3.52	2-5/8	3.63	0.72	2-29/32	0.00	1.46	10.30
42-8MX-62-TL-2012	42	2012	AF-1	4.211	4.148	4-29/32	1/2	2 1/8	3.62	—	2-5/8	1.25	—	2-29/32	1.66	1.46	3.60
42-8MX-62-PB-1	42	MPB	6F-1	4.211	4.148	4-29/32	1	2 3/4	—	3.79	2-5/8	3.63	0.72	2-29/32	0.00	1.46	11.60
45-8MX-62-TL-2012	45	2012	AF-1	4.511	4.448	4-29/32	1/2	2 1/8	3.62	—	2-5/8	1.25	—	2-29/32	1.66	1.46	5.10
45-8MX-62-PB-1	45	MPB	6F-1	4.511	4.448	4-29/32	1	2 3/4	—	3.79	2-5/8	3.63	0.72	2-29/32	0.00	1.46	13.10
48-8MX-62-TL-2517	48	2517	AF-1	4.812	4.749	5-13/64	1/2	2 11/16	4.14	—	2-5/8	1.75	—	2-29/32	1.16	1.46	5.10
50-8MX-62-TL-2517	50	2517	AF-1	5.013	4.950	5-13/32	1/2	2 11/16	4.13	—	2-5/8	1.75	—	2-29/32	1.16	1.46	6.30
53-8MX-62-TL-2517	53	2517	AF-1	5.314	5.251	5-1/2	1/2	2 11/16	4.76	—	2-5/8	1.75	—	2-29/32	1.16	1.46	6.70
56-8MX-62-TL-2517	56	2517	AF-1	5.614	5.551	6-1/64	1/2	2 11/16	4.92	—	2-5/8	1.75	—	2-29/32	1.16	1.46	8.30
60-8MX-62-TL-3020	60	3020	AF-1	6.015	5.952	6-27/64	7/8	3 1/4	5.13	—	2-5/8	2.00	—	2-29/32	0.91	1.46	8.90
63-8MX-62-TL-3020	63	3020	AF-1	6.316	6.253	6-23/32	7/8	3 1/4	5.71	—	2-5/8	2.00	—	2-29/32	0.91	1.46	9.90
67-8MX-62-TL-3020	67	3020	AF-1	6.717	6.654	6-7/8	7/8	3 1/4	6.14	—	2-5/8	2.00	—	2-29/32	0.91	1.46	12.00
71-8MX-62-TL-3020	71	3020	AF-1	7.118	7.055	7-1/2	7/8	3 1/4	6.51	—	2-5/8	2.00	—	2-29/32	0.91	1.46	14.40
75-8MX-62-TL-3020	75	3020	AF-1	7.519	7.456	7-59/64	7/8	3 1/4	6.90	—	2-5/8	2.00	—	2-29/32	0.91	1.46	16.80
80-8MX-62-TL-3020	80	3020	AF-1	8.020	7.957	8-27/64	7/8	3 1/4	7.23	—	2-5/8	2.00	—	2-29/32	0.91	1.46	20.50
90-8MX-62-TL-3020	90	3020	D-1	9.023	8.960	—	7/8	3 1/4	7.39	5.42	—	2.00	—	2-29/32	0.91	1.46	30.10
112-8MX-62-TL-3020	112	3020	D-2	11.229	11.166	—	7/8	3 1/4	9.60	5.42	—	2.00	—	2-29/32	0.91	1.46	31.00
140-8MX-62-TL-3525	140	3525	D-2	14.036	13.973	—	1 3/16	3 15/16	12.40	8.75	—	2.50	—	2-29/32	0.41	1.46	62.80
180-8MX-62-TL-3525	180	3525	D-3	18.046	17.983	—	1 3/16	3 15/16	15.33	8.75	—	2.50	—	2-29/32	0.41	1.46	91.60
224-8MX-62-TL-3525	224	3525	D-3	22.457	22.394	—	1 3/16	3 15/16	19.38	8.75	—	2.50	—	2-29/32	0.41	1.46	127.10

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

Part number listed are for Stock bore.

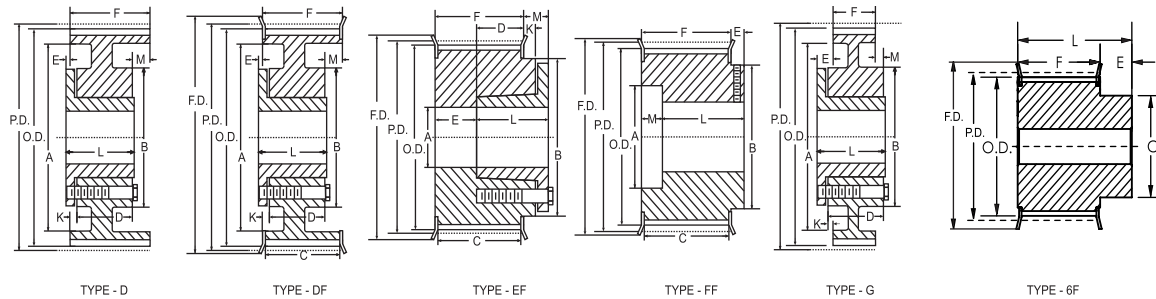
Rework services are available to accommodate Max Bore Size.

Drill & tap Set Screw holes as per request.

POLYCHAIN® TIMING BELT PULLEY 8MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH

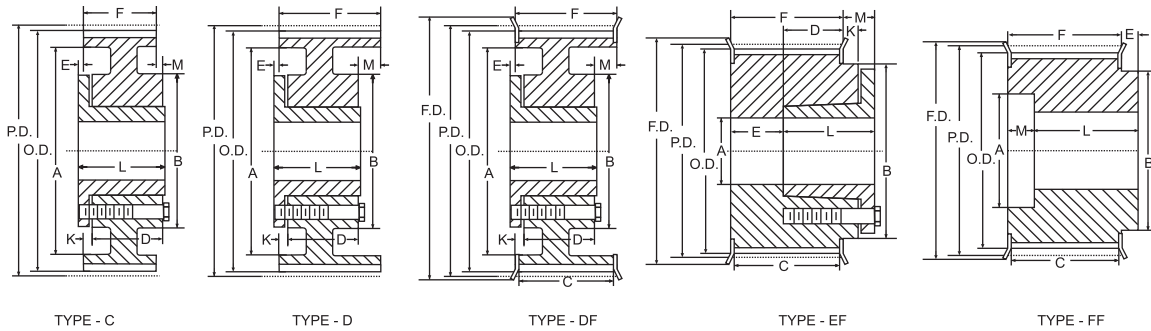
STEEL

FOR 12MM WIDE BELTS



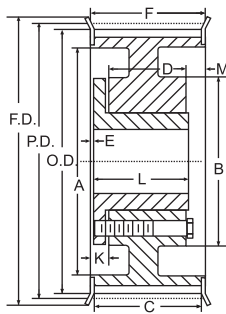
8mm PITCH (Quick Detachable) 12mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORE		DIMENSIONS									WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	K	L	M	
QD25-8MS-12	25-8MS-12-QD-JA	25	JA	EF-1	2.506	2.443	2-15/16	1/2	1 1/4	1.34	-	9/16	0.56	0.28	7/8	0.00	1.00	0.50	0.70
QD28-8MS-12	28-8MS-12-QD-JA	28	JA	EF-1	2.807	2.744	3-7/32	1/2	1 1/4	1.34	-	9/16	0.56	0.28	7/8	0.00	1.00	0.50	0.90
QD30-8MS-12	30-8MS-12-QD-JA	30	JA	DF-1	3.008	2.945	3-7/16	1/2	1 1/4	2.02	-	9/16	0.63	0.38	7/8	0.00	1.00	0.25	1.00
QD32-8MS-12	32-8MS-12-QD-JA	32	JA	DF-1	3.208	3.145	3-27/32	1/2	1 1/4	2.22	-	9/16	0.81	0.22	7/8	0.03	1.00	0.03	1.10
QD34-8MS-12	34-8MS-12-QD-JA	34	JA	DF-1	3.409	3.346	3-27/32	1/2	1 1/4	2.56	-	9/16	0.56	0.22	7/8	0.31	1.00	0.00	1.30
QD36-8MS-12	36-8MS-12-QD-SH	36	SH	DF-1	3.609	3.546	4-1/32	1/2	1 11/16	-	-	9/16	0.88	0.66	7/8	0.00	1.31	0.00	1.50
QD38-8MS-12	38-8MS-12-QD-SH	38	SH	DF-1	3.810	3.747	4-1/4	1/2	1 11/16	-	-	9/16	0.88	0.66	7/8	0.00	1.31	0.00	1.70
QD40-8MS-12	40-8MS-12-QD-SH	40	SH	DF-1	4.010	3.947	4-7/16	1/2	1 11/16	2.88	-	9/16	0.81	0.66	7/8	0.05	1.31	0.02	2.00
QD45-8MS-12	45-8MS-12-QD-SDS	45	SDS	DF-1	4.511	4.448	4-15/16	1/2	2	3.55	-	9/16	0.75	0.59	7/8	0.13	1.31	0.00	2.50
QD48-8MS-12	48-8MS-12-QD-SDS	48	SDS	DF-1	4.812	4.749	5-7/16	1/2	2	3.55	-	9/16	0.75	0.59	7/8	0.13	1.31	0.00	2.80
QD50-8MS-12	50-8MS-12-QD-SDS	50	SDS	DF-1	5.013	4.950	5-7/16	1/2	2	3.25	-	9/16	1.09	0.59	7/8	0.03	1.31	0.06	3.10
QD56-8MS-12	56-8MS-12-QD-SDS	56	SDS	DF-1	5.614	5.551	6-1/32	1/2	2	4.50	-	9/16	0.75	0.59	7/8	0.13	1.31	0.00	4.10
QD60-8MS-12	60-8MS-12-QD-SDS	60	SDS	DF-1	6.015	5.952	6-7/16	1/2	2	4.00	-	9/16	0.75	0.59	7/8	0.13	1.31	0.00	4.80
QD63-8MS-12	63-8MS-12-QD-SDS	63	SDS	DF-1	6.316	6.253	6-3/4	1/2	2	4.00	-	9/16	0.75	0.59	7/8	0.13	1.31	0.00	5.50
QD75-8MS-12	75-8MS-12-QD-SDS	75	SDS	DF-2	7.519	7.456	7-15/16	1/2	2	6.38	4.75	9/16	0.75	0.59	7/8	0.13	1.31	0.00	6.90
QD80-8MS-12	80-8MS-12-QD-SDS	80	SDS	DF-1	8.020	7.957	8-7/16	1/2	2	6.81	-	9/16	0.75	0.59	7/8	0.13	1.31	0.00	9.10
QD90-8MS-12	90-8MS-12-QD-SDS	90	SDS	D-2	9.023	8.960	-	1/2	2	7.88	4.75	-	0.75	0.59	7/8	0.13	1.31	0.00	9.90
QD112-8MS-12	112-8MS-12-QD-SK	112	SK	G-2	11.229	11.166	-	1/2	2 5/8	10.13	4.75	-	1.25	0.88	7/8	0.00	1.31	0.38	16.50
QD140-8MS-12	140-8MS-12-QD-SK	140	SK	G-3	14.036	13.973	-	1/2	2 5/8	12.94	4.75	-	1.25	0.88	7/8	0.00	1.31	0.41	15.90
QD180-8MS-12	180-8MS-12-QD-SF	180	SF	G-3	18.046	17.983	-	1/2	2 15/16	16.25	6.38	-	1.25	0.88	7/8	0.16	2.06	0.22	30.00
QD224-8MS-12	224-8MS-12-QD-SF	224	SF	G-3	22.457	22.394	-	1/2	2 15/16	20.31	6.38	-	1.25	0.88	7/8	0.08	2.06	0.30	41.20

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.
Part number listed are for Stock bore.

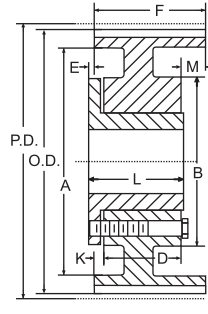
POLYCHAIN® TIMING BELT PULLEY 8MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH
STEEL
FOR 21MM WIDE BELTS


8mm PITCH (QD) 21mm WIDE BELTS																				
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS										WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	K	L	M		
QD34-8MS-21	34-8MS-21-QD-SH	34	SH	EF-1	3.409	3.346	3-27/32	1/2	1 11/16	1.81	-	0.97	0.81	0.59	1-1/4	0.00	1.31	0.66	1.80	
QD36-8MS-21	36-8MS-21-QD-SH	36	SH	EF-1	3.609	3.546	4-1/32	1/2	1 11/16	1.81	-	0.97	0.78	0.47	1-1/4	0.00	1.31	0.53	1.80	
QD38-8MS-21	38-8MS-21-QD-SH	38	SH	DF-1	3.810	3.747	4-1/4	1/2	1 11/16	2.94	-	0.97	0.81	0.38	1-1/4	0.25	1.31	0.19	2.10	
QD40-8MS-21	40-8MS-21-QD-SH	40	SH	DF-1	4.010	3.947	4-7/16	1/2	1 11/16	3.06	-	0.97	0.81	0.38	1-1/4	0.44	1.31	0.00	2.40	
QD45-8MS-21	45-8MS-21-QD-SDS	45	SDS	DF-1	4.511	4.448	4-15/16	1/2	2	3.44	-	0.97	0.75	0.44	1-1/4	0.25	1.31	0.25	3.00	
QD48-8MS-21	48-8MS-21-QD-SDS	48	SDS	DF-1	4.812	4.749	5-7/16	1/2	2	3.63	-	0.97	0.75	0.44	1-1/4	0.31	1.31	0.19	3.50	
QD50-8MS-21	50-8MS-21-QD-SDS	50	SDS	DF-1	5.013	4.950	5-7/16	1/2	2	3.81	-	0.97	0.75	0.44	1-1/4	0.31	1.31	0.19	3.90	
QD56-8MS-21	56-8MS-21-QD-SDS	56	SDS	DF-1	5.614	5.551	6-1/32	1/2	2	4.50	-	0.97	0.75	0.44	1-1/4	0.25	1.31	0.25	4.90	
QD60-8MS-21	60-8MS-21-QD-SK	60	SK	DF-1	6.015	5.952	6-7/16	1/2	2 5/8	-	-	0.97	1.25	0.88	1-1/4	0.00	1.31	0.00	6.80	
QD63-8MS-21	63-8MS-21-QD-SK	63	SK	DF-1	6.316	6.253	6-3/4	1/2	2 5/8	-	-	0.97	1.25	0.88	1-1/4	0.00	1.31	0.00	7.70	
QD75-8MS-21	75-8MS-21-QD-SK	75	SK	DF-2	7.519	7.456	7-15/16	1/2	2 5/8	6.38	4-3/4	0.97	1.25	0.88	1-1/4	0.00	1.31	0.00	9.10	
QD80-8MS-21	80-8MS-21-QD-SK	80	SK	DF-2	8.020	7.957	8-7/16	1/2	2 5/8	6.88	4-3/8	0.97	1.25	0.88	1-1/4	0.00	1.31	0.00	9.70	
QD90-8MS-21	90-8MS-21-QD-SK	90	SK	D-2	9.023	8.960	-	1/2	2 5/8	7.88	4-3/4	-	1.25	0.88	1-1/4	0.00	1.31	0.00	14.50	
QD112-8MS-21	112-8MS-21-QD-SK	112	SK	D-2	11.229	11.166	-	1/2	2 5/8	10.06	4-3/4	-	1.25	0.88	1-1/4	0.00	1.31	0.00	19.70	
QD140-8MS-21	140-8MS-21-QD-SF	140	SF	D-3	14.036	13.973	-	1/2	2 15/16	12.94	6-3/8	-	1.25	0.94	1-1/4	0.00	2.06	0.00	23.60	
QD180-8MS-21	180-8MS-21-QD-SF	180	SF	D-3	18.046	17.983	-	1/2	2 15/16	16.25	6-3/8	-	1.25	0.94	1-1/4	0.00	2.06	0.00	34.70	
QD224-8MS-21	224-8MS-21-QD-E	224	E	C-3	22.457	22.394	-	7/8	3 1/2	20.31	7-1/2	-	1.63	1.25	1-1/4	0.00	2.75	0.38	50.10	

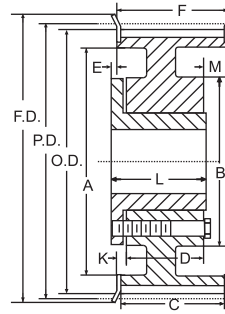
Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.
Part number listed are for Stock bore.

POLYCHAIN® TIMING BELT PULLEY 8MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH
STEEL
FOR 36MM WIDE BELTS


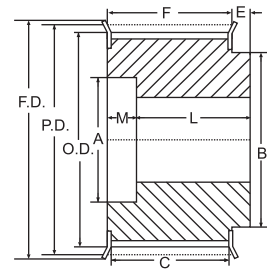
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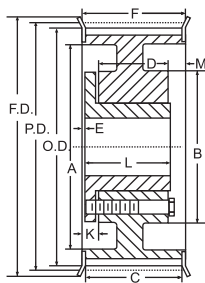
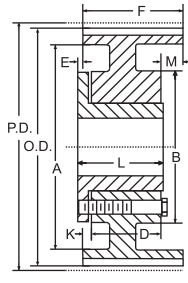
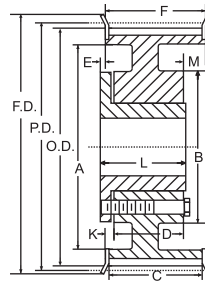
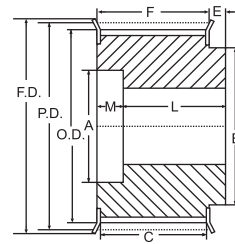
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TYPE - FF

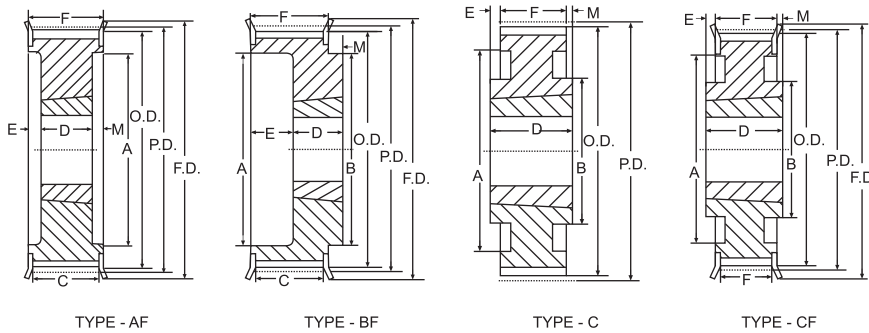
8mm PITCH (QD) 36mm WIDE BELTS																				
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORE		DIMENSIONS										WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	K	L	M		
QD34-8MS-36	34-8MS-36-QD-SH	34	SH	AF-1	3.409	3.346	3-27/32	1/2	1 11/16	1.81	-	1.59	0.81	1.06	1-7/8	0.00	1.31	0.66	2.80	
QD36-8MS-36	36-8MS-36-QD-SH	36	SH	AF-1	3.609	3.546	4-1/32	1/2	1 11/16	2.75	-	1.59	0.81	0.03	1-7/8	0.69	1.31	0.38	2.40	
QD38-8MS-36	38-8MS-36-QD-SH	38	SH	AF-1	3.810	3.747	4-1/4	1/2	1 11/16	2.94	-	1.59	0.81	0.03	1-7/8	0.69	1.31	0.38	2.70	
QD40-8MS-36	40-8MS-36-QD-SH	40	SH	DF-1	4.010	3.947	4-7/16	1/2	1 11/16	3.06	-	1.59	0.81	0.03	1-7/8	0.69	1.31	0.38	3.10	
QD45-8MS-36	45-8MS-36-QD-SD	45	SD	DF-1	4.511	4.448	4-15/16	1/2	2	3.44	-	1.59	1.25	0.03	1-7/8	0.38	1.81	0.25	4.60	
QD48-8MS-36	48-8MS-36-QD-SD	48	SD	DF-1	4.812	4.749	5-7/16	1/2	2	3.63	-	1.59	1.25	0.03	1-7/8	0.38	1.81	0.25	5.50	
QD50-8MS-36	50-8MS-36-QD-SK	50	SK	DF-1	5.013	4.950	5-7/16	1/2	2 5/8	4.03	-	1.59	1.25	0.50	1-7/8	0.38	1.94	0.25	5.00	
QD56-8MS-36	56-8MS-36-QD-SK	56	SK	DF-1	5.614	5.551	6-1/32	1/2	2 5/8	4.56	-	1.59	1.25	0.50	1-7/8	0.38	1.94	0.25	6.80	
QD60-8MS-36	60-8MS-36-QD-SK	60	SK	DF-1	6.015	5.952	6-7/16	1/2	2 5/8	4.88	-	1.59	1.25	0.50	1-7/8	0.38	1.94	0.25	8.20	
QD63-8MS-36	63-8MS-36-QD-SK	63	SK	DF-1	6.316	6.253	6-3/4	1/2	2 5/8	5.19	-	1.59	1.25	0.50	1-7/8	0.38	1.94	0.25	9.40	
QD75-8MS-36	75-8MS-36-QD-SF	75	SF	DF-1	7.519	7.456	7-15/16	1/2	2 15/16	6.34	-	1.59	1.25	0.56	1-7/8	0.38	2.06	0.25	14.80	
QD80-8MS-36	80-8MS-36-QD-SF	80	SF	DF-1	8.020	7.957	8-7/16	1/2	2 15/16	6.88	-	1.59	1.25	0.56	1-7/8	0.38	2.06	0.25	15.20	
QD90-8MS-36	90-8MS-36-QD-SF	90	SF	D-1	9.023	8.960	-	1/2	2 15/16	7.81	-	-	1.25	0.56	1-7/8	0.38	2.06	0.25	21.20	
QD112-8MS-36	112-8MS-36-QD-SF	112	SF	D-2	11.229	11.166	-	1/2	2 15/16	10.06	6-3/8	-	1.25	0.56	1-7/8	0.38	2.06	0.25	29.90	
QD140-8MS-36	140-8MS-36-QD-E	140	E	D-2	14.036	13.973	-	7/8	3 1/2	12.47	7-1/2	-	1.63	0.84	1-7/8	0.25	2.75	0.00	37.60	
QD180-8MS-36	180-8MS-36-QD-E	180	E	D-2	18.046	17.983	-	7/8	3 1/2	16.38	7-1/2	-	1.63	0.94	1-7/8	0.25	2.75	0.00	49.90	
QD224-8MS-36	224-8MS-36-QD-E	224	E	D-2	22.457	22.394	-	7/8	3 1/2	20.31	7-1/2	-	1.63	0.94	1-7/8	0.25	2.75	0.00	70.20	

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.
Part number listed are for Stock bore.

POLYCHAIN® TIMING BELT PULLEY 8MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH
STEEL
FOR 62MM WIDE BELTS

TYPE - AF

TYPE - D

TYPE - DF

TYPE - FF

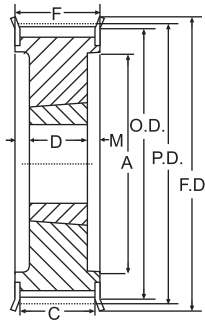

8mm PITCH (QD) 62mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORE		DIMENSIONS									WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	K	L	M	
QD50-8MS-62	50-8MS-62-QD-SK	50	SK	AF-1	5.013	4.950	5-7/16	1/2	2 5/8	4.00	-	2.63	1.25	0.03	2-29/32	0.91	1.94	0.75	6.70
QD56-8MS-62	56-8MS-62-QD-SF	56	SF	DF-1	5.614	5.551	5-7/16	1/2	2 15/16	4.72	-	2.63	1.25	0.03	2-29/32	0.91	2.06	0.75	7.80
QD60-8MS-62	60-8MS-62-QD-SF	60	SF	DF-1	6.015	5.952	6-1/32	1/2	2 15/16	5.06	-	2.63	1.25	0.03	2-29/32	0.91	2.06	0.75	9.40
QD63-8MS-62	63-8MS-62-QD-SF	63	SF	DF-1	6.316	6.253	6-7/16	1/2	2 15/16	5.31	-	2.63	1.25	0.03	2-29/32	0.91	2.06	0.75	10.60
QD75-8MS-62	75-8MS-62-QD-SF	75	SF	DF-1	7.519	7.456	6-3/4	1/2	2 15/16	6.50	-	2.63	1.25	0.03	2-29/32	0.91	2.06	0.75	18.90
QD80-8MS-62	80-8MS-62-QD-SF	80	SF	DF-1	8.020	7.957	7-15/16	1/2	2 15/16	6.94	-	2.63	1.25	0.03	2-29/32	0.91	2.06	0.75	23.50
QD90-8MS-62	90-8MS-62-QD-E	90	E	D-1	9.023	8.960	8-7/16	7/8	3 1/2	7.69	-	-	1.63	0.41	2-29/32	0.78	2.75	0.50	28.80
QD112-8MS-62	112-8MS-62-QD-E	112	E	D-2	11.229	11.166	-	7/8	3 1/2	9.88	7-1/2	-	1.63	0.41	2-29/32	0.78	2.75	0.50	43.40
QD140-8MS-62	140-8MS-62-QD-E	140	E	D-2	14.036	13.973	-	7/8	3 1/2	12.50	7-1/2	-	1.63	0.41	2-29/32	0.78	2.75	0.50	54.20
QD180-8MS-62	180-8MS-62-QD-F	180	F	D-3	18.046	17.983	1	-	4	16.38	7-1/4	-	2.50	1.06	2-29/32	0.31	3.75	0.09	67.30
QD224-8MS-62	224-8MS-62-QD-F	224	F	D-3	22.457	22.394	1	-	4	20.31	7-1/4	-	2.50	1.06	2-29/32	0.31	3.75	0.09	92.20

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.
Part number listed are for Stock bore.

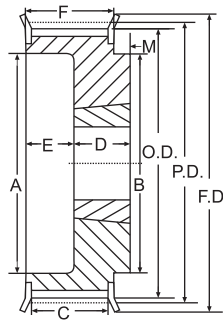
POLYCHAIN® TIMING BELT PULLEY 14MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 20 MM WIDE BELTS


14mm PITCH (TL) 20mm WIDE BELTS																	
PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORE		DIMENSIONS								WEIGHT (lbs)
				P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	M	F-CL	
28-14MX-20-TL-2012	28	2012	A1-F	4.912	4.802	5-13/32	1/2	2 1/8	3.61	—	1.04	1.25	—	1-23/64	0.11	0.68	3.90
29-14MX-20-TL-2012	29	2012	A1-F	5.088	4.978	5-49/64	1/2	2 1/8	3.99	—	1.04	1.25	—	1-23/64	0.11	0.68	4.30
30-14MX-20-TL-2012	30	2012	A1-F	5.263	5.153	5-49/64	1/2	2 1/8	3.99	—	1.04	1.25	—	1-23/64	0.11	0.68	4.80
31-14MX-20-TL-2012	31	2012	A1-F	5.439	5.329	6-7/64	1/2	2 1/8	4.22	—	1.04	1.25	—	1-23/64	0.11	0.68	5.30
32-14MX-20-TL-2012	32	2012	A1-F	5.614	5.504	6-7/64	1/2	2 1/8	4.22	—	1.04	1.25	—	1-23/64	0.11	0.68	5.80
33-14MX-20-TL-2012	33	2012	A1-F	5.790	5.680	6-29/64	1/2	2 1/8	4.53	—	1.04	1.25	—	1-23/64	0.11	0.68	6.30
34-14MX-20-TL-2012	34	2012	A1-F	5.965	5.855	6-29/64	1/2	2 1/8	4.53	—	1.04	1.25	—	1-23/64	0.11	0.68	6.80
35-14MX-20-TL-2012	35	2012	A1-F	6.141	6.031	6-13/16	1/2	2 1/8	4.95	—	1.04	1.25	—	1-23/64	0.11	0.68	7.30
36-14MX-20-TL-2517	36	2517	BF-1	6.316	6.206	6-13/16	1/2	2 11/16	—	4-1/4	1.04	1.75	—	1-23/64	0.39	0.68	8.40
37-14MX-20-TL-2517	37	2517	BF-1	6.492	6.382	7-11/64	1/2	2 11/16	—	4-1/4	1.04	1.75	—	1-23/64	0.39	0.68	9.30
38-14MX-20-TL-2517	38	2517	BF-1	6.667	6.557	7-11/64	1/2	2 11/16	—	4-1/4	1.04	1.75	—	1-23/64	0.39	0.68	9.90
39-14MX-20-TL-2517	39	2517	BF-1	6.842	6.732	7-33/64	1/2	2 11/16	—	4-1/4	1.04	1.75	—	1-23/64	0.39	0.68	10.70
40-14MX-20-TL-2517	40	2517	BF-1	7.018	6.908	7-33/64	1/2	2 11/16	—	4-1/4	1.04	1.75	—	1-23/64	0.39	0.68	11.40
43-14MX-20-TL-2517	43	2517	BF-1	7.544	7.434	8-3/64	1/2	2 11/16	—	4-1/4	1.04	1.75	—	1-23/64	0.39	0.68	14.00
45-14MX-20-TL-3020	45	3020	BF-1	7.895	7.785	8-13/32	7/8	3 1/4	—	5-13/32	1.04	2.00	—	1-23/64	0.64	0.68	15.00
48-14MX-20-TL-3020	48	3020	BF-1	8.421	8.311	8-15/16	7/8	3 1/4	—	5-3/4	1.04	2.00	—	1-23/64	0.64	0.68	18.20
50-14MX-20-TL-3020	50	3020	BF-1	8.772	8.662	9-19/64	7/8	3 1/4	—	5-3/4	1.04	2.00	—	1-23/64	0.64	0.68	20.80
53-14MX-20-TL-3020	53	3020	BF-1	9.299	9.189	9-11/16	7/8	3 1/4	—	5-3/4	1.04	2.00	—	1-23/64	0.64	0.68	24.10
56-14MX-20-TL-3525	56	3525	BF-1	9.825	9.715	10-23/64	1 3/16	3 15/16	—	8-3/4	1.04	2.50	—	1-23/64	1.14	0.68	30.20
60-14MX-20-TL-3525	60	3525	BF-1	10.527	10.417	11-1/16	1 3/16	3 15/16	—	8-3/4	1.04	2.50	—	1-23/64	1.14	0.68	36.90
63-14MX-20-TL-3525	63	3525	BF-1	11.053	10.943	11-19/32	1 3/16	3 15/16	—	8-3/4	1.04	2.50	—	1-23/64	1.14	0.68	42.30
67-14MX-20-TL-3525	67	3525	BF-1	11.755	11.645	12-1/2	1 3/16	3 15/16	—	8-3/4	1.04	2.50	—	1-23/64	1.14	0.68	50.30
71-14MX-20-TL-3525	71	3525	CF-1	12.457	12.347	13-1/16	1 3/16	3 15/16	11.05	8-3/4	1.04	2.50	—	1-23/64	1.14	0.68	40.60
75-14MX-20-TL-3525	75	3525	CF-1	13.158	13.048	13-47/64	1 3/16	3 15/16	11.68	8-3/4	1.04	2.50	—	1-23/64	1.14	0.68	42.30
80-14MX-20-TL-3525	80	3525	CF-2	14.036	13.926	14-5/8	1 3/16	3 15/16	12.56	8-3/4	1.04	2.50	—	1-23/64	1.14	0.68	48.00
90-14MX-20-TL-3525	90	3525	C-2	15.790	15.680	—	1 3/16	3 15/16	14.26	8-3/4	—	2.50	—	1-23/64	1.14	0.68	53.80
112-14MX-20-TL-3525	112	3525	C-3	19.650	19.540	—	1 3/16	3 15/16	16.47	8-3/4	—	2.50	—	1-23/64	1.14	0.68	70.10
140-14MX-20-TL-3525	140	3525	C-3	24.562	24.452	—	1 3/16	3 15/16	21.04	8-3/4	—	2.50	—	1-23/64	1.14	0.68	94.80
168-14MX-20-TL-3525	168	3525	C-3	29.475	29.365	—	1 3/16	3 15/16	25.90	8-3/4	—	2.50	—	1-23/64	1.14	0.68	120.80
180-14MX-20-TL-3525	180	3525	C-3	31.580	31.470	—	1 3/16	3 15/16	27.99	8-3/4	—	2.50	—	1-23/64	1.14	0.68	134.60
200-14MX-20-TL-3525	200	3525	C-3	35.089	34.979	—	1 3/16	3 15/16	31.46	8-3/4	—	2.50	—	1-23/64	1.14	0.68	158.10
224-14MX-20-TL-4030	224	4030	C-3	39.300	39.190	—	1 7/16	4 7/16	35.63	10	—	3.00	—	1-23/64	1.64	0.68	201.10

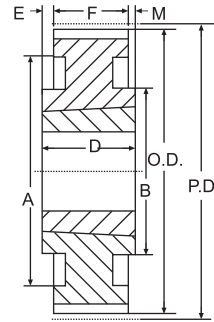
Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

POLYCHAIN® TIMING BELT PULLEY 14MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 37 MM WIDE BELTS


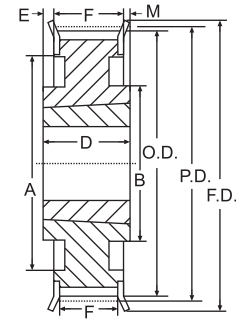
TYPE - AF



TYPE - BF



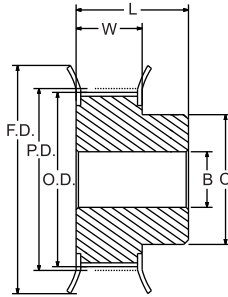
TYPE - C



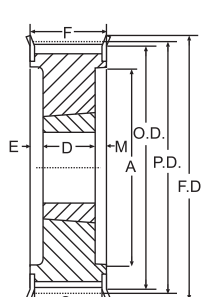
TYPE - CF

14mm PITCH (TL) 37mm WIDE BELTS																	
PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORE		DIMENSIONS								WEIGHT (lbs)
				P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	M	F-CL	
28-14MX-37-TL-2012	28	2012	AF-1	4.912	4.802	5-13/32	1/2	2 1/8	3.61	—	1-47/64	1.25	—	2-1/16	0.81	1.03	5.20
29-14MX-37-TL-2517	29	2517	AF-1	5.088	4.978	5-49/64	1/2	2 11/16	3.99	—	1-47/64	1.75	—	2-1/16	0.31	1.03	5.10
30-14MX-37-TL-2517	30	2517	AF-1	5.263	5.153	6-7/64	1/2	2 11/16	3.99	—	1-47/64	1.75	—	2-1/16	0.31	1.03	5.80
31-14MX-37-TL-2517	31	2517	AF-1	5.439	5.329	6-7/64	1/2	2 11/16	4.22	—	1-47/64	1.75	—	2-1/16	0.31	1.03	6.40
32-14MX-37-TL-2517	32	2517	AF-1	5.614	5.504	6-29/64	1/2	2 11/16	4.22	—	1-47/64	1.75	—	2-1/16	0.31	1.03	7.20
33-14MX-37-TL-2517	33	2517	AF-1	5.790	5.680	6-29/64	1/2	2 11/16	4.53	—	1-47/64	1.75	—	2-1/16	0.31	1.03	7.80
34-14MX-37-TL-2517	34	2517	AF-1	5.965	5.855	6-13/16	1/2	2 11/16	4.53	—	1-47/64	1.75	—	2-1/16	0.31	1.03	8.70
35-14MX-37-TL-2517	35	2517	AF-1	6.141	6.031	6-13/16	1/2	2 11/16	4.95	—	1-47/64	1.75	—	2-1/16	0.31	1.03	9.30
36-14MX-37-TL-2517	36	2517	AF-1	6.316	6.206	7-11/64	1/2	2 11/16	4.95	—	1-47/64	1.75	—	2-1/16	0.31	1.03	10.20
37-14MX-37-TL-2517	37	2517	AF-1	6.492	6.382	7-11/64	1/2	2 11/16	5.27	—	1-47/64	1.75	—	2-1/16	0.31	1.03	10.80
38-14MX-37-TL-3020	38	3020	AF-1	6.667	6.557	7-33/64	7/8	3 1/4	5.27	—	1-47/64	2.00	—	2-1/16	0.06	1.03	10.30
39-14MX-37-TL-3020	39	3020	AF-1	6.842	6.732	7-33/64	7/8	3 1/4	5.54	—	1-47/64	2.00	—	2-1/16	0.06	1.03	11.30
40-14MX-37-TL-3020	40	3020	AF-1	7.018	6.908	8-3/64	7/8	3 1/4	5.54	—	1-47/64	2.00	—	2-1/16	0.06	1.03	12.30
43-14MX-37-TL-3020	43	3020	AF-1	7.544	7.434	8-13/32	7/8	3 1/4	6.16	—	1-47/64	2.00	—	2-1/16	0.06	1.03	15.60
45-14MX-37-TL-3020	45	3020	AF-1	7.895	7.785	8-15/16	7/8	3 1/4	6.42	—	1-47/64	2.00	—	2-1/16	0.06	1.03	18.00
48-14MX-37-TL-3020	48	3020	AF-1	8.421	8.311	9-19/64	7/8	3 1/4	6.96	—	1-47/64	2.00	—	2-1/16	0.06	1.03	21.50
50-14MX-37-TL-3020	50	3020	AF-1	8.772	8.662	9-11/16	7/8	3 1/4	7.44	—	1-47/64	2.00	—	2-1/16	0.06	1.03	24.10
53-14MX-37-TL-3020	53	3020	AF-1	9.299	9.189	10-23/64	7/8	3 1/4	7.84	—	1-47/64	2.00	—	2-1/16	0.06	1.03	28.30
56-14MX-37-TL-3525	56	3525	BF-1	9.825	9.715	11-1/16	1 3/16	3 15/16	—	8.70	1-47/64	2.50	—	2-1/16	0.44	1.03	33.00
60-14MX-37-TL-3525	60	3525	BF-1	10.527	10.417	11-19/32	1 3/16	3 15/16	—	8.75	1-47/64	2.50	—	2-1/16	0.44	1.03	40.60
63-14MX-37-TL-3525	63	3525	BF-1	11.053	10.943	12-1/2	1 3/16	3 15/16	—	8.75	1-47/64	2.50	—	2-1/16	0.44	1.03	46.70
67-14MX-37-TL-3525	67	3525	BF-1	11.755	11.645	13-1/16	1 3/16	3 15/16	—	8.75	1-47/64	2.50	—	2-1/16	0.44	1.03	55.60
71-14MX-37-TL-3525	71	3525	BF-1	12.457	12.347	13-47/64	1 3/16	3 15/16	—	8.75	1-47/64	2.50	—	2-1/16	0.44	1.03	61.20
75-14MX-37-TL-3525	75	3525	CF-1	13.158	13.048	14-5/8	1 3/16	3 15/16	11.68	8.75	1-47/64	2.50	—	2-1/16	0.44	1.03	46.90
80-14MX-37-TL-3525	80	3525	CF-2	14.036	13.926	—	1 3/16	3 15/16	12.56	8.75	1-47/64	2.50	—	2-1/16	0.44	1.03	52.50
90-14MX-37-TL-3525	90	3525	C-2	15.790	15.680	—	1 3/16	3 15/16	14.26	8.75	—	2.50	—	2-1/16	0.44	1.03	61.50
112-14MX-37-TL-3525	112	3525	C-3	19.650	19.540	—	1 3/16	3 15/16	16.39	8.75	—	2.50	—	2-1/16	0.44	1.03	89.10
140-14MX-37-TL-3525	140	3525	C-3	24.562	24.452	—	1 3/16	3 15/16	20.84	8.75	—	2.50	—	2-1/16	0.44	1.03	125.50
168-14MX-37-TL-4030	168	4030	C-3	29.475	29.365	—	1 7/16	4 7/16	25.51	10.00	—	3.00	—	2-1/16	0.94	1.03	175.10
180-14MX-37-TL-4030	180	4030	C-3	31.580	31.470	—	1 7/16	4 7/16	27.59	10.00	—	3.00	—	2-1/16	0.94	1.03	191.40
200-14MX-37-TL-4030	200	4030	C-3	35.089	34.979	—	1 7/16	4 7/16	31.07	10.00	—	3.00	—	2-1/16	0.94	1.03	224.90
224-14MX-37-TL-4030	224	4030	C-3	39.300	39.190	—	1 7/16	4 7/16	35.24	10.00	—	3.00	—	2-1/16	0.94	1.03	267.70

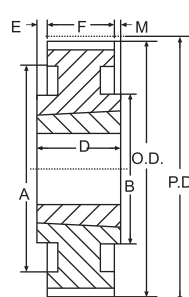
Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.
Part number listed are for Stock bore.

POLYCHAIN® TIMING BELT PULLEY 14MM PITCH (TAPER LOCK (TL®) BUSH)
STEEL
FOR 68 MM WIDE BELTS


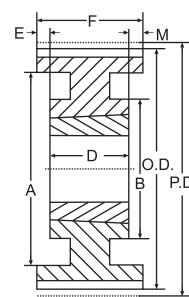
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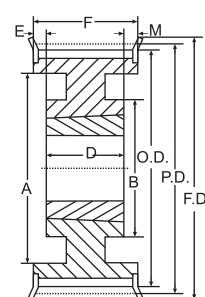
TYPE - AF



TYPE - C



TYPE - D



TYPE - DF

14mm PITCH (TL) 68mm WIDE BELTS																	
PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORE		DIMENSIONS								WEIGHT (lbs)
				P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	M	F-CL	
28-14MX-68-PB-1	28	MPB	6F-1	4.912	4.802	5-13/32	1	2 15/16	-	3.97	3.01	4.13	0.80	3-21/64	0.00	1.67	17.40
29-14MX-68-TL-2517	29	2517	AF-1	5.088	4.978	5-49/64	1/2	2 11/16	3.99	-	3.01	1.75	-	3-21/64	1.59	1.67	7.00
29-14MX-68-PB-1	29	MPB	6F-1	5.088	4.978	5-49/64	1	3 3/16	-	4.35	3.01	4.13	0.80	3-21/64	0.00	1.67	19.10
30-14MX-68-TL-2517	30	2517	AF-1	5.263	5.153	5-49/64	1/2	2 11/16	3.99	-	3.01	1.75	-	3-21/64	1.58	1.67	8.20
31-14MX-68-TL-2517	31	2517	AF-1	5.439	5.329	6-7/64	1/2	2 11/16	4.22	-	3.01	1.75	-	3-21/64	1.58	1.67	8.80
31-14MX-68-PB-1	31	MPB	6F-1	5.439	5.329	6-7/64	1	3 7/16	-	4.57	3.01	4.13	0.80	3-21/64	0.00	1.67	21.90
32-14MX-68-TL-2517	32	2517	AF-1	5.614	5.504	6-7/64	1/2	2 11/16	4.22	-	3.01	1.75	-	3-21/64	1.58	1.67	10.00
32-14MX-68-PB-1	32	MPB	6F-1	5.614	5.504	6-7/64	1	3 7/16	-	4.57	3.01	4.13	0.80	3-21/64	0.00	1.67	23.20
33-14MX-68-TL-2517	33	2517	AF-1	5.790	5.680	6-29/64	1/2	2 11/16	4.53	-	3.01	1.75	-	3-21/64	1.58	1.67	10.50
33-14MX-68-PB-1	33	MPB	6F-1	5.790	5.680	6-15/32	1	3 1/2	-	4.89	3.01	4.33	1.00	3-21/64	0.00	1.67	25.90
34-14MX-68-TL-2517	34	2517	AF-1	5.965	5.855	6-29/64	1/2	2 11/16	4.53	-	3.01	1.75	-	3-21/64	1.58	1.67	11.80
34-14MX-68-PB-1	34	MPB	6F-1	5.965	5.855	6-15/32	1	3 1/2	-	4.89	3.01	4.33	1.00	3-21/64	0.00	1.67	27.30
35-14MX-68-TL-3020	35	3020	AF-1	6.141	6.031	6-13/16	7/8	3 1/4	4.95	-	3.01	2.00	-	3-21/64	1.33	1.67	10.30
36-14MX-68-TL-3020	36	3020	AF-1	6.316	6.206	6-13/16	7/8	3 1/4	4.95	-	3.01	2.00	-	3-21/64	1.33	1.67	11.70
37-14MX-68-TL-3020	37	3020	AF-1	6.492	6.382	7-11/64	7/8	3 1/4	5.27	-	3.01	2.00	-	3-21/64	1.33	1.67	12.30
38-14MX-68-TL-3020	38	3020	AF-1	6.667	6.557	7-11/64	7/8	3 1/4	5.27	-	3.01	2.00	-	3-21/64	1.33	1.67	13.60
39-14MX-68-TL-3020	39	3020	AF-1	6.842	6.732	7-33/64	7/8	3 1/4	5.54	-	3.01	2.00	-	3-21/64	1.33	1.67	14.60
40-14MX-68-TL-3020	40	3020	AF-1	7.018	6.908	7-33/64	7/8	3 1/4	5.54	-	3.01	2.00	-	3-21/64	1.33	1.67	16.20
43-14MX-68-TL-3020	43	3020	AF-1	7.544	7.434	8-3/64	7/8	3 1/4	6.16	-	3.01	2.00	-	3-21/64	1.33	1.67	18.40
45-14MX-68-TL-3020	45	3020	AF-1	7.895	7.785	8-25/64	7/8	3 1/4	6.42	-	3.01	2.00	-	3-21/64	1.33	1.67	21.90
48-14MX-68-TL-3525	48	3525	AF-1	8.421	8.311	8-15/16	1 3/16	3 15/16	6.96	-	3.01	2.50	-	3-21/64	0.83	1.67	25.70
50-14MX-68-TL-3525	50	3525	AF-1	8.772	8.662	9-19/64	1 3/16	3 15/16	7.44	-	3.01	2.50	-	3-21/64	0.83	1.67	28.50
53-14MX-68-TL-3525	53	3525	AF-1	9.299	9.189	9-11/16	1 3/16	3 15/16	7.84	-	3.01	2.50	-	3-21/64	0.83	1.67	33.70
56-14MX-68-TL-3525	56	3525	AF-1	9.825	9.715	10-23/64	1 3/16	3 15/16	8.35	-	3.01	2.50	-	3-21/64	0.83	1.67	39.00
60-14MX-68-TL-3525	60	3525	AF-1	10.527	10.417	11-1/16	1 3/16	3 15/16	9.06	-	3.01	2.50	-	3-21/64	0.83	1.67	46.40
63-14MX-68-TL-3525	63	3525	AF-1	11.053	10.943	11-19/32	1 3/16	3 15/16	9.59	-	3.01	2.50	-	3-21/64	0.83	1.67	52.30
67-14MX-68-TL-3525	67	3525	DF-1	11.755	11.645	12-1/2	1 3/16	3 15/16	10.36	8.75	3.01	2.50	-	3-21/64	0.83	1.67	56.40
71-14MX-68-TL-3525	71	3525	DF-1	12.457	12.347	13-1/16	1 3/16	3 15/16	11.05	8.75	3.01	2.50	-	3-21/64	0.83	1.67	64.10
75-14MX-68-TL-3525	75	3525	DF-1	13.158	13.048	13-47/64	1 3/16	3 15/16	11.68	8.75	3.01	2.50	-	3-21/64	0.83	1.67	56.90
80-14MX-68-TL-3525	80	3525	DF-2	14.036	13.926	14-5/8	1 3/16	3 15/16	12.56	8.75	3.01	2.50	-	3-21/64	0.83	1.67	62.10
90-14MX-68-TL-4030	90	4030	D-2	15.790	15.680	-	1 7/16	4 7/16	14.26	10.00	3.01	3.00	-	3-21/64	0.33	1.67	86.20
112-14MX-68-TL-4030	112	4030	D-3	19.650	19.540	-	1 7/16	4 7/16	16.35	10.00	3.01	3.00	-	3-21/64	0.33	1.67	135.10
140-14MX-68-TL-4030	140	4030	D-3	24.562	24.452	-	1 7/16	4 7/16	20.78	10.00	3.01	3.00	-	3-21/64	0.33	1.67	189.00
168-14MX-68-TL-4030	168	4030	C-3	29.475	29.365	-	1 15/16	4 15/16	25.23	10.50	3.01	3.50	-	3-21/64	0.17	1.67	259.50
180-14MX-68-TL-4030	180	4030	C-3	31.580	31.470	-	1 15/16	4 15/16	27.16	10.50	3.01	3.50	-	3-21/64	0.17	1.67	288.60
200-14MX-68-TL-4030	200	4030	C-3	35.089	34.979	-	1 15/16	4 15/16	30.65	10.50	3.01	3.50	-	3-21/64	0.17	1.67	331.90
224-14MX-68-TL-4030	224	4030	C-3	39.300	39.190	-	2 7/16	5	34.82	11.00	3.01	4.00	-	3.33	0.67	1.67	404.30

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

Part number listed are for Stock bore.

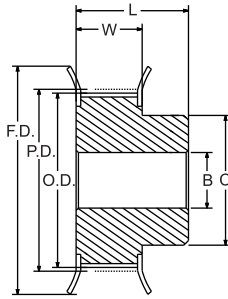
Rework services are available to accommodate Max Bore Size.

Drill & tap Set Screw holes as per request.

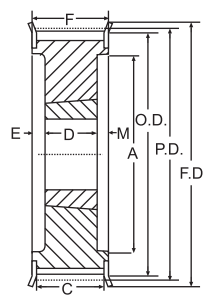
POLYCHAIN® TIMING BELT PULLEY 14MM PITCH (TAPER LOCK (TL®) BUSH)

STEEL

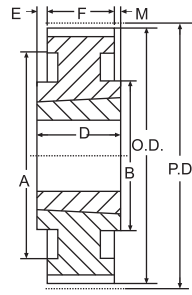
FOR 90 MM WIDE BELTS



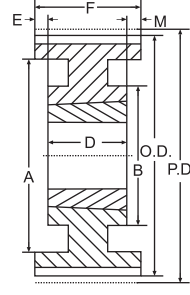
TYPE - 6F



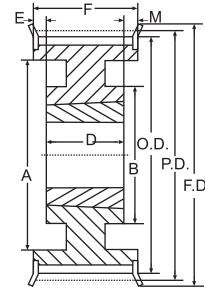
TYPE - AF



TYPE - C



TYPE - D



TYPE - DF

14mm PITCH (TL) 90mm WIDE BELTS																	
PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORE		DIMENSIONS								WEIGHT (lbs)
				P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	M	F-CL	
28-14MX-90-PB-1 1/2	28	MPB	6F-1	4.912	4.802	5-13/32	1 1/2	2 15/16	—	3.97	3.88	5.14	0.94	4-13/64	0.00	2.10	20.40
29-14MX-90-PB-1 1/2	29	MPB	6F-1	5.088	4.978	5-49/64	1 1/2	3 3/16	—	4.35	3.88	5.00	0.80	4-13/64	0.00	2.10	22.00
30-14MX-90-PB-1 1/2	30	MPB	6F-1	5.263	5.153	5-49/64	1 1/2	3 3/16	—	4.35	3.88	5.00	0.80	4-13/64	0.00	2.10	23.60
31-14MX-90-PB-1 1/2	31	MPB	6F-1	5.439	5.329	6-7/64	1 1/2	3 7/16	—	4.57	3.88	5.00	0.80	4-13/64	0.00	2.10	25.50
32-14MX-90-PB-1 1/2	32	MPB	6F-1	5.614	5.504	6-7/64	1 1/2	3 7/16	—	4.57	3.88	5.00	0.80	4-13/64	0.00	2.10	27.10
33-14MX-90-PB-1 1/2	33	MPB	6F-1	5.790	5.680	6-15/32	1 1/2	3 1/2	—	4.89	3.88	5.20	1.00	4-13/64	0.00	2.10	30.20
34-14MX-90-PB-1 1/2	34	MPB	6F-1	5.965	5.855	6-15/32	1 1/2	3 1/2	—	4.89	3.88	5.20	1.00	4-13/64	0.00	2.10	31.90
35-14MX-90-TL-3020	35	3020	AF-1	6.141	6.031	6-13/16	7/8	3 1/4	4.95	—	3.88	2.00	—	4-13/64	2.20	2.10	12.10
35-14MX-90-PB-1 1/2	35	MPB	6F-1	6.141	6.031	6-13/16	1 1/2	3 13/16	—	5.30	3.88	5.20	1.00	4-13/64	0.00	2.10	34.60
36-14MX-90-TL-3020	36	3020	AF-1	6.316	6.206	6-13/16	7/8	3 1/4	4.95	—	3.88	2.00	—	4-13/64	2.20	2.10	13.90
36-14MX-90-PB-1 1/2	36	MPB	6F-1	6.316	6.206	6-13/16	1 1/2	3 13/16	—	5.30	3.88	5.20	1.00	4-13/64	0.00	2.10	36.40
37-14MX-90-TL-3020	37	3020	AF-1	6.492	6.382	7-11/164	7/8	3 1/4	5.27	—	3.88	2.00	—	4-13/64	2.20	2.10	14.20
37-14MX-90-PB-1 1/2	37	MPB	6F-1	6.492	6.382	7-11/164	1 1/2	4 1/8	—	5.63	3.88	5.20	1.00	4-13/64	0.00	2.10	39.00
38-14MX-90-TL-3020	38	3020	AF-1	6.667	6.557	7-11/164	7/8	3 1/4	5.27	—	3.88	2.00	—	4-13/64	2.20	2.10	16.10
38-14MX-90-PB-1 1/2	38	MPB	6F-1	6.667	6.557	7-11/164	1 1/2	4 1/8	—	5.63	3.88	5.20	1.00	4-13/64	0.00	2.10	41.00
39-14MX-90-TL-3020	39	3020	AF-1	6.842	6.732	7-33/64	7/8	3 1/4	5.54	—	3.88	2.00	—	4-13/64	2.20	2.10	16.80
39-14MX-90-PB-1 1/2	39	MPB	6F-1	6.842	6.732	7-1/2	1 1/2	4 3/8	—	5.89	3.88	5.20	1.00	4-13/64	0.00	2.10	43.60
40-14MX-90-TL-3020	40	3020	AF-1	7.018	6.908	7-33/64	7/8	3 1/4	5.54	—	3.88	2.00	—	4-13/64	2.20	2.10	18.80
40-14MX-90-PB-1 1/2	40	MPB	6F-1	7.018	6.908	7-33/64	1 1/2	4 3/8	—	5.89	3.88	5.20	1.00	4-13/64	0.00	2.10	45.60
43-14MX-90-TL-3525	43	3525	AF-1	7.544	7.434	8-3/64	1 3/16	3 15/16	6.16	—	3.88	2.50	—	4-13/64	1.70	2.10	20.90
45-14MX-90-TL-3525	45	3525	AF-1	7.895	7.785	8-25/64	1 3/16	3 15/16	6.42	—	3.88	2.50	—	4-13/64	1.70	2.10	24.30
48-14MX-90-TL-3525	48	3525	AF-1	8.421	8.311	8-15/16	1 3/16	3 15/16	6.96	—	3.88	2.50	—	4-13/64	1.70	2.10	28.90
50-14MX-90-TL-3525	50	3525	AF-1	8.772	8.662	9-19/64	1 3/16	3 15/16	7.44	—	3.88	2.50	—	4-13/64	1.70	2.10	31.50
53-14MX-90-TL-3525	53	3525	AF-1	9.299	9.189	9-11/16	1 3/16	3 15/16	7.83	—	3.88	2.50	—	4-13/64	1.70	2.10	37.40
56-14MX-90-TL-4030	56	4030	AF-1	9.825	9.715	10-23/64	1 7/16	4 7/16	8.35	—	3.88	3.00	—	4-13/64	1.20	2.10	43.20
60-14MX-90-TL-4030	60	4030	AF-1	10.527	10.417	11-1/16	1 7/16	4 7/16	9.06	—	3.88	3.00	—	4-13/64	1.20	2.10	52.20
63-14MX-90-TL-4030	63	4030	AF-1	11.053	10.943	11-19/32	1 7/16	4 7/16	9.59	—	3.88	3.00	—	4-13/64	1.20	2.10	59.30
67-14MX-90-TL-4030	67	4030	AF-1	11.755	11.645	12-1/2	1 7/16	4 7/16	9.88	—	3.88	3.00	—	4-13/64	1.20	2.10	71.30
71-14MX-90-TL-4030	71	4030	AF-1	12.457	12.347	13-1/16	1 7/16	4 7/16	10.67	—	3.88	3.00	—	4-13/64	1.20	2.10	81.60
75-14MX-90-TL-4030	75	4030	AF-1	13.158	13.048	13-47/64	1 7/16	4 7/16	11.63	—	3.88	3.00	—	4-13/64	1.20	2.10	95.90
80-14MX-90-TL-4030	80	4030	DF-1	14.036	13.926	14-5/8	1 7/16	4 7/16	12.56	10.00	3.88	3.00	—	4-13/64	1.20	2.10	94.10
90-14MX-90-TL-4030	90	4030	D-2	15.790	15.680	—	1 7/16	4 7/16	14.26	10.00	—	3.00	—	4-13/64	1.20	2.10	94.50
112-14MX-90-TL-4535	112	4535	D-2	19.650	19.540	—	1 15/16	4 15/16	16.35	10.50	—	3.50	—	4-13/64	0.70	2.10	173.70
140-14MX-90-TL-5040	140	5040	D-3	24.562	24.452	—	2 7/16	5	20.74	11.00	—	4.00	—	4-13/64	0.20	2.10	245.30
168-14MX-90-TL-6050	168	6050	C-3	29.475	29.365	—	4 7/16	6	25.11	15.50	—	5.00	—	4-13/64	0.80	2.10	395.10
180-14MX-90-TL-6050	180	6050	C-3	31.580	31.470	—	4 7/16	6	27.06	15.50	—	5.00	—	4-13/64	0.80	2.10	429.40
200-14MX-90-TL-6050	200	6050	C-3	35.089	34.979	—	4 7/16	6	30.29	15.50	—	5.00	—	4-13/64	0.80	2.10	493.00
224-14MX-90-TL-6050	224	6050	C-3	39.300	39.190	—	4 7/16	6	34.46	15.50	—	5.00	—	4-13/64	0.80	2.10	562.60

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

Part number listed are for Stock bore.

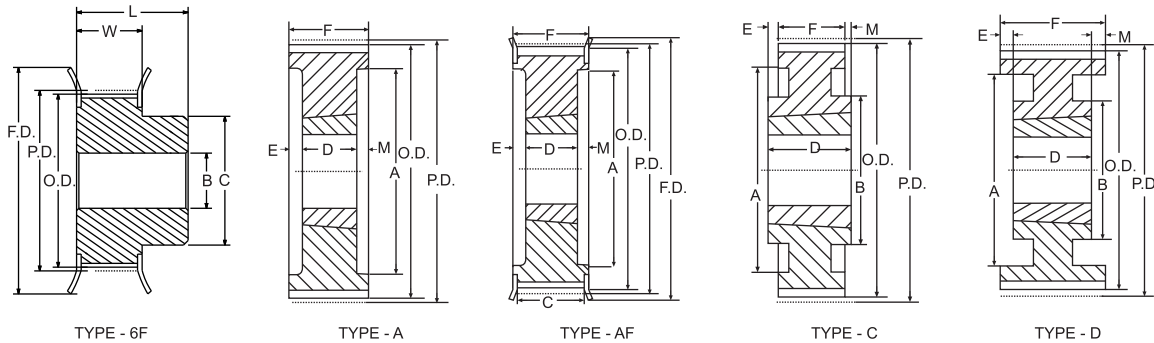
Rework services are available to accommodate Max Bore Size.

Drill & tap Set Screw holes as per request.

POLYCHAIN® TIMING BELT PULLEY 14MM PITCH (TAPER LOCK (TL®) BUSH)

STEEL

FOR 125 MM WIDE BELTS



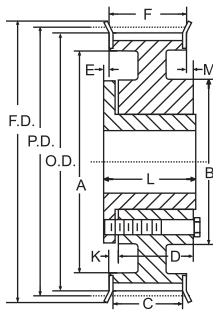
14mm PITCH (TL) 125mm WIDE BELTS																	
PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORE		DIMENSIONS								WEIGHT (lbs)
				P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	M	F-CL	
28-14MX-125-PB-1 1/2	28	MPB	6F-1	4.912	4.802	5-13/32	1 1/2	2 15/16	—	3.97	5.29	6.50	0.89	5-39/64	0.00	2.81	24.80
29-14MX-125-PB-1 1/2	29	MPB	6F-1	5.088	4.978	5-49/64	1 1/2	3 3/16	—	4.35	5.29	6.50	0.89	5-39/64	0.00	2.81	27.20
30-14MX-125-PB-1 1/2	30	MPB	6F-1	5.263	5.153	5-49/64	1 1/2	3 3/16	—	4.35	5.29	6.50	0.89	5-39/64	0.00	2.81	29.20
31-14MX-125-PB-1 1/2	31	MPB	6F-1	5.439	5.329	6-7/64	1 1/2	3 7/16	—	4.57	5.29	6.50	0.89	5-39/64	0.00	2.81	31.60
32-14MX-125-PB-1 1/2	32	MPB	6F-1	5.614	5.504	6-7/64	1 1/2	3 7/16	—	4.57	5.29	6.50	0.89	5-39/64	0.00	2.81	33.80
33-14MX-125-PB-1 1/2	33	MPB	6F-1	5.790	5.680	6-15/32	1 1/2	3 1/2	—	4.89	5.29	6.69	1.08	5-39/64	0.00	2.81	37.30
34-14MX-125-PB-1 1/2	34	MPB	6F-1	5.965	5.855	6-15/32	1 1/2	3 1/2	—	4.89	5.29	6.69	1.08	5-39/64	0.00	2.81	39.60
35-14MX-125-PB-1 1/2	35	MPB	6F-1	6.141	6.031	6-13/16	1 1/2	3 13/16	—	5.30	5.29	6.69	1.08	5-39/64	0.00	2.81	42.90
36-14MX-125-PB-1 1/2	36	MPB	6F-1	6.316	6.206	6-13/16	1 1/2	3 13/16	—	5.30	5.29	6.69	1.08	5-39/64	0.00	2.81	45.30
37-14MX-125-PB-1 1/2	37	MPB	6F-1	6.492	6.382	7-11/64	1 1/2	4 1/8	—	5.63	5.29	6.69	1.08	5-39/64	0.00	2.81	48.50
38-14MX-125-PB-1 1/2	38	MPB	6F-1	6.667	6.557	7-11/64	1 1/2	4 1/8	—	5.63	5.29	6.69	1.08	5-39/64	0.00	2.81	51.10
39-14MX-125-PB-1 1/2	39	MPB	6F-1	6.842	6.732	7-33/64	1 1/2	4 3/8	—	5.89	5.29	6.69	1.08	5-39/64	0.00	2.81	54.30
40-14MX-125-PB-1 1/2	40	MPB	6F-1	7.018	6.908	7-33/64	1 1/2	4 3/8	—	5.89	5.29	6.69	1.08	5-39/64	0.00	2.81	57.00
43-14MX-125-PB-1 1/2	43	MPB	6F-1	7.544	7.434	8-3/64	1 1/2	4 13/16	—	6.51	5.29	6.81	1.20	5-39/64	0.00	2.81	68.20
45-14MX-125-PB-1 1/2	45	MPB	6F-1	7.895	7.785	8-13/32	1 1/2	5	—	6.76	5.29	6.81	1.20	5-39/64	0.00	2.81	75.00
48-14MX-125-PB-1 1/2	48	MPB	6F-1	8.421	8.311	8-15/16	1 1/2	5 5/8	—	7.29	5.29	6.81	1.20	5-39/64	0.00	2.81	86.30
50-14MX-125-TL-4535	50	4535	AF-1	8.772	8.662	9-19/64	1 15/16	4 15/16	7.44	—	5.29	3.50	—	5-39/64	2.11	2.81	38.00
53-14MX-125-TL-4535	53	4535	AF-1	9.299	9.189	9-11/16	1 15/16	4 15/16	7.83	—	5.29	3.50	—	5-39/64	2.11	2.81	46.00
56-14MX-125-TL-4535	56	4535	AF-1	9.825	9.715	10-23/64	1 15/16	4 15/16	8.35	—	5.29	3.50	—	5-39/64	2.11	2.81	53.60
60-14MX-125-TL-4535	60	4535	AF-1	10.527	10.417	11-1/16	1 15/16	4 15/16	9.06	—	5.29	3.50	—	5-39/64	2.11	2.81	64.30
63-14MX-125-TL-4535	63	4535	AF-1	11.053	10.943	11-19/32	1 15/16	4 15/16	9.59	—	5.29	3.50	—	5-39/64	2.11	2.81	72.80
67-14MX-125-TL-4535	67	4535	AF-1	11.755	11.645	12-1/2	1 15/16	4 15/16	9.88	—	5.29	3.50	—	5-39/64	2.11	2.81	88.20
71-14MX-125-TL-5040	71	5040	AF-1	12.457	12.347	13-1/16	2 7/16	5	10.67	—	5.29	4.00	—	5-39/64	1.61	2.81	103.00
75-14MX-125-TL-5040	75	5040	AF-1	13.158	13.048	13-47/64	2 7/16	5	11.63	—	5.29	4.00	—	5-39/64	1.61	2.81	117.00
80-14MX-125-TL-5040	80	5040	AF-1	14.036	13.926	14-5/8	2 7/16	5	12.59	—	5.29	4.00	—	5-39/64	1.61	2.81	136.00
90-14MX-125-TL-5040	90	5040	D-1	15.790	15.680	—	2 7/16	5	14.26	11.00	—	4.00	—	5-39/64	1.61	2.81	135.00
112-14MX-125-TL-6050	112	6050	A-1	19.650	19.540	—	4 7/16	6	16.35	—	—	5.00	—	5-39/64	0.61	2.81	317.00
140-14MX-125-TL-6050	140	6050	D-3	24.562	24.452	—	4 7/16	6	20.74	15.50	—	5.00	—	5-39/64	0.61	2.81	373.00
168-14MX-125-TL-7060	168	7060	C-3	29.475	29.365	—	4 15/16	7	25.11	17.00	—	6.00	—	5-39/64	0.39	2.81	524.00
180-14MX-125-TL-7060	180	7060	C-3	31.580	31.470	—	4 15/16	7	27.06	17.00	—	6.00	—	5-39/64	0.39	2.81	567.00
200-14MX-125-TL-7060	200	7060	C-3	35.089	34.979	—	4 15/16	7	30.29	17.00	—	6.00	—	5-39/64	0.39	2.81	648.00
224-14MX-125-TL-7060	224	7060	C-3	39.300	39.190	—	4 15/16	7	34.21	17.00	—	6.00	—	5-39/64	0.39	2.81	753.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

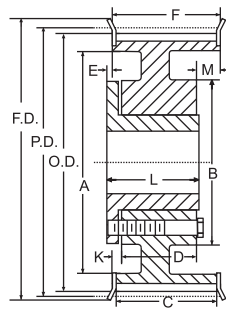
Part number listed are for Stock bore.

Rework services are available to accommodate Max Bore Size.

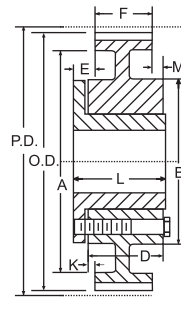
Drill & tap Set Screw holes as per request.

POLYCHAIN® TIMING BELT PULLEY 14MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH
STEEL
FOR 20 MM WIDE BELTS


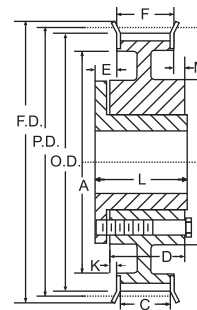
TYPE - CF



TYPE - DF



TYPE - G



TYPE - GF



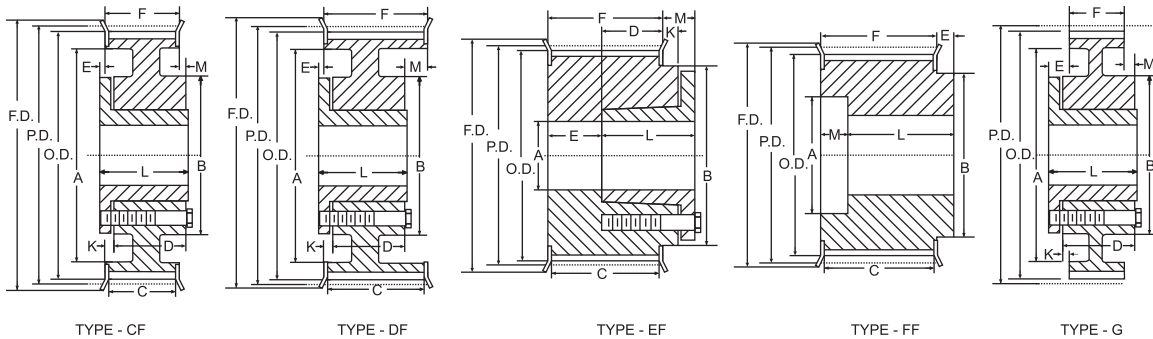
14mm PITCH (QD) 20mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORE		DIMENSIONS									
					P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	K	L	M	WEIGHT (lbs)
QD28-14MS-20	28-14MS-20-QD-SK	28	SK	DF-1	4.912	4.802	5-7/16	1/2	2 5/8	-	-	1.05	1.38	0.88	1-3/8	0.00	1.94	0.00	3.90
QD30-14MS-20	30-14MS-20-QD-SK	30	SK	DF-1	5.263	5.153	5-3/4	1/2	2 5/8	-	-	1.05	1.38	0.88	1-3/8	0.00	1.94	0.00	4.80
QD32-14MS-20	32-14MS-20-QD-SK	32	SK	DF-1	5.614	5.504	6-1/8	1/2	2 5/8	-	-	1.05	1.38	0.88	1-3/8	0.00	1.94	0.00	5.90
QD34-14MS-20	34-14MS-20-QD-SK	34	SK	DF-1	5.965	5.855	6-27/32	1/2	2 5/8	-	-	1.05	1.38	0.88	1-3/8	0.00	1.94	0.00	6.90
QD36-14MS-20	36-14MS-20-QD-SF	36	SF	DF-1	6.316	6.602	7-3/16	1/2	2 15/16	-	-	1.05	1.38	0.94	1-3/8	0.00	2.06	0.00	7.60
QD38-14MS-20	38-14MS-20-QD-SF	38	SF	DF-1	6.667	6.557	7-17/32	1/2	2 15/16	-	-	1.05	1.38	0.94	1-3/8	0.00	2.06	0.00	8.80
QD40-14MS-20	40-14MS-20-QD-SF	40	SF	DF-1	7.018	6.908	7-17/32	1/2	2 15/16	-	-	1.05	1.38	0.94	1-3/8	0.00	2.06	0.00	10.10
QD43-14MS-20	43-14MS-20-QD-E	43	E	CF-1	7.544	7.434	8-13/32	7/8	3 1/2	-	6.50	1.05	1.63	1.19	1-3/8	0.00	2.75	0.25	10.00
QD45-14MS-20	45-14MS-20-QD-E	45	E	CF-1	7.895	7.785	8-13/32	7/8	3 1/2	-	6.84	1.05	1.63	1.19	1-3/8	0.00	2.75	0.25	11.50
QD48-14MS-20	48-14MS-20-QD-E	48	E	CF-1	8.421	8.311	9-5/16	7/8	3 1/2	-	7.25	1.05	1.63	1.19	1-3/8	0.00	2.75	0.25	13.80
QD50-14MS-20	50-14MS-20-QD-E	50	E	CF-1	8.772	8.662	9-23/32	7/8	3 1/2	-	7.50	1.05	1.63	1.19	1-3/8	0.00	2.75	0.25	15.40
QD56-14MS-20	56-14MS-20-QD-E	56	E	CF-1	9.825	9.715	10-3/8	7/8	3 1/2	-	7.50	1.05	1.63	1.19	1-3/8	0.00	2.75	0.25	20.70
QD60-14MS-20	60-14MS-20-QD-E	60	E	CF-1	10.527	10.417	11-25/32	7/8	3 1/2	-	7.50	1.05	1.63	1.19	1-3/8	0.00	2.75	0.25	24.60
QD63-14MS-20	63-14MS-20-QD-E	63	E	CF-1	11.053	10.943	11-25/32	7/8	3 1/2	-	7.50	1.05	1.63	1.19	1-3/8	0.00	2.75	0.25	27.70
QD71-14MS-20	71-14MS-20-QD-E	71	E	CF-2	12.457	12.346	13-3/32	7/8	3 1/2	10.38	7.50	1.05	1.63	1.19	1-3/8	0.00	2.75	0.25	30.60
QD75-14MS-20	75-14MS-20-QD-E	75	E	CF-2	13.158	13.048	13-3/4	7/8	3 1/2	11.28	7.50	1.05	1.63	1.19	1-3/8	0.00	2.75	0.25	36.00
QD80-14MS-20	80-14MS-20-QD-E	80	E	GF-3	14.036	13.926	14-21/32	7/8	3 1/2	11.88	7.50	1.05	1.63	1.16	1-3/8	0.00	2.75	0.25	32.00
QD90-14MS-20	90-14MS-20-QD-E	90	E	G-3	15.790	15.680	-	7/8	3 1/2	13.75	7.50	-	1.63	1.47	1-3/8	0.25	2.75	0.00	40.20
QD112-14MS-20	112-14MS-20-QD-E	112	E	G-3	19.650	19.540	-	7/8	3 1/2	17.50	7.50	-	1.63	1.47	1-3/8	0.25	2.75	0.00	50.40
QD140-14MS-20	140-14MS-20-QD-E	140	E	G-3	24.562	24.452	-	7/8	3 1/2	22.44	7.50	-	1.63	1.47	1-3/8	0.25	2.75	0.00	66.10
QD168-14MS-20	168-14MS-20-QD-F	168	F	G-3	29.475	29.365	-	1	4	-	7.75	-	2.50	1.97	1-3/8	0.63	3.75	0.56	93.00
QD180-14MS-20	180-14MS-20-QD-F	180	F	G-3	31.580	31.470	-	1	4	29.38	7.25	-	2.50	2.53	1-3/8	1.13	3.75	0.00	108.00
QD200-14MS-20	200-14MS-20-QD-F	200	F	G-3	35.089	34.979	-	1	4	32.88	7.25	-	2.50	1.66	1-3/8	0.25	3.75	0.88	119.00
QD224-14MS-20	224-14MS-20-QD-F	224	F	G-3	39.300	39.190	-	1	4	37.13	7.25	-	2.50	2.53	1-3/8	1.13	3.75	0.00	151.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.

POLYCHAIN® TIMING BELT PULLEY 14MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH

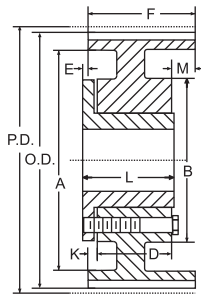
STEEL

FOR 37 MM WIDE BELTS

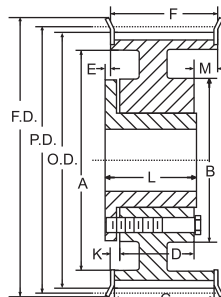


14mm PITCH (QD) 37mm WIDE BELTS																				
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORE		DIMENSIONS										WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	K	L	M		
QD28-14MS-37	28-14MS-37-QD-SK	28	SK	EF-1	4.912	4.802	5-7/16	1/2	2 5/8	3.50	-	1.75	1.25	0.81	2-1/16	0.00	1.94	0.81	5.10	
QD30-14MS-37	30-14MS-37-QD-SK	30	SK	DF-1	5.263	5.153	5-3/4	1/2	2 5/8	4.06	-	1.75	1.25	0.31	2-1/16	0.56	1.94	0.25	5.90	
QD32-14MS-37	32-14MS-37-QD-SK	32	SK	DF-1	5.614	5.504	6-1/8	1/2	2 5/8	4.19	-	1.75	1.25	0.31	2-1/16	0.56	1.94	0.25	7.20	
QD36-14MS-37	36-14MS-37-QD-SF	36	SF	DF-1	6.316	6.602	-	1/2	2 15/16	4.94	-	1.75	1.25	0.38	2-1/16	0.56	2.06	0.25	8.00	
QD38-14MS-37	38-14MS-37-QD-SF	38	SF	DF-1	6.667	6.557	7-3/16	1/2	2 15/16	5.13	-	1.75	1.25	0.38	2-1/16	0.56	2.06	0.25	10.50	
QD40-14MS-37	40-14MS-37-QD-SF	40	SF	DF-1	7.018	6.908	7-17/32	1/2	2 15/16	5.50	-	1.75	1.25	0.38	2-1/16	0.56	2.06	0.25	12.70	
QD43-14MS-37	43-14MS-37-QD-E	43	E	DF-1	7.544	7.434	7-17/32	7/8	3 1/2	6.16	-	1.75	1.63	0.94	2-1/16	0.25	2.75	0.19	14.30	
QD45-14MS-37	45-14MS-37-QD-E	45	E	DF-1	7.895	7.785	8-13/32	7/8	3 1/2	6.38	-	1.75	1.63	0.94	2-1/16	0.25	2.75	0.19	16.20	
QD48-14MS-37	48-14MS-37-QD-E	48	E	DF-1	8.421	8.311	8-13/32	7/8	3 1/2	6.88	-	1.75	1.63	0.94	2-1/16	0.25	2.75	0.19	19.10	
QD50-14MS-37	50-14MS-37-QD-E	50	E	DF-1	8.772	8.662	9-5/16	7/8	3 1/2	7.38	-	1.75	1.63	0.94	2-1/16	0.25	2.75	0.19	21.70	
QD56-14MS-37	56-14MS-37-QD-E	56	E	DF-1	9.825	9.715	9-23/32	7/8	3 1/2	8.19	-	1.75	1.63	0.94	2-1/16	0.25	2.75	0.19	28.20	
QD60-14MS-37	60-14MS-37-QD-E	60	E	DF-1	10.527	10.417	10-3/8	7/8	3 1/2	8.88	-	1.75	1.63	0.94	2-1/16	0.25	2.75	0.19	33.40	
QD63-14MS-37	63-14MS-37-QD-F	63	F	CF-1	11.053	10.943	11-25/32	1	4	0.00	7.13	1.75	2.50	1.38	2-1/16	0.00	3.75	0.44	39.40	
QD71-14MS-37	71-14MS-37-QD-F	71	F	CF-2	12.457	12.346	11-25/32	1	4	10.31	7.13	1.75	2.50	1.38	2-1/16	0.00	3.75	0.44	44.70	
QD75-14MS-37	75-14MS-37-QD-F	75	F	CF-2	13.158	13.048	13-3/32	1	4	11.00	7.13	1.75	2.50	1.38	2-1/16	0.00	3.75	0.44	49.10	
QD80-14MS-37	80-14MS-37-QD-F	80	F	CF-2	14.036	13.926	13-3/4	1	4	11.88	7.13	1.75	2.50	1.38	2-1/16	0.00	3.75	0.44	54.20	
QD90-14MS-37	90-14MS-37-QD-F	90	F	G-3	15.790	15.680	14-21/32	1	4	13.75	7.00	-	2.50	1.81	2-1/16	0.44	3.75	0.00	50.20	
QD112-14MS-37	112-14MS-37-QD-F	112	F	G-3	19.650	19.540	-	1	4	17.50	7.19	-	2.50	1.81	2-1/16	0.44	3.75	0.00	65.40	
QD140-14MS-37	140-14MS-37-QD-J	140	J	G-3	24.562	24.452	-	1 1/2	4 1/2	22.38	8.25	-	3.19	2.69	2-1/16	1.13	4.63	0.00	101.00	
QD168-14MS-37	168-14MS-37-QD-J	168	J	G-3	29.475	29.365	-	1 1/2	4 1/2	27.47	9.00	-	3.19	2.16	2-1/16	0.59	4.63	0.53	157.00	
QD180-14MS-37	180-14MS-37-QD-J	180	J	G-3	31.580	31.470	-	1 1/2	4 1/2	29.38	8.63	-	3.19	2.69	2-1/16	1.13	4.63	0.00	143.00	
QD200-14MS-37	200-14MS-37-QD-J	200	J	G-3	35.089	34.979	-	1 1/2	4 1/2	32.88	8.63	-	3.19	1.88	2-1/16	0.31	4.63	0.81	186.00	
QD224-14MS-37	224-14MS-37-QD-M	224	M	G-3	39.300	39.190	-	2	5 1/2	37.38	10.25	-	3.31	3.31	2-1/8	1.59	6.75	1.47	230.00	

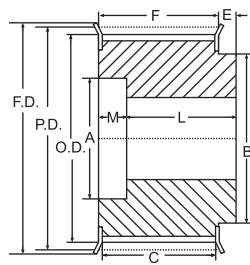
Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.
Part number listed are for Stock bore.

POLYCHAIN® TIMING BELT PULLEY 14MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH
STEEL
FOR 68 MM WIDE BELTS


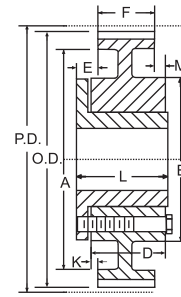
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TYPE - DF



TYPE - FF

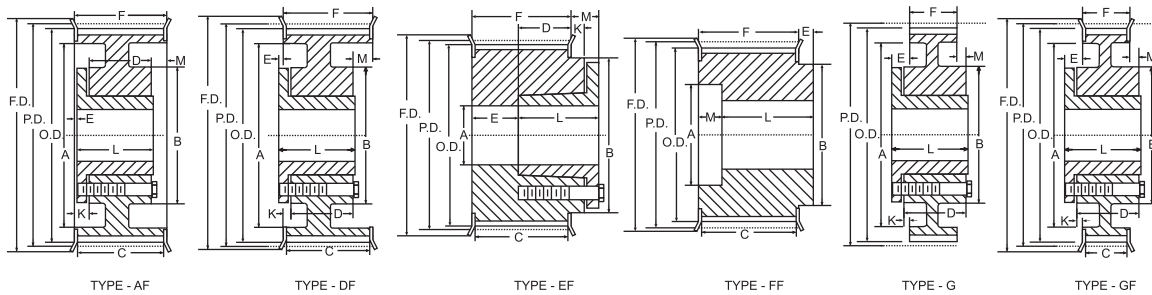


TYPE - G



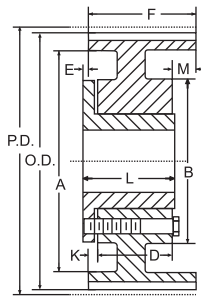
14mm PITCH (QD) 68mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORE		DIMENSIONS									WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	K	L	M	
QD43-14MS-68	43-14MS-68-QD-E	43	E	DF-1	7.544	7.434	8-13/32	7/8	3 1/2	6.16	-	3.02	1.63	0.19	3-11/32	1.00	2.75	0.72	17.80
QD45-14MS-68	45-14MS-68-QD-E	45	E	DF-1	7.895	7.785	8-13/32	7/8	3 1/2	6.38	-	3.02	1.63	0.19	3-11/32	1.00	2.75	0.72	20.80
QD48-14MS-68	48-14MS-68-QD-E	48	E	DF-1	8.421	8.311	9-5/16	7/8	3 1/2	6.88	-	3.02	1.63	0.19	3-11/32	1.00	2.75	0.72	26.20
QD50-14MS-68	50-14MS-68-QD-F	50	F	DF-1	8.772	8.662	9-23/32	1	4	7.38	-	3.02	2.50	0.88	3-11/32	0.53	3.75	0.31	30.40
QD56-14MS-68	56-14MS-68-QD-F	56	F	DF-1	9.825	9.715	10-3/8	1	4	8.19	-	3.02	2.50	0.88	3-11/32	0.53	3.75	0.31	41.50
QD60-14MS-68	60-14MS-68-QD-J	60	J	DF-1	10.527	10.417	11-25/32	1 1/2	4 1/2	8.25	-	3.02	3.19	1.47	3-11/32	0.09	4.63	0.06	53.30
QD63-14MS-68	63-14MS-68-QD-J	63	J	DF-1	11.053	10.943	11-25/32	1 1/2	4 1/2	8.25	-	3.02	3.19	1.47	3-11/32	0.09	4.63	0.06	60.80
QD71-14MS-68	71-14MS-68-QD-J	71	J	DF-2	12.457	12.346	13-3/32	1 1/2	4 1/2	10.50	8.50	3.02	3.19	1.47	3-11/32	0.09	4.63	0.06	64.70
QD75-14MS-68	75-14MS-68-QD-J	75	J	DF-2	13.158	13.048	13-3/4	1 1/2	4 1/2	11.25	8.50	3.02	3.19	1.47	3-11/32	0.09	4.63	0.06	69.60
QD80-14MS-68	80-14MS-68-QD-J	80	J	DF-2	14.036	13.926	14-21/32	1 1/2	4 1/2	12.13	8.50	3.02	3.19	1.47	3-11/32	0.09	4.63	0.06	80.40
QD90-14MS-68	90-14MS-68-QD-J	90	J	D-3	15.790	15.680	-	1 1/2	4 1/2	13.75	8.25	-	3.19	1.47	3-11/32	0.09	4.63	0.06	72.60
QD112-14MS-68	112-14MS-68-QD-J	112	J	D-3	19.650	19.540	-	1 1/2	4 1/2	17.50	8.50	-	3.19	1.44	3-11/32	0.16	4.63	0.00	92.70
QD140-14MS-68	140-14MS-68-QD-M	140	M	G-3	24.562	24.452	-	2	5 1/2	22.38	10.25	-	5.19	3.56	3-11/32	1.84	6.75	0.00	177.00
QD168-14MS-68	168-14MS-68-QD-M	168	M	G-3	29.475	29.365	-	2	5 1/2	27.28	11.38	-	5.19	3.06	3-11/32	1.34	6.75	0.50	251.00
QD180-14MS-68	180-14MS-68-QD-M	180	M	G-3	31.580	31.470	-	2	5 1/2	29.38	10.50	-	5.19	3.56	3-11/32	1.84	6.75	0.00	240.00
QD200-14MS-68	200-14MS-68-QD-M	200	M	G-3	35.089	34.979	-	2	5 1/2	32.88	10.50	-	5.19	2.25	3-11/32	0.56	6.75	1.34	263.00
QD224-14MS-68	224-14MS-68-QD-N	224	N	G-3	39.300	39.190	-	2 7/8	5 7/8	37.13	11.50	-	6.25	2.84	3-11/32	0.84	8.13	2.09	350.00

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.
Part number listed are for Stock bore.

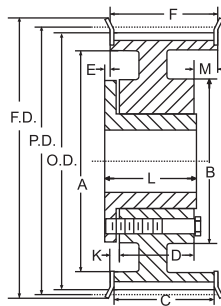
POLYCHAIN® TIMING BELT PULLEY 14MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH
STEEL
FOR 90 MM WIDE BELTS


14mm PITCH (QD) 90mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORE		DIMENSIONS									WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	K	L	M	
QD43-14MS-90	43-14MS-90-QD-F	43	F	EF-1	7.544	7.434	8-13/32	1	4	5.63	-	3.88	2.50	1.72	4-7/32	0.00	3.75	1.38	24.90
QD45-14MS-90	45-14MS-90-QD-F	45	F	EF-1	7.895	7.785	8-13/32	1	4	5.97	-	3.88	2.50	1.72	4-7/32	0.00	3.75	1.38	29.20
QD48-14MS-90	48-14MS-90-QD-F	48	F	EF-1	8.421	8.311	9-5/16	1	4	6.47	-	3.88	2.50	1.72	4-7/32	0.00	3.75	1.38	36.30
QD50-14MS-90	50-14MS-90-QD-F	50	F	AF-1	8.772	8.662	9-23/32	1	4	6.78	-	3.88	2.50	0.16	4-7/32	1.50	3.75	0.19	36.50
QD56-14MS-90	56-14MS-90-QD-J	56	J	DF-1	9.825	9.715	10-3/8	1 1/2	4 1/2	8.19	-	3.88	3.19	1.06	4-7/32	0.50	4.63	0.50	48.20
QD60-14MS-90	60-14MS-90-QD-J	60	J	DF-1	10.527	10.417	11-25/32	1 1/2	4 1/2	8.88	-	3.88	3.19	1.06	4-7/32	0.50	4.63	0.50	57.70
QD63-14MS-90	63-14MS-90-QD-J	63	J	DF-1	11.053	10.943	11-25/32	1 1/2	4 1/2	8.88	-	3.88	3.19	1.06	4-7/32	0.50	4.63	0.50	67.20
QD71-14MS-90	71-14MS-90-QD-J	71	J	DF-1	12.457	12.346	13-3/32	1 1/2	4 1/2	10.00	-	3.88	3.19	1.06	4-7/32	0.50	4.63	0.50	90.50
QD75-14MS-90	75-14MS-90-QD-J	75	J	DF-1	13.158	13.048	13-3/4	1 1/2	4 1/2	10.66	-	3.88	3.19	1.06	4-7/32	0.50	4.63	0.50	105.40
QD80-14MS-90	80-14MS-90-QD-M	80	M	GF-1	14.036	13.926	14-21/32	2	5 1/2	-	11.38	3.88	5.19	2.69	4-7/32	0.97	6.75	-	121.50
QD90-14MS-90	90-14MS-90-QD-M	90	M	G-2	15.790	15.680	-	2	5 1/2	13.69	10.00	-	5.19	2.69	4-7/32	0.97	6.75	-	130.90
QD112-14MS-90	112-14MS-90-QD-M	112	M	G-3	19.650	19.540	-	2	5 1/2	17.47	11.38	-	5.19	2.69	4-7/32	0.97	6.75	-	187.90
QD140-14MS-90	140-14MS-90-QD-M	140	M	G-3	24.562	24.452	-	2	5 1/2	22.34	11.38	-	5.19	2.69	4-7/32	0.97	6.75	-	239.90
QD168-14MS-90	168-14MS-90-QD-N	168	N	G-3	29.475	29.365	-	2 7/16	5 7/8	27.16	12.00	-	6.25	4.06	4-7/32	2.03	8.13	-	327.30
QD180-14MS-90	180-14MS-90-QD-N	180	N	G-3	31.580	31.470	-	2 7/16	5 7/8	29.28	11.25	-	6.25	4.06	4-7/32	2.03	8.13	-	298.50
QD200-14MS-90	200-14MS-90-QD-N	200	N	G-3	35.089	34.979	-	2 7/16	5 7/8	32.75	11.50	-	6.25	4.06	4-7/32	2.03	8.13	-	344.50
QD224-14MS-90	224-14MS-90-QD-N	224	N	G-3	39.300	39.190	-	2 7/16	5 7/8	36.94	12.00	-	6.25	4.06	4-7/32	2.03	8.13	-	406.30

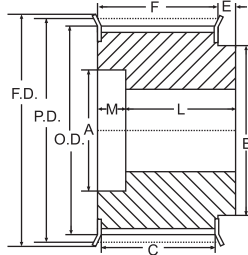
Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.
Part number listed are for Stock bore.

POLYCHAIN® TIMING BELT PULLEY 14MM PITCH QUICK DETACHABLE (PQD) STEEL BUSH
STEEL
FOR 125 MM WIDE BELTS


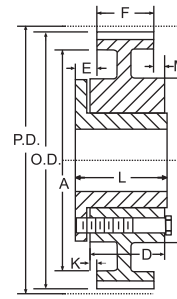
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TYPE - DF



TYPE - FF

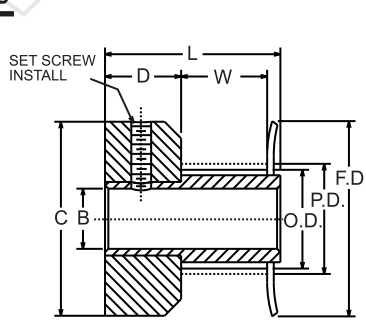


TYPE - G

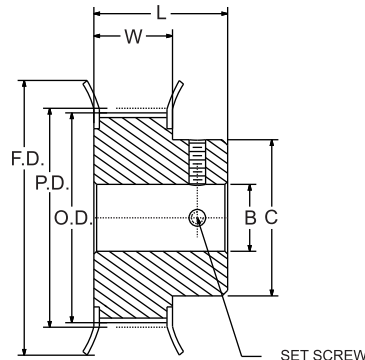


14mm PITCH (QD) 125mm WIDE BELTS																			
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH	BUSHING	TYPE	DIAMETERS			STOCK BORE		DIMENSIONS									WEIGHT (lbs)
					P.D.	O.D.	F.D.	MIN.	MAX.	A	B	C	D	E	F	K	L	M	
QD50-14MS-125	50-14MS-125-QD-J	50	J	DF-1	8.772	8.662	9-23/32	1 1/2	4 1/2	7.44	-	5.28	3.19	0.28	5-5/8	1.28	4.63	0.13	38.80
QD56-14MS-125	56-14MS-125-QD-J	56	J	DF-1	9.825	9.715	10-3/8	1 1/2	4 1/2	8.16	-	5.28	3.19	0.28	5-5/8	1.28	4.63	0.13	55.80
QD60-14MS-125	60-14MS-125-QD-J	60	J	DF-1	10.527	10.417	11-25/32	1 1/2	4 1/2	8.88	-	5.28	3.19	0.28	5-5/8	1.28	4.63	0.13	65.50
QD63-14MS-125	63-14MS-125-QD-M	63	M	DF-1	11.053	10.943	11-25/32	2	5 1/2	9.22	-	5.28	5.19	1.28	5-5/8	0.41	6.75	-	83.40
QD71-14MS-125	71-14MS-125-QD-M	71	M	DF-1	12.457	12.346	13-3/32	2	5 1/2	10.00	-	5.28	5.19	1.28	5-5/8	0.41	6.75	-	119.70
QD75-14MS-125	75-14MS-125-QD-M	75	M	DF-1	13.158	13.048	13-3/4	2	5 1/2	10.00	-	5.28	5.19	1.28	5-5/8	0.41	6.75	-	139.70
QD80-14MS-125	80-14MS-125-QD-M	80	M	DF-1	14.036	13.926	14-21/32	2	5 1/2	10.00	-	5.28	5.19	1.28	5-5/8	0.41	6.75	-	166.80
QD90-14MS-125	90-14MS-125-QD-M	90	M	D-2	15.790	15.680	-	2	5 1/2	13.66	10.00	-	5.19	1.28	5-5/8	0.44	6.75	-	146.00
QD112-14MS-125	112-14MS-125-QD-N	112	N	G-3	19.650	19.540	-	2 7/16	5 7/8	17.66	11.25	-	6.25	2.66	5-5/8	0.63	8.13	-	210.60
QD140-14MS-125	140-14MS-125-QD-N	140	N	G-3	24.562	24.452	-	2 7/16	5 7/8	22.56	11.50	-	6.25	2.66	5-5/8	0.63	8.13	-	270.30
QD168-14MS-125	168-14MS-125-QD-N	168	N	G-3	29.475	29.365	-	2 7/16	5 7/8	27.16	12.00	-	6.25	2.66	5-5/8	0.63	8.13	-	365.20
QD180-14MS-125	180-14MS-125-QD-N	180	N	G-3	31.580	31.470	-	2 7/16	5 7/8	25.56	11.25	-	6.25	2.66	5-5/8	0.63	8.13	-	329.60
QD200-14MS-125	200-14MS-125-QD-N	200	N	G-3	35.089	34.979	-	2 7/16	5 7/8	32.94	11.25	-	6.25	2.66	5-5/8	0.63	8.13	-	373.50
QD224-14MS-125	224-14MS-125-QD-P	224	P	G-3	39.300	39.190	-	2 15/16	7	37.13	13.50	-	7.25	2.81	5-5/8	0.53	9.38	1.09	482.30

Note : Numerals in Type Designations mean: 1 = Solid, 2 = Web and 3 = Arm Construction; F = Flanged Pulley.
Part number listed are for Stock bore.

GT2® TIMING BELT PULLEY 2MM PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 3MM WIDE BELT


Type - 6C



Type - 6F

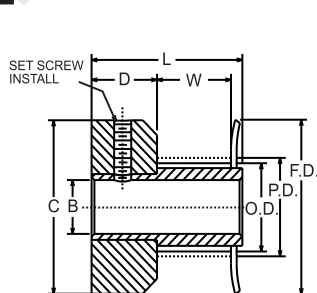


2MM PITCH (GT2®) 3MM WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ. "D"	WEIGHT (lbs)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"		
2MR-12S-03	12-2MGT-03-6CA	12	6C	0.301	0.281	31/64	31/64	0.125	0.125	7/16	15/64	15/64	0.01
2MR-13S-03	13-2MGT-03-6CA	13	6C	0.326	0.306	1/2	33/64	0.125	0.125	7/16	15/64	15/64	0.01
2MR-14S-03	14-2MGT-03-6CA	14	6C	0.351	0.331	17/32	17/32	0.125	0.125	7/16	15/64	15/64	0.01
2MR-15S-03	15-2MGT-03-6CA	15	6C	0.376	0.356	9/16	9/16	0.187	0.187	7/16	15/64	15/64	0.01
2MR-16S-03	16-2MGT-03-6CA	16	6C	0.401	0.381	37/64	37/64	0.187	0.187	7/16	15/64	15/64	0.01
2MR-17S-03	17-2MGT-03-6FA	17	6F	0.426	0.406	41/64	5/16	0.187	0.187	31/64	17/64	7/32	0.01
2MR-17S-03	17-2MGT-03-6CA	17	6C	0.426	0.406	41/64	41/64	0.187	0.187	7/16	15/64	15/64	0.01
2MR-18S-03	18-2MGT-03-6FA	18	6F	0.451	0.431	41/64	5/16	0.187	0.187	31/64	17/64	7/32	0.01
2MR-18S-03	18-2MGT-03-6CA	18	6C	0.451	0.431	41/64	41/64	0.187	0.187	7/16	15/64	15/64	0.01
2MR-19S-03	19-2MGT-03-6FA	19	6F	0.476	0.456	41/64	11/32	0.187	0.187	31/64	17/64	7/32	0.02
2MR-19S-03	19-2MGT-03-6CA	19	6C	0.476	0.456	41/64	41/64	0.187	0.187	7/16	15/64	15/64	0.02
2MR-20S-03	20-2MGT-03-6FA	20	6F	0.501	0.481	11/16	23/64	0.187	0.187	31/64	17/64	7/32	0.02
2MR-20S-03	20-2MGT-03-6CA	20	6C	0.501	0.481	11/16	11/16	0.187	0.187	7/16	15/64	15/64	0.02
2MR-21S-03	21-2MGT-03-6FA	21	6F	0.526	0.506	45/64	25/64	0.187	0.187	31/64	17/64	7/32	0.02
2MR-21S-03	21-2MGT-03-6CA	21	6C	0.526	0.506	45/64	45/64	0.187	0.187	7/16	15/64	15/64	0.02
2MR-22S-03	22-2MGT-03-6FA	22	6F	0.551	0.531	47/64	25/64	0.187	0.187	31/64	17/64	7/32	0.02
2MR-22S-03	22-2MGT-03-6CA	22	6C	0.551	0.531	47/64	47/64	0.187	0.187	7/16	15/64	15/64	0.02
2MR-24S-03	24-2MGT-03-6FA	24	6F	0.602	0.582	51/64	7/16	0.250	0.250	33/64	17/64	1/4	0.02
2MR-25S-03	25-2MGT-03-6FA	25	6F	0.627	0.607	13/16	15/32	0.250	0.250	33/64	17/64	1/4	0.01
2MR-26S-03	26-2MGT-03-6FA	26	6F	0.652	0.632	27/32	31/64	0.250	0.250	33/64	17/64	1/4	0.03
2MR-28S-03	28-2MGT-03-6FA	28	6F	0.702	0.682	57/64	31/64	0.250	0.250	33/64	17/64	1/4	0.03
2MR-30S-03	30-2MGT-03-6FA	30	6F	0.752	0.732	15/16	35/64	0.250	0.312	33/64	17/64	1/4	0.03
2MR-32S-03	32-2MGT-03-6FA	32	6F	0.802	0.782	1	19/32	0.250	0.375	33/64	17/64	1/4	0.03
2MR-36S-03	36-2MGT-03-6FA	36	6F	0.902	0.882	1-7/64	11/16	0.250	0.437	33/64	17/64	1/4	0.04
2MR-40S-03	40-2MGT-03-6FA	40	6F	1.003	0.983	1-13/64	3/4	0.250	0.500	33/64	9/32	1/4	0.06
2MR-42S-03	42-2MGT-03-6FA	42	6F	1.053	1.033	1-17/64	13/16	0.250	0.625	33/64	9/32	1/4	0.05
2MR-44S-03	44-2MGT-03-6FA	44	6F	1.103	1.083	1-5/16	55/64	0.250	0.688	33/64	9/32	1/4	0.05
2MR-45S-03	45-2MGT-03-6FA	45	6F	1.128	1.108	1-11/32	29/32	0.250	0.688	33/64	9/32	1/4	0.06
2MR-48S-03	48-2MGT-03-6FA	48	6F	1.203	1.183	1-27/64	15/16	0.250	0.688	33/64	9/32	1/4	0.06
2MR-50S-03	50-2MGT-03-6FA	50	6F	1.253	1.233	1-15/32	15/16	0.250	0.688	33/64	9/32	1/4	0.06
2MR-56S-03	56-2MGT-03-6FA	56	6F	1.404	1.384	1-37/64	1-1/32	0.250	0.813	33/64	9/32	1/4	0.06
2MR-60S-03	60-2MGT-03-6FA	60	6F	1.504	1.484	1-47/64	1-7/32	0.250	0.875	33/64	9/32	1/4	0.10

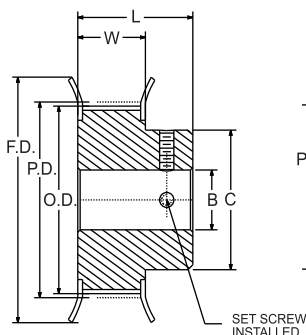
GT2® TIMING BELT PULLEY 2MM PITCH

ALUMINUM
CLEAR ANODIZED

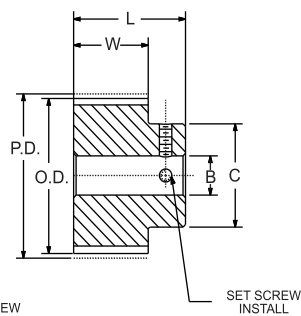
FOR 6MM WIDE BELT



Type - 6C



Type - 6F

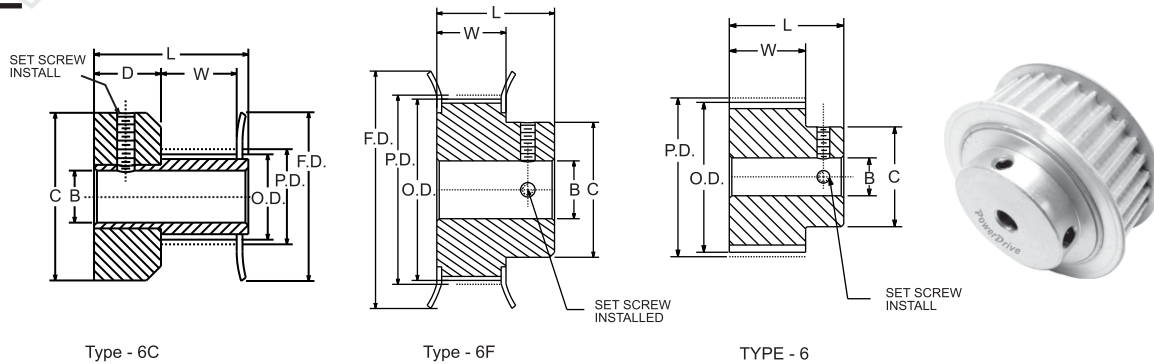


TYPE - 6



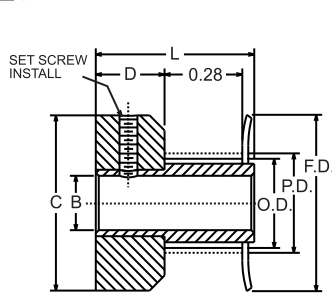
2MM PITCH (GT2®) 6MM WIDE BELTS														
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/GROOVES	BUSHING	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ. "D"	WEIGHT (lbs)
					P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"		
2MR-12S-06	12-2MGT-06-6CA	12	MPB	6C	0.301	0.281	31/64	31/64	0.125	0.125	9/16	21/64	15/64	0.01
2MR-13S-06	13-2MGT-06-6CA	13	MPB	6C	0.326	0.306	1/2	33/64	0.125	0.125	9/16	21/64	15/64	0.01
2MR-14S-06	14-2MGT-06-6CA	14	MPB	6C	0.351	0.331	17/32	17/32	0.125	0.125	9/16	21/64	15/64	0.01
2MR-15S-06	15-2MGT-06-6CA	15	MPB	6C	0.376	0.356	9/16	9/16	0.187	0.187	9/16	21/64	15/64	0.01
2MR-16S-06	16-2MGT-06-6CA	16	MPB	6C	0.401	0.381	37/64	37/64	0.187	0.187	9/16	21/64	15/64	0.01
2MR-17S-06	17-2MGT-06-6FA	17	MPB	6F	0.426	0.406	41/64	5/16	0.187	0.187	5/8	25/64	15/64	0.01
2MR-17S-06	17-2MGT-06-6CA	17	MPB	6C	0.426	0.406	41/64	41/64	0.187	0.187	9/16	21/64	15/64	0.01
2MR-18S-06	18-2MGT-06-6FA	18	MPB	6F	0.451	0.431	41/64	5/16	0.187	0.187	5/8	25/64	15/64	0.01
2MR-18S-06	18-2MGT-06-6CA	18	MPB	6C	0.451	0.431	41/64	41/64	0.187	0.187	9/16	21/64	15/64	0.01
2MR-19S-06	19-2MGT-06-6FA	19	MPB	6F	0.476	0.456	41/64	11/32	0.187	0.187	5/8	25/64	15/64	0.02
2MR-19S-06	19-2MGT-06-6CA	19	MPB	6C	0.476	0.456	41/64	41/64	0.187	0.187	9/16	21/64	15/64	0.02
2MR-20S-06	20-2MGT-06-6FA	20	MPB	6F	0.501	0.481	11/16	23/64	0.187	0.187	5/8	25/64	15/64	0.02
2MR-20S-06	20-2MGT-06-6CA	20	MPB	6C	0.501	0.481	11/16	11/16	0.187	0.187	9/16	21/64	15/64	0.02
2MR-21S-06	21-2MGT-06-6FA	21	MPB	6F	0.526	0.506	45/64	25/64	0.187	0.187	5/8	25/64	15/64	0.02
2MR-21S-06	21-2MGT-06-6CA	21	MPB	6C	0.526	0.506	45/64	45/64	0.187	0.187	9/16	25/64	15/64	0.02
2MR-22S-06	22-2MGT-06-6FA	22	MPB	6F	0.551	0.531	47/64	25/64	0.187	0.187	5/8	21/64	15/64	0.02
2MR-22S-06	22-2MGT-06-6CA	22	MPB	6F	0.551	0.531	47/64	47/64	0.187	0.187	9/16	25/64	15/64	0.02
2MR-24S-06	24-2MGT-06-6FA	24	MPB	6F	0.602	0.582	51/64	7/16	0.250	0.250	11/16	25/64	19/64	0.02
2MR-25S-06	25-2MGT-06-6FA	25	MPB	6F	0.627	0.607	13/16	15/32	0.250	0.250	11/16	25/64	19/64	0.01
2MR-26S-06	26-2MGT-06-6FA	26	MPB	6F	0.652	0.632	27/32	3/64	0.250	0.250	11/16	25/64	19/64	0.03
2MR-28S-06	28-2MGT-06-6FA	28	MPB	6F	0.702	0.682	57/64	1/2	0.250	0.250	11/16	25/64	19/64	0.03
2MR-30S-06	30-2MGT-06-6FA	30	MPB	6F	0.752	0.732	15/16	35/64	0.250	0.313	11/16	25/64	19/64	0.03
2MR-32S-06	32-2MGT-06-6FA	32	MPB	6F	0.802	0.782	1	19/32	0.250	0.375	11/16	25/64	19/64	0.03
2MR-36S-06	36-2MGT-06-6FA	36	MPB	6F	0.902	0.882	1-7/64	43/64	0.250	0.438	11/16	25/64	19/64	0.04
2MR-40S-06	40-2MGT-06-6FA	40	MPB	6F	1.003	0.983	1-13/64	3/4	0.250	0.500	23/32	13/32	5/16	0.06
2MR-42S-06	42-2MGT-06-6FA	42	MPB	6F	1.053	1.033	1-17/64	13/16	0.250	0.625	23/32	13/32	5/16	0.05
2MR-44S-06	44-2MGT-06-6FA	44	MPB	6F	1.103	1.083	1-5/16	55/64	0.250	0.687	23/32	13/32	5/16	0.05
2MR-45S-06	45-2MGT-06-6FA	45	MPB	6F	1.128	1.108	1-11/32	29/32	0.250	0.687	23/32	13/32	5/16	0.06
2MR-48S-06	48-2MGT-06-6FA	48	MPB	6F	1.203	1.183	1-27/64	15/16	0.250	0.687	23/32	13/32	5/16	0.06
2MR-50S-06	50-2MGT-06-6FA	50	MPB	6F	1.253	1.233	1-15/32	15/16	0.250	0.687	23/32	13/32	5/16	0.06
2MR-56S-06	56-2MGT-06-6FA	56	MPB	6F	1.404	1.384	1-37/64	1-1/32	0.250	0.812	23/32	13/32	5/16	0.06
2MR-60S-06	60-2MGT-06-6FA	60	MPB	6F	1.504	1.484	1-47/64	1-7/32	0.250	0.875	23/32	3/8	5/16	0.10
2MR-60S-06	60-2MGT-06-6A	60	MPB	6	1.504	1.484	-	1-9/64	0.250	0.875	3/4	3/8	3/8	0.10
2MR-62S-06	62-2MGT-06-6A	62	MPB	6	1.554	1.534	-	1-9/64	0.250	0.937	3/4	3/8	3/8	0.08
2MR-68S-06	68-2MGT-06-6A	68	MPB	6	1.704	1.684	-	1-3/16	0.250	0.937	3/4	3/8	3/8	0.13
2MR-72S-06	72-2MGT-06-6A	72	MPB	6	1.805	1.785	-	1-3/16	0.250	0.937	3/4	3/8	3/8	0.13
2MR-74S-06	74-2MGT-06-6A	74	MPB	6	1.855	1.835	-	1-7/32	0.250	1.000	3/4	3/8	3/8	0.13
2MR-80S-06	80-2MGT-06-6A	80	MPB	6	2.005	1.985	-	1-1/2	0.312	1.250	3/4	3/8	3/8	0.19
2MR-90S-06	90-2MGT-06-6A	90	MPB	6	2.256	2.236	-	1-1/2	0.312	1.250	3/4	3/8	3/8	0.20
2MR-100S-06	100-2MGT-06-6A	100	MPB	6	2.506	2.486	-	1-1/2	0.312	1.250	3/4	3/8	3/8	0.24
2MR-120S-06	120-2MGT-06-6A	120	MPB	6	3.008	2.988	-	1-1/2	0.375	1.250	3/4	-	3/8	0.30

Note: Pulleys with 12 to 16 grooves have 1 set screw; others have 2 at 90°.

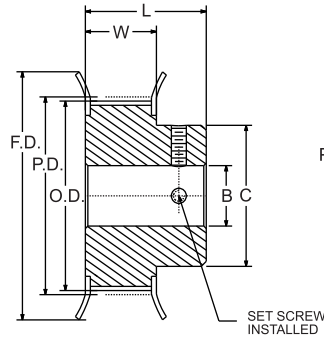
GT2® TIMING BELT PULLEY 2MM PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 9MM WIDE BELT


2MM PITCH (GT2®) 9MM WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ. "D"	WEIGHT (lbs)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"		
2MR-12S-09	12-2MGT-09-6CA	12	6C	0.301	0.281	31/64	31/64	0.125	0.125	9/16	29/64	15/64	0.01
2MR-13S-09	13-2MGT-09-6CA	13	6C	0.326	0.306	1/2	33/64	0.125	0.125	9/16	29/64	15/64	0.01
2MR-14S-09	14-2MGT-09-6CA	14	6C	0.351	0.331	17/32	17/32	0.125	0.125	9/16	29/64	15/64	0.01
2MR-15S-09	15-2MGT-09-6CA	15	6C	0.376	0.356	9/16	9/16	0.187	0.187	9/16	29/64	15/64	0.01
2MR-16S-09	16-2MGT-09-6CA	16	6C	0.401	0.381	37/64	37/64	0.187	0.187	9/16	29/64	15/64	0.01
2MR-17S-09	17-2MGT-09-6FA	17	6F	0.426	0.406	41/64	5/16	0.187	0.187	5/8	33/64	15/64	0.01
2MR-17S-09	17-2MGT-09-6CA	17	6C	0.426	0.406	41/64	41/64	0.187	0.187	9/16	29/64	15/64	0.01
2MR-18S-09	18-2MGT-09-6FA	18	6F	0.451	0.431	41/64	5/16	0.187	0.187	5/8	33/64	15/64	0.01
2MR-18S-09	18-2MGT-09-6CA	18	6C	0.451	0.431	41/64	41/64	0.187	0.187	9/16	29/64	15/64	0.01
2MR-19S-09	19-2MGT-09-6FA	19	6F	0.476	0.456	41/64	11/32	0.187	0.187	5/8	33/64	15/64	0.02
2MR-19S-09	19-2MGT-09-6CA	19	6C	0.476	0.456	41/64	41/64	0.187	0.187	9/16	29/64	15/64	0.02
2MR-20S-09	20-2MGT-09-6FA	20	6F	0.501	0.481	11/16	23/64	0.187	0.187	5/8	33/64	15/64	0.02
2MR-20S-09	20-2MGT-09-6CA	20	6C	0.501	0.481	11/16	11/16	0.187	0.187	9/16	29/64	15/64	0.02
2MR-21S-09	21-2MGT-09-6FA	21	6F	0.526	0.506	45/64	25/64	0.187	0.187	5/8	33/64	15/64	0.02
2MR-21S-09	21-2MGT-09-6CA	21	6C	0.526	0.506	45/64	45/64	0.187	0.187	9/16	29/64	15/64	0.02
2MR-22S-09	22-2MGT-09-6FA	22	6F	0.551	0.531	47/64	25/64	0.187	0.187	5/8	33/64	15/64	0.02
2MR-22S-09	22-2MGT-09-6CA	22	6C	0.551	0.531	47/64	47/64	0.187	0.187	9/16	29/64	19/64	0.02
2MR-24S-09	24-2MGT-09-6FA	24	6F	0.602	0.582	51/64	7/16	0.250	0.250	11/16	33/64	19/64	0.02
2MR-25S-09	25-2MGT-09-6FA	25	6F	0.627	0.607	13/16	15/32	0.250	0.250	11/16	33/64	19/64	0.02
2MR-26S-09	26-2MGT-09-6FA	26	6F	0.652	0.632	27/32	3/64	0.250	0.250	11/16	33/64	19/64	0.03
2MR-28S-09	28-2MGT-09-6FA	28	6F	0.702	0.682	57/64	1/2	0.250	0.250	11/16	33/64	19/64	0.03
2MR-30S-09	30-2MGT-09-6FA	30	6F	0.752	0.732	15/16	35/64	0.250	0.312	11/16	33/64	19/64	0.03
2MR-32S-09	32-2MGT-09-6FA	32	6F	0.802	0.782	1	19/32	0.250	0.375	11/16	33/64	19/64	0.03
2MR-36S-09	36-2MGT-09-6FA	36	6F	0.902	0.882	1-7/64	43/64	0.250	0.437	11/16	33/64	19/64	0.04
2MR-40S-09	40-2MGT-09-6FA	40	6F	1.003	0.983	1-13/64	3/4	0.250	0.500	23/32	17/32	5/16	0.06
2MR-42S-09	42-2MGT-09-6FA	42	6F	1.053	1.033	1-17/64	13/16	0.250	0.625	23/32	17/32	5/16	0.06
2MR-44S-09	44-2MGT-09-6FA	44	6F	1.103	1.083	1-5/16	55/64	0.250	0.688	23/32	17/32	5/16	0.06
2MR-45S-09	45-2MGT-09-6FA	45	6F	1.128	1.108	1-11/32	29/32	0.250	0.688	23/32	17/32	5/16	0.06
2MR-48S-09	48-2MGT-09-6FA	48	6F	1.203	1.183	1-27/64	15/16	0.250	0.688	23/32	17/32	5/16	0.08
2MR-50S-09	50-2MGT-09-6FA	50	6F	1.253	1.233	1-15/32	15/16	0.250	0.688	23/32	17/32	5/16	0.06
2MR-56S-09	56-2MGT-09-6FA	56	6F	1.404	1.384	1-37/64	1-1/32	0.250	0.813	23/32	17/32	5/16	0.06
2MR-60S-09	60-2MGT-09-6FA	60	6F	1.504	1.484	1-47/64	1-7/32	0.250	0.875	23/32	17/32	5/16	0.12
2MR-60S-09	60-2MGT-09-6A	60	6	1.504	1.484	-	1-9/64	0.250	0.875	3/4	1/2	3/4	0.12
2MR-62S-09	62-2MGT-09-6A	62	6	1.554	1.534	-	1-9/64	0.250	0.937	3/4	1/2	3/4	0.05
2MR-68S-09	68-2MGT-09-6A	68	6	1.704	1.684	-	1-3/16	0.250	0.937	3/4	1/2	3/4	0.05
2MR-72S-09	72-2MGT-09-6A	72	6	1.805	1.785	-	1-3/16	0.250	0.937	3/4	1/2	3/4	0.16
2MR-74S-09	74-2MGT-09-6A	74	6	1.855	1.835	-	1-7/32	0.250	1.000	3/4	1/2	3/4	0.05
2MR-80S-09	80-2MGT-09-6A	80	6	2.005	1.985	-	1-1/2	0.312	1.250	3/4	1/2	3/4	0.20
2MR-90S-09	90-2MGT-09-6A	90	6	2.256	2.236	-	1-1/2	0.312	1.250	3/4	1/2	3/4	0.25
2MR-100S-09	100-2MGT-09-6A	100	6	2.506	2.486	-	1-1/2	0.312	1.250	3/4	1/2	3/4	0.24
2MR-120S-09	120-2MGT-09-6A	120	6	3.008	2.988	-	1-1/2	0.375	1.250	3/4	1/2	3/4	0.30

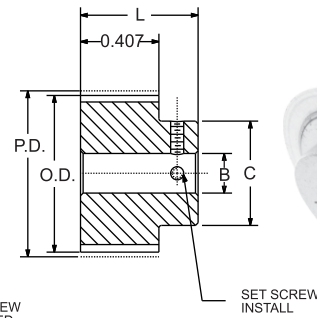
Note : Pulleys with 12 to 16 grooves have 1 set screw; others have 2 at 90°.

GT2® TIMING BELT PULLEY 3MM PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 6MM WIDE BELT


Type - 6C



Type - 6F

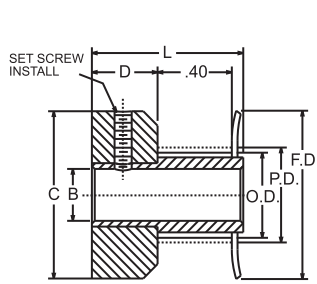


TYPE - 6

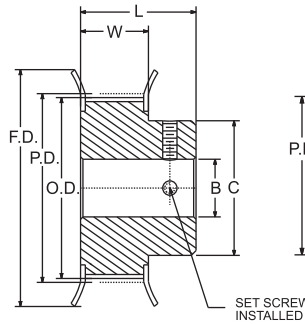


3MM PITCH (GT2®) 6MM WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ. "D"	WEIGHT (lbs)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"		
3MR-16S-06	16-3MGT-06-6CA	16	6C	0.602	0.572	45/64	45/64	0.187	0.250	9/16	-	15/64	0.01
3MR-17S-06	17-3MGT-06-6CA	17	6C	0.639	0.609	47/64	47/64	0.187	0.250	9/16	-	15/64	0.01
3MR-18S-06	18-3MGT-06-6FA	18	6F	0.677	0.647	1/64	7/16	0.250	0.250	11/16	25/64	19/64	0.01
3MR-19S-06	19-3MGT-06-6FA	19	6F	0.714	0.684	13/16	15/32	0.250	0.250	11/16	25/64	19/64	0.02
3MR-20S-06	20-3MGT-06-6FA	20	6F	0.752	0.722	57/64	1/2	0.250	0.250	11/16	25/64	19/64	0.02
3MR-21S-06	21-3MGT-06-6FA	21	6F	0.790	0.760	57/64	1/2	0.250	0.250	11/16	25/64	19/64	0.02
3MR-22S-06	22-3MGT-06-6FA	22	6F	0.827	0.797	15/16	9/16	0.250	0.312	11/16	25/64	19/64	0.02
3MR-24S-06	24-3MGT-06-6FA	24	6F	0.902	0.872	1-1/32	5/8	0.250	0.375	11/16	25/64	19/64	0.03
3MR-25S-06	25-3MGT-06-6FA	25	6F	0.940	0.910	1-1/16	5/8	0.250	0.375	11/16	25/64	19/64	0.03
3MR-26S-06	26-3MGT-06-6FA	26	6F	0.977	0.947	1-7/64	5/8	0.250	0.375	11/16	25/64	19/64	0.03
3MR-28S-06	28-3MGT-06-6FA	28	6F	1.053	1.023	1-1/64	5/8	0.250	0.500	11/16	25/64	19/64	0.04
3MR-30S-06	30-3MGT-06-6FA	30	6F	1.128	1.098	1-1/4	59/64	0.250	0.563	11/16	25/64	19/64	0.04
3MR-32S-06	32-3MGT-06-6FA	32	6F	1.203	1.173	1-21/64	1	0.250	0.629	11/16	25/64	19/64	0.04
3MR-34S-06	34-3MGT-06-6FA	34	6F	1.278	1.248	1-25/64	1-5/64	0.250	0.687	23/32	13/62	5/16	0.06
3MR-34S-06	34-3MGT-06-6A	34	6	1.278	1.248	-	59/64	0.250	0.687	23/32	-	5/16	0.06
3MR-36S-06	36-3MGT-06-6FA	36	6F	1.353	1.323	1-15/32	1-5/32	0.250	0.750	23/32	13/62	5/16	0.07
3MR-36S-06	36-3MGT-06-6A	36	6	1.353	1.323	-	1	0.250	0.750	23/32	-	5/16	0.07
3MR-38S-06	38-3MGT-06-6FA	38	6F	1.429	1.399	1-35/64	1-19/64	0.250	0.875	23/32	13/62	5/16	0.08
3MR-38S-06	38-3MGT-06-6A	38	6	1.429	1.399	-	1-5/64	0.250	0.875	23/32	-	5/16	0.08
3MR-40S-06	40-3MGT-06-6FA	40	6F	1.504	1.474	1-5/8	45/64	0.250	0.937	23/32	13/62	5/16	0.08
3MR-40S-06	40-3MGT-06-6A	40	6	1.504	1.474	-	1-5/32	0.250	0.937	23/32	-	5/16	0.08
3MR-44S-06	44-3MGT-06-6FA	44	6F	1.654	1.624	1-25/32	25/32	0.250	1.000	23/32	13/62	5/16	0.12
3MR-44S-06	44-3MGT-06-6A	44	6	1.654	1.624	-	1-19/64	0.250	1.000	23/32	-	5/16	0.12
3MR-45S-06	45-3MGT-06-6FA	45	6F	1.692	1.662	1-25/32	27/32	0.250	1.000	23/32	13/62	5/16	0.12
3MR-45S-06	45-3MGT-06-6A	45	6	1.692	1.662	-	1-19/64	0.312	1.000	47/64	-	21/64	0.12
3MR-48S-06	48-3MGT-06-6A	48	6	1.805	1.775	-	1-1/4	0.312	1.000	47/64	-	21/64	0.13
3MR-50S-06	50-3MGT-06-6A	50	6	1.880	1.850	-	1-1/4	0.312	1.000	47/64	-	21/64	0.14
3MR-56S-06	56-3MGT-06-6A	56	6	2.105	2.075	-	1-1/4	0.312	1.000	47/64	-	21/64	0.16
3MR-60S-06	60-3MGT-06-6A	60	6	2.256	2.226	-	1-1/4	0.312	1.000	47/64	-	21/64	0.18
3MR-62S-06	62-3MGT-06-6A	62	6	2.331	2.301	-	1-1/4	0.312	1.000	47/64	-	21/64	0.19
3MR-68S-06	68-3MGT-06-6A	68	6	2.557	2.527	-	1-1/4	0.312	1.000	47/64	-	21/64	0.23
3MR-72S-06	72-3MGT-06-6A	72	6	2.707	2.677	-	1-1/4	0.312	1.000	47/64	-	21/64	0.25
3MR-80S-06	80-3MGT-06-6A	80	6	3.008	2.978	-	1-1/4	0.312	1.000	47/64	-	21/64	0.31

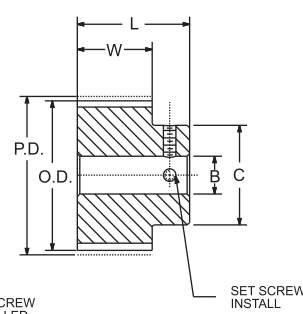
Note : All pulleys have 2 set screws at 90°.

GT2® TIMING BELT PULLEY 3MM PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 9MM WIDE BELT


Type - 6C



Type - 6F

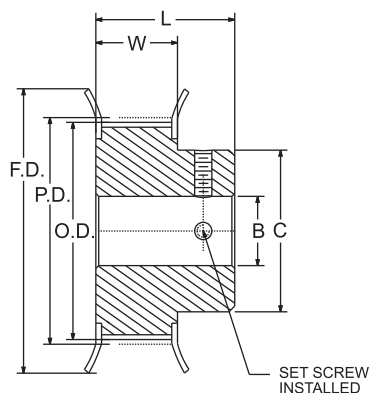


TYPE - 6



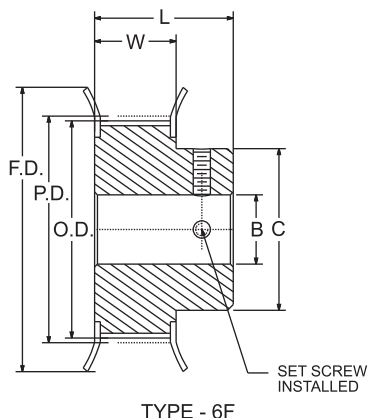
3MM PITCH (GT2®) 9MM WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ. "D"	WEIGHT (lbs)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"		
3MR-16S-09	16-3MGT-09-6CA	16	6C	0.602	0.572	45/64	45/64	0.187	0.250	11/16	-	15/64	0.02
3MR-17S-09	17-3MGT-09-6CA	17	6C	0.639	0.609	47/64	47/64	0.187	0.250	11/16	-	19/64	0.02
3MR-18S-09	18-3MGT-09-6FA	18	6F	0.677	0.647	1/64	7/16	0.250	0.250	13/16	1/2	19/64	0.02
3MR-19S-09	19-3MGT-09-6FA	19	6F	0.714	0.684	13/16	15/32	0.250	0.250	13/16	1/2	19/64	0.02
3MR-20S-09	20-3MGT-09-6FA	20	6F	0.752	0.722	57/64	1/2	0.250	0.250	13/16	1/2	19/64	0.02
3MR-21S-09	21-3MGT-09-6FA	21	6F	0.790	0.760	57/64	1/2	0.250	0.250	13/16	1/2	19/64	0.02
3MR-22S-09	22-3MGT-09-6FA	22	6F	0.827	0.797	15/16	9/16	0.250	0.312	13/16	1/2	19/64	0.02
3MR-24S-09	24-3MGT-09-6FA	24	6F	0.902	0.872	1-1/32	5/8	0.250	0.375	13/16	1/2	19/64	0.02
3MR-25S-09	25-3MGT-09-6FA	25	6F	0.940	0.910	1-1/16	5/8	0.250	0.375	13/16	1/2	19/64	0.04
3MR-26S-09	26-3MGT-09-6FA	26	6F	0.977	0.947	1-7/64	5/8	0.250	0.375	13/16	1/2	19/64	0.02
3MR-28S-09	28-3MGT-09-6FA	28	6F	1.053	1.023	1-1/64	5/8	0.250	0.500	13/16	1/2	19/64	0.02
3MR-30S-09	30-3MGT-09-6FA	30	6F	1.128	1.098	1-1/4	59/64	0.250	0.563	13/16	1/2	19/64	0.02
3MR-32S-09	32-3MGT-09-6FA	32	6F	1.203	1.173	1-21/64	1	0.250	0.629	13/16	1/2	19/64	0.02
3MR-34S-09	34-3MGT-09-6FA	34	6F	1.278	1.248	1-25/64	1-5/64	0.250	0.687	27/32	17/32	5/16	0.02
3MR-34S-09	34-3MGT-09-6A	34	6	1.278	1.248	-	59/64	0.250	0.687	27/32	17/32	5/16	0.02
3MR-36S-09	36-3MGT-09-6FA	36	6F	1.353	1.323	1-15/32	1-5/32	0.250	0.750	27/32	17/32	5/16	0.02
3MR-36S-09	36-3MGT-09-6A	36	6	1.353	1.323	-	1	0.250	0.750	27/32	17/32	5/16	0.02
3MR-38S-09	38-3MGT-09-6FA	38	6F	1.429	1.399	1-35/64	1-19/64	0.250	0.875	27/32	17/32	5/16	0.03
3MR-38S-09	38-3MGT-09-6A	38	6	1.429	1.399	-	1-5/64	0.250	0.875	27/32	17/32	5/16	0.03
3MR-40S-09	40-3MGT-09-6FA	40	6F	1.504	1.474	1-5/8	45/64	0.250	0.937	27/32	17/32	5/16	0.09
3MR-40S-09	40-3MGT-09-6A	40	6	1.504	1.474	-	1-5/32	0.250	0.937	27/32	17/32	5/16	0.09
3MR-44S-09	44-3MGT-09-6FA	44	6F	1.654	1.624	1-25/32	25/32	0.250	1.000	27/32	17/32	5/16	0.12
3MR-44S-09	44-3MGT-09-6A	44	6	1.654	1.624	-	1-19/64	0.250	1.000	27/32	17/32	5/16	0.12
3MR-45S-09	45-3MGT-09-6FA	45	6F	1.692	1.662	1-25/32	27/32	0.250	1.000	27/32	17/32	5/16	0.09
3MR-45S-09	45-3MGT-09-6A	45	6	1.692	1.662	-	1-19/64	0.312	1.000	7/8	1/2	3/8	0.09
3MR-48S-09	48-3MGT-09-6A	48	6	1.805	1.775	-	1-1/4	0.312	1.000	7/8	1/2	3/8	0.15
3MR-50S-09	50-3MGT-09-6A	50	6	1.880	1.850	-	1-1/4	0.312	1.000	7/8	1/2	3/8	0.15
3MR-56S-09	56-3MGT-09-6A	56	6	2.105	2.075	-	1-1/4	0.312	1.000	7/8	1/2	3/8	0.11
3MR-60S-09	60-3MGT-09-6A	60	6	2.256	2.226	-	1-1/4	0.312	1.000	7/8	1/2	3/8	0.22
3MR-62S-09	62-3MGT-09-6A	62	6	2.331	2.301	-	1-1/4	0.312	1.000	7/8	1/2	3/8	0.12
3MR-68S-09	68-3MGT-09-6A	68	6	2.557	2.527	-	1-1/4	0.312	1.000	7/8	1/2	3/8	0.30
3MR-72S-09	72-3MGT-09-6A	72	6	2.707	2.677	-	1-1/4	0.312	1.000	7/8	1/2	3/8	0.31
3MR-80S-09	80-3MGT-09-6A	80	6	3.008	2.978	-	1-1/4	0.312	1.000	7/8	1/2	3/8	0.16

Note : All pulleys have 2 set screws at 90°.

GT2® TIMING BELT PULLEY 3MM PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 15MM WIDE BELT

TYPE - 6F

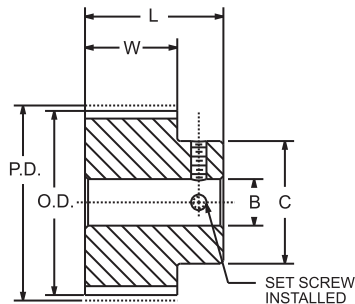
3MM PITCH (GT2®) 15MM WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		WEIGHT (lbs)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"	
3MR-16A-15	16-5MGT15-6C	16	6C	0.602	0.572	45/64	45/64	0.187	0.250	59/64	11/16	0.02
3MR-17A-15	17-5MGT15-6C	17	6C	0.639	0.609	47/64	45/64	0.187	0.250	59/64	11/16	0.02
3MR-18A-15	18-5MGT15-6F	18	6F	0.677	0.647	1/64	7/16	0.250	0.250	1-1/16	47/64	0.02
3MR-19A-15	19-5MGT15-6F	19	6F	0.714	0.684	13/16	15/32	0.250	0.250	1-1/16	47/64	0.02
3MR-20A-15	20-5MGT15-6F	20	6F	0.752	0.722	57/64	1/2	0.250	0.250	1-1/16	47/64	0.02
3MR-21A-15	21-5MGT15-6F	21	6F	0.790	0.760	57/64	1/2	0.250	0.250	1-1/16	47/64	0.02
3MR-22A-15	22-5MGT15-6F	22	6F	0.827	0.797	15/16	19/16	0.250	0.312	1-1/16	47/64	0.02
3MR-24A-15	24-5MGT15-6F	24	6F	0.902	0.872	1-1/32	5/8	0.250	0.375	1-1/16	47/64	0.02
3MR-25A-15	25-5MGT15-6F	25	6F	0.940	0.910	1-1/16	5/8	0.250	0.375	1-1/16	47/64	0.05
3MR-26A-15	26-5MGT15-6F	26	6F	0.977	0.947	1-7/64	5/8	0.250	0.375	1-1/16	47/64	0.02
3MR-28A-15	28-5MGT15-6F	28	6F	1.053	1.023	1-1/64	45/64	0.250	0.500	1-1/16	47/64	0.02
3MR-30A-15	30-5MGT15-6F	30	6F	1.128	1.098	1-1/4	25/32	0.250	0.563	1-1/16	47/64	0.02
3MR-32A-15	32-5MGT15-6F	32	6F	1.203	1.173	1-21/64	27/32	0.250	0.629	1-1/16	47/64	0.02
3MR-34A-15	34-5MGT15-6F	34	6F	1.278	1.248	1-25/64	59/64	0.250	0.687	1-1/16	47/64	0.02
3MR-36A-15	36-5MGT15-6F	36	6F	1.353	1.323	1-15/32	1	0.250	0.750	1-1/16	47/64	0.02
3MR-38A-15	38-5MGT15-6F	38	6F	1.429	1.399	1-35/64	5/64	0.250	0.875	1-1/16	47/64	0.15
3MR-40A-15	40-5MGT15-6F	40	6F	1.504	1.474	1-5/8	5/32	0.250	0.937	1-1/16	47/64	0.09
3MR-44A-15	44-5MGT15-6F	44	6F	1.654	1.624	1-25/32	19/64	0.250	1.000	1-1/16	47/64	0.18
3MR-45A-15	45-5MGT15-6	45	6	1.692	1.662	1-25/32	1-1/4	0.250	1.000	1-1/16	47/64	0.09
3MR-48A-15	48-5MGT15-6	48	6	1.805	1.775	-	1-1/4	0.312	1.000	1-7/64	47/64	0.21
3MR-50A-15	50-5MGT15-6	50	6	1.880	1.850	-	1-1/4	0.312	1.000	1-7/64	47/64	0.10
3MR-56A-15	56-5MGT15-6	56	6	2.105	2.075	-	1-1/4	0.312	1.000	1-7/64	47/64	0.30
3MR-60A-15	60-5MGT15-6	60	6	2.256	2.226	-	1-1/4	0.312	1.000	1-7/64	47/64	0.30
3MR-62A-15	62-5MGT15-6	62	6	2.331	2.301	-	1-1/4	0.312	1.000	1-7/64	47/64	0.35
3MR-68A-15	68-5MGT15-6	68	6	2.557	2.527	-	1-1/4	0.312	1.000	1-7/64	47/64	0.12
3MR-72A-15	72-5MGT15-6	72	6	2.707	2.677	-	1-1/4	0.312	1.000	1-7/64	47/64	0.43
3MR-74A-15	74-5MGT15-6	74	6	2.782	2.752	-	1-1/4	0.312	1.000	1-7/64	47/64	0.50
3MR-80A-15	80-5MGT15-6	80	6	3.008	2.978	-	1-1/4	0.312	1.000	1-7/64	47/64	0.16
3MR-90A-15	90-5MGT15-6	90	6	3.384	3.354	-	1-1/4	0.312	1.000	1-7/64	47/64	0.60
3MR-100A-15	100-5MGT15-6	100	6	3.760	3.730	-	1-1/4	0.312	1.000	1-7/64	47/64	0.73
3MR-120A-15	120-5MGT15-6	120	6	4.511	4.481	-	1-1/4	0.312	1.000	1-7/64	47/64	0.85

Note : Pulleys with 12 and 13 grooves have 1 set screw; others have 2 at 90°.

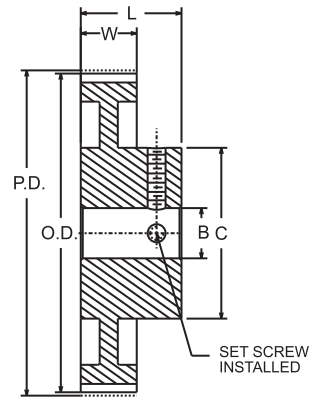
GT2® TIMING BELT PULLEY 5MM PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 9MM WIDE BELT

TYPE - 6F

5MM PITCH (GT2®) 9MM WIDE BELTS													
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ. "D"	WEIGHT (lbs)
				P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"		
5MR-12S-09	12-5MGT-09-6FA	12	6F	0.752	0.707	7/8	7/16	0.250	0.250	51/64	35/64	1/4	0.02
5MR-13S-09	13-5MGT-09-6FA	13	6F	0.815	0.770	15/16	5/8	0.250	0.250	51/64	35/64	1/4	0.03
5MR-14S-09	14-5MGT-09-6FA	14	6F	0.877	0.832	1	5/8	0.250	0.250	51/64	35/64	1/4	0.03
5MR-15S-09	15-5MGT-09-6FA	15	6F	0.940	0.895	1-1/16	5/8	0.250	0.250	51/64	35/64	1/4	0.04
5MR-16S-09	16-5MGT-09-6FA	16	6F	1.003	0.958	1-3/32	5/8	0.250	0.250	51/64	35/64	1/4	0.04
5MR-17S-09	17-5MGT-09-6FA	17	6F	1.065	1.020	1-3/16	5/8	0.250	0.250	51/64	35/64	3/8	0.04
5MR-18S-09	18-5MGT-09-6FA	18	6F	1.128	1.083	1-1/4	11/16	0.250	0.250	51/64	35/64	3/8	0.06
5MR-19S-09	19-5MGT-09-6FA	19	6F	1.191	1.146	1-5/16	3/4	0.250	0.250	51/64	35/64	3/8	0.06
5MR-20S-09	20-5MGT-09-6FA	20	6F	1.253	1.208	1-3/8	13/16	0.250	0.250	51/64	35/64	3/8	0.06
5MR-22S-09	22-5MGT-09-6FA	22	6F	1.379	1.334	1-1/2	15/16	0.250	0.250	51/64	35/64	1/2	0.08
5MR-24S-09	24-5MGT-09-6FA	24	6F	1.504	1.459	1-5/8	1-1/8	0.375	0.375	59/64	35/64	1/2	0.11
5MR-25S-09	25-5MGT-09-6FA	25	6F	1.566	1.521	1-11/16	1-1/8	0.375	0.375	59/64	35/64	1/2	0.12
5MR-26S-09	26-5MGT-09-6FA	26	6F	1.629	1.584	1-3/4	1-1/8	0.375	0.375	59/64	35/64	1/2	0.13
5MR-28S-09	28-5MGT-09-6FA	28	6F	1.754	1.709	1-7/8	1-1/2	0.500	0.500	1-1/8	35/64	1/2	0.15
5MR-30S-09	30-5MGT-09-6FA	30	6F	1.880	1.835	2	1-1/2	0.500	0.500	1-1/8	35/64	1/2	0.17
5MR-32S-09	32-5MGT-09-6FA	32	6F	2.005	1.960	2-1/8	1-1/2	0.500	0.500	1-1/8	35/64	1/2	0.19
5MR-34S-09	34-5MGT-09-6FA	34	6F	2.130	2.085	2-1/4	1-1/2	0.500	0.500	1-1/2	35/64	1/2	0.22

Note : Pulleys with 12 and 13 grooves have 1 set screw; others have 2 at 90°.

GT2® TIMING BELT PULLEY 5MM PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 9MM WIDE BELT


TYPE - 6

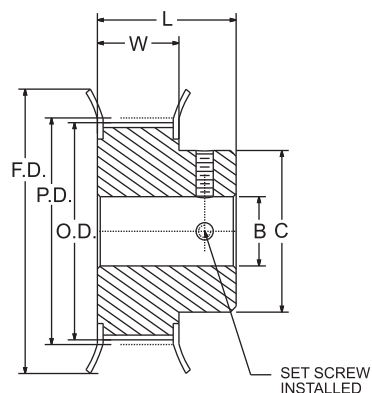


TYPE - 6W



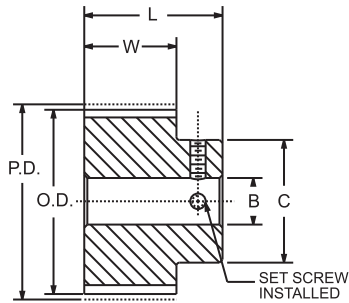
5MM PITCH (GT2®) 9MM WIDE BELTS												
OLD PART NUMBER	NEW PART NUMBER	NO. OF TEETH/GROOVES	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS		HUB PROJ. "D"	WEIGHT (lbs)
				P.D.	O.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"		
5MR-12S-09	12-5MGT-09-6A	12	6	0.752	0.707	7/16	0.250	0.250	1-1/30	35/64	1/4	0.02
5MR-13S-09	13-5MGT-09-6A	13	6	0.815	0.770	5/8	0.250	0.250	1-1/30	35/64	1/4	0.02
5MR-14S-09	14-5MGT-09-6A	14	6	0.877	0.832	5/8	0.250	0.250	1-1/30	35/64	1/4	0.03
5MR-15S-09	15-5MGT-09-6A	15	6	0.940	0.895	5/8	0.250	0.250	1-1/30	35/64	1/4	0.03
5MR-16S-09	16-5MGT-09-6A	16	6	1.003	0.958	5/8	0.250	0.250	1-1/30	35/64	1/4	0.04
5MR-17S-09	17-5MGT-09-6A	17	6	1.065	1.020	5/8	0.250	0.250	1-1/30	35/64	3/8	0.04
5MR-18S-09	18-5MGT-09-6A	18	6	1.128	1.083	11/16	0.250	0.250	1-1/30	35/64	3/8	0.05
5MR-19S-09	19-5MGT-09-6A	19	6	1.191	1.146	3/4	0.250	0.250	1-1/30	35/64	3/8	0.05
5MR-20S-09	20-5MGT-09-6A	20	6	1.253	1.208	13/16	0.250	0.250	1-1/30	35/64	3/8	0.06
5MR-22S-09	22-5MGT-09-6A	22	6	1.379	1.334	15/16	0.250	0.250	1-1/30	35/64	1/2	0.08
5MR-24S-09	24-5MGT-09-6A	24	6	1.504	1.459	1-1/8	0.375	0.375	1-5/32	35/64	1/2	0.11
5MR-25S-09	25-5MGT-09-6A	25	6	1.566	1.521	1-1/8	0.375	0.375	1-5/32	35/64	1/2	0.11
5MR-26S-09	26-5MGT-09-6A	26	6	1.629	1.584	1-1/8	0.375	0.375	1-5/32	35/64	1/2	0.12
5MR-28S-09	28-5MGT-09-6A	28	6	1.754	1.709	1-1/2	0.500	0.500	1-9/32	35/64	1/2	0.18
5MR-30S-09	30-5MGT-09-6A	30	6	1.880	1.835	1-1/2	0.500	0.500	1-9/32	35/64	1/2	0.19
5MR-32S-09	32-5MGT-09-6A	32	6	2.005	1.960	1-1/2	0.500	0.500	1-9/32	35/64	1/2	0.21
5MR-34S-09	34-5MGT-09-6A	34	6	2.130	2.085	1-1/2	0.500	0.500	1-9/32	35/64	1/2	0.23
5MR-36S-09	36-5MGT-09-6A	36	6	2.256	2.211	1-1/2	0.500	0.500	1-9/32	35/64	1/2	0.26
5MR-38S-09	38-5MGT-09-6A	38	6	2.381	2.336	1-1/2	0.500	0.500	1-9/32	35/64	1/2	0.28
5MR-40S-09	40-5MGT-09-6A	40	6	2.506	2.461	1-1/2	0.500	0.500	1-9/32	35/64	1/2	0.30
5MR-44S-09	44-5MGT-09-6WA	44	6W	2.757	2.712	1-1/2	0.500	0.500	1-9/32	35/64	1/2	0.31
5MR-48S-09	48-5MGT-09-6WA	48	6W	3.008	2.963	1-1/2	0.500	0.500	1-9/32	35/64	1/2	0.36
5MR-50S-09	50-5MGT-09-6WA	50	6W	3.133	3.088	1-1/2	0.500	0.500	1-9/32	35/64	1/2	0.38
5MR-56S-09	56-5MGT-09-6WA	56	6W	3.509	3.464	1-1/2	0.500	0.500	1-9/32	35/64	1/2	0.47
5MR-60S-09	60-5MGT-09-6WA	60	6W	3.760	3.715	1-1/2	0.500	0.500	1-9/32	35/64	1/2	0.53
5MR-62S-09	62-5MGT-09-6WA	62	6W	3.885	3.840	1-1/2	0.500	0.500	1-9/32	35/64	1/2	0.56
5MR-70S-09	70-5MGT-09-6WA	70	6W	4.386	4.341	1-1/2	0.500	0.500	1-9/32	35/64	1/2	0.70
5MR-72S-09	72-5MGT-09-6WA	72	6W	4.511	4.466	1-1/2	0.500	0.500	1-9/32	35/64	1/2	0.74

Note : Pulleys with 12 and 13 grooves have 1 set screw; others have 2 at 90°.

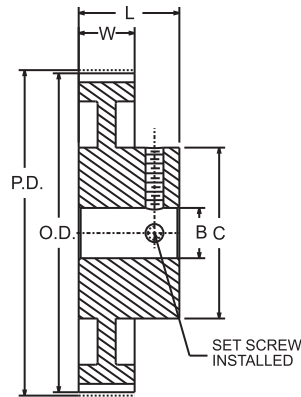
GT2® TIMING BELT PULLEY 5MM PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 15MM WIDE BELT

TYPE - 6F

5MM PITCH (GT2®) 15MM WIDE BELTS												
PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ. "D"	WEIGHT (lbs)
			P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"		
12-5MGT-15-6FA	12	6F	0.752	0.707	7/8	7/16	0.250	0.250	1-1/32	25/32	1/4	0.03
13-5MGT-15-6FA	13	6F	0.815	0.770	15/16	5/8	0.250	0.250	1-1/32	25/32	1/4	0.03
14-5MGT-15-6FA	14	6F	0.877	0.832	1	5/8	0.250	0.250	1-1/32	25/32	1/4	0.04
15-5MGT-15-6FA	15	6F	0.940	0.895	1-1/16	5/8	0.250	0.250	1-1/32	25/32	1/4	0.04
16-5MGT-15-6FA	16	6F	1.003	0.958	1-3/32	5/8	0.250	0.250	1-1/32	25/32	1/4	0.05
17-5MGT-15-6FA	17	6F	1.065	1.020	1-3/16	5/8	0.250	0.250	1-1/32	25/32	1/4	0.06
18-5MGT-15-6FA	18	6F	1.128	1.083	1-1/4	11/16	0.250	0.250	1-1/32	25/32	1/4	0.07
19-5MGT-15-6FA	19	6F	1.191	1.146	1-5/16	3/4	0.250	0.250	1-1/32	25/32	1/4	0.08
20-5MGT-15-6FA	20	6F	1.253	1.208	1-3/8	13/16	0.250	0.250	1-1/32	25/32	1/4	0.10
22-5MGT-15-6FA	22	6F	1.379	1.334	1-1/2	15/16	0.250	0.250	1-1/32	25/32	1/4	0.11
24-5MGT-15-6FA	24	6F	1.504	1.459	1-5/8	1-1/8	0.375	0.375	1-5/32	25/32	3/8	0.13
25-5MGT-15-6FA	25	6F	1.566	1.521	1-11/16	1-1/8	0.375	0.375	1-5/32	25/32	3/8	0.14
26-5MGT-15-6FA	26	6F	1.629	1.584	1-3/4	1-1/8	0.375	0.375	1-5/32	25/32	3/8	0.16
28-5MGT-15-6FA	28	6F	1.754	1.709	1-7/8	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.21
30-5MGT-15-6FA	30	6F	1.880	1.835	2	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.22
32-5MGT-15-6FA	32	6F	2.005	1.960	2-1/8	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.25
34-5MGT-15-6FA	34	6F	2.130	2.085	2-1/4	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.29

Note : Pulleys with 12 and 13 grooves have 1 set screw; others have 2 at 90°.

GT2® TIMING BELT PULLEY 5MM PITCH
**ALUMINUM
CLEAR ANODIZED**
FOR 15MM WIDE BELT


TYPE - 6

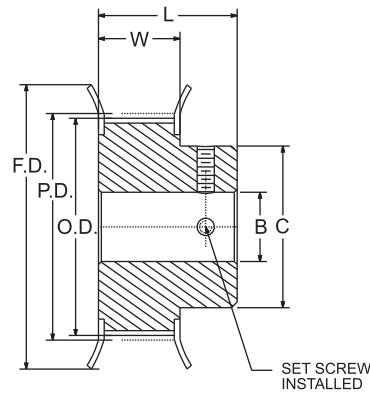


TYPE - 6W



5MM PITCH (GT2®) 15MM WIDE BELTS											
PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS			STOCK BORES		DIMENSIONS		HUB PROJ. "D"	WEIGHT (lbs)
			P.D.	O.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"		
12-5MGT-15-6A	12	6	0.752	0.707	7/16	0.250	0.250	1-3/32	25/32	1/4	0.02
13-5MGT-15-6A	13	6	0.815	0.770	5/8	0.250	0.250	1-3/32	25/32	1/4	0.03
14-5MGT-15-6A	14	6	0.877	0.832	5/8	0.250	0.250	1-3/32	25/32	1/4	0.04
15-5MGT-15-6A	15	6	0.940	0.895	5/8	0.250	0.250	1-3/32	25/32	1/4	0.04
16-5MGT-15-6A	16	6	1.003	0.958	5/8	0.250	0.250	1-3/32	25/32	1/4	0.05
17-5MGT-15-6A	17	6	1.065	1.020	5/8	0.250	0.250	1-3/32	25/32	3/8	0.06
18-5MGT-15-6A	18	6	1.128	1.083	11/16	0.250	0.250	1-3/32	25/32	3/8	0.06
19-5MGT-15-6A	19	6	1.191	1.146	3/4	0.250	0.250	1-3/32	25/32	3/8	0.07
20-5MGT-15-6A	20	6	1.253	1.208	7/16	0.250	0.250	1-3/32	25/32	3/8	0.08
22-5MGT-15-6A	22	6	1.379	1.334	13/16	0.250	0.250	1-3/32	25/32	1/2	0.09
24-5MGT-15-6A	24	6	1.504	1.459	15/16	0.375	0.375	1-5/32	25/32	1/2	0.15
25-5MGT-15-6A	25	6	1.566	1.521	1-1/8	0.375	0.375	1-5/32	25/32	1/2	0.21
26-5MGT-15-6A	26	6	1.629	1.584	1-1/8	0.375	0.375	1-5/32	25/32	1/2	0.23
28-5MGT-15-6A	28	6	1.754	1.709	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.25
30-5MGT-15-6A	30	6	1.880	1.835	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.25
32-5MGT-15-6A	32	6	2.005	1.960	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.27
34-5MGT-15-6A	34	6	2.130	2.085	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.30
36-5MGT-15-6A	36	6	2.256	2.211	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.33
38-5MGT-15-6A	38	6	2.381	2.336	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.37
40-5MGT-15-6A	40	6	2.506	2.461	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.40
44-5MGT-15-6WA	44	6W	2.757	2.712	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.39
48-5MGT-15-6WA	48	6W	3.008	2.963	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.45
50-5MGT-15-6WA	50	6W	3.133	3.088	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.49
56-5MGT-15-6WA	56	6W	3.509	3.464	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.60
60-5MGT-15-6WA	60	6W	3.760	3.715	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.68
62-5MGT-15-6WA	62	6W	3.885	3.840	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.72
70-5MGT-15-6WA	70	6W	4.386	4.341	1-1/2	0.500	0.500	1-9/32	25/32	1/2	0.91
72-5MGT-15-6WA	72	6W	4.511	4.466	1-1/2	0.500	0.500	1-9/32	25/32	1/2	1.11

Note : Pulleys with 12 and 13 grooves have 1 set screw; others have 2 at 90°.

GT2® TIMING BELT PULLEY 5MM PITCH
STEEL
FOR 15MM & 25MM WIDE BELT

TYPE - 6F

5MM PITCH (GT2®) 15MM WIDE BELTS												
PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ. "D"	WEIGHT (lbs)
			P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"		
18-SMGT-15-6FS	18	6F	1.128	1.083	1-3/8	11/16	0.250	0.250	1-1/4	57/64	0.68	0.25
19-SMGT-15-6FS	19	6F	1.191	1.146	1-7/16	7/8	0.250	0.250	1-1/4	57/64	0.88	0.32
20-SMGT-15-6FS	20	6F	1.253	1.208	1-17/32	29/32	0.250	0.250	1-1/4	57/64	0.90	0.35
21-SMGT-15-6FS	21	6F	1.316	1.271	1-17/32	29/32	0.250	0.250	1-1/4	57/64	0.90	0.40
22-SMGT-15-6FS	22	6F	1.379	1.334	1-21/32	15/16	0.250	0.250	1-9/32	57/64	0.94	0.38
23-SMGT-15-6FS	23	6F	1.441	1.396	1-21/32	1-5/32	0.375	0.375	1-9/32	57/64	1.15	0.45
24-SMGT-15-6FS	24	6F	1.504	1.459	1-25/32	1-3/16	0.375	0.375	1-9/32	57/64	1.18	0.53
25-SMGT-15-6FS	25	6F	1.566	1.521	1-25/32	1-3/16	0.375	0.375	1-9/32	57/64	1.18	0.55
26-SMGT-15-6FS	26	6F	1.629	1.584	1-29/32	1-13/64	0.375	0.375	1-9/32	57/64	1.21	0.65
28-SMGT-15-6FS	28	6F	1.754	1.709	2-1/32	1-3/8	0.500	0.500	1-11/32	57/64	1.37	0.70
30-SMGT-15-6FS	30	6F	1.880	1.835	2-1/8	1-7/16	0.500	0.500	1-11/32	57/64	1.44	0.80
32-SMGT-15-6FS	32	6F	2.005	1.960	2-1/8	1-7/16	0.500	0.500	1-11/32	57/64	1.44	0.85
34-SMGT-15-6FS	34	6F	2.130	2.085	2-3/8	1-11/16	0.500	0.500	1-11/32	57/64	1.69	1.05
36-SMGT-15-6FS	36	6F	2.256	2.211	2-3/8	1-11/16	0.500	0.500	1-11/32	57/64	1.69	1.15
38-SMGT-15-6FS	38	6F	2.381	2.336	2-5/8	1-61/64	0.500	0.500	1-11/32	57/64	1.96	1.40
40-SMGT-15-6FS	40	6F	2.506	2.461	2-3/4	2-3/32	0.500	0.500	1-3/8	57/64	2.09	1.60
45-SMGT-15-6FS	45	6F	2.820	2.775	3-3/32	2-11/32	0.500	0.500	1-3/8	57/64	2.34	2.05
50-SMGT-15-6FS	50	6F	3.133	3.088	3-21/64	2-1/2	0.500	0.500	1-3/8	57/64	2.50	2.25

5 PITCH (GT2®) 25MM WIDE BELTS												
PART NUMBER	NO. OF TEETH/ GROOVES	TYPE	DIAMETERS				STOCK BORES		DIMENSIONS		HUB PROJ. "D"	WEIGHT (lbs)
			P.D.	O.D.	F.D.	HUB "C"	MIN.	MAX.	OVERALL LENGTH "L"	FACE WIDTH "W"		
18-SMGT-25-6FS	18	6F	1.128	1.083	1-3/8	11/16	0.250	0.250	1-21/32	1-9/32	0.68	0.30
19-SMGT-25-6FS	19	6F	1.191	1.146	1-7/16	7/8	0.250	0.250	1-21/32	1-9/32	0.88	0.40
20-SMGT-25-6FS	20	6F	1.253	1.208	1-17/32	29/32	0.250	0.250	1-21/32	1-9/32	0.90	0.48
21-SMGT-25-6FS	21	6F	1.316	1.271	1-17/32	29/32	0.250	0.250	1-21/32	1-9/32	0.90	0.50
22-SMGT-25-6FS	22	6F	1.379	1.334	1-21/32	15/16	0.250	0.250	1-11/16	1-9/32	0.94	0.55
23-SMGT-25-6FS	23	6F	1.441	1.396	1-21/32	1-5/32	0.375	0.375	1-11/16	1-9/32	1.15	0.60
24-SMGT-25-6FS	24	6F	1.504	1.459	1-25/32	1-3/16	0.375	0.375	1-11/16	1-9/32	1.18	0.65
25-SMGT-25-6FS	25	6F	1.566	1.521	1-25/32	1-3/16	0.375	0.375	1-11/16	1-9/32	1.18	0.70
26-SMGT-25-6FS	26	6F	1.629	1.584	1-29/32	1-13/64	0.375	0.375	1-11/16	1-9/32	1.21	0.80
28-SMGT-25-6FS	28	6F	1.754	1.709	2-1/32	1-3/8	0.500	0.500	1-47/64	1-9/32	1.37	0.90
30-SMGT-25-6FS	30	6F	1.880	1.835	2-1/8	1-7/16	0.500	0.500	1-47/64	1-9/32	1.44	1.05
32-SMGT-25-6FS	32	6F	2.005	1.960	2-1/8	1-7/16	0.500	0.500	1-47/64	1-9/32	1.44	1.15
34-SMGT-25-6FS	34	6F	2.130	2.085	2-3/8	1-11/16	0.500	0.500	1-47/64	1-9/32	1.69	1.40
36-SMGT-25-6FS	36	6F	2.256	2.211	2-3/8	1-11/16	0.500	0.500	1-47/64	1-9/32	1.69	1.50
38-SMGT-25-6FS	38	6F	2.381	2.336	2-5/8	1-61/64	0.500	0.500	1-47/64	1-9/32	1.96	1.80
40-SMGT-25-6FS	40	6F	2.506	2.461	2-3/4	2-3/32	0.500	0.500	1-25/32	1-9/32	2.09	2.10
45-SMGT-25-6FS	45	6F	2.820	2.775	3-3/32	2-11/32	0.500	0.500	1-25/32	1-9/32	2.34	2.65
50-SMGT-25-6FS	50	6F	3.133	3.088	3-21/64	2-1/2	0.500	0.500	1-25/32	1-9/32	2.50	3.25

Note : Pulleys with 12 and 13 grooves have 1 set screw; others have 2 at 90°.

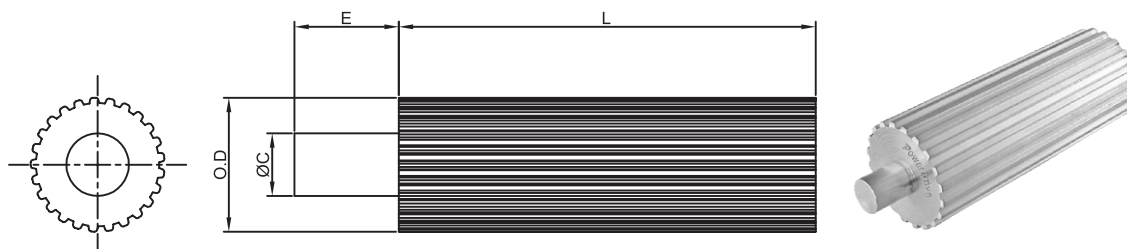
FEATURES OF BAR STOCK PULLEY

FEATURES OF BAR STOCK PULLEY

1. You can make pulley of your choice.
2. Not limited to Standard sizes.
3. Not limited to material.
4. Corrosion resistance.
5. Light in weight and more durable.
6. Flanges are Available.

MP TIMING BELT PULLEY – 0.080" PITCH (MXL)

ALUMINUM

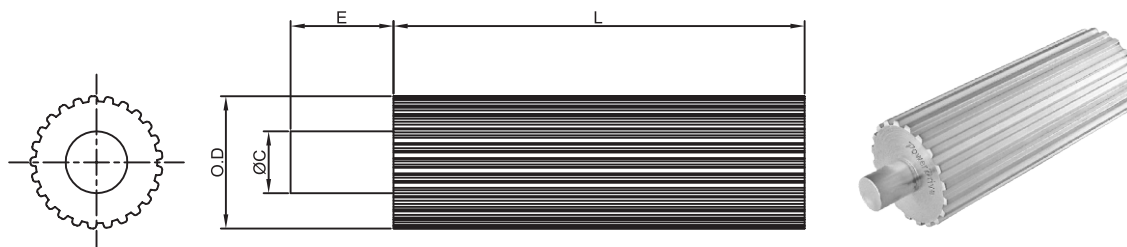


MXL Timing Pulley Stock - 0.080" Pitch						
PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	Shank Length (In Inch)
10-MP-PS2A	10	0.255"	0.235"	2	0.31	1.00
11-MP-PS2A	11	0.280"	0.260"	2	0.31	1.00
12-MP-PS2A	12	0.306"	0.290"	2	0.31	1.00
13-MP-PS2A	13	0.331"	0.310"	2	0.38	1.00
14-MP-PS3A	14	0.357"	0.340"	3	0.38	1.00
15-MP-PS3A	15	0.382"	0.360"	3	0.44	1.00
16-MP-PS3A	16	0.407"	0.390"	3	0.44	1.00
17-MP-PS3A	17	0.433"	0.410"	3	0.44	1.00
18-MP-PS3A	18	0.458"	0.440"	3	0.5	1.00
19-MP-PS3A	19	0.484"	0.460"	3	0.5	1.00
20-MP-PS4A	20	0.509"	0.490"	4	0.38	0.88
21-MP-PS4A	21	0.535"	0.520"	4	0.38	0.88
22-MP-PS4A	22	0.560"	0.540"	4	0.38	0.88
23-MP-PS4A	23	0.586"	0.570"	4	0.38	0.88
24-MP-PS5A	24	0.611"	0.590"	5	0.5	0.75
25-MP-PS5A	25	0.637"	0.620"	5	0.5	0.75
26-MP-PS5A	26	0.662"	0.640"	5	0.5	0.75
27-MP-PS5A	27	0.687"	0.670"	5	0.5	0.75
28-MP-PS5A	28	0.713"	0.690"	5	0.5	0.75
29-MP-PS5A	29	0.738"	0.720"	5	0.5	0.75
30-MP-PS6A	30	0.764"	0.740"	6	0.5	0.75
31-MP-PS6A	31	0.789"	0.770"	6	0.5	0.75
32-MP-PS6A	32	0.815"	0.800"	6	0.5	0.75
33-MP-PS6A	33	0.840"	0.820"	6	0.5	0.75
34-MP-PS6A	34	0.866"	0.846"	6	0.5	0.75
35-MP-PS6A	35	0.891"	0.871"	6	0.5	0.75
36-MP-PS6A	36	0.917"	0.897"	6	0.5	0.75
37-MP-PS6A	37	0.942"	0.922"	6	0.5	0.75
38-MP-PS6A	38	0.968"	0.948"	6	0.5	0.75
39-MP-PS6A	39	0.993"	0.973"	6	0.5	0.75

Note : Shank may or may not be available in some cases.

MP TIMING BELT PULLEY – 0.080" PITCH (MXL)

ALUMINUM

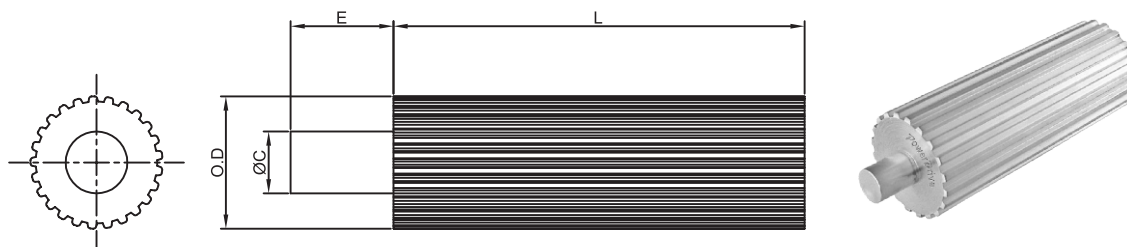


MXL Timing Pulley Stock - 0.080" Pitch						
PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	Shank Length (In Inch)
40-MP-PS7A	40	1.019"	0.999"	7	0.5	0.75
42-MP-PS7A	42	1.070"	1.050"	7	0.5	0.75
44-MP-PS7A	44	1.120"	1.100"	7	0.5	0.75
45-MP-PS7A	45	1.146"	1.130"	7	0.5	0.75
48-MP-PS7A	48	1.222"	1.200"	7	0.5	0.75
49-MP-PS7A	49	1.248"	1.230"	7	0.5	0.75
50-MP-PS7A	50	1.273"	1.250"	7	0.5	0.75
51-MP-PS7A	51	1.299"	1.280"	7	0.5	0.75
52-MP-PS7A	52	1.324"	1.300"	7	0.5	0.75
54-MP-PS7A	54	1.375"	1.360"	7	0.5	0.75
55-MP-PS7A	55	1.401"	1.380"	7	0.5	0.75
56-MP-PS7A	56	1.426"	1.410"	7	0.5	0.75
57-MP-PS7A	57	1.451"	1.430"	7	0.5	0.75
60-MP-PS8A	60	1.528"	1.510"	8	0.5	0.75
64-MP-PS8A	64	1.630"	1.610"	8	0.5	0.75
65-MP-PS8A	65	1.655"	1.640"	8	0.5	0.75
66-MP-PS8A	66	1.681"	1.660"	8	0.5	0.75
70-MP-PS8A	70	1.783"	1.760"	8	0.5	0.75
72-MP-PS8A	72	1.833"	1.810"	8	0.5	0.75
75-MP-PS8A	75	1.910"	1.890"	8	0.5	0.75
80-MP-PS8A	80	2.037"	2.020"	8	0.75	0.75
82-MP-PS8A	82	2.088"	2.070"	8	0.75	0.75
84-MP-PS8A	84	2.139"	2.120"	8	0.75	0.75
88-MP-PS8A	88	2.241"	2.220"	8	0.75	0.75
90-MP-PS8A	90	2.292"	2.270"	8	0.75	0.75
96-MP-PS8A	96	2.445"	2.430"	8	0.75	0.75
98-MP-PS8A	98	2.496"	2.480"	8	0.75	0.75
100-MP-PS8A	100	2.546"	2.530"	8	0.75	0.75
102-MP-PS8A	102	2.597"	2.580"	8	0.75	0.75
108-MP-PS8A	108	2.750"	2.730"	8	0.75	0.75
110-MP-PS8A	110	2.801"	2.780"	8	0.75	0.75
120-MP-PS8A	120	3.056"	3.040"	8	0.75	0.75
130-MP-PS8A	130	3.310"	3.290"	8	0.75	0.75
140-MP-PS8A	140	3.565"	3.545"	8	0.75	0.75
150-MP-PS8A	150	3.820"	3.800"	8	0.75	0.75

Note : Shank may or may not be available in some cases.

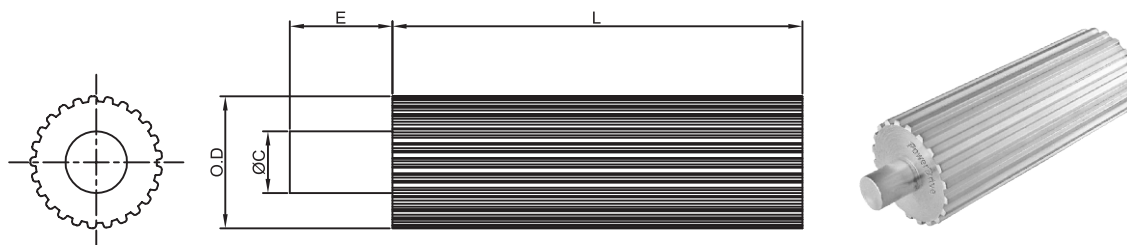
40 D.P. (LT) TIMING BELT PULLEY - 0.0816" PITCH

ALUMINUM



40D.P. Timing Pulley Stock - 0.0816" Pitch						
PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	Shank Length (In Inch)
10-LT-PS2A	10	0.260"	0.250"	2	0.19	1.00"
11-LT-PS2A	11	0.286"	0.270"	2	0.19	1.00"
12-LT-PS2A	12	0.312"	0.300"	2	0.19	1.00"
13-LT-PS2A	13	0.338"	0.320"	2	0.25	1.00"
14-LT-PS2A	14	0.364"	0.350"	2	0.25	1.00"
15-LT-PS3A	15	0.390"	0.380"	3	0.31	1.00"
16-LT-PS3A	16	0.416"	0.400"	3	0.31	1.00"
17-LT-PS3A	17	0.442"	0.430"	3	0.31	1.00"
18-LT-PS3A	18	0.468"	0.450"	3	0.38	1.00"
19-LT-PS3A	19	0.494"	0.480"	3	0.38	1.00"
20-LT-PS4A	20	0.520"	0.510"	4	0.38	0.88"
21-LT-PS4A	21	0.546"	0.530"	4	0.38	0.88"
22-LT-PS4A	22	0.572"	0.560"	4	0.38	0.88"
23-LT-PS4A	23	0.598"	0.580"	4	0.38	0.88"
24-LT-PS5A	24	0.624"	0.610"	5	0.50	0.75"
25-LT-PS5A	25	0.650"	0.640"	5	0.50	0.75"
26-LT-PS5A	26	0.676"	0.660"	5	0.50	0.75"
27-LT-PS5A	27	0.702"	0.690"	5	0.50	0.75"
28-LT-PS5A	28	0.728"	0.710"	5	0.50	0.75"
29-LT-PS5A	29	0.754"	0.740"	5	0.50	0.75"
30-LT-PS6A	30	0.780"	0.770"	6	0.50	0.75"
31-LT-PS6A	31	0.806"	0.790"	6	0.50	0.75"
32-LT-PS6A	32	0.832"	0.820"	6	0.50	0.75"
33-LT-PS6A	33	0.858"	0.840"	6	0.50	0.75"
34-LT-PS6A	34	0.884"	0.870"	6	0.50	0.75"
35-LT-PS6A	35	0.910"	0.896"	6	0.50	0.75"
36-LT-PS6A	36	0.936"	0.922"	6	0.50	0.75"
37-LT-PS6A	37	0.962"	0.948"	6	0.50	0.75"
38-LT-PS6A	38	0.988"	0.974"	6	0.50	0.75"
39-LT-PS6A	39	1.014"	1.000"	6	0.50	0.75"
40-LT-PS7A	40	1.040"	1.030"	7	0.50	0.75"

Note : Shank may or may not be available in some cases.

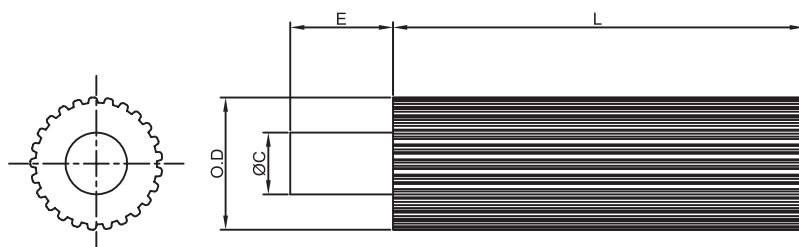
40 D.P. (LT) TIMING BELT PULLEY - 0.0816" PITCH
ALUMINUM


40D.P. Timing Pulley Stock - 0.0816" Pitch						
PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	Shank Length (In Inch)
42-LT-PS7A	42	1.092"	1.080"	7	0.50	0.75"
44-LT-PS7A	44	1.144"	1.130"	7	0.50	0.75"
45-LT-PS7A	45	1.170"	1.160"	7	0.50	0.75"
48-LT-PS7A	48	1.248"	1.230"	7	0.50	0.75"
49-LT-PS7A	49	1.274"	1.260"	7	0.50	0.75"
50-LT-PS7A	50	1.300"	1.290"	7	0.50	0.75"
51-LT-PS7A	51	1.326"	1.310"	7	0.50	0.75"
52-LT-PS7A	52	1.352"	1.340"	7	0.50	0.75"
54-LT-PS7A	54	1.404"	1.390"	7	0.50	0.75"
55-LT-PS7A	55	1.430"	1.420"	7	0.50	0.75"
56-LT-PS7A	56	1.456"	1.440"	7	0.50	0.75"
57-LT-PS7A	57	1.482"	1.470"	7	0.50	0.75"
60-LT-PS8A	60	1.560"	1.550"	8	0.50	0.75"
64-LT-PS8A	64	1.664"	1.650"	8	0.50	0.75"
65-LT-PS8A	65	1.690"	1.680"	8	0.50	0.75"
66-LT-PS8A	66	1.716"	1.700"	8	0.50	0.75"
70-LT-PS8A	70	1.820"	1.810"	8	0.50	0.75"
72-LT-PS8A	72	1.872"	1.860"	8	0.50	0.75"
75-LT-PS8A	75	1.950"	1.940"	8	0.50	0.75"
80-LT-PS8A	80	2.080"	2.070"	8	0.75	0.75"
82-LT-PS8A	82	2.132"	2.120"	8	0.75	0.75"
84-LT-PS8A	84	2.184"	2.170"	8	0.75	0.75"
88-LT-PS8A	88	2.288"	2.270"	8	0.75	0.75"
90-LT-PS8A	90	2.340"	2.330"	8	0.75	0.75"
96-LT-PS8A	96	2.496"	2.480"	8	0.75	0.75"
98-LT-PS8A	98	2.548"	2.530"	8	0.75	0.75"
100-LT-PS8A	100	2.600"	2.590"	8	0.75	0.75"
102-LT-PS8A	102	2.652"	2.640"	8	0.75	0.75"
108-LT-PS8A	108	2.808"	2.790"	8	0.75	0.75"
110-LT-PS8A	110	2.860"	2.850"	8	0.75	0.75"
120-LT-PS8A	120	3.120"	3.106"	8	0.75	0.75"
130-LT-PS8A	130	3.380"	3.366"	8	0.75	0.75"
140-LT-PS8A	140	3.640"	3.626"	8	0.75	0.75"
150-LT-PS8A	150	3.900"	3.886"	8	0.75	0.75"

Note : Shank may or may not be available in some cases.

XL TIMING PULLEY Stock - 1/5" PITCH

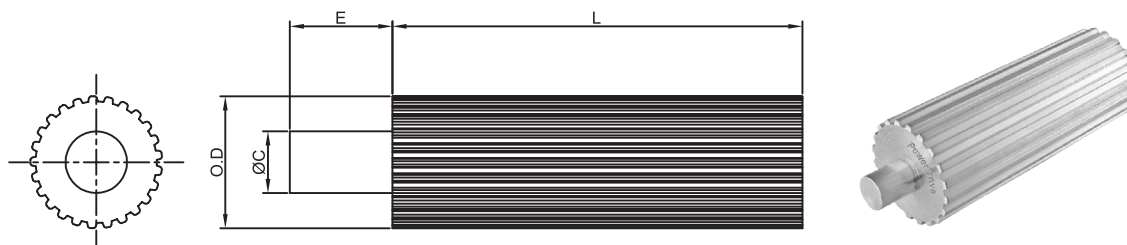
ALUMINUM / STEEL



XL Timing Pulley Stock - 1/5" Pitch							
ALUMINUM PART NUMBER	STEEL PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	Shank Length (In Inch)
12-XL-PS8A	12-XL-PS8S	12	0.764"	0.744"	8	0.50	0.75"
13-XL-PS8A	13-XL-PS8S	13	0.828"	0.808"	8	0.50	0.75"
14-XL-PS8A	14-XL-PS8S	14	0.891"	0.871"	8	0.50	0.75"
15-XL-PS8A	15-XL-PS8S	15	0.955"	0.935"	8	0.50	0.75"
16-XL-PS8A	16-XL-PS8S	16	1.019"	0.999"	8	0.50	0.75"
17-XL-PS8A	17-XL-PS8S	17	1.082"	1.062"	8	0.50	0.75"
18-XL-PS8A	18-XL-PS8S	18	1.146"	1.126"	8	0.50	0.75"
19-XL-PS8A	19-XL-PS8S	19	1.210"	1.190"	8	0.50	0.75"
20-XL-PS8A	20-XL-PS8S	20	1.273"	1.253"	8	0.50	0.75"
21-XL-PS8A	21-XL-PS8S	21	1.337"	1.317"	8	0.50	0.75"
22-XL-PS8A	22-XL-PS8S	22	1.401"	1.381"	8	0.50	0.75"
23-XL-PS8A	23-XL-PS8S	23	1.464"	1.444"	8	0.50	0.75"
24-XL-PS8A	24-XL-PS8S	24	1.528"	1.508"	8	0.50	0.75"
25-XL-PS8A	25-XL-PS8S	25	1.592"	1.572"	8	0.50	0.75"
26-XL-PS8A	26-XL-PS8S	26	1.655"	1.635"	8	0.50	0.75"
27-XL-PS8A	27-XL-PS8S	27	1.719"	1.699"	8	0.50	0.75"
28-XL-PS8A	28-XL-PS8S	28	1.783"	1.763"	8	0.50	0.75"
29-XL-PS8A	29-XL-PS8S	29	1.846"	1.826"	8	0.50	0.75"
30-XL-PS8A	30-XL-PS8S	30	1.910"	1.890"	8	0.50	0.75"
31-XL-PS8A	31-XL-PS8S	31	1.974"	1.954"	8	0.50	0.75"
32-XL-PS8A	32-XL-PS8S	32	2.037"	2.017"	8	0.50	0.75"
33-XL-PS8A	33-XL-PS8S	33	2.101"	2.081"	8	0.50	1.00"
34-XL-PS8A	34-XL-PS8S	34	2.165"	2.145"	8	0.50	1.00"
35-XL-PS8A	35-XL-PS8S	35	2.228"	2.208"	8	0.75	1.00"
36-XL-PS8A	36-XL-PS8S	36	2.292"	2.272"	8	0.75	1.00"
37-XL-PS8A	37-XL-PS8S	37	2.355"	2.335"	8	0.75	1.00"
38-XL-PS8A	38-XL-PS8S	38	2.419"	2.399"	8	0.75	1.00"
40-XL-PS8A	40-XL-PS8S	40	2.546"	2.526"	8	0.75	1.00"
42-XL-PS8A	42-XL-PS8S	42	2.674"	2.654"	8	0.75	1.00"
43-XL-PS8A	43-XL-PS8S	43	2.737"	2.717"	8	0.75	1.00"
44-XL-PS8A	44-XL-PS8S	44	2.801"	2.781"	8	0.75	1.00"
45-XL-PS8A	45-XL-PS8S	45	2.865"	2.845"	8	0.75	1.00"
48-XL-PS8A	48-XL-PS8S	48	3.056"	3.036"	8	0.75	1.00"
50-XL-PS8A	50-XL-PS8S	50	3.183"	3.163"	8	0.75	1.00"
60-XL-PS8A	60-XL-PS8S	60	3.820"	3.800"	8	0.75	1.00"
62-XL-PS8A	62-XL-PS8S	62	3.947"	3.927"	8	0.75	1.00"
72-XL-PS8A	72-XL-PS8S	72	4.584"	4.564"	8	1.00	1.00"
80-XL-PS8A	80-XL-PS8S	80	5.093"	5.073"	8	1.00	1.00"

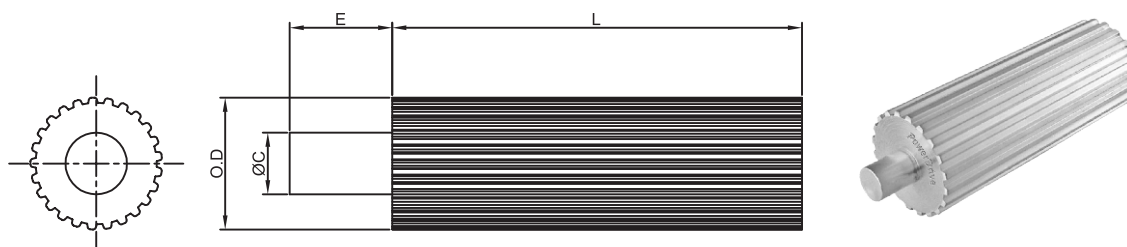
Note : Shank may or may not be available in some cases.

XL TIMING PULLEY Stock - 1/5" MM PITCH

ALUMINUM / STEEL

XL Timing Pulley Stock - 1/5" Pitch							
ALUMINUM PART NUMBER	STEEL PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	Shank Length (In Inch)
18-XL-PS12A	18-XL-PS12S	18	1.146"	1.130"	12	0.50	0.75"
19-XL-PS12A	19-XL-PS12S	19	1.210"	1.190"	12	0.50	0.75"
20-XL-PS12A	20-XL-PS12S	20	1.273"	1.250"	12	0.50	0.75"
21-XL-PS12A	21-XL-PS12S	21	1.337"	1.320"	12	0.50	0.75"
22-XL-PS12A	22-XL-PS12S	22	1.401"	1.380"	12	0.50	0.75"
23-XL-PS12A	23-XL-PS12S	23	1.464"	1.440"	12	0.50	0.75"
24-XL-PS12A	24-XL-PS12S	24	1.528"	1.510"	12	0.50	0.75"
25-XL-PS12A	25-XL-PS12S	25	1.592"	1.570"	12	0.50	0.75"
26-XL-PS12A	26-XL-PS12S	26	1.655"	1.640"	12	0.50	0.75"
27-XL-PS12A	27-XL-PS12S	27	1.719"	1.700"	12	0.50	0.75"
28-XL-PS12A	28-XL-PS12S	28	1.783"	1.760"	12	0.50	0.75"
29-XL-PS12A	29-XL-PS12S	29	1.846"	1.830"	12	0.50	0.75"
30-XL-PS12A	30-XL-PS12S	30	1.910"	1.890"	12	0.50	0.75"
31-XL-PS12A	31-XL-PS12S	31	1.974"	1.950"	12	0.50	0.75"
32-XL-PS12A	32-XL-PS12S	32	2.037"	2.020"	12	0.50	0.75"
33-XL-PS12A	33-XL-PS12S	33	2.101"	2.080"	12	0.50	1.00"
34-XL-PS12A	34-XL-PS12S	34	2.165"	2.150"	12	0.50	1.00"
35-XL-PS12A	35-XL-PS12S	35	2.228"	2.210"	12	0.75	1.00"
36-XL-PS12A	36-XL-PS12S	36	2.292"	2.270"	12	0.75	1.00"
37-XL-PS12A	37-XL-PS12S	37	2.355"	2.340"	12	0.75	1.00"
38-XL-PS12A	38-XL-PS12S	38	2.419"	2.400"	12	0.75	1.00"
39-XL-PS12A	39-XL-PS12S	39	2.483"	2.460"	12	0.75	1.00"
40-XL-PS12A	40-XL-PS12S	40	2.546"	2.530"	12	0.75	1.00"
41-XL-PS12A	41-XL-PS12S	41	2.610"	2.590"	12	0.75	1.00"
42-XL-PS12A	42-XL-PS12S	42	2.674"	2.650"	12	0.75	1.00"
44-XL-PS12A	44-XL-PS12S	44	2.801"	2.780"	12	0.75	1.00"
45-XL-PS12A	45-XL-PS12S	45	2.865"	2.850"	12	0.75	1.00"
46-XL-PS12A	46-XL-PS12S	46	2.928"	2.910"	12	0.75	1.00"
48-XL-PS12A	48-XL-PS12S	48	3.056"	3.040"	12	0.75	1.00"
50-XL-PS12A	50-XL-PS12S	50	3.183"	3.160"	12	0.75	1.00"
54-XL-PS12A	54-XL-PS12S	54	3.438"	3.418"	12	0.75	1.00"
60-XL-PS12A	60-XL-PS12S	60	3.820"	3.800"	12	0.75	1.00"
64-XL-PS12A	64-XL-PS12S	64	4.074"	4.054"	12	0.75	1.00"
72-XL-PS12A	72-XL-PS12S	72	4.584"	4.564"	12	0.75	1.00"

Note : Shank may or may not be available in some cases.

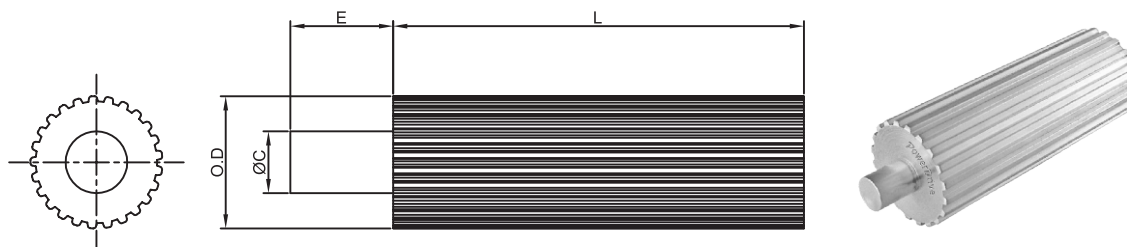
L TIMING PULLEY Stock - 3/8" PITCH
ALUMINUM / STEEL


L Timing Pulley Stock - 3/8" Pitch							
ALUMINUM PART NUMBER	STEEL PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	Shank Length (In Inch)
10-L-PS8A	10-L-PS8S	10	1.194"	1.164"	8	0.75	1.13"
11-L-PS8A	11-L-PS8S	11	1.313"	1.283"	8	0.75	1.13"
12-L-PS8A	12-L-PS8S	12	1.432"	1.402"	8	1.00	1.13"
13-L-PS8A	13-L-PS8S	13	1.552"	1.522"	8	1.00	1.13"
14-L-PS8A	14-L-PS8S	14	1.671"	1.641"	8	1.00	1.13"
15-L-PS8A	15-L-PS8S	15	1.790"	1.760"	8	1.00	0.75"
16-L-PS8A	16-L-PS8S	16	1.910"	1.880"	8	1.00	0.75"
17-L-PS8A	17-L-PS8S	17	2.029"	1.999"	8	1.00	0.75"
18-L-PS8A	18-L-PS8S	18	2.149"	2.119"	8	1.00	0.75"
19-L-PS8A	19-L-PS8S	19	2.268"	2.238"	8	1.00	0.75"
20-L-PS8A	20-L-PS8S	20	2.387"	2.357"	8	1.00	0.75"
21-L-PS8A	21-L-PS8S	21	2.507"	2.477"	8	1.00	0.75"
22-L-PS8A	22-L-PS8S	22	2.626"	2.596"	8	1.00	0.75"
24-L-PS8A	24-L-PS8S	24	2.865"	2.835"	8	1.00	0.75"
26-L-PS8A	26-L-PS8S	26	3.104"	3.074"	8	1.00	0.75"
28-L-PS8A	28-L-PS8S	28	3.342"	3.312"	8	1.00	0.75"
30-L-PS8A	30-L-PS8S	30	3.581"	3.551"	8	1.00	0.75"
32-L-PS8A	32-L-PS8S	32	3.820"	3.790"	8	1.00	0.75"
36-L-PS8A	36-L-PS8S	36	4.297"	4.267"	8	1.00	1.00"

Note : Shank may or may not be available in some cases.

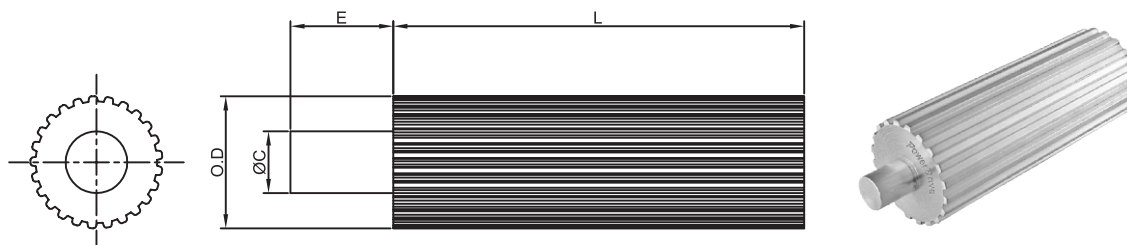
L TIMING PULLEY Stock - 3/8" PITCH

ALUMINUM / STEEL



L Timing Pulley Stock - 3/8" Pitch							
ALUMINUM PART NUMBER	STEEL PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	Shank Length (In Inch)
12-L-PS12A	12-L-PS12S	12	1.432"	1.402"	12	1	1.13"
14-L-PS12A	14-L-PS12S	14	1.671"	1.641"	12	1	1.13"
15-L-PS12A	15-L-PS12S	15	1.790"	1.760"	12	1	0.75"
16-L-PS12A	16-L-PS12S	16	1.910"	1.880"	12	1	0.75"
18-L-PS12A	18-L-PS12S	18	2.149"	2.119"	12	1	0.75"
20-L-PS12A	20-L-PS12S	20	2.387"	2.357"	12	1	0.75"
21-L-PS12A	21-L-PS12S	21	2.507"	2.477"	12	1	0.75"
22-L-PS12A	22-L-PS12S	22	2.626"	2.596"	12	1	0.75"
24-L-PS12A	24-L-PS12S	24	2.865"	2.835"	12	1	0.75"
28-L-PS12A	28-L-PS12S	28	3.342"	3.312"	12	1	0.75"
30-L-PS12A	30-L-PS12S	30	3.581"	3.551"	12	1	0.75"
32-L-PS12A	32-L-PS12S	32	3.820"	3.790"	12	1	0.75"
36-L-PS12A	36-L-PS12S	36	4.297"	4.267"	12	1	1.00"

Note : Shank may or may not be available in some cases.

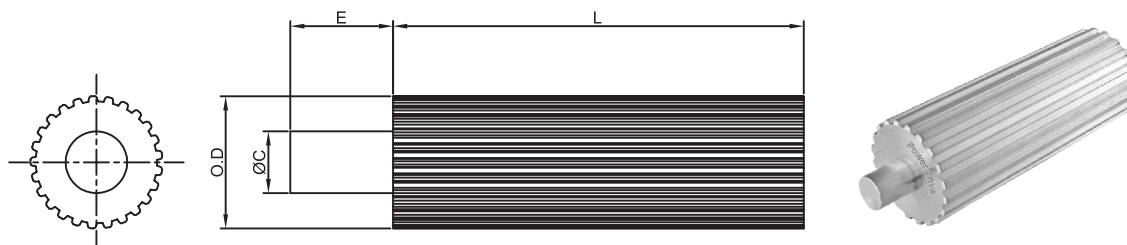
H TIMING PULLEY Stock - 1/2" PITCH
ALUMINUM / STEEL


(H) Timing Pulley Stock - 1/2" Pitch							
ALUMINUM PART NUMBER	STEEL PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	Shank Length (In Inch)
10-H-PS10A	-	10	1.538	1.592	10	0.75	1
11-H-PS10A	-	11	1.698	1.752	10	0.75	1
12-H-PS10A	-	12	1.910	1.856	10	0.75	1
14-H-PS10A	14-H-PS10S	14	2.228	2.174	10	0.75	1
15-H-PS10A	15-H-PS10S	15	2.387	2.333	10	0.75	1
16-H-PS10A	16-H-PS10S	16	2.546	2.492	10	1.00	1
17-H-PS10A	17-H-PS10S	17	2.706	2.652	10	1.00	1
18-H-PS10A	18-H-PS10S	18	2.865	2.811	10	1.00	1
19-H-PS10A	19-H-PS10S	19	3.024	2.970	10	1.00	1
20-H-PS10A	20-H-PS10S	20	3.183	3.129	10	1.00	1
21-H-PS10A	21-H-PS10S	21	3.342	3.288	10	1.00	1
22-H-PS10A	22-H-PS10S	22	3.501	3.447	10	1.00	1
23-H-PS10A	23-H-PS10S	23	3.662	3.608	10	1.00	1
24-H-PS10A	24-H-PS10S	24	3.820	3.766	10	1.00	1
25-H-PS10A	25-H-PS10S	25	3.980	3.926	10	1.00	1
26-H-PS10A	26-H-PS10S	26	4.138	4.084	10	1.00	1
27-H-PS10A	27-H-PS10S	27	4.299	4.245	10	1.00	1
28-H-PS10A	28-H-PS10S	28	4.456	4.402	10	1.00	1
29-H-PS10A	29-H-PS10S	29	4.615	4.561	10	1.00	1
30-H-PS10A	30-H-PS10S	30	4.775	4.721	10	1.00	1
31-H-PS10A	31-H-PS10S	31	4.934	4.880	10	1.00	1
32-H-PS10A	32-H-PS10S	32	5.093	5.039	10	1.00	1
33-H-PS10A	33-H-PS10S	33	5.254	5.200	10	1.00	1
34-H-PS10A	34-H-PS10S	34	5.414	5.360	10	1.00	1
35-H-PS10A	35-H-PS10S	35	5.571	5.519	10	1.00	1
36-H-PS10A	36-H-PS10S	36	5.730	5.676	10	1.00	1
37-H-PS10A	37-H-PS10S	37	5.891	5.837	10	1.00	1
38-H-PS10A	38-H-PS10S	38	6.050	5.996	10	1.00	1
39-H-PS10A	39-H-PS10S	39	6.210	6.156	10	1.00	1
40-H-PS10A	40-H-PS10S	40	6.366	6.312	10	1.00	1

Note : Shank may or may not be available in some cases.

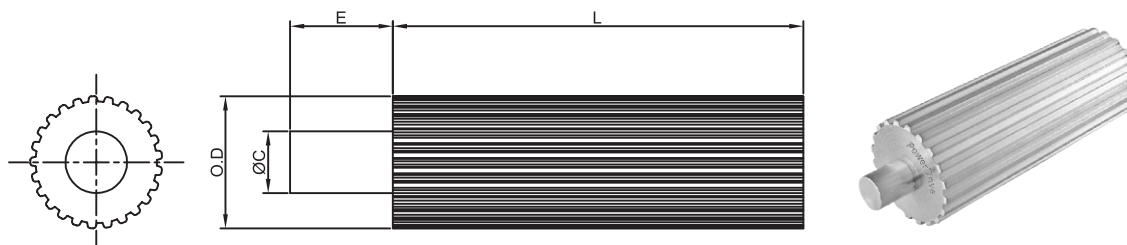
(HTD®) TIMING PULLEY Stock - 3MM PITCH

ALUMINUM / STEEL



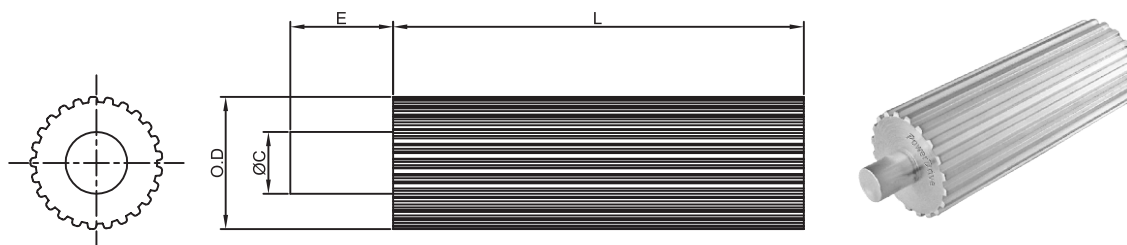
(HTD®)Timing Pulley Stock - 3MM Pitch							
ALUMINUM PART NUMBER	STEEL PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	Shank Length (In Inch)
9-3M-PS3A	09-3M-PS3S	9	0.338	0.308	3	0.188	0.75
10-3M-PS3A	10-3M-PS3S	10	0.376	0.346	3	0.188	0.75
11-3M-PS3A	11-3M-PS3S	11	0.414	0.384	3	0.250	0.75
12-3M-PS4A	12-3M-PS4S	12	0.451	0.421	4	0.250	0.75
13-3M-PS4A	13-3M-PS4S	13	0.489	0.459	4	0.313	0.75
14-3M-PS4A	14-3M-PS4S	14	0.526	0.496	4	0.313	0.75
15-3M-PS4A	15-3M-PS4S	15	0.564	0.534	4	0.375	0.75
16-3M-PS5A	16-3M-PS5S	16	0.602	0.572	5	0.375	0.75
17-3M-PS5A	17-3M-PS5S	17	0.639	0.609	5	0.500	0.75
18-3M-PS5A	18-3M-PS5S	18	0.677	0.647	5	0.500	0.75
19-3M-PS5A	19-3M-PS5S	19	0.714	0.684	5	0.500	0.75
20-3M-PS6A	20-3M-PS6S	20	0.752	0.722	6	0.500	0.75
21-3M-PS6A	21-3M-PS6S	21	0.790	0.760	6	0.500	0.75
22-3M-PS6A	22-3M-PS6S	22	0.827	0.797	6	0.500	0.75
23-3M-PS6A	23-3M-PS6S	23	0.865	0.835	6	0.500	0.75
24-3M-PS6A	24-3M-PS6S	24	0.902	0.872	6	0.500	0.75
25-3M-PS6A	25-3M-PS6S	25	0.940	0.910	6	0.500	0.75
26-3M-PS6A	26-3M-PS6S	26	0.977	0.947	6	0.500	0.75
27-3M-PS6A	27-3M-PS6S	27	1.015	0.985	6	0.500	0.75
28-3M-PS6A	28-3M-PS6S	28	1.053	1.023	6	0.500	0.75
29-3M-PS6A	29-3M-PS6S	29	1.090	1.060	6	0.500	0.75
30-3M-PS7A	30-3M-PS7S	30	1.128	1.098	7	0.500	0.75
31-3M-PS7A	31-3M-PS7S	31	1.165	1.135	7	0.500	0.75
32-3M-PS7A	32-3M-PS7S	32	1.203	1.173	7	0.500	0.75
33-3M-PS7A	33-3M-PS7S	33	1.241	1.211	7	0.500	0.75
34-3M-PS7A	34-3M-PS7S	34	1.278	1.248	7	0.500	0.75
35-3M-PS7A	35-3M-PS7S	35	1.316	1.286	7	0.500	0.75
36-3M-PS8A	36-3M-PS8S	36	1.353	1.323	8	0.500	0.75
37-3M-PS8A	37-3M-PS8S	37	1.391	1.361	8	0.500	0.75

Note : Shank may or may not be available in some cases.

(HTD®) TIMING PULLEY Stock - 3MM PITCH
ALUMINUM / STEEL


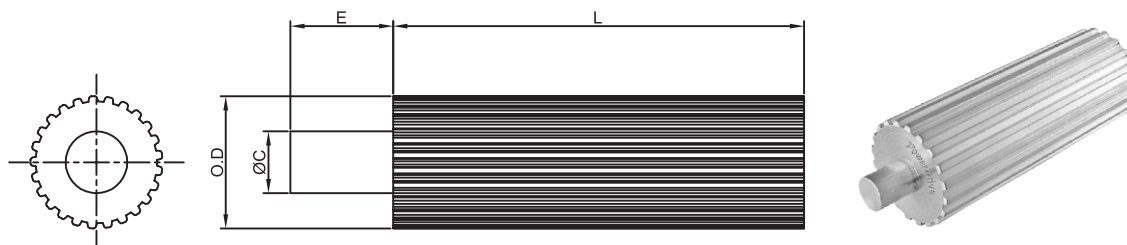
(HTD®) Timing Pulley Stock - 3MM Pitch							
ALUMINUM PART NUMBER	STEEL PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	Shank Length (In Inch)
38-3M-PS8A	38-3M-PS8S	38	1.429	1.399	8	0.500	0.75
39-3M-PS8A	39-3M-PS8S	39	1.466	1.436	8	0.500	0.75
40-3M-PS8A	40-3M-PS8S	40	1.504	1.474	8	0.500	0.75
42-3M-PS8A	42-3M-PS8S	42	1.579	1.549	8	0.500	0.75
44-3M-PS8A	44-3M-PS8S	44	1.654	1.624	8	0.500	0.75
45-3M-PS8A	45-3M-PS8S	45	1.692	1.662	8	0.500	0.75
48-3M-PS8A	48-3M-PS8S	48	1.805	1.775	8	0.500	0.75
50-3M-PS8A	50-3M-PS8S	50	1.880	1.850	8	0.750	0.75
52-3M-PS8A	52-3M-PS8S	52	1.955	1.925	8	0.750	0.75
54-3M-PS8A	54-3M-PS8S	54	2.030	2.000	8	0.750	0.75
56-3M-PS8A	56-3M-PS8S	56	2.105	2.075	8	0.750	0.75
60-3M-PS8A	60-3M-PS8S	60	2.256	2.226	8	0.750	0.75
62-3M-PS8A	62-3M-PS8S	62	2.331	2.301	8	0.750	0.75
64-3M-PS8A	64-3M-PS8S	64	2.406	2.376	8	0.750	0.75
66-3M-PS8A	66-3M-PS8S	66	2.481	2.451	8	0.750	0.75
68-3M-PS8A	68-3M-PS8S	68	2.557	2.527	8	0.750	0.75
70-3M-PS8A	70-3M-PS8S	70	2.632	2.602	8	0.750	0.75
72-3M-PS8A	72-3M-PS8S	72	2.707	2.677	8	0.750	0.75
75-3M-PS8A	75-3M-PS8S	75	2.826	2.790	8	0.750	0.75
80-3M-PS8A	80-3M-PS8S	80	3.008	2.978	8	0.750	0.75
90-3M-PS8A	90-3M-PS8S	90	3.384	3.354	8	0.750	0.75
100-3M-PS8A	100-3M-PS8S	100	3.760	3.730	8	0.750	0.75
110-3M-PS8A	110-3M-PS8S	110	4.136	4.106	8	0.750	0.75
120-3M-PS8A	120-3M-PS8S	120	4.511	4.481	8	0.750	0.75
130-3M-PS8A	130-3M-PS8S	130	4.887	4.857	8	0.750	0.75
140-3M-PS8A	140-3M-PS8S	140	5.263	5.233	8	0.750	0.75
150-3M-PS8A	150-3M-PS8S	150	5.639	5.609	8	0.750	0.75
160-3M-PS8A	160-3M-PS8S	160	6.015	5.985	8	0.750	0.75

Note : Shank may or may not be available in some cases.

(HTD®) TIMING PULLEY Stock - 5MM PITCH
ALUMINUM / STEEL


(HTD®) Timing Pulley Stock - 5MM Pitch							
ALUMINUM PART NUMBER	STEEL PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	Shank Length (In Inch)
12-5M-PS6A	12-5M-PS6S	12	0.752	0.707	6	0.50	0.125
13-5M-PS6A	13-5M-PS6S	13	0.815	0.770	6	0.50	0.125
14-5M-PS7A	14-5M-PS7S	14	0.877	0.832	7	0.50	1.000
15-5M-PS7A	15-5M-PS7S	15	0.940	0.895	7	0.50	1.000
16-5M-PS7A	16-5M-PS7S	16	1.003	0.958	7	0.50	1.000
17-5M-PS7A	17-5M-PS7S	17	1.065	1.020	7	0.50	1.000
18-5M-PS8A	18-5M-PS8S	18	1.128	1.083	8	0.50	1.000
19-5M-PS8A	19-5M-PS8S	19	1.191	1.146	8	0.50	1.000
20-5M-PS8A	20-5M-PS8S	20	1.253	1.208	8	0.50	1.000
21-5M-PS8A	21-5M-PS8S	21	1.316	1.271	8	0.50	1.000
22-5M-PS8A	22-5M-PS8S	22	1.379	1.334	8	0.50	1.000
23-5M-PS8A	23-5M-PS8S	23	1.441	1.396	8	0.50	1.000
24-5M-PS8A	24-5M-PS8S	24	1.504	1.459	8	0.50	1.000
25-5M-PS8A	25-5M-PS8S	25	1.566	1.521	8	0.50	1.000
26-5M-PS8A	26-5M-PS8S	26	1.629	1.584	8	0.50	1.000
27-5M-PS8A	27-5M-PS8S	27	1.692	1.647	8	0.50	1.000
28-5M-PS8A	28-5M-PS8S	28	1.754	1.709	8	0.50	1.000
29-5M-PS8A	29-5M-PS8S	29	1.817	1.772	8	0.50	1.000
30-5M-PS8A	30-5M-PS8S	30	1.880	1.835	8	0.50	1.000
31-5M-PS8A	31-5M-PS8S	31	1.942	1.897	8	0.75	1.000
32-5M-PS8A	32-5M-PS8S	32	2.005	1.960	8	0.75	1.000
33-5M-PS8A	33-5M-PS8S	33	2.068	2.023	8	0.75	1.000

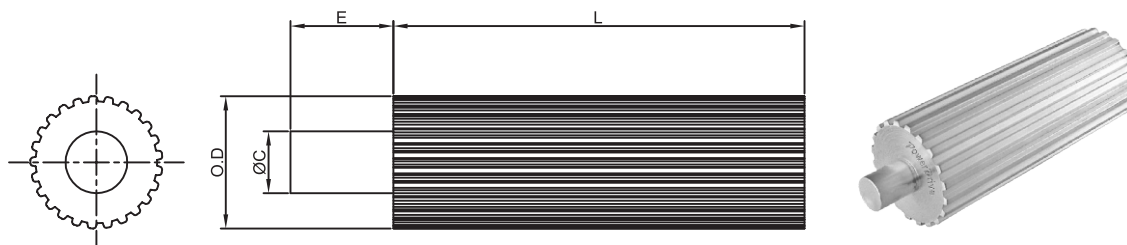
Note : Shank may or may not be available in some cases.

(HTD®) TIMING PULLEY Stock - 5MM PITCH
ALUMINUM / STEEL


(HTD®) Timing Pulley Stock - 5MM Pitch							
ALUMINUM PART NUMBER	STEEL PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	Shank Length (In Inch)
34-5M-PS8A	34-5M-PS8S	34	2.130	2.085	8	0.75	1.000
35-5M-PS8A	35-5M-PS8S	35	2.193	2.148	8	0.75	1.000
36-5M-PS8A	36-5M-PS8S	36	2.256	2.211	8	0.75	1.000
38-5M-PS8A	38-5M-PS8S	38	2.381	2.336	8	0.75	1.000
40-5M-PS8A	40-5M-PS8S	40	2.506	2.461	8	0.75	1.000
42-5M-PS8A	42-5M-PS8S	42	2.632	2.587	8	0.75	1.000
44-5M-PS8A	44-5M-PS8S	44	2.757	2.712	8	0.75	1.000
45-5M-PS8A	45-5M-PS8S	45	2.820	2.775	8	0.75	1.000
46-5M-PS8A	46-5M-PS8S	46	2.882	2.837	8	0.75	1.000
48-5M-PS8A	48-5M-PS8S	48	3.008	2.963	8	0.75	1.000
50-5M-PS8A	50-5M-PS8S	50	3.133	3.088	8	0.75	1.000
54-5M-PS8A	54-5M-PS8S	54	3.384	3.339	8	0.75	1.000
56-5M-PS8A	56-5M-PS8S	56	3.509	3.464	8	0.75	1.000
60-5M-PS8A	60-5M-PS8S	60	3.760	3.715	8	0.75	1.000
62-5M-PS8A	62-5M-PS8S	62	3.885	3.840	8	0.75	1.000
65-5M-PS8A	65-5M-PS8S	65	4.073	4.028	8	0.75	1.000
72-5M-PS8A	72-5M-PS8S	72	4.511	4.466	8	1.00	1.000
80-5M-PS8A	80-5M-PS8S	80	5.013	4.968	8	1.00	1.000
90-5M-PS8A	90-5M-PS8S	90	5.639	5.594	8	1.00	1.000
100-5M-PS8A	100-5M-PS8S	100	6.266	6.221	8	1.00	1.000
112-5M-PS8A	112-5M-PS8S	112	7.018	6.973	8	1.00	1.000
126-5M-PS8A	126-5M-PS8S	126	7.895	7.850	8	1.00	1.000

Note : Shank may or may not be available in some cases.

(HTD®) TIMING PULLEY Stock - 8MM PITCH

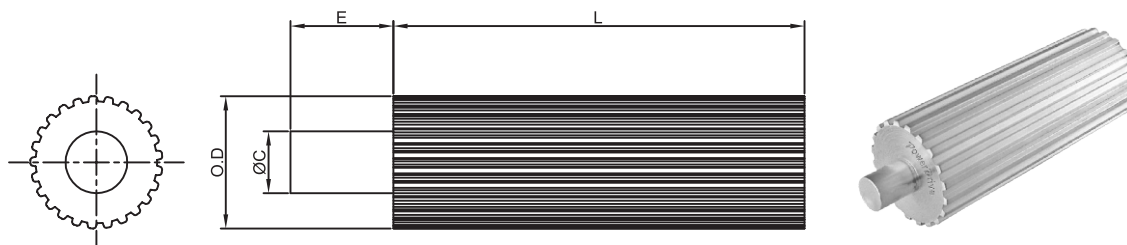
ALUMINUM / STEEL

(HTD®) Timing Pulley Stock - 8MM Pitch							
ALUMINUM PART NUMBER	STEEL PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	Shank Length (In Inch)
20-8M-PS10A	20-8M-PS10S	20	2.005	1.951	10	0.75	1
21-8M-PS10A	21-8M-PS10S	21	2.105	2.051	10	0.75	1
22-8M-PS10A	22-8M-PS10S	22	2.206	2.152	10	0.75	1
23-8M-PS10A	23-8M-PS10S	23	2.306	2.252	10	0.75	1
24-8M-PS10A	24-8M-PS10S	24	2.406	2.352	10	1.00	1
25-8M-PS10A	25-8M-PS10S	25	2.506	2.452	10	1.00	1
26-8M-PS10A	26-8M-PS10S	26	2.607	2.553	10	1.00	1
28-8M-PS10A	28-8M-PS10S	28	2.807	2.759	10	1.00	1
30-8M-PS10A	30-8M-PS10S	30	3.008	2.958	10	1.00	1
32-8M-PS10A	32-8M-PS10S	32	3.208	3.156	10	1.00	1
34-8M-PS10A	34-8M-PS10S	34	3.409	3.355	10	1.00	1
35-8M-PS10A	35-8M-PS10S	35	3.509	3.455	10	1.00	1
36-8M-PS10A	36-8M-PS10S	36	3.609	3.555	10	1.00	1
38-8M-PS10A	38-8M-PS10S	38	3.810	3.756	10	1.00	1
40-8M-PS10A	40-8M-PS10S	40	4.010	3.956	10	1.00	1
42-8M-PS10A	42-8M-PS10S	42	4.211	4.157	10	1.00	1
44-8M-PS10A	44-8M-PS10S	44	4.411	4.357	10	1.00	1
45-8M-PS10A	45-8M-PS10S	45	4.511	4.457	10	1.00	1
48-8M-PS10A	48-8M-PS10S	48	4.812	4.758	10	1.00	1
49-8M-PS10A	49-8M-PS10S	49	4.912	4.858	10	1.00	1
50-8M-PS10A	50-8M-PS10S	50	5.013	4.959	10	1.00	1
56-8M-PS10A	56-8M-PS10S	56	5.614	5.56	10	1.00	1
60-8M-PS10A	60-8M-PS10S	60	6.015	5.961	10	1.00	1
62-8M-PS10A	62-8M-PS10S	62	6.216	6.162	10	1.00	1
64-8M-PS10A	64-8M-PS10S	64	6.416	6.362	10	1.00	1
65-8M-PS10A	65-8M-PS10S	65	6.517	6.463	10	1.00	1
70-8M-PS10A	70-8M-PS10S	70	7.018	6.964	10	1.00	1
72-8M-PS10A	72-8M-PS10S	72	7.218	7.164	10	1.00	1
75-8M-PS10A	75-8M-PS10S	75	7.519	7.465	10	1.00	1
80-8M-PS10A	80-8M-PS10S	80	8.020	7.966	10	1.00	1

Note : Shank may or may not be available in some cases.

GT2® TIMING PULLEY Stock 2MM PITCH

ALUMINUM

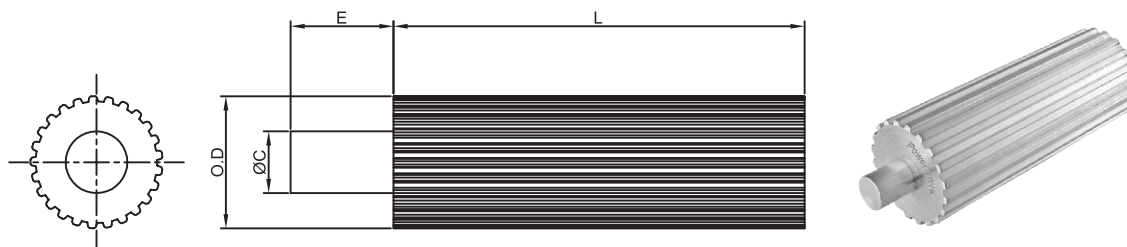


GT2® TIMING PULLEY Stock 2MM PITCH						
PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	E Shank Length (In Inch)
10-2MGT-PS2A	10	0.251	0.231	2	1.000	0.313
11-2MGT-PS2A	11	0.276	0.256	2	1.000	0.313
12-2MGT-PS2A	12	0.301	0.281	2	1.000	0.313
13-2MGT-PS2A	13	0.326	0.306	2	1.000	0.375
14-2MGT-PS3A	14	0.351	0.331	3	1.000	0.375
15-2MGT-PS3A	15	0.376	0.356	3	1.000	0.438
16-2MGT-PS3A	16	0.401	0.381	3	1.000	0.438
17-2MGT-PS3A	17	0.426	0.406	3	1.000	0.438
18-2MGT-PS3A	18	0.451	0.431	3	1.000	0.500
19-2MGT-PS3A	19	0.476	0.456	3	1.000	0.500
20-2MGT-PS4A	20	0.501	0.481	4	0.875	0.375
21-2MGT-PS4A	21	0.526	0.506	4	0.875	0.375
22-2MGT-PS4A	22	0.551	0.531	4	0.875	0.375
23-2MGT-PS4A	23	0.576	0.556	4	0.875	0.375
24-2MGT-PS5A	24	0.602	0.582	5	1.000	0.500
25-2MGT-PS5A	25	0.627	0.607	5	1.000	0.500
26-2MGT-PS5A	26	0.652	0.632	5	1.000	0.500
27-2MGT-PS5A	27	0.677	0.657	5	1.000	0.500
28-2MGT-PS5A	28	0.702	0.682	5	1.000	0.500
29-2MGT-PS5A	29	0.727	0.707	5	1.000	0.500
30-2MGT-PS6A	30	0.752	0.732	6	1.000	0.500
31-2MGT-PS6A	31	0.777	0.757	6	0.500	1.000
32-2MGT-PS6A	32	0.802	0.782	6	0.500	1.000
33-2MGT-PS6A	33	0.827	0.807	6	0.500	1.000
34-2MGT-PS6A	34	0.852	0.832	6	0.500	1.000
35-2MGT-PS6A	35	0.877	0.857	6	0.500	1.000
36-2MGT-PS6A	36	0.902	0.882	6	0.500	1.000
37-2MGT-PS6A	37	0.927	0.907	6	0.500	1.000
38-2MGT-PS6A	38	0.952	0.932	6	0.500	1.000
39-2MGT-PS6A	39	0.977	0.957	6	0.500	1.000
40-2MGT-PS6A	40	1.003	0.983	6	0.500	1.000
42-2MGT-PS7A	42	1.053	1.033	7	0.500	1.000
44-2MGT-PS7A	44	1.103	1.083	7	0.500	1.000
45-2MGT-PS7A	45	1.128	1.108	7	0.500	1.000
48-2MGT-PS7A	48	1.203	1.183	7	0.500	1.000
50-2MGT-PS7A	50	1.253	1.233	7	0.500	1.000
52-2MGT-PS7A	52	1.303	1.283	7	0.500	1.000
54-2MGT-PS7A	54	1.353	1.333	7	0.500	1.000
55-2MGT-PS7A	55	1.379	1.359	7	0.500	1.000
56-2MGT-PS7A	56	1.404	1.384	7	0.500	1.000
60-2MGT-PS8A	60	1.504	1.484	8	0.500	1.000
64-2MGT-PS8A	64	1.604	1.584	8	0.500	1.000
65-2MGT-PS8A	65	1.629	1.609	8	0.500	1.000
66-2MGT-PS8A	66	1.654	1.634	8	0.500	1.000
70-2MGT-PS8A	70	1.754	1.734	8	0.500	1.000

Note : Shank may or may not be available in some cases.

GT2® TIMING PULLEY Stock 3MM PITCH

ALUMINUM

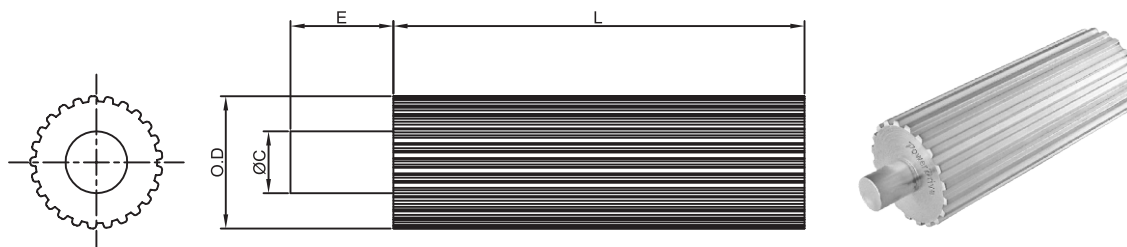


GT2® TIMING PULLEY Stock 3MM PITCH						
PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	E Shank Length (In Inch)
9-3MGT-PS3A	9	0.338	0.308	3	0.188	1.000
10-3MGT-PS3A	10	0.376	0.346	3	0.188	1.000
11-3MGT-PS3A	11	0.414	0.384	3	0.250	1.000
12-3MGT-PS4A	12	0.451	0.421	4	0.250	0.875
13-3MGT-PS4A	13	0.489	0.459	4	0.313	0.875
14-3MGT-PS4A	14	0.526	0.496	4	0.313	0.875
15-3MGT-PS4A	15	0.564	0.534	4	0.375	0.875
16-3MGT-PS5A	16	0.602	0.572	5	0.375	1.000
17-3MGT-PS5A	17	0.639	0.609	5	0.500	1.000
18-3MGT-PS5A	18	0.677	0.647	5	0.500	1.000
19-3MGT-PS5A	19	0.714	0.684	5	0.500	1.000
20-3MGT-PS6A	20	0.752	0.722	6	0.500	1.000
21-3MGT-PS6A	21	0.79	0.760	6	0.500	1.000
22-3MGT-PS6A	22	0.827	0.797	6	0.500	1.000
23-3MGT-PS6A	23	0.865	0.835	6	0.500	1.000
24-3MGT-PS6A	24	0.902	0.872	6	0.500	1.000
25-3MGT-PS6A	25	0.94	0.910	6	0.500	1.000
26-3MGT-PS6A	26	0.977	0.947	6	0.500	1.000
27-3MGT-PS6A	27	1.015	0.985	6	0.500	1.000
28-3MGT-PS6A	28	1.053	1.023	6	0.500	1.000
29-3MGT-PS6A	29	1.09	1.060	6	0.500	1.000
30-3MGT-PS7A	30	1.128	1.098	7	0.500	1.000
31-3MGT-PS7A	31	1.165	1.135	7	0.500	1.000
32-3MGT-PS7A	32	1.203	1.173	7	0.500	1.000
33-3MGT-PS7A	33	1.241	1.211	7	0.500	1.000
34-3MGT-PS7A	34	1.278	1.248	7	0.500	1.000
35-3MGT-PS7A	35	1.316	1.286	7	0.500	1.000
36-3MGT-PS8A	36	1.353	1.323	8	0.500	1.000

Note : Shank may or may not be available in some cases.

GT2® TIMING PULLEY Stock 3MM PITCH

ALUMINUM

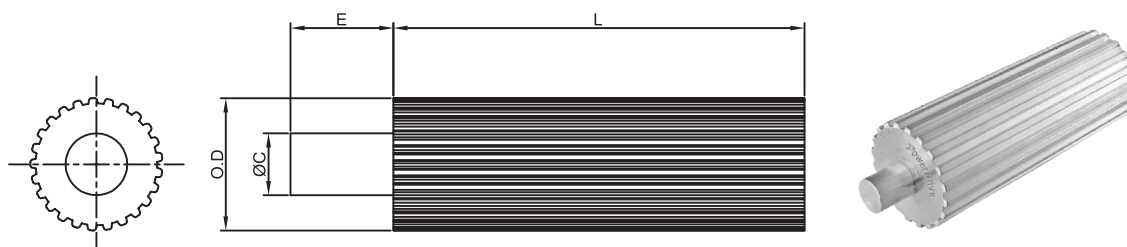


GT2® TIMING PULLEY Stock 3MM PITCH						
PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	E Shank Length (In Inch)
37-3MGT-PS8A	37	1.391	1.361	8	0.500	1.000
38-3MGT-PS8A	38	1.429	1.399	8	0.500	1.000
39-3MGT-PS8A	39	1.466	1.436	8	0.500	1.000
40-3MGT-PS8A	40	1.504	1.474	8	0.500	1.000
42-3MGT-PS8A	42	1.579	1.549	8	0.500	1.000
44-3MGT-PS8A	44	1.654	1.624	8	0.500	1.000
45-3MGT-PS8A	45	1.692	1.662	8	0.500	1.000
48-3MGT-PS8A	48	1.805	1.775	8	0.500	1.000
50-3MGT-PS8A	50	1.880	1.850	8	0.750	1.000
52-3MGT-PS8A	52	1.955	1.925	8	0.750	1.000
54-3MGT-PS8A	54	2.030	2.000	8	0.750	1.000
56-3MGT-PS8A	56	2.105	2.075	8	0.750	1.000
60-3MGT-PS8A	60	2.256	2.226	8	0.750	1.000
62-3MGT-PS8A	62	2.331	2.301	8	0.750	1.000
64-3MGT-PS8A	64	2.406	2.376	8	0.750	1.000
66-3MGT-PS8A	66	2.481	2.451	8	0.750	1.000
68-3MGT-PS8A	68	2.557	2.527	8	0.750	1.000
70-3MGT-PS8A	70	2.632	2.602	8	0.750	1.000
72-3MGT-PS8A	72	2.707	2.677	8	0.750	1.000
75-3MGT-PS8A	75	2.826	2.790	8	0.750	1.000
80-3MGT-PS8A	80	3.008	2.978	8	0.750	1.000
90-3MGT-PS8A	90	3.384	3.354	8	0.750	1.000
100-3MGT-PS8A	100	3.760	3.730	8	0.750	1.000
110-3MGT-PS8A	110	4.136	4.106	8	0.750	1.000
120-3MGT-PS8A	120	4.511	4.481	8	0.750	1.000
130-3MGT-PS8A	130	4.887	4.857	8	0.750	1.000
140-3MGT-PS8A	140	5.263	5.233	8	0.750	1.000
150-3MGT-PS8A	150	5.639	5.609	8	0.750	1.000
160-3MGT-PS8A	160	6.015	5.985	8	0.750	1.000

Note : Shank may or may not be available in some cases.

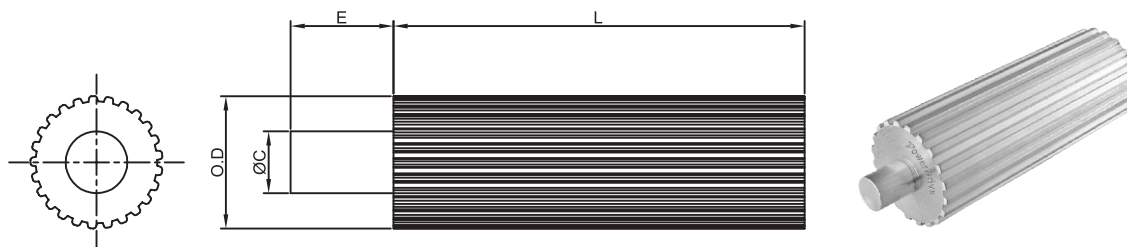
GT2® TIMING PULLEY Stock 5MM PITCH

ALUMINUM



GT2® TIMING PULLEY Stock 5MM PITCH						
PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	E Shank Length (In Inch)
12-5MGT-PS6A	12	0.752	0.707	6	0.500	0.875
13-5MGT-PS6A	13	0.815	0.770	6	0.500	0.875
14-5MGT-PS7A	14	0.877	0.832	7	0.500	1.000
15-5MGT-PS7A	15	0.940	0.895	7	0.500	1.000
16-5MGT-PS7A	16	1.003	0.958	7	0.500	1.000
17-5MGT-PS7A	17	1.065	1.020	7	0.500	1.000
18-5MGT-PS8A	18	1.128	1.083	8	0.500	1.000
19-5MGT-PS8A	19	1.191	1.146	8	0.500	1.000
20-5MGT-PS8A	20	1.253	1.208	8	0.500	1.000
21-5MGT-PS8A	21	1.316	1.271	8	0.500	1.000
22-5MGT-PS8A	22	1.379	1.334	8	0.500	1.000
23-5MGT-PS8A	23	1.441	1.396	8	0.500	1.000
24-5MGT-PS8A	24	1.504	1.459	8	0.500	1.000
25-5MGT-PS8A	25	1.566	1.521	8	0.500	1.000
26-5MGT-PS8A	26	1.629	1.584	8	0.500	1.000
27-5MGT-PS8A	27	1.692	1.647	8	0.500	1.000
28-5MGT-PS8A	28	1.754	1.709	8	0.500	1.000
29-5MGT-PS8A	29	1.817	1.772	8	0.500	1.000
30-5MGT-PS8A	30	1.880	1.835	8	0.500	1.000
31-5MGT-PS8A	31	1.942	1.897	8	0.750	1.000
32-5MGT-PS8A	32	2.005	1.960	8	0.750	1.000
33-5MGT-PS8A	33	2.068	2.023	8	0.750	1.000

Note : Shank may or may not be available in some cases.

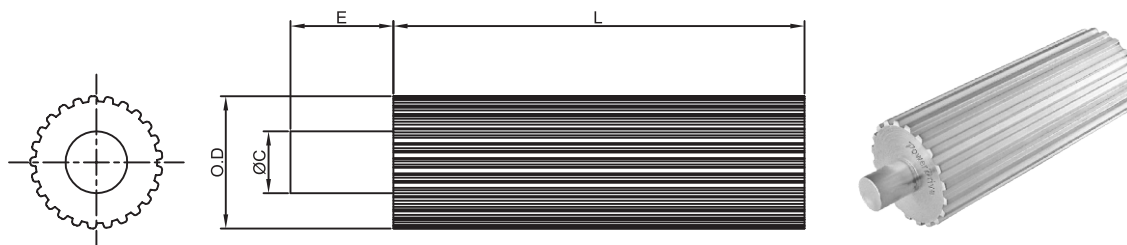
GT2® TIMING PULLEY Stock 5MM PITCH
ALUMINUM


GT2® TIMING PULLEY Stock 5MM PITCH						
PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (In Inch)	C Shank Diameter	E Shank Length (In Inch)
34-5MGT-PS8A	34	2.130	2.085	8	0.750	1.000
35-5MGT-PS8A	35	2.193	2.148	8	0.750	1.000
36-5MGT-PS8A	36	2.256	2.211	8	0.750	1.000
38-5MGT-PS8A	38	2.381	2.336	8	0.750	1.000
40-5MGT-PS8A	40	2.506	2.461	8	0.750	1.000
42-5MGT-PS8A	42	2.632	2.587	8	0.750	1.000
44-5MGT-PS8A	44	2.757	2.712	8	0.750	1.000
45-5MGT-PS8A	45	2.820	2.775	8	0.750	1.000
46-5MGT-PS8A	46	2.882	2.837	8	0.750	1.000
48-5MGT-PS8A	48	3.008	2.963	8	0.750	1.000
50-5MGT-PS8A	50	3.133	3.088	8	0.750	1.000
54-5MGT-PS8A	54	3.384	3.339	8	0.750	1.000
56-5MGT-PS8A	56	3.509	3.464	8	0.750	1.000
60-5MGT-PS8A	60	3.760	3.715	8	0.750	1.000
62-5MGT-PS8A	62	3.885	3.840	8	0.750	1.000
65-5MGT-PS8A	65	4.073	4.028	8	0.750	1.000
72-5MGT-PS8A	72	4.511	4.466	8	1.000	1.000
80-5MGT-PS8A	80	5.013	4.968	8	1.000	1.000
90-5MGT-PS8A	90	5.639	5.594	8	1.000	1.000
100-5MGT-PS8A	100	6.266	6.221	8	1.000	1.000
112-5MGT-PS8A	112	7.018	6.973	8	1.000	1.000
126-5MGT-PS8A	126	7.895	7.850	8	1.000	1.000

Note : Shank may or may not be available in some cases.

TIMING PULLEY Stock - T2.5MM PITCH

ALUMINUM

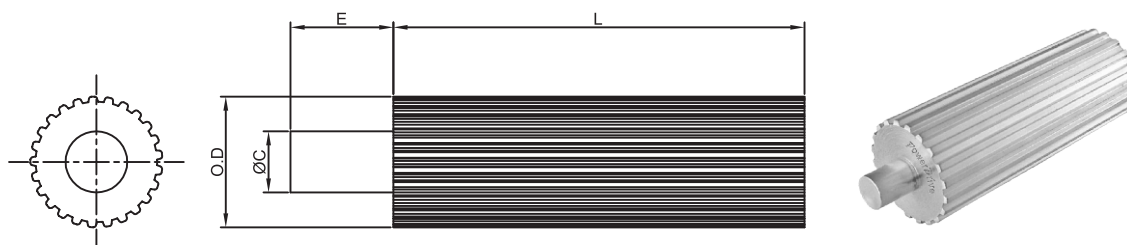


PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (IN MM)	C Shank Diameter	E Shank Length (In Inch)
10-T2.5-PS51A	10	0.317	0.293	50.8	0.314	1.00
12-T2.5-PS51A	12	0.378	0.354	50.8	0.375	1.00
13-T2.5-PS51A	13	0.409	0.386	50.8	0.437	1.00
14-T2.5-PS51A	14	0.441	0.417	50.8	0.437	1.00
15-T2.5-PS51A	15	0.472	0.449	50.8	0.500	1.00
16-T2.5-PS51A	16	0.504	0.480	50.8	0.500	1.00
17-T2.5-PS51A	17	0.535	0.512	50.8	0.375	1.00
18-T2.5-PS51A	18	0.567	0.543	50.8	0.375	1.00
19-T2.5-PS89A	19	0.598	0.575	88.9	0.375	1.00
20-T2.5-PS89A	20	0.630	0.606	88.9	0.500	1.00
21-T2.5-PS89A	21	0.661	0.638	88.9	0.500	1.00
22-T2.5-PS124.5A	22	0.693	0.669	124.46	0.500	1.00
24-T2.5-PS124.5A	24	0.754	0.730	124.46	0.500	1.00
25-T2.5-PS124.5A	25	0.785	0.762	124.46	0.500	1.00
26-T2.5-PS124.5A	26	0.817	0.793	124.46	0.500	1.00
27-T2.5-PS124.5A	27	0.848	0.825	124.46	0.500	1.00
28-T2.5-PS124.5A	28	0.880	0.856	124.46	0.500	1.00
29-T2.5-PS124.5A	29	0.911	0.888	124.46	0.500	1.00
30-T2.5-PS124.5A	30	0.943	0.919	124.46	0.500	1.00
32-T2.5-PS124.5A	32	1.006	0.982	124.46	0.500	1.00
34-T2.5-PS124.5A	34	1.069	1.045	124.46	0.500	1.00
35-T2.5-PS132A	35	1.100	1.077	132.08	0.500	1.00
36-T2.5-PS132A	36	1.132	1.108	132.08	0.500	1.00
38-T2.5-PS132A	38	1.193	1.169	132.08	0.500	1.00
40-T2.5-PS132A	40	1.256	1.232	132.08	0.500	1.00
42-T2.5-PS132A	42	1.319	1.295	132.08	0.500	1.00
44-T2.5-PS132A	44	1.382	1.358	132.08	0.500	1.00
46-T2.5-PS132A	46	1.413	1.390	132.08	0.500	1.00
48-T2.5-PS132A	48	1.508	1.484	132.08	0.500	1.00
50-T2.5-PS160A	50	1.570	1.547	160.02	0.500	1.00
60-T2.5-PS160A	60	1.884	1.860	160.02	0.500	1.00
65-T2.5-PS160A	65	2.039	2.016	160.02	0.750	1.00
70-T2.5-PS160A	70	2.197	2.173	160.02	0.750	1.00
72-T2.5-PS160A	72	2.260	2.236	160.02	0.750	1.00
90-T2.5-PS160A	90	2.824	2.800	160.02	0.750	1.00
100-T2.5-PS160A	100	3.137	3.113	160.02	0.750	1.00

Note : Shank may or may not be available in some cases.

TIMING PULLEY Stock - T5MM PITCH

ALUMINUM

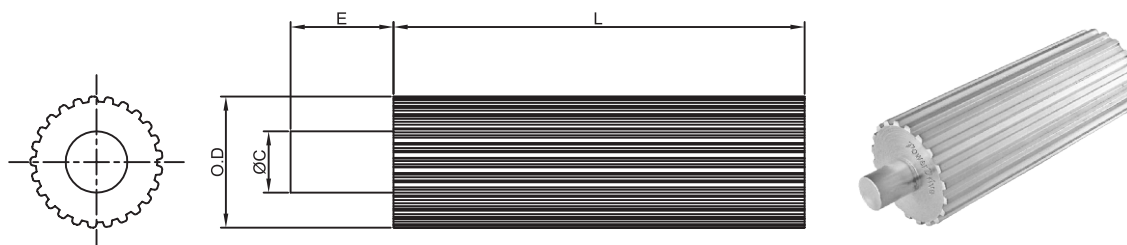


PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (IN MM)	C Shank Diameter	E Shank Length (In Inch)
10-T5-PS124.5A	10	0.632	0.593	124.46	0.50	0.80
11-T5-PS124.5A	11	0.695	0.656	124.46	0.50	0.80
12-T5-PS124.5A	12	0.758	0.719	124.46	0.50	0.80
13-T5-PS124.5A	13	0.821	0.781	124.46	0.50	0.80
14-T5-PS132A	14	0.884	0.884	132.08	0.50	0.80
15-T5-PS132A	15	0.947	0.947	132.08	0.50	0.80
16-T5-PS140A	16	1.008	0.969	139.70	0.50	0.80
17-T5-PS140A	17	1.071	1.031	139.70	0.50	0.80
18-T5-PS140A	18	1.134	1.094	139.70	0.50	0.80
19-T5-PS140A	19	1.197	1.157	139.70	0.50	0.80
20-T5-PS160A	20	1.260	1.220	160.02	0.50	0.80
21-T5-PS160A	21	1.327	1.287	160.02	0.50	0.80
22-T5-PS160A	22	1.388	1.348	160.02	0.50	0.80
23-T5-PS160A	23	1.451	1.411	160.02	0.50	0.80
24-T5-PS160A	24	1.512	1.472	160.02	0.50	0.80
25-T5-PS160A	25	1.575	1.535	160.02	0.50	0.80
26-T5-PS160A	26	1.638	1.598	160.02	0.50	0.80
27-T5-PS160A	27	1.701	1.661	160.02	0.50	0.80
28-T5-PS160A	28	1.762	1.722	160.02	0.50	0.80
29-T5-PS160A	29	1.825	1.785	160.02	0.50	0.80
30-T5-PS160A	30	1.888	1.848	160.02	0.75	0.80
32-T5-PS160A	32	2.012	1.972	160.02	0.75	0.80
34-T5-PS160A	34	2.136	2.096	160.02	0.75	0.80
35-T5-PS160A	35	2.199	2.159	160.02	0.75	0.80
36-T5-PS160A	36	2.262	2.222	160.02	0.75	0.80
37-T5-PS160A	37	2.325	2.286	160.02	0.75	0.80
38-T5-PS160A	38	2.388	2.348	160.02	0.75	0.80
40-T5-PS160A	40	2.514	2.474	160.02	0.75	0.80
42-T5-PS160A	42	2.638	2.598	160.02	0.75	0.80
44-T5-PS160A	44	2.764	2.724	160.02	0.75	0.80
45-T5-PS160A	45	2.827	2.787	160.02	0.75	0.80
46-T5-PS160A	46	2.890	2.850	160.02	0.75	0.80
48-T5-PS160A	48	3.014	2.974	160.02	0.75	0.80
50-T5-PS160A	50	3.140	3.100	160.02	0.75	1.00
60-T5-PS160A	60	3.766	3.726	160.02	1.00	1.00
72-T5-PS160A	72	4.518	4.478	160.02	1.00	1.00
80-T5-PS160A	80	5.019	4.980	160.02	1.00	1.00
90-T5-PS160A	90	5.646	5.606	160.02	1.00	1.00
100-T5-PS160A	100	6.272	6.233	160.02	1.00	1.00

Note : Shank may or may not be available in some cases.

TIMING PULLEY Stock - AT5MM PITCH

ALUMINUM

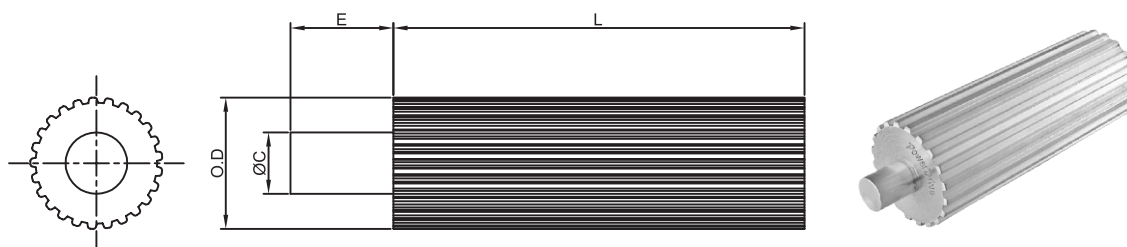


Timing Pulley Stock - AT5 Pitch						
PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (IN MM)	C Shank Diameter	E Shank Length (In Inch)
12-AT5-PS140A	12	0.752	0.703	139.70	0.50	0.80
13-AT5-PS140A	13	0.814	0.766	139.70	0.50	0.80
14-AT5-PS140A	14	0.877	0.829	139.70	0.50	0.80
15-AT5-PS140A	15	0.940	0.892	139.70	0.50	0.80
16-AT5-PS140A	16	1.002	0.953	139.70	0.50	0.80
17-AT5-PS140A	17	1.065	1.016	139.70	0.50	0.80
18-AT5-PS140A	18	1.128	1.079	139.70	0.50	0.80
19-AT5-PS140A	19	1.190	1.142	139.70	0.50	0.80
20-AT5-PS160A	20	1.253	1.205	160.02	0.50	0.80
21-AT5-PS160A	21	1.315	1.272	160.02	0.50	0.80
22-AT5-PS160A	22	1.378	1.333	160.02	0.50	0.80
23-AT5-PS160A	23	1.441	1.396	160.02	0.50	0.80
24-AT5-PS160A	24	1.504	1.457	160.02	0.50	0.80
25-AT5-PS160A	25	1.566	1.520	160.02	0.50	0.80
26-AT5-PS160A	26	1.628	1.583	160.02	0.50	0.80
27-AT5-PS160A	27	1.691	1.646	160.02	0.50	0.80
28-AT5-PS160A	28	1.754	1.707	160.02	0.50	0.80
29-AT5-PS160A	29	1.817	1.770	160.02	0.50	0.80
30-AT5-PS160A	30	1.880	1.833	160.02	0.75	0.80
31-AT5-PS160A	31	1.941	1.896	160.02	0.75	0.80
32-AT5-PS160A	32	2.005	1.957	160.02	0.75	0.80
33-AT5-PS160A	33	2.067	2.020	160.02	0.75	0.80
34-AT5-PS160A	34	2.130	2.081	160.02	0.75	0.80
35-AT5-PS160A	35	2.193	2.144	160.02	0.75	0.80
36-AT5-PS160A	36	2.255	2.207	160.02	0.75	0.80
38-AT5-PS160A	38	2.381	2.333	160.02	0.75	0.80
40-AT5-PS160A	40	2.506	2.459	160.02	0.75	0.80
42-AT5-PS160A	42	2.630	2.583	160.02	0.75	0.80
44-AT5-PS160A	44	2.756	2.709	160.02	0.75	0.80
45-AT5-PS160A	45	2.819	2.772	160.02	0.75	0.80
46-AT5-PS160A	46	2.882	2.835	160.02	0.75	0.80
48-AT5-PS160A	48	3.004	2.959	160.02	0.75	0.80
50-AT5-PS160A	50	3.130	3.085	160.02	1.00	1.00
52-AT5-PS160A	52	3.256	3.211	160.02	1.00	1.00
54-AT5-PS160A	54	3.382	3.335	160.02	1.00	1.00
55-AT5-PS160A	55	3.445	3.398	160.02	1.00	1.00
56-AT5-PS160A	56	3.508	3.461	160.02	1.00	1.00
58-AT5-PS160A	58	3.634	3.587	160.02	1.00	1.00
60-AT5-PS160A	60	3.756	3.711	160.02	1.00	1.00
62-AT5-PS160A	62	3.882	3.837	160.02	1.00	1.00
64-AT5-PS160A	64	4.008	3.963	160.02	1.00	1.00
65-AT5-PS160A	65	4.073	4.026	160.02	1.00	1.00
70-AT5-PS160A	70	4.386	4.339	160.02	1.00	1.00
72-AT5-PS160A	72	4.508	4.463	160.02	1.00	1.00

Note : Shank may or may not be available in some cases.

TIMING PULLEY Stock - AT10MM PITCH

STEEL



PART NUMBER	NO. OF TEETH/ GROOVES	P.D.	O.D.	MINIMUM USABLE LENGTH L (IN MM)	C Shank Diameter	E Shank Length (In Inch)
15-AT10-PS160S	15	1.878	1.807	160.02	0.50	0.8
16-AT10-PS160S	16	2.004	1.931	160.02	0.50	0.8
17-AT10-PS160S	17	2.130	2.057	160.02	0.50	0.8
18-AT10-PS160S	18	2.252	2.183	160.02	0.75	1.0
19-AT10-PS160S	19	2.378	2.307	160.02	0.75	1.0
20-AT10-PS160S	20	2.504	2.433	160.02	0.75	1.0
21-AT10-PS160S	21	2.630	2.559	160.02	0.75	1.0
22-AT10-PS160S	22	2.756	2.683	160.02	0.75	1.0
23-AT10-PS160S	23	2.882	2.809	160.02	0.75	1.0
24-AT10-PS160S	24	3.004	2.935	160.02	0.75	1.0
25-AT10-PS160S	25	3.130	3.059	160.02	0.75	1.0
26-AT10-PS160S	26	3.256	3.185	160.02	0.75	1.0
27-AT10-PS160S	27	3.382	3.311	160.02	0.75	1.0
28-AT10-PS160S	28	3.508	3.435	160.02	0.75	1.0
29-AT10-PS160S	29	3.634	3.561	160.02	0.75	1.0
30-AT10-PS160S	30	3.756	3.687	160.02	0.75	1.0
31-AT10-PS160S	31	3.882	3.811	160.02	0.75	1.0
32-AT10-PS160S	32	4.008	3.937	160.02	0.75	1.0
33-AT10-PS160S	33	4.134	4.063	160.02	1.00	1.0
34-AT10-PS160S	34	4.260	4.189	160.02	1.00	1.0
35-AT10-PS160S	35	4.382	4.313	160.02	1.00	1.0
36-AT10-PS160S	36	4.508	4.439	160.02	1.00	1.0
37-AT10-PS160S	37	4.634	4.563	160.02	1.00	1.0
38-AT10-PS160S	38	4.760	4.689	160.02	1.00	1.0
40-AT10-PS160S	40	5.012	4.939	160.02	1.00	1.0
41-AT10-PS160S	41	5.134	5.065	160.02	1.00	1.0
42-AT10-PS160S	42	5.260	5.191	160.02	1.00	1.0
44-AT10-PS160S	44	5.512	5.441	160.02	1.00	1.0
45-AT10-PS160S	45	5.638	5.567	160.02	1.00	1.0
46-AT10-PS160S	46	5.764	5.691	160.02	1.00	1.0
48-AT10-PS160S	48	6.012	5.943	160.02	1.00	1.0
50-AT10-PS160S	50	6.264	6.193	160.02	1.00	1.0
51-AT10-PS160S	51	6.390	6.319	160.02	1.00	1.0
52-AT10-PS160S	52	6.516	6.443	160.02	1.00	1.0
54-AT10-PS160S	54	6.764	6.695	160.02	1.00	1.0
55-AT10-PS160S	55	6.890	6.819	160.02	1.00	1.0
56-AT10-PS160S	56	7.016	6.945	160.02	1.00	1.0
57-AT10-PS160S	57	7.142	7.071	160.02	1.00	1.0
58-AT10-PS160S	58	7.268	7.195	160.02	1.00	1.0
59-AT10-PS160S	59	7.390	7.321	160.02	1.00	1.0
60-AT10-PS160S	60	7.516	7.445	160.02	1.00	1.0
62-AT10-PS160S	62	7.768	7.697	160.02	1.00	1.0
70-AT10-PS160S	70	8.768	8.699	160.02	1.00	1.0
75-AT10-PS160S	75	9.398	9.327	160.02	1.00	1.0

Note : Shank may or may not be available in some cases.

SUPER TORQUE STS S2M, S3M, S4.5M, S5M, S8M TIMING BELT PULLEY

RPP - 8MM PITCH TIMING BELT PULLEY

RPP - 14MM PITCH TIMING BELT PULLEY

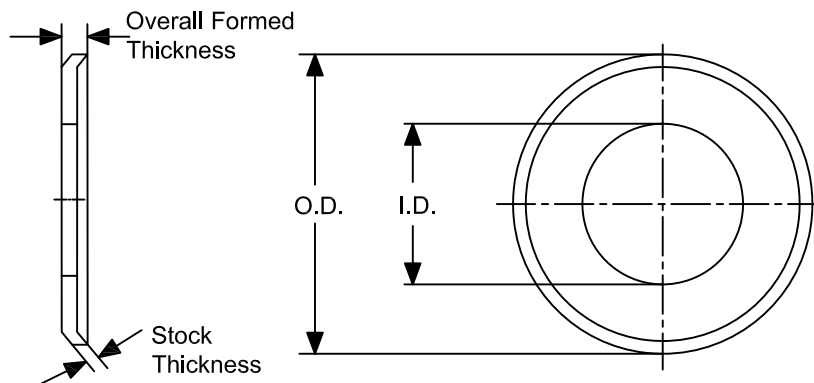
DEAR VALUED CUSTOMER

Some of the sizes in pitches above are in Stock,
rest are made to order only.

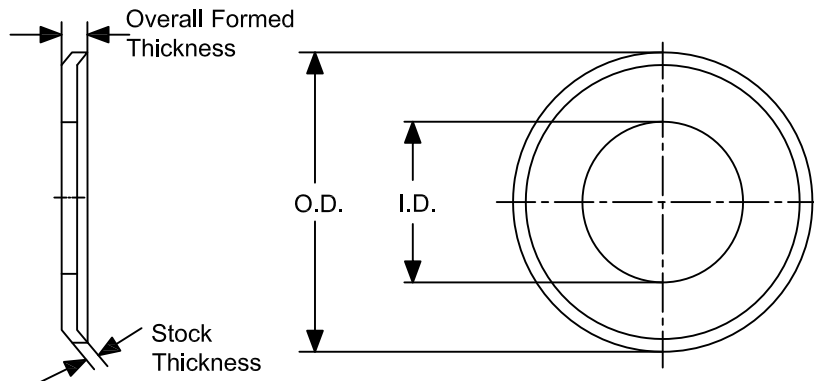
Please call sales office at 877-564-1600 for assistance
or send Email to info@powerdrive.com

-
1. All Flanges suitable for bar Stock are available upon request.
 2. When ordering bar Stock please do not forget to order flanges.
 3. Available in all types of material.

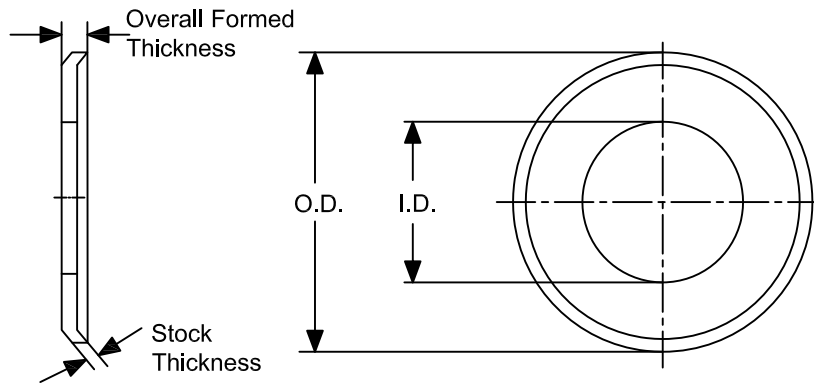
0.080" (MXL) PITCH

ALUMINUM

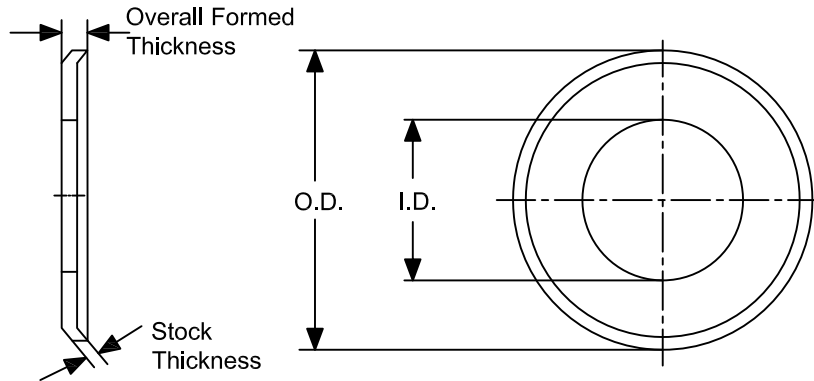
Part Number	Diameters		Thickness	
	inside	Outside	Stock	Overall Formed
10MP-FA	0.188	0.425	0.025	0.045
11MP-FA	0.214	0.450	0.025	0.045
12MP-FA	0.218	0.480	0.025	0.045
13MP-FA	0.244	0.505	0.025	0.045
14MP-FA	0.270	0.530	0.025	0.045
15MP-FA	0.296	0.555	0.025	0.045
16MP-FA	0.322	0.580	0.025	0.045
18MP-FA	0.374	0.635	0.032	0.052
20MP-FA	0.426	0.685	0.032	0.052
21MP-FA	0.452	0.710	0.032	0.052
22MP-FA	0.452	0.740	0.032	0.052
24MP-FA	0.504	0.790	0.032	0.052
25MP-FA	0.530	0.815	0.032	0.052
26MP-FA	0.556	0.840	0.032	0.052
28MP-FA	0.574	0.895	0.032	0.052
30MP-FA	0.626	0.945	0.032	0.052
32MP-FA	0.678	1.000	0.032	0.052
33MP-FA	0.704	1.025	0.032	0.052
34MP-FA	0.722	1.050	0.032	0.052
35MP-FA	0.748	1.080	0.032	0.052
36MP-FA	0.774	1.105	0.032	0.052
38MP-FA	0.826	1.155	0.032	0.052
40MP-FA	0.874	1.210	0.040	0.060
42MP-FA	0.926	1.260	0.040	0.060
44MP-FA	0.978	1.315	0.040	0.060
45MP-FA	1.004	1.340	0.040	0.060
48MP-FA	1.058	1.420	0.040	0.060
50MP-FA	1.110	1.470	0.040	0.060
54MP-FA	1.200	1.575	0.040	0.060
60MP-FA	1.356	1.730	0.040	0.060

1/5" (XL) PITCH
ALUMINUM/STEEL


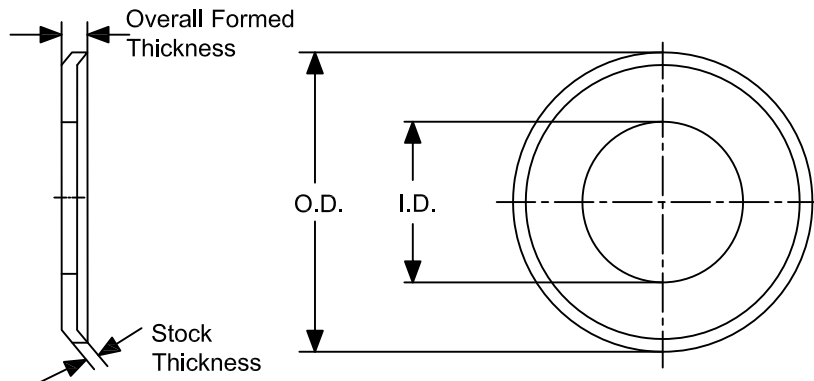
Part Number Aluminum	Part Number Steel	Diameters		Thickness	
		inside	Outside	Stock	Overall Formed
10XL-FA	10XL-FS	0.503	0.503	0.040	0.065
11XL-FA	11XL-FS	0.562	0.562	0.040	0.065
12XL-FA	12XL-FS	0.562	0.562	0.040	0.065
13XL-FA	13XL-FS	0.625	0.625	0.040	0.065
14XL-FA	14XL-FS	0.684	0.684	0.040	0.065
15XL-FA	15XL-FS	0.748	0.748	0.040	0.065
16XL-FA	16XL-FS	0.810	0.810	0.040	0.065
17XL-FA	17XL-FS	0.887	0.887	0.040	0.065
18XL-FA	18XL-FS	0.936	0.936	0.040	0.065
19XL-FA	19XL-FS	1.000	1.000	0.040	0.065
20XL-FA	20XL-FS	1.062	1.062	0.040	0.065
21XL-FA	21XL-FS	1.125	1.125	0.040	0.065
22XL-FA	22XL-FS	1.160	1.160	0.040	0.065
23XL-FA	23XL-FS	1.222	1.222	0.040	0.065
24XL-FA	24XL-FS	1.222	1.222	0.040	0.065
25XL-FA	25XL-FS	1.250	1.250	0.040	0.065
26XL-FA	26XL-FS	1.347	1.347	0.040	0.065
28XL-FA	28XL-FS	1.425	1.425	0.040	0.065
30XL-FA	30XL-FS	1.550	1.550	0.040	0.065
32XL-FA	32XL-FS	1.675	1.675	0.040	0.065

3/8" (L) PITCH
ALUMINUM/STEEL


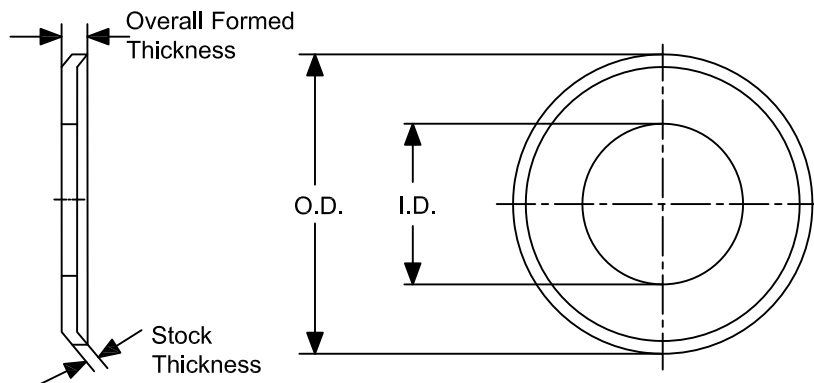
Part Number Aluminum	Part Number Steel	Diameters		Stock Thickness
		inside	Outside	
10L-FA	10L-FS	0.976	1.438	0.060
11L-FA	11L-FS	1.101	1.531	0.060
12L-FA	12L-FS	1.226	1.658	0.060
13L-FA	13L-FS	1.276	1.781	0.060
14L-FA	14L-FS	1.401	1.906	0.060
15L-FA	15L-FS	1.521	2.031	0.060
16L-FA	16L-FS	1.579	2.125	0.060
17L-FA	17L-FS	1.701	2.250	0.060
18L-FA	18L-FS	1.824	2.375	0.060
19L-FA	19L-FS	1.910	2.500	0.060
20L-FA	20L-FS	2.035	2.625	0.060
21L-FA	21L-FS	2.120	2.750	0.060
22L-FA	22L-FS	2.241	2.875	0.060
24L-FA	24L-FS	2.375	3.094	0.060
25L-FA	25L-FS	2.610	3.330	0.060
26L-FA	26L-FS	2.692	3.800	0.060
28L-FA	28L-FS	2.942	3.566	0.060
30L-FA	30L-FS	3.067	4.044	0.060
32L-FA	32L-FS	3.254	4.520	0.060
36L-FA	36L-FS	3.629	4.997	0.060
40L-FA	40L-FS	4.004	4.520	0.060
44L-FA	44L-FS	4.504	5.474	0.060
48L-FA	48L-FS	5.004	5.950	0.060

1/2" (H) PITCH
ALUMINUM/STEEL


Part Number Aluminum	Part Number Steel	Diameters		Stock Thickness
		inside	Outside	
14H-FA	14H-FS	1.754	2.461	0.090
16H-FA	16H-FS	2.129	2.780	0.090
18H-FA	18H-FS	2.379	3.100	0.090
19H-FA	19H-FS	2.991	3.256	0.090
20H-FA	20H-FS	3.130	3.420	0.090
21H-FA	21H-FS	3.309	3.574	0.090
22H-FA	22H-FS	3.004	3.730	0.090
24H-FA	24H-FS	3.379	4.050	0.090
26H-FA	26H-FS	3.629	4.396	0.090
28H-FA	28H-FS	3.754	4.687	0.090
30H-FA	30H-FS	4.004	5.004	0.090
32H-FA	32H-FS	5.504	5.320	0.090
36H-FA	36H-FS	5.067	5.959	0.090
40H-FA	40H-FS	5.629	6.600	0.090
44H-FA	44H-FS	6.254	6.730	0.090
48H-FA	48H-FS	6.879	7.867	0.090

3MM (HTD®) PITCH
ALUMINUM/STEEL


Part Number Aluminum	Part Number Steel	Diameters		Thickness	
		inside	Outside	Stock	Overall Formed
10-3M-FA	10-3M-FS	0.244	0.505	0.025	0.045
11-3M-FA	11-3M-FS	0.270	0.530	0.025	0.045
12-3M-FA	12-3M-FS	0.322	0.580	0.025	0.045
13-3M-FA	13-3M-FS	0.350	0.610	0.025	0.045
14-3M-FA	14-3M-FS	0.374	0.635	0.032	0.052
15-3M-FA	15-3M-FS	0.426	0.685	0.032	0.052
16-3M-FA	16-3M-FS	0.452	0.710	0.032	0.052
17-3M-FA	17-3M-FS	0.452	0.740	0.032	0.052
18-3M-FA	18-3M-FS	0.504	0.790	0.032	0.052
19-3M-FA	19-3M-FS	0.541	0.827	0.032	0.052
20-3M-FA	20-3M-FS	0.574	0.985	0.032	0.052
22-3M-FA	22-3M-FS	0.626	0.945	0.032	0.052
24-3M-FA	24-3M-FS	0.704	1.025	0.032	0.052
25-3M-FA	25-3M-FS	0.738	1.050	0.032	0.052
26-3M-FA	26-3M-FS	0.774	1.105	0.032	0.052
28-3M-FA	28-3M-FS	0.849	1.173	0.032	0.052
30-3M-FA	30-3M-FS	0.924	1.250	0.032	0.052
32-3M-FA	32-3M-FS	0.999	1.323	0.032	0.052
34-3M-FA	34-3M-FS	1.074	1.398	0.040	0.060
36-3M-FA	36-3M-FS	1.149	1.478	0.040	0.060
38-3M-FA	38-3M-FS	1.225	1.549	0.040	0.060
40-3M-FA	40-3M-FS	1.300	1.625	0.040	0.060
43-3M-FA	43-3M-FS	1.450	1.775	0.040	0.060

5MM (HTD®) PITCH
ALUMINUM/STEEL


Part Number Aluminum	Part Number Steel	Diameters		Thickness	
		inside	Outside	Stock	Overall Formed
12-5M-FA	12-5M-FS	0.503	0.875	0.040	0.065
13-5M-FA	13-5M-FS	0.562	0.975	0.040	0.065
14-5M-FA	14-5M-FS	0.562	1.000	0.040	0.065
15-5M-FA	15-5M-FS	0.652	1.062	0.040	0.065
16-5M-FA	16-5M-FS	0.084	1.093	0.040	0.065
17-5M-FA	17-5M-FS	0.748	1.187	0.040	0.065
18-5M-FA	18-5M-FS	0.810	1.250	0.040	0.065
19-5M-FA	19-5M-FS	0.887	1.312	0.040	0.065
20-5M-FA	20-5M-FS	0.936	1.375	0.040	0.065
21-5M-FA	21-5M-FS	1.000	1.437	0.040	0.065
22-5M-FA	22-5M-FS	1.062	1500	0.040	0.065
23-5M-FA	23-5M-FS	1.125	1.562	0.040	0.065
24-5M-FA	24-5M-FS	1.160	1.625	0.040	0.065
25-5M-FA	25-5M-FS	1.222	1.687	0.040	0.065
26-5M-FA	26-5M-FS	1.222	1.750	0.040	0.065
28-5M-FA	28-5M-FS	1.347	1.875	0.040	0.065
30-5M-FA	30-5M-FS	1.425	2.000	0.040	0.065
32-5M-FA	32-5M-FS	1550	2.125	0.040	0.065
34-5M-FA	34-5M-FS	1.675	2.250	0.040	0.065

MXL TIMING BELT - 0.080" PITCH

Pitch Length	Number Teeth	1/8" Wide		3/16" Wide		1/4" Wide
		Part Number		Part Number		Part Number
3.52	44	44MXL012		44MXL019		44MXL025
3.60	45	45MXL012		45MXL019		45MXL025
3.84	48	48MXL012		48MXL019		48MXL025
4.00	50	50MXL012		50MXL019		50MXL025
4.16	52	52MXL012		52MXL019		52MXL025
4.24	53	53MXL012		53MXL019		53MXL025
4.32	54	54MXL012		54MXL019		54MXL025
4.40	55	55MXL012		55MXL019		55MXL025
4.48	56	56MXL012		56MXL019		56MXL025
5.56	57	57MXL012		57MXL019		57MXL025
4.64	58	58MXL012		58MXL019		58MXL025
4.72	59	59MXL012		59MXL019		59MXL025
4.80	60	60MXL012		60MXL019		60MXL025
4.88	61	61MXL012		61MXL019		61MXL025
5.04	63	63MXL012		63MXL019		63MXL025
5.20	65	65MXL012		65MXL019		65MXL025
5.36	67	67MXL012		67MXL019		67MXL025
5.44	68	68MXL012		68MXL019		68MXL025
5.60	70	70MXL012		70MXL019		70MXL025
5.68	71	71MXL012		71MXL019		71MXL025
5.76	72	72MXL012		72MXL019		72MXL025
5.84	73	73MXL012		73MXL019		73MXL025
6.00	75	75MXL012		75MXL019		75MXL025
6.08	76	76MXL012		76MXL019		76MXL025
6.16	77	77MXL012		77MXL019		77MXL025
6.24	78	78MXL012		78MXL019		78MXL025
6.32	79	79MXL012		79MXL019		79MXL025
6.40	80	80MXL012		80MXL019		80MXL025
6.56	82	82MXL012		82MXL019		82MXL025
6.65	83	83MXL012		83MXL019		83MXL025
6.72	84	84MXL012		84MXL019		84MXL025
6.80	85	85MXL012		85MXL019		85MXL025
6.88	86	86MXL012		86MXL019		86MXL025
6.96	87	87MXL012		87MXL019		87MXL025
7.04	88	88MXL012		88MXL019		88MXL025
7.20	90	90MXL012		90MXL019		90MXL025
7.28	91	91MXL012		91MXL019		91MXL025
7.36	92	92MXL012		92MX019		92MX025
7.52	94	94MXL012		94MXL019		94MXL025
7.60	95	95MXL012		95MXL019		95MXL025
7.76	97	97MXL012		97MXL019		97MXL025
7.84	98	98MXL012		98MXL019		98MXL025
7.92	99	99MXL012		99MXL019		99MXL025

MXL TIMING BELT - 0.080" PITCH

Pitch Length	Number Teeth	1/8" Wide		3/16" Wide		1/4" Wide
		Part Number		Part Number		Part Number
8.00	100	100MXL012		100MXL019		100MXL025
8.08	101	101MXL012		101MXL019		101MXL025
8.16	102	102MXL012		102MXL019		102MXL025
8.24	103	103MXL012		103MXL019		103MXL025
8.32	104	104MXL012		104MXL019		104MXL025
8.40	105	105MXL012		105MXL019		105MXL025
8.48	106	106MXL012		106MXL019		106MXL025
8.56	107	107MXL012		107MXL019		107MXL025
8.64	108	108MXL012		108MXL019		108MXL025
8.72	109	109MXL012		109MXL019		109MXL025
8.80	110	110MXL012		110MXL019		110MXL025
8.96	112	112MXL012		112MXL019		112MXL025
9.04	113	113MXL012		113MXL019		113MXL025
9.12	114	114MXL012		114MXL019		114MXL025
9.20	115	115MXL012		115MXL019		115MXL025
9.44	118	118MXL012		118MXL019		118MXL025
9.52	119	119MXL012		119MXL019		119MXL025
9.60	120	120MXL012		120MXL019		120MXL025
9.76	122	122MXL012		122MXL019		122MXL025
9.84	123	123MXL012		123MXL019		123MXL025
10.00	125	125MXL012		125MXL019		125MXL025
10.08	126	126MXL012		126MXL019		126MXL025
10.16	127	127MXL012		127MXL019		127MXL025
10.24	128	128MXL012		128MXL019		128MXL025
10.32	129	129MXL012		129MXL019		129MXL025
10.40	130	130MXL012		130MXL019		130MXL025
10.48	131	131MXL012		131MXL019		131MXL025
10.56	132	132MXL012		132MXL019		132MXL025
10.72	134	134MXL012		134MXL019		134MXL025
11.12	139	139MXL012		139MXL019		139MXL025
11.20	140	140MXL012		140MXL019		140MXL025
11.36	142	142MXL012		142MXL019		142MXL025
11.52	144	144MXL012		144MXL019		144MXL025
11.68	146	146MXL012		146MXL019		146MXL025
11.76	147	147MXL012		147MXL019		147MXL025
12.00	150	150MXL012		150MXL019		150MXL025
12.24	153	153MXL012		153MXL019		153MXL025
12.40	155	155MXL012		155MXL019		155MXL025
12.64	158	158MXL012		158MXL019		158MXL025
12.72	159	159MXL012		159MXL019		159MXL025
12.80	160	160MXL012		160MXL019		160MXL025
12.96	162	162MXL012		162MXL019		162MXL025
13.20	165	165MXL012		165MXL019		165MXL025
13.60	170	170MXL012		170MXL019		170MXL025
14.00	175	175MXL012		175MXL019		175MXL025
14.40	180	180MXL012		180MXL019		180MXL025

MXL TIMING BELT - 0.080" PITCH

Pitch Length	Number Teeth	1/8" Wide		3/16" Wide		1/4" Wide
		Part Number		Part Number		Part Number
14.72	184	184MXL012		184MXL019		184MXL025
15.20	190	190MXL012		190MXL019		190MXL025
15.36	192	192MXL012		192MXL019		192MXL025
15.60	195	195MXL012		195MXL019		195MXL025
16.00	200	200MXL012		200MXL019		200MXL025
16.32	204	204MXL012		204MXL019		204MXL025
16.80	210	210MXL012		210MXL019		210MXL025
16.96	212	212MXL012		212MXL019		212MXL025
17.20	215	215MXL012		215MXL019		215MXL025
17.69	221	221MXL012		221MXL019		221MXL025
17.76	222	222MXL012		222MXL019		222MXL025
17.92	224	224MXL012		224MXL019		224MXL025
18.00	225	225MXL012		225MXL019		225MXL025
18.08	226	226MXL012		226MXL019		226MXL025
18.24	228	228MXL012		228MXL019		228MXL025
18.56	232	232MXL012		232MXL019		232MXL025
18.88	236	236MXL012		236MXL019		236MXL025
19.12	239	239MXL012		239MXL019		239MXL025
19.20	240	240MXL012		240MXL019		240MXL025
19.84	248	248MXL012		248MXL019		248MXL025
19.92	249	249MXL012		249MXL019		249MXL025
20.00	250	250MXL012		250MXL019		250MXL025
20.08	251	251MXL012		251MXL019		251MXL025
20.48	256	256MXL012		256MXL019		256MXL025
20.80	260	260MXL012		260MXL019		260MXL025
21.20	265	265MXL012		265MXL019		265MXL025
21.44	268	268MXL012		268MXL019		268MXL025
21.84	273	273MXL012		273MXL019		273MXL025
22.40	280	280MXL012		280MXL019		280MXL025
22.48	281	281MXL012		281MXL019		281MXL025
23.20	290	290MXL012		290MXL019		290MXL025
23.60	295	295MXL012		295MXL019		295MXL025
23.76	297	297MXL012		297MXL019		297MXL025
24.00	300	300MXL012		300MXL019		300MXL025
24.40	305	305MXL012		305MXL019		305MXL025
24.64	308	308MXL012		308MXL019		308MXL025
24.80	310	310MXL012		310MXL019		310MXL025
24.96	312	312MXL012		312MXL019		312MXL025
25.20	315	315MXL012		315MXL019		315MXL025
25.44	318	318MXL012		318MXL019		318MXL025
25.60	320	320MXL012		320MXL019		320MXL025
25.84	323	323MXL012		323MXL019		323MXL025
26.24	328	328MXL012		328MXL019		328MXL025
26.40	330	330MXL012		330MXL019		330MXL025
26.56	332	332MXL012		332MXL019		332MXL025

MXL TIMING BELT - 0.080" PITCH

Pitch Length	Number Teeth	1/8" Wide		3/16" Wide		1/4" Wide
		Part Number		Part Number		Part Number
26.88	336	336MXL012		336MXL019		336MXL025
26.99	337	337MXL012		337MXL019		337MXL025
27.76	347	347MXL012		347MXL019		347MXL025
28.00	350	350MXL012		350MXL019		350MXL025
28.24	353	353MXL012		353MXL019		353MXL025
28.32	354	354MXL012		354MXL019		354MXL025
28.40	355	355MXL012		355MXL019		355MXL025
28.64	358	358MXL012		358MXL019		358MXL025
28.72	359	359MXL012		359MXL019		359MXL025
28.80	360	360MXL012		360MXL019		360MXL025
29.12	364	364MXL012		364MXL019		364MXL025
29.20	365	365MXL012		365MXL019		365MXL025
29.68	371	371MXL012		371MXL019		371MXL025
29.76	372	372MXL012		372MXL019		372MXL025
30.40	380	380MXL012		380MXL019		380MXL025
31.04	388	388MXL012		388MXL019		388MXL025
32.00	400	400MXL012		400MXL019		400MXL025
33.40	413	413MXL012		413MXL019		413MXL025
34.00	425	425MXL012		425MXL019		425MXL025
34.72	434	434MXL012		434MXL019		434MXL025
34.80	435	435MXL012		435MXL019		435MXL025
35.84	448	448MXL012		448MXL019		448MXL025
36.24	453	453MXL012		453MXL019		453MXL025
37.04	463	463MXL012		463MXL019		463MXL025
37.44	468	468MXL012		468MXL019		468MXL025
37.84	473	473MXL012		473MXL019		473MXL025
38.00	415	415MXL012		415MXL019		415MXL025
38.40	480	480MXL012		480MXL019		480MXL025
38.96	487	487MXL012		487MXL019		487MXL025
39.44	493	493MXL012		493MXL019		493MXL025
39.84	498	498MXL012		498MXL019		498MXL025
40.00	500	500MXL012		500MXL019		500MXL025
40.40	505	505MXL012		505MXL019		505MXL025
41.28	516	516MXL012		516MXL019		516MXL025
41.76	522	522MXL012		522MXL019		522MXL025
42.00	525	525MXL012		525MXL019		525MXL025
44.00	550	550MXL012		550MXL019		550MXL025

XL TIMING BELT - 1/5" PITCH

Pitch Length	Number Teeth	1/4" Wide		3/16" Wide		3/8" Wide	
		Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.
5.00	25	50XL025	0.005	50XL031	0.007	50XL037	0.009
5.40	27	54XL025	0.005	54XL031	0.007	54XL037	0.009
6.00	30	60XL025	0.006	60XL031	0.007	60XL037	0.009
7.00	35	70XL025	0.007	70XL031	0.009	70XL037	0.011
7.40	37	74XL025	0.007	74XL031	0.009	74XL037	0.011
7.60	38	76XL025	0.007	76XL031	0.009	76XL037	0.011
7.80	39	78XL025	0.007	78XL031	0.009	78XL037	0.011
8.00	40	80XL025	0.008	80XL031	0.010	80XL037	0.012
8.40	42	84XL025	0.008	84XL031	0.010	84XL037	0.012
8.60	43	86XL025	0.008	86XL031	0.010	86XL037	0.012
8.80	44	88XL025	0.008	88XL031	0.010	88XL037	0.012
9.00	45	90XL025	0.009	90XL031	0.011	90XL037	0.014
9.20	46	92XL025	0.009	92XL031	0.011	92XL037	0.014
9.40	47	94XL025	0.009	94XL031	0.011	94XL037	0.014
9.60	48	96XL025	0.009	96XL031	0.011	96XL037	0.014
9.80	49	98XL025	0.009	98XL031	0.011	98XL037	0.014
10.00	50	100XL025	0.011	100XL031	0.013	100XL037	0.015
10.20	51	102XL025	0.011	102XL031	0.013	102XL037	0.015
10.40	52	104XL025	0.011	104XL031	0.013	104XL037	0.015
10.60	53	106XL025	0.011	106XL031	0.013	106XL037	0.015
10.80	54	108XL025	0.011	108XL031	0.013	108XL037	0.015
11.00	55	110XL025	0.012	110XL031	0.014	110XL037	0.017
11.20	56	112XL025	0.012	112XL031	0.014	112XL037	0.017
11.40	57	114XL025	0.012	114XL031	0.014	114XL037	0.017
11.60	58	116XL025	0.012	116XL031	0.014	116XL037	0.017
11.80	59	118XL025	0.012	118XL031	0.014	118XL037	0.017
12.00	60	120XL025	0.013	120XL031	0.015	120XL037	0.018
12.20	61	122XL025	0.013	122XL031	0.015	122XL037	0.018
12.40	62	124XL025	0.013	124XL031	0.015	124XL037	0.018
12.60	63	126XL025	0.013	126XL031	0.015	126XL037	0.018
12.80	64	128XL025	0.013	128XL031	0.015	128XL037	0.018
13.00	65	130XL025	0.014	130XL031	0.017	130XL037	0.020
13.40	67	134XL025	0.014	134XL031	0.017	134XL037	0.020
13.60	68	136XL025	0.014	136XL031	0.017	136XL037	0.020
13.80	69	138XL025	0.014	138XL031	0.017	138XL037	0.020
14.00	70	140XL025	0.014	140XL031	0.018	140XL037	0.020
14.40	72	144XL025	0.015	144XL031	0.018	144XL037	0.020
14.60	73	146XL025	0.015	146XL031	0.018	146XL037	0.021
14.80	74	148XL025	0.015	148XL031	0.018	148XL037	0.021
15.00	75	150XL025	0.016	150XL031	0.018	150XL037	0.023
15.20	76	152XL025	0.016	152XL031	0.018	152XL037	0.023
15.40	77	154XL025	0.016	154XL031	0.018	154XL037	0.023
15.60	78	156XL025	0.016	156XL031	0.019	156XL037	0.023
15.80	79	158XL025	0.016	158XL031	0.019	158XL037	0.023
16.00	80	160XL025	0.017	160XL031	0.020	160XL037	0.024
16.20	81	162XL025	0.017	162XL031	0.020	162XL037	0.024
16.40	82	164XL025	0.017	164XL031	0.020	164XL037	0.024
16.60	83	166XL025	0.017	166XL031	0.020	166XL037	0.024
16.80	84	168XL025	0.017	168XL031	0.020	168XL037	0.024
17.00	85	170XL025	0.018	170XL031	0.020	170XL037	0.026
17.20	86	172XL025	0.018	172XL031	0.020	172XL037	0.026
17.40	87	174XL025	0.018	174XL031	0.020	174XL037	0.026
17.60	88	176XL025	0.018	176XL031	0.022	176XL037	0.026

XL TIMING BELT - 1/5" PITCH

Pitch Length	Number Teeth	1/4" Wide		3/16" Wide		3/8" Wide	
		Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.
17.80	89	178XL025	0.018	178XL031	0.022	178XL037	0.026
18.00	90	180XL025	0.020	180XL031	0.023	180XL037	0.027
18.20	91	182XL025	0.020	182XL031	0.023	182XL037	0.027
18.40	92	184XL025	0.020	184XL031	0.023	184XL037	0.027
18.40	94	188XL025	0.020	188XL031	0.023	188XL037	0.027
19.00	95	190XL025	0.020	190XL031	0.025	190XL037	0.029
19.40	97	194XL025	0.020	194XL031	0.025	194XL037	0.029
19.60	98	196XL025	0.020	196XL031	0.025	196XL037	0.029
19.80	99	198XL025	0.020	198XL031	0.025	198XL037	0.029
20.00	100	200XL025	0.020	200XL031	0.025	200XL037	0.030
20.20	101	202XL025	0.021	202XL031	0.025	202XL037	0.030
20.60	103	206XL025	0.021	206XL031	0.025	206XL037	0.030
20.80	104	208XL025	0.021	208XL031	0.025	208XL037	0.030
21.00	105	210XL025	0.022	210XL031	0.027	210XL037	0.032
21.20	106	212XL025	0.022	212XL031	0.027	212XL037	0.032
21.40	107	214XL025	0.022	214XL031	0.027	214XL037	0.032
22.00	110	220XL025	0.023	220XL031	0.028	220XL037	0.033
22.20	111	222XL025	0.023	222XL025	0.028	222XL037	0.033
22.80	114	228XL025	0.023	228XL031	0.028	228XL037	0.033
23.00	115	230XL025	0.024	230XL025	0.029	230XL037	0.035
23.40	117	234XL025	0.024	234XL031	0.029	234XL037	0.035
24.00	120	240XL025	0.025	240XL031	0.030	240XL037	0.036
24.40	122	244XL025	0.025	244XL031	0.030	244XL037	0.036
24.80	124	248XL025	0.025	248XL031	0.030	248XL037	0.036
25.00	125	250XL025	0.026	250XL031	0.033	250XL037	0.040
26.00	130	260XL025	0.027	260XL031	0.034	260XL037	0.040
26.20	131	262XL025	0.027	262XL031	0.034	262XL037	0.040
26.60	133	266XL025	0.027	266XL031	0.034	266XL031	0.040
27.00	135	270XL025	0.027	270XL031	0.034	270XL031	0.040
27.20	136	272XL025	0.003	272XL031	0.034	272XL031	0.040
27.40	137	274XL025	0.027	274XL031	0.034	274XL037	0.040
27.60	138	276XL025	0.027	276XL031	0.034	276XL037	0.040
28.00	140	280XL025	0.027	280XL031	0.034	280XL037	0.040
28.20	141	282XL025	0.027	282XL031	0.034	282XL037	0.040
28.60	143	286XL025	0.027	286XL031	0.034	286XL037	0.040
29.00	145	290XL025	0.030	290XL031	0.035	290XL037	0.040
29.60	148	296XL025	0.030	296XL031	0.035	296XL037	0.040
30.00	150	300XL025	0.030	300XL031	0.035	300XL037	0.040
30.60	153	306XL025	0.030	306XL031	0.035	306XL037	0.040
31.00	155	310XL025	0.030	310XL031	0.035	310XL037	0.040
31.40	157	314XL025	0.030	314XL031	0.035	314XL037	0.040
31.60	158	316XL025	0.030	316XL031	0.035	316XL037	0.040
32.00	160	320XL025	0.030	320XL031	0.035	320XL037	0.040
32.20	161	322XL025	0.030	322XL031	0.035	322XL037	0.040
33.00	165	330XL025	0.030	330XL031	0.035	330XL037	0.040
34.00	170	340XL025	0.030	340XL031	0.035	340XL037	0.040
34.40	172	344XL025	0.030	344XL031	0.035	344XL037	0.040
34.80	174	348XL025	0.030	348XL031	0.035	348XL037	0.040
35.00	175	350XL025	0.030	350XL031	0.040	350XL037	0.050
35.20	176	352XL025	0.030	352XL031	0.040	352XL037	0.050
35.60	178	356XL025	0.030	356XL031	0.040	356XL037	0.050
36.00	180	360XL025	0.030	360XL031	0.040	360XL037	0.050
36.40	182	364XL025	0.030	364XL031	0.040	364XL037	0.050

XL TIMING BELT - 1/5" PITCH

Pitch Length	Number Teeth	1/4" Wide		3/16" Wide		3/8" Wide	
		Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.
37.00	185	370XL025	0.040	370XL031	0.045	370XL037	0.050
37.20	186	372XL025	0.040	372XL031	0.045	372XL037	0.050
37.60	188	376XL025	0.040	376XL031	0.045	376XL037	0.050
38.00	190	380XL025	0.040	380XL031	0.045	380XL037	0.050
38.20	191	382XL025	0.040	382XL031	0.045	382XL037	0.050
38.40	192	384XL025	0.040	384XL031	0.045	384XL037	0.050
38.60	193	386XL025	0.040	386XL031	0.045	386XL037	0.050
38.80	194	388XL025	0.040	388XL031	0.045	388XL037	0.050
39.00	195	390XL025	0.040	390XL031	0.045	390XL037	0.050
39.20	196	392XL025	0.040	392XL031	0.045	392XL037	0.050
39.60	198	396XL025	0.040	396XL031	0.045	396XL037	0.050
40.00	200	400XL025	0.040	400XL031	0.050	400XL037	0.060
40.80	204	408XL025	0.040	408XL031	0.050	408XL037	0.060
41.20	206	412XL025	0.040	412XL031	0.050	412XL037	0.060
41.40	207	414XL025	0.040	414XL031	0.050	414XL037	0.060
42.00	210	420XL025	0.050	420XL031	0.050	420XL037	0.060
42.40	212	424XL025	0.050	424XL031	0.050	424XL037	0.060
43.00	215	430XL025	0.050	430XL031	0.050	430XL037	0.060
43.40	217	434XL025	0.050	434XL031	0.050	434XL037	0.060
43.80	219	438XL025	0.050	438XL031	0.050	438XL037	0.060
45.00	225	450XL025	0.050	450XL031	0.050	450XL037	0.060
45.60	228	456XL025	0.050	456XL031	0.050	456XL037	0.060
46.00	230	460XL025	0.050	460XL031	0.050	460XL037	0.060
47.00	235	470XL025	0.050	470XL031	0.050	470XL037	0.060
49.00	245	490XL025	0.050	490XL031	0.050	490XL037	0.060
49.80	249	498XL025	0.050	498XL031	0.050	498XL037	0.060
50.60	253	506XL025	0.050	506XL031	0.060	506XL037	0.070
51.00	255	510XL025	0.050	510XL031	0.060	510XL037	0.070
51.40	257	514XL025	0.050	514XL031	0.060	514XL037	0.070
56.40	282	564XL025	0.050	564XL031	0.060	564XL037	0.070
58.00	290	580XL025	0.050	580XL031	0.060	580XL037	0.070
59.20	296	592XL025	0.050	592XL031	0.060	592XL037	0.070
60.00	300	600XL025	0.050	600XL031	0.060	600XL037	0.070
60.80	304	608XL025	0.050	608XL031	0.060	608XL037	0.070
63.00	315	630XL025	0.050	630XL031	0.065	630XL037	0.080
63.80	319	638XL025	0.060	638XL031	0.065	638XL037	0.080
82.80	414	828XL025	0.060	828XL031	0.070	828XL037	0.090
86.00	430	860XL025	0.060	860XL031	0.070	860XL037	0.090
88.60	444	888XL025	0.060	888XL031	0.070	888XL037	0.090
90.00	450	900XL025	0.060	900XL031	0.070	900XL037	0.090
91.20	456	912XL025	0.060	912XL031	0.070	912XL037	0.090
91.40	457	914XL025	0.060	914XL031	0.070	914XL037	0.090
95.60	463	926XL025	0.060	926XL031	0.070	926XL037	0.090
101.40	507	1014XL025	0.060	1014XL031	0.070	1014XL037	0.090
102.00	510	1020XL025	0.060	1020XL031	0.070	1020XL037	0.090

DXL(DOUBLE SIDED) TIMING BELT - 1/5" PITCH

Pitch Length	Number Teeth	1/4" Wide	3/8" Wide
		Part Number	Part Number
6.00	30	60DXL025	60DXL037
7.00	35	70DXL025	70DXL037
8.00	40	80DXL025	80DXL037
9.00	45	90DXL025	90DXL037
10.00	50	100DXL025	100DXL037
11.00	55	110DXL025	110DXL037
12.00	60	120DXL025	120DXL037
13.00	65	130DXL025	130DXL037
14.00	70	140DXL025	140DXL037
15.00	75	150DXL025	150DXL037
16.00	80	160DXL025	160DXL037
16.40	81	162DXL025	162DXL037
16.60	83	166DXL025	166DXL037
16.80	84	168DXL025	168DXL037
17.00	85	170DXL025	170DXL037
17.20	86	172DXL025	172DXL037
16.60	88	176DXL025	176DXL037
18.00	90	180DXL025	180DXL037
18.20	91	182DXL025	182DXL037
18.40	92	184DXL025	184DXL037
18.80	94	188DXL025	188DXL037
19.00	95	190DXL025	190DXL037
19.60	98	196DXL025	196DXL037
19.80	99	198DXL025	198DXL037
20.00	100	200DXL025	200DXL037
20.20	101	202DXL025	202DXL037
20.60	103	206DXL025	206DXL037
20.80	104	208DXL025	208DXL037
21.00	105	210DXL025	210DXL037
21.20	106	212DXL025	212DXL037
22.00	110	220DXL025	220DXL037
22.80	114	228DXL025	228DXL037
23.00	115	230DXL025	230DXL037
23.40	117	234DXL025	234DXL037
24.00	120	240DXL025	240DXL037
25.00	125	250DXL025	250DXL037
26.00	130	260DXL025	260DXL037

Pitch Length	Number Teeth	1/4" Wide	3/8" Wide
		Part Number	Part Number
26.20	131	262DXL025	262DXL037
27.00	135	270DXL025	270DXL037
28.00	140	280DXL025	280DXL037
29.00	145	290DXL025	290DXL037
30.00	150	300DXL025	300DXL037
31.00	155	310DXL025	310DXL037
31.40	157	314DXL025	314DXL037
32.00	160	320DXL025	320DXL037
33.00	165	330DXL025	330DXL037
34.00	170	340DXL025	340DXL037
34.40	172	344DXL025	344DXL037
34.80	174	348DXL025	348DXL037
35.20	176	352DXL025	352DXL037
35.60	178	356DXL025	356DXL037
36.00	180	360DXL025	360DXL037
36.20	181	362DXL025	362DXL037
36.40	182	364DXL025	364DXL037
37.60	188	376DXL025	376DXL037
38.40	192	384DXL025	384DXL037
39.00	195	390DXL025	390DXL037
39.20	196	392DXL025	392DXL037
39.60	198	396DXL025	396DXL037
40.00	200	400DXL025	400DXL037
40.80	204	408DXL025	408DXL037
42.40	212	424DXL025	424DXL037
43.00	215	430DXL025	430DXL037
45.00	225	450DXL025	450DXL037
45.60	228	456DXL025	456DXL037
46.00	230	460DXL025	460DXL037
49.00	245	490DXL025	490DXL037
49.20	246	492DXL025	492DXL037
59.20	296	592DXL025	592DXL037
60.80	304	608DXL025	608DXL037
63.00	315	630DXL025	630DXL037
69.00	345	690DXL025	690DXL037
90.00	350	900DXL025	900DXL037

L TIMING BELT - 3/8" PITCH

Pitch Length	Number Teeth	1/2" Wide		3/4" Wide		1" Wide	
		Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.
9.80	26	98L050	0.040	98L075	0.050	98L100	0.060
10.88	29	109L050	0.040	109L075	0.050	109L100	0.060
12.38	33	124L050	0.040	124L075	0.050	124L100	0.070
13.50	36	135L050	0.040	135L075	0.060	135L100	0.070
15.00	40	150L050	0.040	150L075	0.060	150L100	0.080
16.50	44	165L050	0.050	165L075	0.060	165L100	0.090
16.88	45	169L050	0.050	169L075	0.060	169L100	0.090
17.25	46	172L050	0.050	172L075	0.060	172L100	0.090
18.75	50	187L050	0.050	187L075	0.070	187L100	0.100
20.25	54	203L050	0.050	203L075	0.070	203L100	0.100
21.00	56	210L050	0.060	210L075	0.080	210L100	0.100
22.50	60	225L050	0.060	225L075	0.080	225L100	0.100
23.63	63	236L050	0.060	236L075	0.080	236L100	0.110
24.00	64	240L050	0.070	240L075	0.090	240L100	0.120
24.38	65	244L050	0.070	244L075	0.090	244L100	0.120
25.50	68	255L050	0.070	255L075	0.090	255L100	0.130
26.25	70	263L050	0.070	263L075	0.090	263L100	0.130
27.00	72	270L050	0.070	270L075	0.100	270L100	0.130
27.75	74	277L050	0.060	277L075	0.100	277L100	0.130
28.50	76	285L050	0.080	285L075	0.100	285L100	0.140
30.00	80	300L050	0.080	300L075	0.110	300L100	0.150
30.38	81	304L050	0.080	304L075	0.110	304L100	0.150
31.50	84	315L050	0.080	315L075	0.110	315L100	0.150
31.88	85	320L050	0.080	320L075	0.110	320L100	0.150
32.25	86	322L050	0.090	322L075	0.120	322L100	0.160
33.38	89	334L050	0.090	334L075	0.120	334L100	0.160
33.75	90	337L050	0.090	337L075	0.120	337L100	0.160
34.50	92	345L050	0.100	345L075	0.130	345L100	0.170
36.00	96	360L050	0.100	360L075	0.130	360L100	0.170
36.75	98	367L050	0.100	367L075	0.130	367L100	0.180
37.50	100	375L050	0.100	375L075	0.130	375L100	0.180
38.25	102	382L050	0.100	382L075	0.130	382L100	0.180
39.00	104	390L050	0.110	390L075	0.140	390L100	0.190
39.38	105	394L050	0.110	394L075	0.140	394L100	0.190
40.50	108	405L050	0.110	405L075	0.140	405L100	0.190
42.00	112	420L050	0.120	420L075	0.150	420L100	0.210
42.75	114	427L050	0.120	427L075	0.150	427L100	0.210
43.50	116	436L050	0.120	436L075	0.150	436L100	0.210
43.88	117	439L050	0.120	439L075	0.150	439L100	2.10

L TIMING BELT - 3/8" PITCH

Pitch Length	Number Teeth	1/2" Wide		3/4" Wide		1" Wide	
		Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.
44.63	119	446L050	0.120	446L075	0.150	446L100	0.210
45.00	120	450L050	0.130	450L075	0.160	450L100	0.220
45.38	121	454L050	0.130	454L075	0.160	454L100	0.220
46.50	124	465L050	0.130	465L075	0.160	465L100	0.220
48.00	128	480L050	0.190	480L075	0.170	480L100	0.240
51.00	138	510L050	0.190	510L075	0.200	510L100	0.260
51.38	137	514L050	0.190	514L075	0.200	514L100	0.260
52.50	140	525L050	0.190	525L075	0.200	525L100	0.260
54.00	144	540L050	0.190	540L075	0.200	540L100	0.260
54.75	146	548L050	0.190	548L075	0.200	548L100	0.260
58.13	155	581L050	0.190	581L075	0.200	581L100	0.260
63.00	160	600L050	0.250	600L075	0.230	600L100	0.310
60.38	161	605L050	0.250	605L075	0.230	605L100	0.310
61.00	165	619L050	0.250	619L075	0.230	619L100	0.310
63.00	168	630L050	0.250	630L075	0.230	630L100	0.310
63.75	170	640L050	0.250	640L075	0.230	640L100	0.310
65.25	174	653L050	0.250	653L075	0.230	653L100	0.310
66.00	176	660L050	0.250	660L075	0.260	660L100	0.310
69.75	186	697L050	0.250	697L075	0.260	697L100	0.310
72.75	194	728L050	0.250	728L075	0.260	728L100	0.310
73.13	195	731L050	0.250	731L075	0.300	731L100	0.310
76.88	205	767L050	0.250	767L075	0.300	767L100	0.310
78.00	208	780L050	0.250	780L075	0.350	780L100	0.310
78.75	210	788L050	0.250	788L075	0.350	788L100	0.310
80.63	215	806L050	0.250	806L075	0.350	806L100	0.310
81.75	218	817L050	0.250	817L075	0.410	817L100	0.310
85.50	228	855L050	0.250	855L075	0.410	855L100	0.310
86.25	230	863L050	0.250	863L075	0.410	863L100	0.310
88.13	235	881L050	0.250	881L075	0.410	881L100	0.310
90.00	240	900L050	0.250	900L075	0.470	900L100	0.320
91.50	244	915L050	0.250	915L075	0.470	915L100	0.320
91.88	245	919L050	0.250	919L075	0.470	919L100	0.320
93.75	250	938L050	0.250	938L075	0.470	938L100	0.320
129.38	345	1294L050	0.250	1294L075	0.470	1294L100	0.320

DL (DOUBLE SIDED) TIMING BELT - 3/8" PITCH

Pitch Length	Number Teeth	1/2" Wide		3/4" Wide		1" Wide
		Part Number		Part Number		Part Number
12.38	33	124DL050		124DL075		124DL100
15.00	40	150DL050		150DL075		150DL100
16.50	44	165DL050		165DL075		165DL100
16.88	45	169DL050		169DL075		169DL100
17.25	46	172DL050		172DL075		172DL100
18.75	50	187DL050		187DL075		187DL100
20.25	54	203DL050		203DL075		203DL100
21.00	56	210DL050		210DL050		210DL100
22.50	60	225DL050		225DL075		225DL100
24.00	64	240DL050		240DL075		240DL100
25.50	68	255DL050		255DL075		255DL100
26.25	70	263DL050		263DL075		263DL100
27.00	72	270DL050		270DL075		270DL100
27.75	74	277DL050		277DL075		277DL100
28.50	76	285DL050		285DL075		285DL100
30.00	80	300DL050		300DL075		300DL100
30.38	81	304DL050		304DL075		304DL100
31.50	84	315DL050		315DL075		315DL100
31.88	85	320DL050		320DL075		320DL100
32.25	86	322DL050		322DL075		322DL100
33.38	89	334DL050		334DL075		334DL100
33.75	90	337DL050		337DL075		337DL100
34.50	92	345DL050		345DL075		345DL100
36.00	96	360DL050		360DL075		360DL100
36.75	98	367DL050		367DL075		367DL100
37.50	100	375DL050		375DL075		375DL100
38.25	102	382DL050		382DL075		382DL100
39.00	104	390DL050		390DL075		390DL100
42.00	112	420DL050		420DL075		420DL100
42.75	114	427DL050		427DL075		427DL100
43.50	116	436DL050		436DL075		436DL100
43.88	117	439DL050		439DL075		439DL100
44.63	119	446DL050		446DL075		446DL100
45.00	120	450DL050		450DL075		450DL075
46.50	124	465DL050		465DL075		465DL075
48.00	128	480DL050		480DL075		480DL075

H TIMING BELT - 1/2" PITCH

Pitch Length	Number Teeth	3/4" Wide		1" Wide		1 1/2" Wide		2" Wide		3" Wide	
		Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.
18.50	37	185H075	0.140	185H100	0.150	185H150	0.250	185H200	0.340	185H300	0.520
22.50	45	225H075	0.140	225H100	0.160	225H150	0.260	225H200	0.350	225H300	0.550
23.00	46	230H075	0.140	230H100	0.170	230H150	0.270	230H200	0.370	230H300	0.570
24.00	48	240H075	0.140	240H100	0.190	240H150	0.190	240H200	0.380	240H300	0.580
24.50	49	245H075	0.140	245H100	0.190	245H150	0.190	245H200	0.400	245H300	0.600
25.50	51	255H075	0.140	255H100	0.190	255H150	0.190	255H200	0.420	255H300	0.10
27.00	54	270H075	0.150	270H100	0.210	270H150	0.310	270H200	0.440	270H300	0.630
28.00	58	280H075	0.150	280H100	0.210	280H150	0.310	280H200	0.450	280H300	0.650
30.00	60	300H075	0.170	300H100	0.230	300H150	0.350	300H200	0.470	300H300	0.700
31.00	62	310H075	0.170	310H100	0.230	310H150	0.350	310H200	0.470	310H300	0.700
31.50	63	315H075	0.170	315H100	0.230	315H150	0.350	315H200	0.470	315H300	0.700
32.00	64	320H075	0.170	320H100	0.230	320H150	0.370	320H200	0.490	320H300	0.730
33.00	66	330H075	0.190	330H100	0.250	330H150	0.380	330H200	0.510	330H300	0.770
33.50	67	335H075	0.190	335H100	0.270	335H150	0.380	335H200	0.520	335H300	0.770
34.00	68	340H075	0.190	340H100	0.270	340H150	0.380	340H200	0.530	340H300	0.790
35.00	70	350H075	0.190	350H100	0.270	350H150	0.400	350H200	0.540	350H300	0.800
36.00	72	360H075	0.200	360H100	0.280	360H150	0.420	360H200	0.560	360H300	0.840
37.00	74	370H075	0.200	370H100	0.290	370H150	0.430	370H200	0.580	370H300	0.870
37.50	75	375H075	0.200	375H100	0.290	375H150	0.430	375H200	0.600	375H300	0.870
39.00	78	390H075	0.220	390H100	0.300	390H150	0.450	390H200	0.610	390H300	0.910
40.00	80	400H075	0.220	400H100	0.310	400H150	0.470	400H200	0.630	400H300	0.930
41.00	82	410H075	0.230	410H100	0.310	410H150	0.480	410H200	0.630	410H300	0.950
42.00	84	420H075	0.240	420H100	0.320	420H150	0.490	420H200	0.650	420H300	0.980
43.00	86	430H075	0.240	430H100	0.320	430H150	0.500	430H200	0.680	430H300	0.980
45.00	90	450H075	0.250	450H100	0.350	450H150	0.50	450H200	0.700	450H300	1.050
46.50	93	465H075	0.260	465H100	0.350	465H150	0.540	465H200	0.720	465H300	1.050
48.00	96	480H075	0.270	480H100	0.370	480H150	0.560	480H200	0.750	480H300	1.120
49.00	98	490H075	0.270	490H100	0.380	490H150	0.580	490H200	0.770	490H300	1.150
51.00	102	510H075	0.290	510H100	0.390	510H150	0.590	510H200	0.790	510H300	1.190
53.00	106	530H075	0.290	530H100	0.390	530H150	0.590	530H200	0.820	530H300	1.190
54.00	108	540H075	0.300	540H100	0.440	540H150	0.630	540H200	0.840	540H300	1.260
55.50	110	555H075	0.310	555H100	0.410	555H150	0.630	555H200	0.850	555H300	1.260
56.00	112	560H075	0.320	560H100	0.430	560H150	0.640	560H200	0.570	560H300	1.290
56.50	113	565H075	0.320	565H100	0.430	565H150	0.640	565H200	0.890	565H300	1.290
57.00	114	570H075	0.320	570H100	0.440	570H150	0.660	570H200	0.890	570H300	1.330
58.00	116	580H075	0.320	580H100	0.440	580H150	0.670	580H200	0.890	580H300	1.330
58.50	117	585H075	0.330	585H100	0.450	585H150	0.680	585H200	0.900	585H300	1.370
60.00	120	600H075	0.340	600H100	0.460	600H150	0.700	600H200	0.930	600H300	1.400
60.50	121	605H075	0.340	605H100	0.460	605H150	0.700	605H200	0.950	605H300	1.400
63.00	126	630H075	0.350	630H100	0.480	630H150	0.730	630H200	0.980	630H300	1.470
64.50	129	645H075	0.360	645H100	0.500	645H150	0.750	645H200	1.010	645H300	1.440
65.00	130	650H075	0.360	650H100	0.500	650H150	0.760	650H200	1.020	650H300	1.440
66.00	132	660H075	0.370	660H100	0.510	660H150	0.770	660H200	1.020	660H300	1.540
68.00	136	680H075	0.370	680H100	0.510	680H150	0.790	680H200	1.050	680H300	1.540
70.00	140	700H075	0.390	700H100	0.540	700H150	0.810	700H200	1.090	700H300	1.4640
72.50	145	725H075	0.390	725H100	0.540	725H150	0.810	725H200	1.090	725H300	1.640
73.00	146	730H075	0.400	730H100	0.560	730H150	0.850	730H200	1.100	730H300	1.640
75.00	150	750H075	0.420	750H100	0.580	750H150	0.870	750H200	1.160	750H300	1.750
76.00	152	760H075	0.420	760H100	0.580	760H150	0.870	760H200	1.160	760H300	1.750
77.00	154	770H075	0.420	770H100	0.580	770H150	0.870	770H200	1.160	770H300	1.750
78.00	156	780H075	0.440	780H100	0.90	780H150	0.890	780H200	1.190	780H300	1.800
80.00	160	800H075	0.450	800H100	0.610	800H150	0.930	800H200	1.240	800H300	1.870
81.00	162	810H075	0.450	810H100	0.610	810H150	0.940	810H200	1.240	810H300	1.870
82.00	164	820H075	0.450	820H100	0.630	820H150	0.950	820H200	1.270	820H300	1.910
84.00	168	840H075	0.470	840H100	0.640	840H150	0.980	840H200	1.280	840H300	1.940

H TIMING BELT - 1/2" PITCH

Pitch Length	Number Teeth	3/4" Wide		1" Wide		1 1/2" Wide		2" Wide		3" Wide	
		Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight
85.00	170	850H075	0.480	850H100	0.650	850H150	0.990	850H200	1.320	850H300	1.990
86.00	172	860H075	0.480	860H100	0.650	860H150	0.990	860H200	1.350	860H300	1.990
88.00	176	880H075	0.480	880H100	0.650	880H150	0.990	880H200	1.380	880H300	1.990
90.00	180	900H075	0.510	900H100	0.690	900H150	1.040	900H200	1.400	900H300	2.100
95.00	190	950H075	0.540	950H100	0.720	950H150	1.100	950H200	1.500	950H300	2.230
98.00	197	985H075	0.550	985H100	0.750	985H150	1.160	985H200	1.500	985H300	2.230
100.00	200	1000H075	0.560	1000H100	0.770	1000H150	1.160	1000H200	1.500	1000H300	2.350
102.00	204	1020H075	0.580	1020H100	0.770	1020H150	1.160	1020H200	1.600	1020H300	2.350
105.00	210	1050H075	0.600	1050H100	0.800	1050H150	1.160	1050H200	1.650	1050H300	2.350
110.00	220	1100H075	0.620	1100H100	0.840	1100H150	1.270	1100H200	1.910	1100H300	2.570
112.00	224	1120H075	0.650	1120H100	0.870	1120H150	1.370	1120H200	1.750	1120H300	2.570
114.00	228	1140H075	0.670	1140H100	0.900	1140H150	1.370	1140H200	1.820	1140H300	2.850
115.00	230	1150H075	0.680	1150H100	0.940	1150H150	1.420	1150H200	1.820	1150H300	2.850
125.00	250	1250H075	0.700	1250H100	0.960	1250H150	1.450	1250H200	1.940	1250H300	2.920
132.00	265	1325H075	0.720	1325H100	0.980	1325H150	1.500	1325H200	2.000	1325H300	2.920
135.00	270	1350H075	0.750	1350H100	1.020	1350H150	1.550	1350H200	2.100	1350H300	2.550
140.00	280	1400H075	0.790	1400H100	1.070	1400H150	1.620	1400H200	3.170	1400H300	3.270
155.00	310	1550H075	0.890	1550H100	1.200	1550H150	1.740	1550H200	3.870	1550H300	3.998
170.00	340	1700H075	0.950	1700H100	1.310	1700H150	4.240	1700H200	4.240	1700H300	4.050

DH(DOUBLE SIDED) TIMING BELT - 1/2" PITCH

Pitch Length	Number Teeth	3/4" Wide		1" Wide		1 1/2" Wide		2" Wide		3" Wide	
		Part Number	Weight	Part Number	Weight	Part Number	Weight	Part Number	Weight	Part Number	Weight
18.50	37	185DH075		185DH100		185DH150		185DH200		185DH300	
23.00	46	230DH075		230DH100		230DH150		230DH200		230DH300	
24.00	48	240DH075		240DH100		240DH150		240DH200		240DH300	
24.50	49	245DH075		245DH100		245DH150		245DH200		245DH300	
27.00	54	270DH075		270DH100		270DH150		270DH200		270DH300	
28.00	56	280DH075		280DH100		280DH150		280DH200		280DH300	
30.00	60	300DH075		300DH100		300DH150		300DH200		300DH300	
31.00	62	310DH075		310DH100		310DH150		310DH200		310DH300	
31.50	63	315DH075		315DH100		315DH150		315DH200		315DH300	
32.00	64	320DH075		320DH100		320DH150		320DH200		320DH300	
33.00	66	330DH075		330DH100		330DH150		330DH200		330DH300	
34.00	68	340DH075		340DH100		340DH150		340DH200		340DH300	
35.00	70	350DH075		350DH100		350DH150		350DH200		350DH300	
36.00	72	360DH075		360DH100		360DH150		360DH200		360DH300	
37.00	74	370DH075		370DH100		370DH150		370DH200		370DH300	
37.50	75	375DH075		375DH100		375DH150		375DH200		375DH300	
39.00	78	390DH075		390DH100		390DH150		390DH200		390DH300	
40.00	80	400DH075		400DH100		400DH150		400DH200		400DH300	
41.00	82	410DH075		410DH100		410DH150		410DH200		410DH300	
42.00	84	420DH075		420DH100		420DH150		420DH200		420DH300	
43.00	86	430DH075		430DH100		430DH150		430DH200		430DH300	
45.00	90	450DH075		450DH100		450DH150		450DH200		450DH300	
45.50	91	465DH075		465DH100		465DH150		465DH200		465DH300	
48.00	96	480DH075		480DH100		480DH150		480DH200		480DH300	
49.00	98	490DH075		490DH100		490DH150		490DH200		490DH300	
51.00	102	510DH075		510DH100		510DH150		510DH200		510DH300	
53.00	106	530DH075		530DH100		530DH150		530DH200		530DH300	
54.00	108	540DH075		540DH100		540DH150		540DH200		540DH300	
56.00	112	560DH075		560DH100		560DH150		560DH200		560DH300	
57.00	114	570DH075		570DH100		570DH150		570DH200		570DH300	
58.00	116	580DH075		580DH100		580DH150		580DH200		580DH300	

DH(DOUBLE SIDED) TIMING BELT - 1/2" PITCH

Pitch Length	Number Teeth	3/4" Wide		1" Wide		1 1/2" Wide		2" Wide		3" Wide	
		Part Number	Weight	Part Number	Weight	Part Number	Weight	Part Number	Weight	Part Number	Weight
60.00	120	600DH075		600DH100		600DH150		600DH200		600DH300	
60.50	121	605DH075		605DH100		605DH150		605DH200		605DH300	
65.00	126	630DH075		630DH100		630DH150		630DH200		630DH300	
63.00	130	650DH075		650DH100		650DH150		650DH200		650DH300	
66.00	132	660DH075		660DH100		660DH140		660DH200		660DH300	
68.00	136	680DH075		680DH100		680DH150		680DH200		680DH300	
70.00	140	700DH075		700DH100		700DH150		700DH200		700DH300	
75.00	150	750DH075		750DH100		750DH150		750DH200		750DH300	
76.00	152	760DH075		760DH100		760DH150		760DH200		760DH300	
77.00	154	770DH075		770DH100		770DH150		770DH200		770DH300	
80.00	160	800DH075		800DH100		800DH150		800DH200		800DH300	
81.00	162	810DH075		810DH100		810DH150		810DH200		810DH300	
82.00	164	820DH075		820DH100		820DH150		820DH200		820DH300	
84.00	168	840DH075		840DH100		840DH150		840DH200		840DH300	
85.00	170	850DH075		850DH100		850DH150		850DH200		850DH300	
86.00	172	860DH075		860DH100		860DH150		860DH200		860DH300	
88.00	176	880DH075		880DH100		880DH150		880DH200		880DH300	
90.00	180	900DH075		900DH100		900DH150		900DH200		900DH300	
95.00	190	950DH075		950DH100		950DH150		950DH200		950DH300	
98.50	194	985DH075		985DH100		985DH150		985DH200		985DH300	
100.00	200	1000DH075		1000DH100		1000DH150		1000DH200		1000DH300	
102.00	204	1020DH075		1020DH100		1020DH150		1020DH200		1020DH300	
105.00	210	1050DH075		1050DH100		1050DH150		1050DH200		1050DH300	
110.00	220	1100DH075		1100DH100		1100DH150		1100DH200		1100DH300	
114.00	228	1140DH075		1140DH100		1140DH150		1140DH200		1140DH300	
125.00	250	1250DH075		1250DH100		1250DH150		1250DH200		1250DH300	
135.00	270	1350DH075		1350DH100		1350DH150		1350DH200		1350DH300	
140.00	280	1400DH075		1400DH100		1400DH150		1400DH200		1400DH300	
170.00	340	1700DH075		1700DH100		1700DH150		1700DH200		1700DH300	

XH TIMING BELT - 7/8" PITCH

Pitch Length	Number Teeth	2" Wide		3" Wide		4" Wide	
		Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.
50.70	58	507XH200	2.280	507XH300	3.460	507XH400	4.640
56.00	64	560XH200	2.520	560XH300	3.820	560XH400	5.110
53.00	72	630XH200	2.830	630XH300	4.290	630XH400	5.750
70.00	80	700XH200	3.140	700XH300	4.760	700XH400	6.380
73.50	84	735XH200	3.300	735XH300	5.000	735XH400	6.700
77.00	88	770XH200	3.450	770XH300	5.240	770XH400	7.020
84.00	96	840XH200	3.770	840XH300	5.710	840XH400	7.660
87.50	100	875XH200	3.900	875XH300	5.800	875XH400	7.800
92.70	106	927XH200	4.100	927XH300	6.000	927XH400	7.900
98.00	112	980XH200	4.390	980XH300	6.660	980XH400	7.920
112.00	128	1120XH200	5.020	1120XH300	7.600	1120XH400	10.190
126.00	144	1260XH200	5.640	1260XH300	8.500	1260XH400	11.470
140.00	160	1400XH200	6.260	1400XH300	9.500	1400XH400	12.730
154.00	176	1540XH200	6.890	1540XH300	10.450	1540XH400	14.000
175.00	200	1750XH200	7.830	1750XH300	11.870	1750XH400	15.910

XXH TIMING BELT - 1 1/4" PITCH

Pitch Length	Number Teeth	2" Wide		3" Wide		4" Wide		5" Wide	
		Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.
70.00	56	700XXH200	3.800	700XXH300	4.700	700XXH400	6.900	700XXH500	6.800
80.00	64	800XXH200	3.700	800XXH300	5.600	800XXH400	7.100	800XXH500	11.000
90.00	72	900XXH200	4.800	900XXH300	5.800	900XXH400	8.400	900XXH500	11.500
100.00	80	1000XXH200	4.900	1000XXH300	7.100	1000XXH400	9.500	1000XXH500	10.000
120.00	96	1200XXH200	6.000	1200XXH300	10.000	1200XXH400	12.900	1200XXH500	16.000
140.00	112	1400XXH200	7.500	1400XXH300	11.000	1400XXH400	15.000	1400XXH500	18.500
160.00	128	1600XXH200	8.700	1600XXH300	12.000	1600XXH400	17.100	1600XXH500	20.800
180.00	144	1800XXH200	9.300	1800XXH300	13.400	1800XXH400	17.400	1800XXH500	21.900

HTD® TIMING BELT - 3MM PITCH

Pitch Length	Number Teeth	6mm Belt		9mm Belt	
		Part Number	Weight lbs.	Part Number	Weight lbs.
105	35	105-3M-06	0.010	105-3M-09	0.010
111	37	111-3M-06	0.010	111-3M-09	0.010
120	40	120-3M-06	0.010	120-3M-09	0.010
123	41	123-3M-06	0.010	123-3M-09	0.010
126	42	126-3M-06	0.010	126-3M-09	0.010
129	43	129-3M-06	0.010	129-3M-09	0.010
141	47	141-3M-06	0.010	141-3M-09	0.010
144	48	144-3M-06	0.010	144-3M-09	0.010
147	49	147-3M-06	0.010	147-3M-09	0.010
150	50	150-3M-06	0.010	150-3M-09	0.010
156	52	156-3M-06	0.010	156-3M-09	0.010
159	53	159-3M-06	0.010	159-3M-09	0.010
165	55	165-3M-06	0.010	165-3M-09	0.010
168	56	168-3M-06	0.010	168-3M-09	0.010
175	58	174-3M-06	0.010	174-3M-09	0.010
177	59	177-3M-06	0.010	177-3M-09	0.010
180	60	180-3M-06	0.010	180-3M-09	0.010
183	61	183-3M-06	0.010	183-3M-09	0.010
186	62	186-3M-06	0.010	186-3M-09	0.010
189	63	189-3M-06	0.010	189-3M-09	0.010
192	64	192-3M-06	0.010	192-3M-09	0.010
195	65	195-3M-06	0.010	195-3M-09	0.010
201	67	201-3M-06	0.010	201-3M-09	0.010
204	68	204-3M-06	0.010	204-3M-09	0.010
207	69	207-3M-06	0.010	207-3M-09	0.010
210	70	210-3M-06	0.010	210-3M-09	0.010
213	71	213-3M-06	0.010	213-3M-09	0.010
216	72	216-3M-06	0.010	216-3M-09	0.010
219	73	219-3M-06	0.010	219-3M-09	0.010
225	75	225-3M-06	0.010	225-3M-09	0.010

HTD® TIMING BELT - 3MM PITCH

Pitch Length	Number Teeth	6mm Belt		9mm Belt	
		Part Number	Weight lbs.	Part Number	Weight lbs.
234	78	234-3M-06	0.010	234-3M-09	0.010
237	79	237-3M-06	0.010	237-3M-09	0.010
240	80	240-3M-06	0.010	240-3M-09	0.010
243	81	243-3M-06	0.010	243-3M-09	0.010
249	83	249-3M-06	0.010	249-3M-09	0.010
252	84	252-3M-06	0.010	252-3M-09	0.010
255	85	255-3M-06	0.010	255-3M-09	0.010
258	86	258-3M-06	0.010	258-3M-09	0.010
261	87	261-3M-06	0.010	261-3M-09	0.010
264	88	264-3M-06	0.010	264-3M-09	0.010
267	89	267-3M-06	0.010	267-3M-09	0.010
270	90	270-3M-06	0.010	270-3M-09	0.010
276	92	276-3M-06	0.010	276-3M-09	0.010
282	94	282-3M-06	0.010	282-3M-09	0.010
285	98	285-3M-06	0.010	285-3M-09	0.010
288	96	288-3M-06	0.010	288-3M-09	0.010
291	97	291-3M-06	0.010	291-3M-09	0.010
294	98	294-3M-06	0.010	294-3M-09	0.010
297	99	297-3M-06	0.010	297-3M-09	0.010
300	100	300-3M-06	0.010	300-3M-09	0.020
306	102	306-3M-06	0.010	306-3M-09	0.020
312	104	312-3M-06	0.010	312-3M-09	0.020
315	105	315-3M-06	0.010	315-3M-09	0.020
318	106	318-3M-06	0.010	318-3M-09	0.020
324	108	324-3M-06	0.010	324-3M-09	0.020
330	110	330-3M-06	0.010	330-3M-09	0.020
333	111	333-3M-06	0.010	333-3M-09	0.020
336	112	336-3M-06	0.010	336-3M-09	0.020
339	113	339-3M-06	0.010	339-3M-09	0.020
345	115	345-3M-06	0.010	345-3M-09	0.020
357	119	357-3M-06	0.010	357-3M-09	0.020
360	120	360-3M-06	0.010	360-3M-09	0.020
363	121	363-3M-06	0.010	363-3M-09	0.020
381	127	381-3M-06	0.010	381-3M-09	0.020
384	128	384-3M-06	0.010	384-3M-09	0.020
390	130	390-3M-06	0.010	390-3M-09	0.020
396	132	396-3M-06	0.010	396-3M-09	0.020
399	133	399-3M-06	0.010	399-3M-09	0.020
405	135	405-3M-06	0.010	405-3M-09	0.020
411	137	411-3M-06	0.010	411-3M-09	0.020
420	140	420-3M-06	0.010	420-3M-09	0.020
426	142	426-3M-06	0.010	426-3M-09	0.020
432	144	432-3M-06	0.010	432-3M-09	0.020
435	145	435-3M-06	0.010	435-3M-09	0.020
447	149	447-3M-06	0.010	447-3M-09	0.020

HTD® TIMING BELT - 3MM PITCH

Pitch Length	Number Teeth	6mm Belt		9mm Belt	
		Part Number	Weight lbs.	Part Number	Weight lbs.
459	153	459-3M-06	0.010	459-3M-09	0.020
462	154	462-3M-06	0.010	462-3M-09	0.020
465	155	465-3M-06	0.010	465-3M-09	0.020
471	157	471-3M-06	0.010	471-3M-09	0.020
474	158	474-3M-06	0.010	474-3M-09	0.020
477	159	477-3M-06	0.010	477-3M-09	0.020
480	160	480-3M-06	0.010	480-3M-09	0.020
486	162	486-3M-06	0.020	486-3M-09	0.030
489	163	489-3M-06	0.020	489-3M-09	0.030
501	167	501-3M-06	0.020	501-3M-09	0.030
510	170	510-3M-06	0.020	510-3M-09	0.030
513	171	513-3M-06	0.020	513-3M-09	0.030
522	174	522-3M-06	0.020	522-3M-09	0.030
525	175	525-3M-06	0.020	525-3M-09	0.030
531	177	531-3M-06	0.020	531-3M-09	0.030
537	179	537-3M-06	0.020	537-3M-09	0.030
558	186	558-3M-06	0.020	558-3M-09	0.030
564	188	564-3M-06	0.020	564-3M-09	0.030
570	190	570-3M-06	0.020	570-3M-09	0.030
576	192	576-3M-06	0.020	576-3M-09	0.030
582	194	582-3M-06	0.020	582-3M-09	0.030
585	195	585-3M-06	0.020	585-3M-09	0.030
591	197	591-3M-06	0.020	591-3M-09	0.030
594	198	594-3M-06	0.020	594-3M-09	0.030
597	199	597-3M-06	0.020	597-3M-09	0.030
600	200	600-3M-06	0.020	600-3M-09	0.030
606	202	606-3M-06	0.020	606-3M-09	0.030
612	204	612-3M-06	0.020	612-3M-09	0.030
627	209	627-3M-06	0.020	627-3M-09	0.030
633	211	633-3M-06	0.020	633-3M-09	0.030
645	215	645-3M-06	0.020	645-3M-09	0.030
648	216	648-3M-06	0.020	648-3M-09	0.030
663	221	663-3M-06	0.020	663-3M-09	0.030
669	223	669-3M-06	0.020	669-3M-09	0.030
672	224	672-3M-06	0.020	672-3M-09	0.030
684	228	684-3M-06	0.020	684-3M-09	0.030
696	232	696-3M-06	0.020	696-3M-09	0.030
708	236	708-3M-06	0.020	708-3M-09	0.030
711	237	711-3M-06	0.020	711-3M-09	0.040
735	245	735-3M-06	0.020	735-3M-09	0.040
738	246	738-3M-06	0.020	738-3M-09	0.040
750	250	750-3M-06	0.020	750-3M-09	0.040
753	251	753-3M-06	0.020	753-3M-09	0.040
795	265	795-3M-06	0.020	795-3M-09	0.040
804	268	804-3M-06	0.020	804-3M-09	0.040
843	261	843-3M-06	0.020	843-3M-09	0.040
873	291	873-3M-06	0.020	873-3M-09	0.040
882	294	882-3M-06	0.020	882-3M-09	0.040
900	300	900-3M-06	0.020	900-3M-09	0.040
915	305	915-3M-06	0.020	915-3M-09	0.050
945	315	945-3M-06	0.020	945-3M-09	0.050

HTD® TIMING BELT - 3MM PITCH

Pitch Length	Number Teeth	6mm Belt		9mm Belt	
		Part Number	Weight lbs.	Part Number	Weight lbs.
981	327	981-3M-06	0.020	981-3M-09	0.050
1002	334	1002-3M-06	0.020	1002-3M-09	0.050
1041	347	1041-3M-06	0.020	1041-3M-09	0.050
1062	354	1062-3M-06	0.020	1062-3M-09	0.050
1068	356	1068-3M-06	0.020	1068-3M-09	0.050
1071	357	1071-3M-06	0.020	1071-3M-09	0.050
1125	357	1125-3M-06	0.030	1125-3M-09	0.060
1155	385	1155-3M-06	0.030	1155-3M-09	0.060
1191	397	1191-3M-06	0.030	1191-3M-09	0.060
1245	415	1245-3M-06	0.030	1245-3M-09	0.060
1263	421	1263-3M-06	0.040	1263-3M-09	0.070
1500	500	1500-3M-06	0.040	1500-3M-09	0.070
1512	504	1512-3M-06	0.040	1512-3M-09	0.070
1530	510	1530-3M-06	0.040	1530-3M-09	0.070
1569	523	1569-3M-06	0.040	1569-3M-09	0.070
1587	529	1587-3M-06	0.040	1587-3M-09	0.070
1800	600	1800-3M-06	0.040	1800-3M-09	0.070
1863	621	1863-3M-06	0.040	1863-3M-09	0.070
1956	652	1956-3M-06	0.040	1956-3M-09	0.070

HTD® TIMING BELT - 5MM PITCH

Pitch Length	Number Teeth	9mm Belt		15mm Belt		25mm Belt	
		Part Number	Weight	Part Number	Weight	Part Number	Weight
120	24	120-5M-09		120-5M-15		120-5M-25	
125	25	125-5M-09		125-5M-15		125-5M-25	
180	36	180-5M-09		180-5M-15		180-5M-25	
200	40	200-5M-09		200-5M-15		200-5M-25	
225	45	225-5M-09		225-5M-15		225-5M-25	
255	51	255-5M-09		255-5M-15		255-5M-25	
265	53	265-5M-09		265-5M-15		265-5M-25	
270	54	270-5M-09		270-5M-15		270-5M-25	
280	56	280-5M-09		280-5M-15		280-5M-25	
295	59	295-5M-09		295-5M-15		295-5M-25	
300	60	300-5M-09		300-5M-15		300-5M-25	

HTD® TIMING BELT - 5MM PITCH

Pitch Length	Number Teeth	9mm Belt		15mm Belt		25mm Belt	
		Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.
320	64	320-5M-09		320-5M-15		320-5M-25	
325	65	325-5M-09		325-5M-15		325-5M-25	
330	66	330-5M-09		330-5M-15		330-5M-25	
340	68	340-5M-09		340-5M-15		340-5M-25	
345	69	345-5M-09		345-5M-15		345-5M-25	
350	70	350-5M-09	0.030	350-5M-15	0.050	350-5M-25	0.090
355	71	355-5M-09	0.030	355-5M-15	0.050	355-5M-25	0.090
360	72	360-5M-09	0.030	360-5M-15	0.050	360-5M-25	0.090
365	73	365-5M-09	0.030	365-5M-15	0.050	365-5M-25	0.090
370	74	370-5M-09	0.030	370-5M-15	0.050	370-5M-25	0.090
375	75	375-5M-09	0.030	375-5M-15	0.060	375-5M-25	0.090
385	77	385-5M-09	0.030	385-5M-15	0.060	385-5M-25	0.090
400	80	400-5M-09	0.030	400-5M-15	0.060	400-5M-25	0.100
405	81	405-5M-09	0.030	405-5M-15	0.060	405-5M-25	0.100
420	84	420-5M-09	0.030	420-5M-15	0.060	420-5M-25	0.100
425	85	425-5M-09	0.040	425-5M-15	0.060	425-5M-25	0.100
450	90	450-5M-09	0.040	450-5M-15	0.070	450-5M-25	0.110
460	92	460-5M-09	0.040	460-5M-15	0.070	460-5M-25	0.110
475	93	475-5M-09	0.040	475-5M-15	0.070	475-5M-25	0.120
475	95	475-5M-09	0.040	475-5M-15	0.070	475-5M-25	0.120
480	96	480-5M-09	0.040	480-5M-15	0.070	480-5M-25	0.120
495	99	495-5M-09	0.040	495-5M-15	0.070	495-5M-25	0.120
500	100	500-5M-09	0.040	500-5M-15	0.070	500-5M-25	0.120
520	104	520-5M-09	0.040	520-5M-15	0.070	520-5M-25	0.120
525	105	525-5M-09	0.040	525-5M-15	0.070	525-5M-25	0.130
535	107	535-5M-09	0.050	535-5M-15	0.080	535-5M-25	0.130
540	108	540-5M-09	0.050	540-5M-15	0.080	540-5M-25	0.130
550	110	550-5M-09	0.050	550-5M-15	0.080	550-5M-25	0.130
565	113	565-5M-09	0.050	565-5M-15	0.080	565-5M-25	0.130
575	115	575-5M-09	0.050	575-5M-15	0.080	575-5M-25	0.130
580	116	580-5M-09	0.050	580-5M-15	0.080	580-5M-25	0.130
585	117	585-5M-09	0.050	585-5M-15	0.080	585-5M-25	0.130
590	118	590-5M-09	0.050	590-5M-15	0.080	590-5M-25	0.130
600	120	600-5M-09	0.050	600-5M-15	0.090	600-5M-25	0.150
610	122	610-5M-09	0.050	610-5M-15	0.090	610-5M-25	0.150
615	123	615-5M-09	0.050	615-5M-15	0.090	615-5M-25	0.150
620	124	620-5M-09	0.050	620-5M-15	0.090	620-5M-25	0.150
630	126	630-5M-09	0.050	630-5M-15	0.090	630-5M-25	0.150
630	127	630-5M-09	0.060	630-5M-15	0.090	630-5M-25	0.150
640	128	640-5M-09	0.060	640-5M-15	0.090	640-5M-25	0.160
645	129	645-5M-09	0.060	645-5M-15	0.090	645-5M-25	0.160
655	131	655-5M-09	0.060	655-5M-15	0.090	655-5M-25	0.160
665	133	665-5M-09	0.060	665-5M-15	0.090	665-5M-25	0.160
670	134	670-5M-09	0.060	670-5M-15	0.100	670-5M-25	0.160
675	135	675-5M-09	0.060	675-5M-15	0.100	675-5M-25	0.160
700	140	700-5M-09	0.060	700-5M-15	0.100	700-5M-25	0.160
705	141	705-5M-09	0.060	705-5M-15	0.100	705-5M-25	0.160

HTD® TIMING BELT - 5MM PITCH

Pitch Length	Number Teeth	9mm Belt		15mm Belt		25mm Belt	
		Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.
710	142	710-5M-09	0.060	710-5M-15	0.100	710-5M-25	0.170
725	145	725-5M-09	0.060	725-5M-15	0.100	725-5M-25	0.170
740	148	740-5M-09	0.060	740-5M-15	0.110	740-5M-25	0.180
750	150	750-5M-09	0.060	750-5M-15	0.110	750-5M-25	0.180
755	151	755-5M-09	0.060	755-5M-15	0.110	755-5M-25	0.180
790	158	790-5M-09	0.060	790-5M-15	0.110	790-5M-25	0.180
800	160	800-5M-09	0.070	800-5M-15	0.120	800-5M-25	0.200
825	165	825-5M-09	0.070	825-5M-15	0.120	825-5M-25	0.200
830	166	830-5M-09	0.070	830-5M-15	0.120	830-5M-25	0.200
835	167	835-5M-09	0.070	835-5M-15	0.120	835-5M-25	0.200
850	170	850-5M-09	0.070	850-5M-15	0.120	850-5M-25	0.210
860	172	860-5M-09	0.070	860-5M-15	0.120	860-5M-25	0.210
870	174	870-5M-09	0.070	870-5M-15	0.120	870-5M-25	0.210
890	178	890-5M-09	0.080	890-5M-15	0.130	890-5M-25	0.220
900	180	900-5M-09	0.080	900-5M-15	0.130	900-5M-25	0.220
925	185	925-5M-09	0.080	925-5M-15	0.130	925-5M-25	0.220
930	186	930-5M-09	0.080	930-5M-15	0.130	930-5M-25	0.220
935	187	935-5M-09	0.080	935-5M-15	0.130	935-5M-25	0.220
940	188	940-5M-09	0.080	940-5M-15	0.130	940-5M-25	0.220
950	190	950-5M-09	0.080	950-5M-15	0.140	950-5M-25	0.230
965	193	965-5M-09	0.080	965-5M-15	0.140	965-5M-25	0.230
980	196	980-5M-09	0.080	980-5M-15	0.140	980-5M-25	0.230
1000	200	1000-5M-09	0.090	1000-5M-15	0.150	1000-5M-25	0.240
1035	207	1035-5M-09	0.090	1035-5M-15	0.150	1035-5M-25	0.240
1050	210	1050-5M-09	0.090	1050-5M-15	0.150	1050-5M-25	0.260
1125	225	1125-5M-09	0.100	1125-5M-15	0.160	1125-5M-25	0.270
1135	227	1135-5M-09	0.100	1135-5M-15	0.160	1135-5M-25	0.270
1195	239	1195-5M-09	0.100	1195-5M-15	0.170	1195-5M-25	0.280
1200	240	1200-5M-09	0.100	1200-5M-15	0.170	1200-5M-25	0.280
1240	248	1240-5M-09	0.100	1240-5M-15	0.170	1240-5M-25	0.280
1270	254	1270-5M-09	0.110	1270-5M-15	0.190	1270-5M-25	0.310
1420	284	1420-5M-09	0.120	1420-5M-15	0.210	1420-5M-25	0.340
1500	300	1500-5M-09	0.120	1500-5M-15	0.210	1500-5M-25	0.340
1575	315	1575-5M-09	0.120	1575-5M-15	0.210	1575-5M-25	0.340
1595	319	1595-5M-09	0.140	1595-5M-15	0.230	1595-5M-25	0.390
1690	338	1690-5M-09	0.140	1690-5M-15	0.240	1690-5M-25	0.410
1735	347	1735-5M-09	0.140	1735-5M-15	0.240	1735-5M-25	0.410
1790	358	1790-5M-09	0.160	1790-5M-15	0.260	1790-5M-25	0.430
1800	360	1800-5M-09	0.160	1800-5M-15	0.260	1800-5M-25	0.430
1845	369	1845-5M-09	0.160	1845-5M-15	0.260	1845-5M-25	0.430
1870	374	1870-5M-09	0.160	1870-5M-15	0.260	1870-5M-25	0.430
1895	379	1895-5M-09	0.160	1895-5M-15	0.280	1895-5M-25	0.460
1945	389	1945-5M-09	0.160	1945-5M-15	0.280	1945-5M-25	0.460
2000	400	2000-5M-09	0.170	2000-5M-15	0.280	2000-5M-25	0.470
2110	422	2110-5M-09	0.170	2110-5M-15	0.280	2110-5M-25	0.470
2250	450	2250-5M-09	0.190	2250-5M-15	0.300	2250-5M-25	0.500
2525	505	2525-5M-09	0.190	2525-5M-15	0.320	2525-5M-25	0.530

HTD®TIMING BELT - 8MM PITCH

Pitch Length	Number Teeth	20mm Belt		30mm Belt		50mm Belt		85mm Belt	
		Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.
320	40	320-8M-20	0.130	320-8M-30	0.200	320-8M-50	0.340	320-8M-85	0.570
376	47	376-8M-20	0.130	376-8M-30	0.200	376-8M-50	0.340	376-8M-85	0.570
424	53	424-8M-20	0.130	424-8M-30	0.200	424-8M-50	0.340	424-8M-85	0.570
480	60	480-8M-20	0.130	480-8M-30	0.200	480-8M-50	0.340	480-8M-85	0.570
504	63	504-8M-20	0.130	504-8M-30	0.200	504-8M-50	0.340	504-8M-85	0.570
512	64	512-8M-20	0.130	512-8M-30	0.200	512-8M-50	0.340	512-8M-85	0.570
536	67	536-8M-20	0.130	536-8M-30	0.200	536-8M-50	0.340	536-8M-85	0.570
560	70	560-8M-20	0.160	560-8M-30	0.230	560-8M-50	0.390	560-8M-85	0.660
576	72	576-8M-20	0.160	576-8M-30	0.230	576-8M-50	0.390	576-8M-85	0.660
592	74	592-8M-20	0.160	592-8M-30	0.230	592-8M-50	0.390	592-8M-85	0.660
600	75	600-8M-20	0.170	600-8M-30	0.250	600-8M-50	0.420	600-8M-85	0.710
608	76	608-8M-20	0.170	608-8M-30	0.250	608-8M-50	0.420	608-8M-85	0.710
624	78	624-8M-20	0.170	624-8M-30	0.250	624-8M-50	0.420	624-8M-85	0.710
632	79	632-8M-20	0.170	632-8M-30	0.250	632-8M-50	0.420	632-8M-85	0.710
640	80	640-8M-20	0.180	640-8M-30	0.270	640-8M-50	0.450	640-8M-85	0.760
656	82	656-8M-20	0.180	656-8M-30	0.270	656-8M-50	0.450	656-8M-85	0.760
672	84	672-8M-20	0.180	672-8M-30	0.270	672-8M-50	0.450	672-8M-85	0.760
720	90	720-8M-20	0.200	720-8M-30	0.300	720-8M-50	0.500	720-8M-85	0.850
760	95	760-8M-20	0.200	760-8M-30	0.300	760-8M-50	0.500	760-8M-85	0.850
776	97	776-8M-20	0.500	776-8M-30	0.300	776-8M-50	0.500	776-8M-85	0.850
784	98	784-8M-20	0.500	784-8M-30	0.300	784-8M-50	0.500	784-8M-85	0.850
800	100	800-8M-20	0.200	800-8M-30	0.330	800-8M-50	0.560	800-8M-85	0.950
840	105	840-8M-20	0.220	840-8M-30	0.330	840-8M-50	0.560	840-8M-85	0.950
880	110	880-8M-20	0.250	880-8M-30	0.370	880-8M-50	0.610	880-8M-85	1.040
896	112	896-8M-20	0.250	896-8M-30	0.370	896-8M-50	0.610	896-8M-85	1.040
912	114	912-8M-20	0.250	912-8M-30	0.370	912-8M-50	0.610	912-8M-85	1.040
920	115	920-8M-20	0.250	920-8M-30	0.370	920-8M-50	0.610	920-8M-85	1.040
928	116	928-8M-20	0.250	928-8M-30	0.370	928-8M-50	0.610	928-8M-85	1.040
936	117	936-8M-20	0.250	936-8M-30	0.370	936-8M-50	0.610	936-8M-85	1.040
960	120	960-8M-20	0.270	960-8M-30	0.400	960-8M-50	0.670	960-8M-85	1.140
976	122	976-8M-20	0.270	976-8M-30	0.400	976-8M-50	0.670	976-8M-85	1.140
1000	125	1000-8M-20	0.270	1000-8M-30	0.400	1000-8M-50	0.670	1000-8M-85	1.140
1040	130	1040-8M-20	0.290	1040-8M-30	0.430	1040-8M-50	0.740	1040-8M-85	1.230
1064	133	1064-8M-20	0.290	1064-8M-30	0.430	1064-8M-50	0.740	1064-8M-85	1.230
1080	135	1080-8M-20	0.290	1080-8M-30	0.430	1080-8M-50	0.740	1080-8M-85	1.230
1120	140	1120-8M-20	0.310	1120-8M-30	0.70	1120-8M-50	0.780	1120-8M-85	1.330
1128	141	1128-8M-20	0.310	1128-8M-30	0.470	1128-8M-50	0.780	1128-8M-85	1.330
1136	142	1136-8M-20	0.310	1136-8M-30	0.470	1136-8M-50	0.780	1136-8M-85	1.330
1152	144	1152-8M-20	0.310	1152-8M-30	0.470	1152-8M-50	0.780	1152-8M-85	1.330
1160	145	1160-8M-20	0.6310	1160-8M-30	0.470	1160-8M-50	0.780	1160-8M-85	1.330
1176	147	1176-8M-20	0.310	1176-8M-30	0.470	1176-8M-50	0.780	1176-8M-85	1.330
1200	150	1200-8M-20	0.340	1200-8M-30	0.500	1200-8M-50	0.840	1200-8M-85	1.420
1216	152	1216-8M-20	0.340	1216-8M-30	0.500	1216-8M-50	0.840	1216-8M-85	1.420
1224	153	1224-8M-20	0.340	1224-8M-30	0.500	1224-8M-50	0.840	1224-8M-85	1.420
1248	156	1248-8M-20	0.340	1248-8M-30	0.500	1248-8M-50	0.840	1248-8M-85	1.420
1256	157	1256-8M-20	0.340	1256-8M-30	0.500	1256-8M-50	0.840	1256-8M-85	1.420
1264	158	1264-8M-20	0.340	1264-8M-30	0.500	1264-8M-50	0.840	1264-8M-85	1.420
1280	160	1280-8M-20	0.340	1280-8M-30	0.530	1280-8M-50	0.890	1280-8M-85	1.520

HTD® TIMING BELT - 8MM PITCH

Pitch Length	Number Teeth	20mm Belt		30mm Belt		50mm Belt		85mm Belt	
		Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.
1304	163	1304-8M-20	0.260	1304-8M-30	0.530	1304-8M-50	0.890	1304-8M-85	1.520
1328	166	1328-8M-20	0.260	1328-8M-30	0.530	1328-8M-50	0.890	1328-8M-85	1.250
1360	170	1360-8M-20	0.260	1360-8M-30	0.530	1360-8M-50	0.890	1360-8M-85	1.520
1392	171	1392-8M-20	0.260	1392-8M-30	0.530	1392-8M-50	0.890	1392-8M-85	1.520
1424	178	1424-8M-20	0.260	1424-8M-30	0.530	1424-8M-50	0.890	1424-8M-85	1.520
1432	179	1432-8M-20	0.260	1432-8M-30	0.530	1432-8M-50	0.890	1432-8M-85	1.520
1440	180	1440-8M-20	0.260	1440-8M-30	0.600	1440-8M-50	1.010	1440-8M-85	1.710
1512	189	1512-8M-20	0.400	1512-8M-30	0.600	1512-8M-50	1.010	1512-8M-85	1.710
1552	194	1552-8M-20	0.400	1552-8M-30	0.600	1552-8M-50	1.010	1552-8M-85	1.710
1600	200	1600-8M-20	0.400	1600-8M-30	0.670	1600-8M-50	1.010	1600-8M-85	1.900
1696	212	1696-8M-20	0.450	1696-8M-30	0.670	1696-8M-50	1.110	1696-8M-85	1.900
1760	220	1760-8M-20	0.450	1760-8M-30	0.670	1760-8M-50	1.110	1760-8M-85	2.080
1800	225	1800-8M-20	0.490	1800-8M-30	0.730	1800-8M-50	1.230	1800-8M-85	2.130
1960	245	1960-8M-20	0.500	1960-8M-30	0.750	1960-8M-50	1.250	1960-8M-85	2.130
2000	250	2000-8M-20	0.500	2000-8M-30	0.830	2000-8M-50	1.250	2000-8M-85	2.370
2080	260	2080-8M-20	0.560	2080-8M-30	0.830	2080-8M-50	1.390	2080-8M-85	2.370
2096	262	2096-8M-20	0.560	2096-8M-30	0.830	2096-8M-50	1.390	2096-8M-85	2.370
2240	280	2240-8M-20	0.560	2240-8M-30	0.830	2240-8M-50	1.390	2240-8M-85	2.370
2248	281	2248-8M-20	0.560	2248-8M-30	0.830	2248-8M-50	1.390	2248-8M-85	2.370
2272	284	2272-8M-20	0.560	2272-8M-30	0.830	2272-8M-50	1.390	2272-8M-85	2.370
2400	300	2400-8M-20	0.670	2400-8M-30	1.000	2400-8M-50	1.670	2400-8M-85	2.840
2600	325	2600-8M-20	0.730	2600-8M-30	1.090	2600-8M-50	1.810	2600-8M-85	3.080
2800	350	2800-8M-20	0.780	2800-8M-30	1.170	2800-8M-50	1.950	2800-8M-85	3.320
3048	381	3048-8M-20	0.860	3048-8M-30	1.280	3048-8M-50	2.120	3048-8M-85	3.600
3280	410	3280-8M-20	0.900	3280-8M-30	1.340	3280-8M-50	2.220	3280-8M-85	3.800
3600	450	3600-8M-20	1.000	3600-8M-30	1.500	3600-8M-50	2.500	3600-8M-85	4.260
4400	550	4400-8M-20	1.200	4400-8M-30	1.800	4400-8M-50	3.000	4400-8M-85	5.020
4960	620	4960-8M-20	1.200	4960-8M-30	1.800	4960-8M-50	3.000	4960-8M-85	5.020

HTD® TIMING BELT - 14MM PITCH

Pitch Length	Number Teeth	85mm Belt		115mm Belt		170mm Belt	
		Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.
798	57	798-14M-85	1.780	798-14M-115	2.410	798-14M-170	3.560
826	59	826-14M-85	1.780	826-14M-115	2.410	826-14M-170	3.560
924	66	924-14M-85	1.780	924-14M-115	2.410	924-14M-170	3.560
966	69	966-14M-85	1.780	966-14M-115	2.700	966-14M-170	3.560
1092	78	1092-14M-85	2.000	1092-14M-115	2.700	1092-14M-170	4.000
1190	85	1190-14M-85	2.200	1190-14M-115	2.980	1190-14M-170	4.390
1358	97	1358-14M-85	2.400	1358-14M-115	2.100	1358-14M-170	4.800
1400	100	1400-14M-85	2.580	1400-14M-115	3.500	1400-14M-170	5.180
1470	105	1470-14M-85	2.750	1470-14M-115	3.800	1470-14M-170	5.350
1610	115	1610-14M-85	2.970	1610-14M-115	4.020	1610-14M-170	5.950
1778	127	1778-14M-85	3.280	1778-14M-115	4.450	1778-14M-170	6.560
1890	135	1890-14M-85	3.490	1890-14M-115	4.730	1890-14M-170	6.970
2100	150	2100-14M-85	3.880	2100-14M-115	5.250	2100-14M-170	7.750
2310	165	2310-14M-85	4.260	2310-14M-115	5.770	2310-14M-170	8.530
2450	175	2450-14M-85	4.520	2450-14M-115	6.130	2450-14M-170	9.040
2590	185	2590-14M-85	4.780	2590-14M-115	6.470	2590-14M-170	9.550
2800	200	2800-14M-85	5.170	2800-14M-115	7.000	2800-14M-170	10.330
3150	225	3150-14M-85	5.820	3150-14M-115	7.870	3150-14M-170	11.620
3360	240	3360-14M-85	6.140	3360-14M-115	8.310	3360-14M-170	12.260
3500	250	3500-14M-85	6.460	3500-14M-115	8.750	3500-14M-170	12.900
3850	275	3850-14M-85	7.100	3850-14M-115	9.620	3850-14M-170	14.200
4004	286	4004-14M-85	7.500	4004-14M-115	10.000	4004-14M-170	15.000
4326	309	4326-14M-85	8.000	4326-14M-115	10.800	4326-14M-170	15.960
4578	327	4578-14M-85	8.450	4578-14M-115	11.420	4578-14M-170	15.960
4956	354	4956-14M-85	9.170	4956-14M-115	12.370	4956-14M-170	18.260
5320	380	5320-14M-85	9.840	5320-14M-115	13.280	5320-14M-170	19.600
5740	410	5740-14M-85	10.620	5740-14M-115	14.330	5740-14M-170	21.150
6160	440	6160-14M-85	11.690	6160-14M-115	15.380	6160-14M-170	22.690
6860	490	6860-14M-85	11.690	6860-14M-115	17.120	6860-14M-170	25.270

POLYCHAIN®TIMING BELT - 8MM PITCH

Pitch Length	Number Teeth	12mm Belt		21mm Belt		36mm Belt		62mm Belt	
		Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.
248	31	248-8M-12GT	0.03	248-8M-21GT	0.05	248-8M-36GT	0.08		
288	36	288-8M-12GT	0.04	288-8M-21GT	0.07	288-8M-36GT	0.11		
352	44	352-8M-12GT	0.04	352-8M-21GT	0.07	352-8M-36GT	0.12		
416	52	416-8M-12GT	0.05	416-8M-21GT	0.08	416-8M-36GT	0.14		
456	57	456-8M-12GT	0.05	456-8M-21GT	0.09	456-8M-36GT	0.15		
480	60	480-8M-12GT	0.06	480-8M-21GT	0.10	480-8M-36GT	0.16		
544	68	544-8M-12GT	0.06	544-8M-21GT	0.11	544-8M-36GT	0.18		
608	76	608-8M-12GT	0.07	608-8M-21GT	0.12	608-8M-36GT	0.20		
640	80	640-8M-12GT	0.35	640-8M-21GT	0.40	640-8M-36GT	0.25	640-8M-62GT	0.43
720	90	720-8M-12GT	0.35	720-8M-21GT	0.45	720-8M-36GT	0.25	720-8M-62GT	0.48
800	100	800-8M-12GT	0.35	800-8M-21GT	0.45	800-8M-36GT	0.31	800-8M-62GT	0.54
896	112	896-8M-12GT	0.40	896-8M-21GT	0.45	896-8M-36GT	0.35	896-8M-62GT	0.60
960	120	960-8M-12GT	0.80	960-8M-21GT	0.95	960-8M-36GT	0.37	960-8M-62GT	0.65
1000	125	1000-8M-12GT	0.85	1000-8M-21GT	0.95	1000-8M-36GT	0.39	1000-8M-62GT	0.67
1040	130	1040-8M-12GT	0.85	1040-8M-21GT	0.24	1040-8M-36GT	0.41	1040-8M-62GT	0.69
1120	140	1120-8M-12GT	0.90	1120-8M-21GT	0.25	1120-8M-36GT	0.44	1120-8M-62GT	0.75
1200	150	1200-8M-12GT	0.90	1200-8M-21GT	0.27	1200-8M-36GT	1.35	1200-8M-62GT	0.81
1224	153	1224-8M-12GT	0.85	1224-8M-21GT	0.29	1224-8M-36GT	0.48	1224-8M-62GT	0.82
1280	160	1280-8M-12GT	0.90	1280-8M-21GT	0.29	1280-8M-36GT	0.50	1280-8M-62GT	0.87
1440	180	1440-8M-12GT	0.90	1440-8M-21GT	0.33	1440-8M-36GT	0.56	1440-8M-62GT	0.97
1600	200	1600-8M-12GT	0.90	1600-8M-21GT	0.36	1600-8M-36GT	0.62	1600-8M-62GT	1.08
1760	220	1760-8M-12GT	0.95	1760-8M-21GT	0.41	1760-8M-36GT	0.70	1760-8M-62GT	1.17
1792	224	1792-8M-12GT	0.90	1792-8M-21GT	0.43	1792-8M-36GT	0.70	1792-8M-62GT	1.21
2000	250	2000-8M-12GT	0.95	2000-8M-21GT	0.46	2000-8M-36GT	0.78	2000-8M-62GT	1.35
2200	275	2200-8M-12GT	2.65	2200-8M-21GT	0.50	2200-8M-36GT	0.86	2200-8M-62GT	1.48
2240	280	2240-8M-12GT	1.05	2240-8M-21GT	0.51	2240-8M-36GT	0.87	2240-8M-62GT	1.51
2400	300	2400-8M-12GT	1.00	2400-8M-21GT	0.55	2400-8M-36GT	0.94	2400-8M-62GT	1.61
2520	315	2520-8M-12GT	1.05	2520-8M-21GT	0.57	2520-8M-36GT	0.98	2520-8M-62GT	1.70
2600	325	2600-8M-12GT	2.00	2600-8M-21GT	0.59	2600-8M-36GT	1.02	2600-8M-62GT	1.75
2800	350	2800-8M-12GT	1.8/0	2800-8M-21GT	0.64	2800-8M-36GT	1.09	2800-8M-62GT	1.88
2840	355	2840-8M-12GT	1.10	2840-8M-21GT	0.65	2840-8M-36GT	1.11	2840-8M-62GT	1.91
3048	381	3048-8M-12GT	2.25	3048-8M-21GT	0.69	3048-8M-36GT	1.19	3048-8M-62GT	2.15
3200	400	3200-8M-12GT	1.80	3200-8M-12GT	0.82	3200-8M-36GT	1.25	3200-8M-62GT	2.16
3280	410	3280-8M-12GT	1.80	3280-8M-21GT	0.75	3280-8M-36GT	1.28	3280-8M-62GT	2.21
3600	450	3600-8M-12GT	1.80	3600-8M-21GT	0.82	3600-8M-36GT	1.41	3600-8M-62GT	2.42
4000	500	4000-8M-12GT	1.90	4000-8M-21GT	0.91	4000-8M-36GT	1.56	4000-8M-62GT	2.69
4400	550	4400-8M-12GT	2.20	4400-8M-21GT	1.00	4400-8M-36GT	1.72	4400-8M-62GT	2.96
4480	560	4480-8M-12GT	1.95	4480-8M-21GT	1.02	4480-8M-36GT	1.75	4480-8M-62GT	3.01

POLYCHAIN® TIMING BELT - 14MM PITCH

Pitch Length	Number Teeth	20mm Belt		37mm Belt		68mm Belt		90mm Belt		125mm Belt	
		Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.	Part Number	Weight lbs.
994	71	994-14M-20GT	1.10	994-14M-37GT	0.62	994-14M-68GT	1.13	994-14M-90GT	1.50	994-14M-125GT	2.08
1120	80	1120-14M-20GT	1.10	1120-14M-37GT	0.69	1120-14M-68GT	1.27	1120-14M-90GT	1.68	1120-14M-125GT	2.34
1190	85	1190-14M-20GT	1.35	1190-14M-37GT	0.74	1190-14M-68GT	1.35	1190-14M-90GT	1.79	1190-14M-125GT	2.49
1260	90	1260-14M-20GT	1.15	1260-14M-37GT	0.78	1260-14M-68GT	1.43	1260-14M-90GT	1.89	1260-14M-125GT	2.64
1400	100	1400-14M-20GT	1.20	1400-14M-37GT	0.87	1400-14M-68GT	1.59	1400-14M-90GT	2.10	1400-14M-125GT	2.93
1568	112	1568-14M-20GT	1.25	1568-14M-37GT	0.97	1568-14M-68GT	1.78	1568-14M-90GT	2.36	1568-14M-125GT	3.28
1610	115	1610-14M-20GT	1.30	1610-14M-37GT	1.01	1610-14M-68GT	1.82	1610-14M-90GT	2.44	1610-14M-125GT	3.78
1750	125	1750-14M-20GT	2.00	1750-14M-37GT	1.08	1750-14M-68GT	1.99	1750-14M-90GT	2.63	1750-14M-125GT	3.66
1890	135	1890-14M-20GT	2.05	1890-14M-37GT	1.16	1890-14M-68GT	2.15	1890-14M-90GT	2.85	1890-14M-125GT	3.95
1960	140	1960-14M-20GT	2.10	1960-14M-37GT	1.21	1960-14M-68GT	2.23	1960-14M-90GT	2.95	1960-14M-125GT	4.10
2100	150	2100-14M-20GT	2.10	2100-14M-37GT	1.30	2100-14M-68GT	2.39	2100-14M-90GT	3.16	2100-14M-125GT	4.39
2240	160	2240-14M-20GT	2.20	2240-14M-37GT	1.39	2240-14M-68GT	2.55	2240-14M-90GT	3.37	2240-14M-125GT	4.69
2310	165	2310-14M-20GT	2.20	2310-14M-37GT	1.43	2310-14M-68GT	2.63	2310-14M-90GT	3.48	2310-14M-125GT	4.83
2380	170	2380-14M-20GT	2.30	2380-14M-37GT	1.47	2380-14M-68GT	2.71	2380-14M-90GT	3.59	2380-14M-125GT	4.98
2450	175	2450-14M-20GT	2.30	2450-14M-37GT	1.52	2450-14M-68GT	2.79	2450-14M-90GT	3.69	2450-14M-125GT	5.13
2520	180	2520-14M-20GT	2.25	2520-14M-37GT	1.56	2520-14M-68GT	2.87	2520-14M-90GT	3.80	2520-14M-125GT	5.27
2590	185	2590-14M-20GT	2.45	2590-14M-37GT	1.60	2590-14M-68GT	3.00	2590-14M-90GT	4.00	2590-14M-125GT	5.42
2660	190	2660-14M-20GT	2.65	2660-14M-37GT	1.65	2660-14M-68GT	3.03	2660-14M-90GT	4.01	2660-14M-125GT	5.57
2800	200	2800-14M-20GT	2.30	2800-14M-37GT	1.73	2800-14M-68GT	3.19	2800-14M-90GT	4.22	2800-14M-125GT	5.86
3136	224	3136-14M-20GT	2.45	3136-14M-37GT	1.94	3136-14M-68GT	3.57	3136-14M-90GT	4.72	3136-14M-125GT	6.56
3304	236	3304-14M-20GT	2.50	3304-14M-37GT	2.05	3304-14M-68GT	3.76	3304-14M-90GT	4.98	3304-14M-125GT	6.91
3360	240	3360-14M-20GT	2.55	3360-14M-37GT	2.08	3360-14M-68GT	3.82	3360-14M-90GT	5.06	3360-14M-125GT	7.03
3500	250	3500-14M-20GT	2.65	3500-14M-37GT	2.17	3500-14M-68GT	3.98	3500-14M-90GT	5.27	3500-14M-125GT	7.32
3850	275	3850-14M-20GT	2.75	3850-14M-37GT	2.38	3850-14M-68GT	4.38	3850-14M-90GT	5.08	3850-14M-125GT	8.05
3920	280	3920-14M-20GT	2.80	3920-14M-37GT	2.43	3920-14M-68GT	4.46	3920-14M-90GT	5.90	3920-14M-125GT	8.20
4326	309	4326-14M-20GT	2.90	4326-14M-37GT	2.68	4326-14M-68GT	4.93	4326-14M-90GT	6.52	4326-14M-125GT	9.05
4410	315	4410-14M-20GT	3.05	4410-14M-37GT	2.73	4410-14M-68GT	5.02	4410-14M-90GT	6.64	4410-14M-125GT	9.23

GT2® TIMING BELT - 2MM PITCH

Pitch Length	Number Teeth	4mm Wide		6mm Wide		9mm Wide		12mm Wide
		Part Number		Part Number		Part Number		Part Number
54	27	54-2GT-04		54-2GT-06		54-2GT-09		54-2GT-12
60	30	60-2GT-04		60-2GT-06		60-2GT-09		60-2GT-12
66	33	66-2GT-04		66-2GT-06		66-2GT-09		66-2GT-12
72	36	72-2GT-04		72-2GT-06		72-2GT-09		72-2GT-12
74	37	74-2GT-04		74-2GT-06		74-2GT-09		74-2GT-12
76	38	76-2GT-04		76-2GT-06		76-2GT-09		76-2GT-12
78	39	78-2GT-04		78-2GT-06		78-2GT-09		78-2GT-12
80	40	80-2GT-04		80-2GT-06		80-2GT-09		80-2GT-12
82	41	82-2GT-04		82-2GT-06		82-2GT-09		82-2GT-12
84	42	84-2GT-04		84-2GT-06		84-2GT-09		84-2GT-12
86	43	86-2GT-04		86-2GT-06		86-2GT-09		86-2GT-12
88	44	88-2GT-04		88-2GT-06		88-2GT-09		88-2GT-12
90	45	90-2GT-04		90-2GT-06		90-2GT-09		90-2GT-12
92	46	92-2GT-04		92-2GT-06		92-2GT-09		92-2GT-12
94	47	94-2GT-04		94-2GT-06		94-2GT-09		94-2GT-12
96	48	96-2GT-04		96-2GT-06		96-2GT-09		96-2GT-12
98	49	98-2GT-04		98-2GT-06		98-2GT-09		98-2GT-12
100	50	100-2GT-04		100-2GT-06		100-2GT-09		100-2GT-12
102	51	102-2GT-04		102-2GT-06		102-2GT-09		102-2GT-12
106	53	106-2GT-04		106-2GT-06		106-2GT-09		106-2GT-12
108	54	108-2GT-04		108-2GT-06		108-2GT-09		108-2GT-12
110	55	110-2GT-04		110-2GT-06		110-2GT-09		110-2GT-12
112	56	112-2GT-04		112-2GT-06		112-2GT-09		112-2GT-12
114	57	114-2GT-04		114-2GT-06		114-2GT-09		114-2GT-12
116	58	116-2GT-04		116-2GT-06		116-2GT-09		116-2GT-12
120	60	120-2GT-04		118-2GT-06		118-2GT-09		118-2GT-12
122	61	122-2GT-04		120-2GT-06		120-2GT-09		120-2GT-12
118	59	118-2GT-04		122-2GT-06		122-2GT-09		122-2GT-12
124	62	124-2GT-04		124-2GT-06		124-2GT-09		124-2GT-12
126	63	126-2GT-04		126-2GT-06		126-2GT-09		126-2GT-12
128	64	128-2GT-04		128-2GT-06		128-2GT-09		128-2GT-12
130	65	130-2GT-04		130-2GT-06		130-2GT-09		130-2GT-12
132	66	132-2GT-04		132-2GT-06		132-2GT-09		132-2GT-12
134	67	134-2GT-04		134-2GT-06		134-2GT-09		134-2GT-12
136	68	136-2GT-04		136-2GT-06		136-2GT-09		136-2GT-12
138	69	138-2GT-04		138-2GT-06		138-2GT-09		138-2GT-12
140	70	140-2GT-04		140-2GT-06		140-2GT-09		140-2GT-12
142	71	142-2GT-04		142-2GT-06		142-2GT-09		142-2GT-12
144	72	144-2GT-04		144-2GT-06		144-2GT-09		144-2GT-12
146	73	146-2GT-04		146-2GT-06		146-2GT-09		146-2GT-12
148	74	148-2GT-04		148-2GT-06		148-2GT-09		148-2GT-12
150	75	150-2GT-04		150-2GT-06		150-2GT-09		150-2GT-12
152	76	152-2GT-04		152-2GT-06		152-2GT-09		152-2GT-12
154	77	154-2GT-04		154-2GT-06		154-2GT-09		154-2GT-12
156	78	156-2GT-04		156-2GT-06		156-2GT-09		156-2GT-12
158	79	158-2GT-04		158-2GT-06		158-2GT-09		158-2GT-12
160	80	160-2GT-04		160-2GT-06		160-2GT-09		160-2GT-12
164	82	164-2GT-04		164-2GT-06		164-2GT-09		164-2GT-12
166	83	166-2GT-04		166-2GT-06		166-2GT-09		166-2GT-12
168	84	168-2GT-04		168-2GT-06		168-2GT-09		168-2GT-12
172	86	172-2GT-04		172-2GT-06		172-2GT-09		172-2GT-12
174	87	174-2GT-04		174-2GT-06		174-2GT-09		174-2GT-12
176	88	176-2GT-04		176-2GT-06		176-2GT-09		176-2GT-12
178	89	178-2GT-04		178-2GT-06		178-2GT-09		178-2GT-12
180	90	180-2GT-04		180-2GT-06		180-2GT-09		180-2GT-12
182	91	182-2GT-04		182-2GT-06		182-2GT-09		182-2GT-12
184	92	184-2GT-04		184-2GT-06		184-2GT-09		184-2GT-12
186	93	186-2GT-04		186-2GT-06		186-2GT-09		186-2GT-12
188	94	188-2GT-04		188-2GT-06		188-2GT-09		188-2GT-12
190	95	190-2GT-04		190-2GT-06		190-2GT-09		190-2GT-12
192	96	192-2GT-04		192-2GT-06		192-2GT-09		192-2GT-12
194	97	194-2GT-04		194-2GT-06		194-2GT-09		194-2GT-12
196	98	196-2GT-04		196-2GT-06		196-2GT-09		196-2GT-12

GT2® TIMING BELT - 2MM PITCH

Pitch Length	Number Teeth	4mm Wide		6mm Wide		9mm Wide		12mm Wide
		Part Number		Part Number		Part Number		Part Number
200	100	200-2GT-04		200-2GT-06		200-2GT-09		200-2GT-12
202	101	202-2GT-04		202-2GT-06		202-2GT-09		202-2GT-12
204	102	204-2GT-04		204-2GT-06		204-2GT-09		204-2GT-12
206	103	206-2GT-04		206-2GT-06		206-2GT-09		206-2GT-12
208	104	208-2GT-04		208-2GT-06		208-2GT-09		208-2GT-12
210	105	210-2GT-04		210-2GT-06		210-2GT-09		210-2GT-12
212	106	212-2GT-04		212-2GT-06		212-2GT-09		212-2GT-12
214	107	214-2GT-04		214-2GT-06		214-2GT-09		214-2GT-12
216	108	216-2GT-04		216-2GT-06		216-2GT-09		216-2GT-12
220	110	220-2GT-04		220-2GT-06		220-2GT-09		220-2GT-12
224	112	224-2GT-04		224-2GT-06		224-2GT-09		224-2GT-12
226	113	226-2GT-04		226-2GT-06		226-2GT-09		226-2GT-12
228	114	228-2GT-04		228-2GT-06		228-2GT-09		228-2GT-12
230	115	230-2GT-04		230-2GT-06		230-2GT-09		230-2GT-12
232	116	232-2GT-04		232-2GT-06		232-2GT-09		232-2GT-12
236	118	236-2GT-04		236-2GT-06		236-2GT-09		236-2GT-12
240	120	240-2GT-04		240-2GT-06		240-2GT-09		240-2GT-12
242	121	242-2GT-04		242-2GT-06		242-2GT-09		242-2GT-12
244	122	244-2GT-04		244-2GT-06		244-2GT-09		244-2GT-12
248	124	248-2GT-04		248-2GT-06		248-2GT-09		248-2GT-12
250	125	250-2GT-04		250-2GT-06		250-2GT-09		250-2GT-12
252	126	252-2GT-04		252-2GT-06		252-2GT-09		252-2GT-12
254	127	254-2GT-04		254-2GT-06		254-2GT-09		254-2GT-12
256	128	256-2GT-04		256-2GT-06		256-2GT-09		256-2GT-12
258	129	258-2GT-04		258-2GT-06		258-2GT-09		258-2GT-12
260	130	260-2GT-04		260-2GT-06		260-2GT-09		260-2GT-12
264	132	264-2GT-04		264-2GT-06		264-2GT-09		264-2GT-12
266	133	266-2GT-04		266-2GT-06		266-2GT-09		266-2GT-12
268	134	268-2GT-04		268-2GT-06		268-2GT-09		268-2GT-12
270	135	270-2GT-04		270-2GT-06		270-2GT-09		270-2GT-12
274	137	274-2GT-04		274-2GT-06		274-2GT-09		274-2GT-12
278	139	278-2GT-04		278-2GT-06		278-2GT-09		278-2GT-12
280	140	280-2GT-04		280-2GT-06		280-2GT-09		280-2GT-12
282	141	282-2GT-04		282-2GT-06		282-2GT-09		282-2GT-12
284	142	284-2GT-04		284-2GT-06		284-2GT-09		284-2GT-12
286	143	286-2GT-04		286-2GT-06		286-2GT-09		286-2GT-12
288	144	288-2GT-04		288-2GT-06		288-2GT-09		288-2GT-12
290	145	290-2GT-04		290-2GT-06		290-2GT-09		290-2GT-12
292	146	292-2GT-04		292-2GT-06		292-2GT-09		292-2GT-12
294	147	294-2GT-04		294-2GT-06		294-2GT-09		294-2GT-12
300	150	300-2GT-04		300-2GT-06		300-2GT-09		300-2GT-12
302	151	302-2GT-04		302-2GT-06		302-2GT-09		302-2GT-12
304	152	304-2GT-04		304-2GT-06		304-2GT-09		304-2GT-12
308	154	308-2GT-04		308-2GT-06		308-2GT-09		308-2GT-12
310	155	310-2GT-04		310-2GT-06		310-2GT-09		310-2GT-12
314	157	314-2GT-04		314-2GT-06		314-2GT-09		314-2GT-12
318	159	318-2GT-04		318-2GT-06		318-2GT-09		318-2GT-12
320	160	320-2GT-04		320-2GT-06		320-2GT-09		320-2GT-12
322	161	322-2GT-04		322-2GT-06		322-2GT-09		322-2GT-12
324	162	324-2GT-04		324-2GT-06		324-2GT-09		324-2GT-12
326	163	326-2GT-04		326-2GT-06		326-2GT-09		326-2GT-12
328	164	328-2GT-04		328-2GT-06		328-2GT-09		328-2GT-12
330	165	330-2GT-04		330-2GT-06		330-2GT-09		330-2GT-12
332	166	332-2GT-04		332-2GT-06		332-2GT-09		332-2GT-12
336	168	336-2GT-04		336-2GT-06		336-2GT-09		336-2GT-12
338	169	338-2GT-04		338-2GT-06		338-2GT-09		338-2GT-12
340	170	340-2GT-04		340-2GT-06		340-2GT-09		340-2GT-12
342	171	342-2GT-04		342-2GT-06		342-2GT-09		342-2GT-12
344	172	344-2GT-04		344-2GT-06		344-2GT-09		344-2GT-12
346	173	346-2GT-04		346-2GT-06		346-2GT-09		346-2GT-12
350	175	350-2GT-04		350-2GT-06		350-2GT-09		350-2GT-12
352	176	352-2GT-04		352-2GT-06		352-2GT-09		352-2GT-12
354	177	354-2GT-04		354-2GT-06		354-2GT-09		354-2GT-12
356	178	356-2GT-04		356-2GT-06		356-2GT-09		356-2GT-12
358	179	358-2GT-04		358-2GT-06		358-2GT-09		358-2GT-12
360	180	360-2GT-04		360-2GT-06		360-2GT-09		360-2GT-12

GT2® TIMING BELT - 2MM PITCH

Pitch Length	Number Teeth	4mm Wide		6mm Wide		9mm Wide		12mm Wide
		Part Number		Part Number		Part Number		Part Number
364	182	364-2GT-04		364-2GT-06		364-2GT-09		364-2GT-12
366	183	366-2GT-04		366-2GT-06		366-2GT-09		366-2GT-12
370	185	370-2GT-04		370-2GT-06		370-2GT-09		370-2GT-12
372	186	372-2GT-04		372-2GT-06		372-2GT-09		372-2GT-12
376	188	376-2GT-04		376-2GT-06		376-2GT-09		376-2GT-12
380	190	380-2GT-04		380-2GT-06		380-2GT-09		380-2GT-12
382	191	382-2GT-04		382-2GT-06		382-2GT-09		382-2GT-12
386	193	386-2GT-04		386-2GT-06		386-2GT-09		386-2GT-12
392	196	392-2GT-04		392-2GT-06		392-2GT-09		392-2GT-12
394	197	394-2GT-04		394-2GT-06		394-2GT-09		394-2GT-12
400	200	400-2GT-04		400-2GT-06		400-2GT-09		400-2GT-12
406	203	406-2GT-04		406-2GT-06		406-2GT-09		406-2GT-12
412	206	412-2GT-04		412-2GT-06		412-2GT-09		412-2GT-12
420	210	420-2GT-04		420-2GT-06		420-2GT-09		420-2GT-12
426	213	426-2GT-04		426-2GT-06		426-2GT-09		426-2GT-12
428	214	428-2GT-04		428-2GT-06		428-2GT-09		428-2GT-12
430	215	430-2GT-04		430-2GT-06		430-2GT-09		430-2GT-12
436	218	436-2GT-04		436-2GT-06		436-2GT-09		436-2GT-12
440	220	440-2GT-04		440-2GT-06		440-2GT-09		440-2GT-12
444	222	444-2GT-04		444-2GT-06		444-2GT-09		444-2GT-12
446	223	446-2GT-04		446-2GT-06		446-2GT-09		446-2GT-12
448	224	448-2GT-04		448-2GT-06		448-2GT-09		448-2GT-12
452	226	452-2GT-04		452-2GT-06		452-2GT-09		452-2GT-12
456	228	456-2GT-04		456-2GT-06		456-2GT-09		456-2GT-12
460	230	460-2GT-04		460-2GT-06		460-2GT-09		460-2GT-12
466	233	466-2GT-04		466-2GT-06		466-2GT-09		466-2GT-12
470	235	470-2GT-04		470-2GT-06		470-2GT-09		470-2GT-12
474	237	474-2GT-04		474-2GT-06		474-2GT-09		474-2GT-12
478	239	478-2GT-04		478-2GT-06		478-2GT-09		478-2GT-12
480	240	480-2GT-04		480-2GT-06		480-2GT-09		480-2GT-12
484	242	484-2GT-04		484-2GT-06		484-2GT-09		484-2GT-12
486	243	486-2GT-04		486-2GT-06		486-2GT-09		486-2GT-12
488	244	488-2GT-04		488-2GT-06		488-2GT-09		488-2GT-12
492	246	492-2GT-04		492-2GT-06		492-2GT-09		492-2GT-12
494	247	494-2GT-04		494-2GT-06		494-2GT-09		494-2GT-12
500	250	500-2GT-04		500-2GT-06		500-2GT-09		500-2GT-12
502	251	502-2GT-04		502-2GT-06		502-2GT-09		502-2GT-12
504	252	504-2GT-04		504-2GT-06		504-2GT-09		504-2GT-12
506	253	506-2GT-04		506-2GT-06		506-2GT-09		506-2GT-12
516	258	516-2GT-04		516-2GT-06		516-2GT-09		516-2GT-12
524	262	524-2GT-04		524-2GT-06		524-2GT-09		524-2GT-12
528	264	528-2GT-04		528-2GT-06		528-2GT-09		528-2GT-12
530	265	530-2GT-04		530-2GT-06		530-2GT-09		530-2GT-12
534	267	534-2GT-04		534-2GT-06		534-2GT-09		534-2GT-12
544	272	544-2GT-04		544-2GT-06		544-2GT-09		544-2GT-12
550	275	550-2GT-04		550-2GT-06		550-2GT-09		550-2GT-12
552	276	552-2GT-04		552-2GT-06		552-2GT-09		552-2GT-12
558	279	558-2GT-04		558-2GT-06		558-2GT-09		558-2GT-12
560	280	560-2GT-04		560-2GT-06		560-2GT-09		560-2GT-12
570	285	570-2GT-04		570-2GT-06		570-2GT-09		570-2GT-12
572	286	572-2GT-04		572-2GT-06		572-2GT-09		572-2GT-12
576	288	576-2GT-04		576-2GT-06		576-2GT-09		576-2GT-12
578	289	578-2GT-04		578-2GT-06		578-2GT-09		578-2GT-12
580	290	580-2GT-04		580-2GT-06		580-2GT-09		580-2GT-12
586	293	586-2GT-04		586-2GT-06		586-2GT-09		586-2GT-12
598	299	598-2GT-04		598-2GT-06		598-2GT-09		598-2GT-12
600	300	600-2GT-04		600-2GT-06		600-2GT-09		600-2GT-12
606	303	606-2GT-04		606-2GT-06		606-2GT-09		606-2GT-12
616	308	616-2GT-04		616-2GT-06		616-2GT-09		616-2GT-12
630	315	630-2GT-04		630-2GT-06		630-2GT-09		630-2GT-12
634	317	634-2GT-04		634-2GT-06		634-2GT-09		634-2GT-12
640	320	640-2GT-04		640-2GT-06		640-2GT-09		640-2GT-12
646	323	646-2GT-04		646-2GT-06		646-2GT-09		646-2GT-12
660	330	660-2GT-04		660-2GT-06		660-2GT-09		660-2GT-12
670	335	670-2GT-04		670-2GT-06		670-2GT-09		670-2GT-12
676	338	676-2GT-04		676-2GT-06		676-2GT-09		676-2GT-12

GT2® TIMING BELT - 2MM PITCH

Pitch Length	Number Teeth	4mm Wide		6mm Wide		9mm Wide		12mm Wide
		Part Number		Part Number		Part Number		Part Number
690	345	690-2GT-04		690-2GT-06		690-2GT-09		690-2GT-12
696	348	696-2GT-04		696-2GT-06		696-2GT-09		696-2GT-12
702	351	702-2GT-04		702-2GT-06		702-2GT-09		702-2GT-12
726	363	726-2GT-04		726-2GT-06		726-2GT-09		726-2GT-12
742	371	742-2GT-04		742-2GT-06		742-2GT-09		742-2GT-12
744	372	744-2GT-04		744-2GT-06		744-2GT-09		744-2GT-12
752	376	752-2GT-04		752-2GT-06		752-2GT-09		752-2GT-12
760	380	760-2GT-04		760-2GT-06		760-2GT-09		760-2GT-12
772	386	772-2GT-04		772-2GT-06		772-2GT-09		772-2GT-12
782	391	782-2GT-04		782-2GT-06		782-2GT-09		782-2GT-12
800	400	800-2GT-04		800-2GT-06		800-2GT-09		800-2GT-12
810	405	810-2GT-04		810-2GT-06		810-2GT-09		810-2GT-12
816	408	816-2GT-04		816-2GT-06		816-2GT-09		816-2GT-12
848	424	848-2GT-04		848-2GT-06		848-2GT-09		848-2GT-12
852	426	852-2GT-04		852-2GT-06		852-2GT-09		852-2GT-12
860	430	860-2GT-04		860-2GT-06		860-2GT-09		860-2GT-12
866	433	866-2GT-04		866-2GT-06		866-2GT-09		866-2GT-12
892	446	892-2GT-04		892-2GT-06		892-2GT-09		892-2GT-12
900	450	900-2GT-04		900-2GT-06		900-2GT-09		900-2GT-12
930	465	930-2GT-04		930-2GT-06		930-2GT-09		930-2GT-12
950	475	950-2GT-04		950-2GT-06		950-2GT-09		950-2GT-12
956	478	956-2GT-04		956-2GT-06		956-2GT-09		956-2GT-12
976	488	976-2GT-04		976-2GT-06		976-2GT-09		976-2GT-12
994	497	994-2GT-04		994-2GT-06		994-2GT-09		994-2GT-12
1004	502	1004-2GT-04		1004-2GT-06		1004-2GT-09		1004-2GT-12
1028	514	1028-2GT-04		1028-2GT-06		1028-2GT-09		1028-2GT-12
1032	516	1032-2GT-04		1032-2GT-06		1032-2GT-09		1032-2GT-12
1066	533	1066-2GT-04		1066-2GT-06		1066-2GT-09		1066-2GT-12
1068	534	1068-2GT-04		1068-2GT-06		1068-2GT-09		1068-2GT-12
1110	555	1110-2GT-04		1110-2GT-06		1110-2GT-09		1110-2GT-12
1140	570	1140-2GT-04		1140-2GT-06		1140-2GT-09		1140-2GT-12
1164	582	1164-2GT-04		1164-2GT-06		1164-2GT-09		1164-2GT-12
1180	590	1180-2GT-04		1180-2GT-06		1180-2GT-09		1180-2GT-12
1210	605	1210-2GT-04		1210-2GT-06		1210-2GT-09		1210-2GT-12
1228	614	1228-2GT-04		1228-2GT-06		1228-2GT-09		1228-2GT-12
1234	617	1234-2GT-04		1234-2GT-06		1234-2GT-09		1234-2GT-12
1256	628	1256-2GT-04		1256-2GT-06		1256-2GT-09		1256-2GT-12
1310	655	1310-2GT-04		1310-2GT-06		1310-2GT-09		1310-2GT-12
1320	660	1320-2GT-04		1320-2GT-06		1320-2GT-09		1320-2GT-12
1344	672	1344-2GT-04		1344-2GT-06		1344-2GT-09		1344-2GT-12
1360	680	1360-2GT-04		1360-2GT-06		1360-2GT-09		1360-2GT-12
1386	693	1386-2GT-04		1386-2GT-06		1386-2GT-09		1386-2GT-12
1524	762	1524-2GT-04		1524-2GT-06		1524-2GT-09		1524-2GT-12
1558	779	1558-2GT-04		1558-2GT-06		1558-2GT-09		1558-2GT-12
1660	830	1660-2GT-04		1660-2GT-06		1660-2GT-09		1660-2GT-12
1688	844	1688-2GT-04		1688-2GT-06		1688-2GT-09		1688-2GT-12
1700	850	1700-2GT-04		1700-2GT-06		1700-2GT-09		1700-2GT-12
1810	905	1810-2GT-04		1810-2GT-06		1810-2GT-09		1810-2GT-12
1830	915	1830-2GT-04		1830-2GT-06		1830-2GT-09		1830-2GT-12
1850	925	1850-2GT-04		1850-2GT-06		1850-2GT-09		1850-2GT-12
1860	930	1860-2GT-04		1860-2GT-06		1860-2GT-09		1860-2GT-12
1910	955	1910-2GT-04		1910-2GT-06		1910-2GT-09		1910-2GT-12
2218	1109	2218-2GT-04		2218-2GT-06		2218-2GT-09		2218-2GT-12

GT2® TIMING BELT - 3MM PITCH

Pitch Length	Number Teeth	6mm Wide		9mm Wide		12mm Wide		15mm Wide
		Part Number		Part Number		Part Number		Part Number
99	33	99-3GT-06		99-3GT-09		99-3GT-12		99-3GT-15
105	35	105-3GT-06		105-3GT-09		105-3GT-12		105-3GT-15
111	37	111-3GT-06		111-3GT-09		111-3GT-12		111-3GT-15
120	40	120-3GT-06		120-3GT-09		120-3GT-12		120-3GT-15
123	41	123-3GT-06		123-3GT-09		123-3GT-12		123-3GT-15
129	43	129-3GT-06		129-3GT-09		129-3GT-12		129-3GT-15
135	45	135-3GT-06		135-3GT-09		135-3GT-12		135-3GT-15
144	48	144-3GT-06		144-3GT-09		144-3GT-12		144-3GT-15
150	50	150-3GT-06		150-3GT-09		150-3GT-12		150-3GT-15
159	53	159-3GT-06		159-3GT-09		159-3GT-12		159-3GT-15
165	55	165-3GT-06		165-3GT-09		165-3GT-12		165-3GT-15
174	58	174-3GT-06		174-3GT-09		174-3GT-12		174-3GT-15
177	59	177-3GT-06		177-3GT-09		177-3GT-12		177-3GT-15
180	60	180-3GT-06		180-3GT-09		180-3GT-12		180-3GT-15
183	61	183-3GT-06		183-3GT-09		183-3GT-12		183-3GT-15
186	62	186-3GT-06		186-3GT-09		186-3GT-12		186-3GT-15
189	63	189-3GT-06		189-3GT-09		189-3GT-12		189-3GT-15
192	64	192-3GT-06		192-3GT-09		192-3GT-12		192-3GT-15
195	65	195-3GT-06		195-3GT-09		195-3GT-12		195-3GT-15
201	67	201-3GT-06		201-3GT-09		201-3GT-12		201-3GT-15
204	68	204-3GT-06		204-3GT-09		204-3GT-12		204-3GT-15
210	70	210-3GT-06		210-3GT-09		210-3GT-12		210-3GT-15
216	72	216-3GT-06		216-3GT-09		216-3GT-12		216-3GT-15
219	73	219-3GT-06		219-3GT-09		219-3GT-12		219-3GT-15
225	75	225-3GT-06		225-3GT-09		225-3GT-12		225-3GT-15
231	77	231-3GT-06		231-3GT-09		231-3GT-12		231-3GT-15
234	78	234-3GT-06		234-3GT-09		234-3GT-12		234-3GT-15
240	80	240-3GT-06		240-3GT-09		240-3GT-12		240-3GT-15
243	81	243-3GT-06		243-3GT-09		243-3GT-12		243-3GT-15
246	82	246-3GT-06		246-3GT-09		246-3GT-12		246-3GT-15
252	84	252-3GT-06		252-3GT-09		252-3GT-12		252-3GT-15
255	85	255-3GT-06		255-3GT-09		255-3GT-12		255-3GT-15
267	89	267-3GT-06		267-3GT-09		267-3GT-12		267-3GT-15
270	90	270-3GT-06		270-3GT-09		270-3GT-12		270-3GT-15
276	92	276-3GT-06		276-3GT-09		276-3GT-12		276-3GT-15
282	94	282-3GT-06		282-3GT-09		282-3GT-12		282-3GT-15
285	95	285-3GT-06		285-3GT-09		285-3GT-12		285-3GT-15
288	96	288-3GT-06		288-3GT-09		288-3GT-12		288-3GT-15
291	97	291-3GT-06		291-3GT-09		291-3GT-12		291-3GT-15
294	98	294-3GT-06		294-3GT-09		294-3GT-12		294-3GT-15
300	100	300-3GT-06		300-3GT-09		300-3GT-12		300-3GT-15
303	101	303-3GT-06		303-3GT-09		303-3GT-12		303-3GT-15
309	103	309-3GT-06		309-3GT-09		309-3GT-12		309-3GT-15
312	104	312-3GT-06		312-3GT-09		312-3GT-12		312-3GT-15
324	108	324-3GT-06		324-3GT-09		324-3GT-12		324-3GT-15
330	110	330-3GT-06		330-3GT-09		330-3GT-12		330-3GT-15
339	113	339-3GT-06		339-3GT-09		339-3GT-12		339-3GT-15
348	116	348-3GT-06		348-3GT-09		348-3GT-12		348-3GT-15
354	118	354-3GT-06		354-3GT-09		354-3GT-12		354-3GT-15
357	119	357-3GT-06		357-3GT-09		357-3GT-12		357-3GT-15
360	120	360-3GT-06		360-3GT-09		360-3GT-12		360-3GT-15
363	121	363-3GT-06		363-3GT-09		363-3GT-12		363-3GT-15

GT2® TIMING BELT - 3MM PITCH

Pitch Length	Number Teeth	6mm Wide		9mm Wide		12mm Wide		15mm Wide
		Part Number		Part Number		Part Number		Part Number
375	125	375-3GT-06		375-3GT-09		375-3GT-12		375-3GT-15
384	128	384-3GT-06		384-3GT-09		384-3GT-12		384-3GT-15
387	129	387-3GT-06		387-3GT-09		387-3GT-12		387-3GT-15
390	130	390-3GT-06		390-3GT-09		390-3GT-12		390-3GT-15
393	131	393-3GT-06		393-3GT-09		393-3GT-12		393-3GT-15
399	133	399-3GT-06		399-3GT-09		399-3GT-12		399-3GT-15
408	136	408-3GT-06		408-3GT-09		408-3GT-12		408-3GT-15
414	138	414-3GT-06		414-3GT-09		414-3GT-12		414-3GT-15
420	140	420-3GT-06		420-3GT-09		420-3GT-12		420-3GT-15
426	142	426-3GT-06		426-3GT-09		426-3GT-12		426-3GT-15
444	148	444-3GT-06		444-3GT-09		444-3GT-12		444-3GT-15
447	149	447-3GT-06		447-3GT-09		447-3GT-12		447-3GT-15
450	150	450-3GT-06		450-3GT-09		450-3GT-12		450-3GT-15
456	152	456-3GT-06		456-3GT-09		456-3GT-12		456-3GT-15
474	158	474-3GT-06		474-3GT-09		474-3GT-12		474-3GT-15
480	160	480-3GT-06		480-3GT-09		480-3GT-12		480-3GT-15
483	161	483-3GT-06		483-3GT-09		483-3GT-12		483-3GT-15
489	163	489-3GT-06		489-3GT-09		489-3GT-12		489-3GT-15
495	165	495-3GT-06		495-3GT-09		495-3GT-12		495-3GT-15
501	167	501-3GT-06		501-3GT-09		501-3GT-12		501-3GT-15
504	168	504-3GT-06		504-3GT-09		504-3GT-12		504-3GT-15
510	170	510-3GT-06		510-3GT-09		510-3GT-12		510-3GT-15
513	171	513-3GT-06		513-3GT-09		513-3GT-12		513-3GT-15
522	174	522-3GT-06		522-3GT-09		522-3GT-12		522-3GT-15
537	179	537-3GT-06		537-3GT-09		537-3GT-12		537-3GT-15
540	180	540-3GT-06		540-3GT-09		540-3GT-12		540-3GT-15
552	184	552-3GT-06		552-3GT-09		552-3GT-12		552-3GT-15
561	187	561-3GT-06		561-3GT-09		561-3GT-12		561-3GT-15
564	188	564-3GT-06		564-3GT-09		564-3GT-12		564-3GT-15
570	190	570-3GT-06		570-3GT-09		570-3GT-12		570-3GT-15
582	194	582-3GT-06		582-3GT-09		582-3GT-12		582-3GT-15
588	196	588-3GT-06		588-3GT-09		588-3GT-12		588-3GT-15
600	200	600-3GT-06		600-3GT-09		600-3GT-12		600-3GT-15
621	207	621-3GT-06		621-3GT-09		621-3GT-12		621-3GT-15
630	210	630-3GT-06		630-3GT-09		630-3GT-12		630-3GT-15
657	219	657-3GT-06		657-3GT-09		657-3GT-12		657-3GT-15
684	228	684-3GT-06		684-3GT-09		684-3GT-12		684-3GT-15
696	232	696-3GT-06		696-3GT-09		696-3GT-12		696-3GT-15
735	245	735-3GT-06		735-3GT-09		735-3GT-12		735-3GT-15
750	250	750-3GT-06		750-3GT-09		750-3GT-12		750-3GT-15
786	262	786-3GT-06		786-3GT-09		786-3GT-12		786-3GT-15
840	280	840-3GT-06		840-3GT-09		840-3GT-12		840-3GT-15
849	283	849-3GT-06		849-3GT-09		849-3GT-12		849-3GT-15
897	299	897-3GT-06		897-3GT-09		897-3GT-12		897-3GT-15
945	315	945-3GT-06		945-3GT-09		945-3GT-12		945-3GT-15
1050	350	1050-3GT-06		1050-3GT-09		1050-3GT-12		1050-3GT-15
1080	360	1080-3GT-06		1080-3GT-09		1080-3GT-12		1080-3GT-15
1272	424	1272-3GT-06		1272-3GT-09		1272-3GT-12		1272-3GT-15
1536	512	1536-3GT-06		1536-3GT-09		1536-3GT-12		1536-3GT-15
1587	529	1587-3GT-06		1587-3GT-09		1587-3GT-12		1587-3GT-15
1692	564	1692-3GT-06		1692-3GT-09		1692-3GT-12		1692-3GT-15
2061	687	2061-3GT-06		2061-3GT-09		2061-3GT-12		2061-3GT-15

[illegible]



BEARINGS

TYPE "E" TAPERED ROLLER-PILLOW BLOCK UNITS

2-Bolt Base E-P2B-TRB Shaft Size > 1-3/16" To 3-1/2" & 70mm To 90mm
4-Bolt Base E-P4B-TRB Shaft Size > 2-1/4" To 5" & 70mm To 125mm
Solid Base & Case Hardened

SAF SPLIT PILLOW BLOCK UNITS

SAF 22513 To SAF 22544 Shaft Size > 2-3/16" To 7-15/16"
Bearing Part no. > 22213CAKC3W33 To 22244CAKC3W33
Seal Types > LER Seal, LOR Seal, Stab Ring,
End Cover, Taconite Seal, Triple Ring

MOUNTED BALL BEARING UNITS

Pillow Blocks, 2, 3 & 4 Bolt Flange Blocks, Bores 1/2" to 3" & 12 to 75mm
Screw Conveyor Hanger Unit, Bores 1/2" to 3"
Take-Up Units – Wide Slot, Bores 1/2" to 2 7/16 & 12 to 65mm
Rubber Mounted-Cylindrical & Spherical Cartridge, Bores 1/2" to 1 1/4"
Insert Bearings, Bores 1/2" to 3"

CAM FOLLOWER BEARINGS

CF-B & CF-SB, CFH & CFH-S series with sealed & unsealed

NEEDLE ROLLER BEARINGS

MR Series, MI Inner races

TRACK ROLLER BEARINGS

Plain, plain Eccentric, Flanged, Flanged Eccentric, V-grooved And V-grooved Eccentric Track Roller



BELTS

BELT RANGE

FHP V-Belts • Classical V-Belts • Notched V-Belts • 358 V-Belts

A18 - A200

B22 - B472

C5 - C480

2L080 - 5L1000

AX19 - AX180

BX24 - BX300

CX51 - CX360

8V1000 - 8V5600

3V250 - 3V1400

3VX250 - 3VX1500

5V560 - 5V3550

5VX402 - 5VX2000

MXL, XL, L, H, XH, XXH belts up to 36"

3M, 5M, 8M, 14M & 20M HTD belts up to 36"

T2.5, T5, T10 & T20 belts up to 12"

AT5, AT10 & AT20 belts up to 12"

Poly Chain® Belts are also available.



COUPLINGS

GRID COUPLING

Available 24 industry standard sizes (1020 - 1260) with a max. bore of 18.5" and max. torque of 1,650,000 in-lbs. Both horizontal (T10) and vertical (T20) split covers are available. Fully interchangeable with industry standard tapered grid couplings by component.

GEAR COUPLING

Available in 12 industry standard sizes ranging from 1020 -1070. and maximum bore of 10 7/8" and maximum torque rating of 1,197,000 in-lbs. AGMA bolt pattern insures interchangeability by half with other industry standard couplings.

JAW COUPLING

Type L Jaw Couplings are available in 12 hub sizes - L035 to L225 and are interchangeable with all industry standard Type L Jaw couplings. Steel hubs are available in sizes from 1/8" to 2 5/8", Spider/Inserts are available in Buna-N, Urethane and Hytrel to suit your application requirements.

CHAIN COUPLING

Double Roller Chain Couplings are a very simple design coupling utilizing 2 sprocket hubs connected by a single strand of double roller chain. The roller chain ends are easily assembled/disassembled to facilitate a quick and easy installation or removal. Covers are suggested for higher speed applications to insure proper lubrication.



TIGHTENERS & IDLERS

Tighteners and Tightener Shafts are available for variety mounting configurations for use with idler sprockets, Gearbelt pulley idlers and V-belt idlers.

BELT ACCESSORIES

V-Belt Tension Checker

V-Belt Rule

Wall Rack

For more information call 606-564-6100 or Fax at 606-564-5700 or email us at info@powerdrive.com

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A map of the United States with state boundaries outlined. Three locations are marked with symbols and labels:

- Main Distribution Center:** Indicated by a red star symbol, located in Michigan City, Indiana.
- Sales Office:** Indicated by a red circle symbol, located in Maysville, Kentucky.
- Warehouse / Sales:** Indicated by a red triangle symbol, located in Hartford, Connecticut.

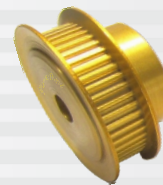
A legend in the bottom left corner defines the symbols:

- ★ Main Distribution Center
- Sales Office
- ▲ Warehouse / Sales

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